



Service and Repair Manual

Serial Number Range

S-60

from S6013-26296 to S6016A-31260
from S6016N-31261 to S6016N-35000
from S6016H-35001 to S6016H-3699

S-65

from S6014D-101 to S6016D-639
from S6016M-101 to S6016M-399

S-60X

from S60X13-26296 to S60X16H-36399
from S60XC13-26296 to S60XC16H-36399

S-60XC

from S60HC13-26296 to S60HC15A-29544

S-60 HC

from S60TX13-26296 to S60TX16H-36399
from S60TX14D-101 to S60TX16D-639
from S65TX13-26296 to S65TX16H-36399
from S65TX14D-101 to S65TX16D-639

S-60TraX

S-65 TraX

from S60H-36400
from S60XH-36400
from S60XCH-3640
to S60XCH-45000
from S60TXH-36400
from S65TXH-36400
from S65TXM-101

from S60D-640
from S60TXD-640
from S60XD-640
from S60M-400

This manual includes:
Repair procedures
Fault Codes
Electrical and
Hydraulic Schematics

For detailed maintenance
procedures, refer to the
appropriate Maintenance
Manual for your machine.

Part No. 1268492GT
Rev B
July 2017

Introduction

Important

Read, understand and obey the safety rules and operating instructions in the appropriate Operator's Manual on your machine before attempting any procedure.

This manual provides troubleshooting and repair procedures for qualified service professionals.

Basic mechanical, hydraulic and electrical skills are required to perform most procedures. However, several procedures require specialized skills, tools, lifting equipment and a suitable workshop. In these instances, we strongly recommend that maintenance and repair be performed at an authorized Genie dealer service center.

Compliance

Machine Classification

Group B/Type 3 as defined by ISO 16368

Machine Design Life

Unrestricted with proper operation, inspection and scheduled maintenance.

Technical Publications

Genie has endeavored to deliver the highest degree of accuracy possible. However, continuous improvement of our products is a Genie policy. Therefore, product specifications are subject to change without notice.

Readers are encouraged to notify Genie of errors and send in suggestions for improvement. All communications will be carefully considered for future printings of this and all other manuals.

Contact Us:

Internet: www.genielift.com
E-mail: awp.techpub@terex.com

Find a Manual for this Model

Go to <http://www.genielift.com>

Use the links to locate Service Manuals, Maintenance Manuals, Service and Repair Manuals, Parts Manuals and Operator's Manuals.

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First Edition, Second Printing

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Introduction

Revision History

Revision	Date	Section	Procedure / Page / Description
A	9/2015		New Release
A1	9/2016	Introduction	Serial Number Legend
B	7/2017	Specifications	Deutz D436 Engine Specifications, Machine Torque Specifications
		Repair	5-5 Engine Fault Codes
		Fault Codes	Deutz D436 Engine Fault Codes
		Schematics	Deutz D436 Electrical Schematics
Reference Examples:			Electronic Version Click on any content or procedure in the Table of Contents to view the update.
Section – Repair Procedure, 4-2			
Section – Fault Codes, All charts			
Section – Schematics, Legends and schematics			



Introduction

Serial Number Legend

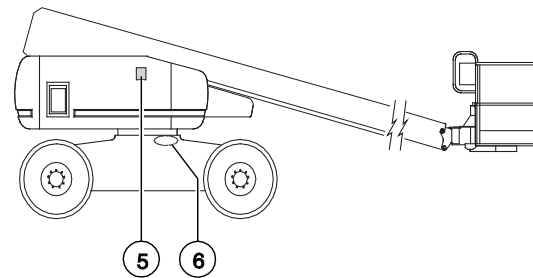
To August 31, 2016

Genie
A TEREX BRAND

Model:
Serial number: S6016H-12345
Manufacture date: 1/2/16 **Model year:** 2016
Electrical schematic number:
Machine unladen weight:
Rated work load (including occupants):
Maximum number of platform occupants:
Maximum allowable side force:
Maximum allowable inclination of the chassis:

S60 16 H - 12345

1 2 3 4



- 1 Model
- 2 Model year
- 3 Facility code

- 4 Sequence number
- 5 Serial label (located under cover)
- 6 Serial number (stamped on chassis)

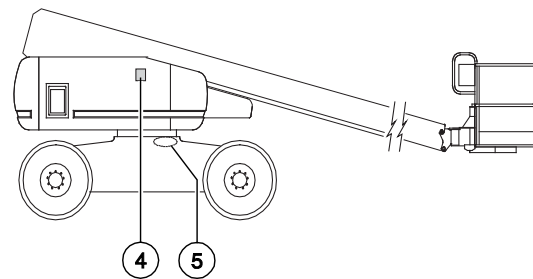
From September 1, 2016

Genie
A TEREX BRAND

Model:
Serial number: S60H-12345
Year of manufacture: 2016
Electrical schematic number:
Machine unladen weight:
Rated work load (including occupants):
Maximum number of platform occupants:
Maximum allowable side force:
Maximum allowable inclination of the chassis:

S60 H - 12345

1 2 3



- 1 Model
- 2 Facility code
- 3 Sequence number

- 4 Serial label (located under cover)
- 5 Serial number (stamped on chassis)

Safety Rules



Danger

Failure to obey the instructions and safety rules in this manual and the appropriate Operator's Manual on your machine will result in death or serious injury.

Many of the hazards identified in the operator's manual are also safety hazards when maintenance and repair procedures are performed.

Do Not Perform Maintenance Unless:

- You are trained and qualified to perform maintenance on this machine.
- You read, understand and obey:
 - manufacturer's instructions and safety rules
 - employer's safety rules and worksite regulations
 - applicable governmental regulations
- You have the appropriate tools, lifting equipment and a suitable workshop.

Safety Rules

Personal Safety

Any person working on or around a machine must be aware of all known safety hazards. Personal safety and the continued safe operation of the machine should be your top priority.



Read each procedure thoroughly. This manual and the decals on the machine, use signal words to identify the following:



Safety alert symbol—used to alert personnel to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.



Indicates a imminently hazardous situation which, if not avoided, will result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, may cause minor or moderate injury.



Indicates a potentially hazardous situation which, if not avoided, may result in property damage.



Be sure to wear protective eye wear and other protective clothing if the situation warrants it.



Be aware of potential crushing hazards such as moving parts, free swinging or unsecured components when lifting or placing loads. Always wear approved steel-toed shoes.

Workplace Safety

Any person working on or around a machine must be aware of all known safety hazards. Personal safety and the continued safe operation of the machine should be your top priority.



Be sure to keep sparks, flames and lighted tobacco away from flammable and combustible materials like battery gases and engine fuels. Always have an approved fire extinguisher within easy reach.



Be sure that all tools and working areas are properly maintained and ready for use. Keep work surfaces clean and free of debris that could get into machine components and cause damage.



Be sure any forklift, overhead crane or other lifting or supporting device is fully capable of supporting and stabilizing the weight to be lifted. Use only chains or straps that are in good condition and of ample capacity.



Be sure that fasteners intended for one time use (i.e., cotter pins and self-locking nuts) are not reused. These components may fail if they are used a second time.



Be sure to properly dispose of old oil or other fluids. Use an approved container. Please be environmentally safe.



Be sure that your workshop or work area is properly ventilated and well lit.

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Specifications

Machine Specifications

Tires and wheels, S-60, S-65, S-60 HC, S-60X and S-60XC

Tire size (Rough terrain)	355/55D625
Tire weight, new foam-filled (minimum) (Rough terrain)	415 lbs 188 kg
Tire size (Hi-flotation)	41/18LL x 22.5
Tire ply rating (Rough terrain and Hi-flotation)	14
Wheel lugs	9 @ 5/8 -18
Lug nut torque, dry	240 ft-lbs 325 Nm
Lug nut torque, lubricated	180 ft-lbs 244 Nm
Overall tire diameter (Rough terrain, low profile tires)	36.9 in 93.7 cm
Overall tire diameter (Hi-flotation tires)	40.3 in 102.4 cm
Tire pressure (Rough terrain, low profile tires)	70 psi 4.92 bar
Tire pressure (Hi-flotation tires)	60 psi 4.13 bar

Track Components, S-60 TRAX and S-65 TRAX

Track material	Rubber
Tensioning system	Pressurized grease
Weight (each)	1,500 lbs 680 kg

Fluid capacities

Fuel tank (Deutz and Perkins Models)	35 gallons 132.5 liters
(Ford models)	30 gallons 113.5 liters
LPG tank	33.5 pounds 15.2 kg
Hydraulic tank	45 gallons 170 liters
Hydraulic system(including tank)	55 gallons 208 liters
Drive hubs	20 fl oz 591 cc
Turntable rotation drive hub (before serial number 20367)	40 fl oz 1183 cc
(after serial number 20366)	43 oz 1262 cc

Drive hub oil type:SAE 90 multipurpose
hypoid gear oil API service
classification GL5

Specifications

Performance Specifications

Boom function speeds, maximum from platform controls

Jib boom up (S-65 models)	60 to 70 seconds
Jib boom down (S-65 models)	40 to 50 seconds
Boom up	60 to 70 seconds
Boom down	60 to 70 seconds
Boom extend	58 to 66 seconds
Boom retract	53 to 62 seconds
Turntable rotate, 360° boom stowed	78 to 86 seconds
Turntable rotate, 360° boom extended	125 to 165 seconds
Platform rotate, 160°	8 to 12 seconds

Braking distance, maximum

High range on paved surface	3 to 6 ft 0.9 to 1.8 m
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Drive speed, maximum stowed position

2WD models	40 ft / 6.2 sec 12.2 m / 6.2 sec
4WD models	40 ft / 7.2 sec 12.2 m / 7.2 sec
S-60 TRAX and S-65 TRAX	40 ft / 12 sec 12.2 m / 12 sec

Drive speed, maximum raised or extended position

S-60, S-65, S-60 HC, S-60X and S-60XC	40 ft / 40 sec 12.2 m / 40 sec
S-60 TRAX and S-65 TRAX	40 ft / 57 sec 12.2 m / 57 sec

Gradeability

See Operator's Manual

For operational specifications, refer to the Operator's Manual.

Specifications

Hydraulic Oil Specifications

Hydraulic Fluid Specifications

Genie specifications require hydraulic oils which are designed to give maximum protection to hydraulic systems, have the ability to perform over a wide temperature range, and the viscosity index should exceed 140. They should provide excellent antiwear, oxidation prevention, corrosion inhibition, seal conditioning, and foam and aeration suppression properties.

Cleanliness level, minimum	ISO 15/13
Water content, maximum	250 ppm

Recommended Hydraulic Fluid

Hydraulic oil type	Chevron Rando HD Premium
Viscosity grade	32
Viscosity index	200

Optional Hydraulic Fluids

Mineral based	Shell Tellus S2 V 32
	Shell Tellus S2 V 46
	Shell Tellus S4 VX 32 Shell
	Shell Donax TG (Dexron III) Chevron 5606A
Biodegradable	Petro Canada Environ MV 46
Fire resistant	UCON Hydrolube HP-5046

Note: Genie specifications require additional equipment and special installation instructions for the approved optional fluids. Consult Genie Product Support before use.

NOTICE Optional fluids may not have the same hydraulic lifespan and may result in component damage.

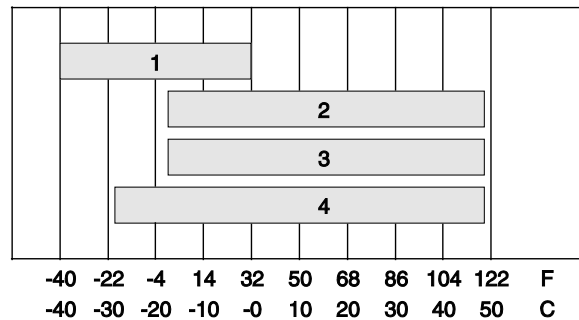
Note: Extended machine operation can cause the hydraulic fluid temperature to increase beyond it's maximum allowable range. If the hydraulic fluid temperature consistently exceeds 200°F / 90°C an optional oil cooler may be required.

NOTICE

Do not top off with incompatible hydraulic fluids. Hydraulic fluids may be incompatible due to the differences in base additive chemistry. When incompatible fluids are mixed, insoluble materials may form and deposit in the hydraulic system, plugging hydraulic lines, filters, control valves and may result in component damage.

Note: Do not operate the machine when the ambient air temperature is consistently above 120°F / 49°C.

Hydraulic Fluid Temperature Range



Ambient air temperature

- 1 Chevron hydraulic oil 5606A
- 2 Petro-Canada Environ MV 46
- 3 UCON Hydrolube HP-5046D
- 4 Chevron Rando HD premium oil MV

Specifications

Chevron Rando HD Premium Oil MV Fluid Properties

ISO Grade	32
Viscosity index	200
Kinematic Viscosity cSt @ 200°F / 100°C	7.5
cSt @ 104°F / 40°C	33.5
Brookfield Viscosity cP @ -4°F / -20°C	1040
cP @ -22°F / -30°C	3310
Flash point	375°F / 190°C
Pour point	-58°F / -50°C
Maximum continuous operating temperature	171°F / 77°C

Note: A hydraulic oil heating system is recommended when the ambient temperature is consistently below 0°F / -18°C.

Note: Do not operate the machine when the ambient temperature is below -20°F / -29°C with Rando HD Premium MV.

Chevron 5606A Hydraulic Oil Fluid Properties

ISO Grade	15
Viscosity index	300
Kinematic Viscosity cSt @ 200°F / 100°C	5.5
cSt @ 104°F / 40°C	15.0
cSt @ -40°F / -40°C	510
Flash point	180°F / 82°C
Pour point	-81°F / -63°C
Maximum continuous operating temperature	124°F / 51°C

Note: Use of Chevron 5606A hydraulic fluid, or equivalent, is required when ambient temperatures are consistently below 0°F / -17°C unless an oil heating system is used.

NOTICE

Continued use of Chevron 5606A hydraulic fluid, or equivalent, when ambient temperatures are consistently above 32°F / 0°C may result in component damage

Specifications

Petro-Canada Environ MV 46 Fluid Properties

ISO Grade	46
Viscosity index	154
Kinematic Viscosity cSt @ 200°F / 100°C	8.0
cSt @ 104°F / 40°C	44.4
Flash point	482°F / 250°C
Pour point	-49°F / -45°C
Maximum continuous operating temperature	180°F / 82°C

Shell Tellus S4 VX Fluid Properties

ISO Grade	32
Viscosity index	300
Kinematic Viscosity cSt @ 200°F / 100°C	9
cSt @ 104°F / 40°C	33.8
Brookfield Viscosity cSt @ -4°F / -20°C	481
cSt @ -13°F / -25°C	702.4
cSt @ -40°F / -40°C	2624
Flash point	>100
Pour point	-76°F / -60°C
Maximum continuous operating temperature	103°F / 75°C

UCON Hydrolube HP-5046 Fluid Properties

ISO Grade	46
Viscosity index	192
Kinematic Viscosity cSt @ 149°F / 65°C	22
cSt @ 104°F / 40°C	46
cSt @ 0°F / -18°C	1300
Flash point	None
Pour point	-81°F / -63°C
Maximum continuous operating temperature	189°F / 87°C

Specifications

Hydraulic Component Specifications

Drive pump

Type: bi-directional, variable displacement piston pump

Flow rate @ 2500 rpm 32.4 gpm
122.6 L/min

Drive pressure, maximum 3750 psi
259 bar

Charge pump

Type: gerotor

Displacement 0.85 cu in
13.9 cc

Flow rate @ 2500 rp 9.2 gpm
34.8 L/min

Charge pressure @ 2500 rpm 310 psi
21.4 bar

Function pump

Type: 2 section tandem gear pump

Displacement - Pump 1 (inner) 1.4 cu in
23 cc

Flow rate @ 2500 rpm 15.3 gpm
58 L/min

Displacement - Pump 2 (outer)(oscillate models) 0.24 cu in
4 cc

Flow rate @ 2500 rpm 2 gpm
7.6 L/min

Auxiliary pump

Type: gear, fixed displacement

Displacement 1.75 gpm
2.8 L/min

Function manifold

System relief valve pressure 3000 psi
207 bar

Steer flow regulator 3.5 gpm
13.2 L/min

Jib boom / platform rotate flow regulator 0.6 gpm
2.27 L/min

Oscillate relief valve pressure (@ 2500 rpm) 800 psi
55 bar

Drive manifold

Hot oil relief valve pressure 280 psi
19.3 bar

Drive motors, 4WD models

Displacement per revolution,high speed 0.79 cu in
13 cc

Displacement per revolution,low speed 1.83 cu in
30 cc

Drive motors, 2WD models

Displacement per revolution,high speed 1.28 cu in
20.9 cc

Displacement per revolution,low speed 2.14 cu in
35 cc

Specifications

Hydraulic filters

High pressure filter	Beta 3
High pressure filter bypass pressure	51 psi 3.5 bar
Medium pressure filter	Beta 3
Medium pressure filter bypass pressure	51 psi 3.5 bar
Hydraulic return filter	10 micron with 25 psi / 1.7 bar bypass

Manifold Component Specifications

Plug torque

SAE No. 2	36 in-lbs / 4 Nm
SAE No. 4	10 ft-lbs / 13 Nm
SAE No. 6	14 ft-lbs / 19 Nm
SAE No. 8	38 ft-lbs / 51 Nm
SAE No. 10	41 ft-lbs / 55 Nm
SAE No. 12	56 ft-lbs / 76 Nm

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Specifications

Ford MSG-425 EFI Engine

Displacement	153 cu in 2.5 liters
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Number of cylinders	4
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Bore and Stroke	3.5 x 3.9 inches 89 x 100 mm
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Horsepower	60 @ 2500 rpm 45 kW @ 2500 rpm
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Firing order	1 - 3 - 4 - 2
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Low function idle (computer controlled)	1600 rpm 53.3 Hz
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High function idle (computer controlled)	2500 rpm 83.3 Hz
---	---------------------

Compression ratio	9.7:1
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Compression pressure (approx.)

Pressure (psi or bar) of lowest cylinder must be at least 75% of highest cylinder

Lubrication system

Oil pressure (operating temperature @ 2500 rpm)	29 to 39 psi 2 to 2.7 bar
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Oil capacity (including filter)	6.7 quarts 6.4 liters
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Oil Pressure switch

Oil pressure switch point	7 to 9 psi 0.48 to 0.62 bar
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Oil viscosity requirements

Extreme operating temperatures may require the use of alternative engine oils. For oil requirements, refer to the Engine Operator Handbook on your machine.

Electronic fuel pump

Fuel pressure, static	60 psi 4.1 bar
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Fuel flow rate	0.43 gpm 1.6 L/min
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Fuel requirement

For fuel requirements, refer to the engine Operator Manual for your engine.

Ignition system

Spark plug type	Motorcraft AYFS-32Y-R
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Spark plug gap	0.049 to 0.053 inches 1.25 to 1.35 mm
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Engine coolant

Capacity	10 quarts 9.5 liters
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Coolant temperature switch

Temperature switch point	230°F 110°C
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Cylinder head temperature sending unit

Fault code set temperature	280°F 138°C
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Engine shut-down temperature	300°F 149°C
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Starter motor

Normal engine cranking speed	200 to 250 rpm
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Current draw, no load	140-200A
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Current draw, maximum load	800A
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Alternator

Alternator output	95A, 13.8V DC
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Battery

Type	12V DC, Group 31
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Quantity	1
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Cold cranking ampere @ 0°F	1000A
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Reserve capacity @ 25A rate	200 minutes
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Specifications

Deutz D436 L3i CN3 Engine

Displacement	177 cu in 2.9 liters
Number of cylinders	4
Bore and Stroke	3.6 x 4.3 inches 92 x 110 mm
Horsepower	48.8 @ 2600 rpm 37 kW @ 2600 rpm
Firing order	1 - 3 - 4 - 2
Low idle	1500 rpm 313 Hz
High idle	2500 rpm 521.7 Hz
Compression ratio	18.4:1
Compression pressure	362 to 435 psi 25 to 30 bar
Governor	electronic
Lubrication system	
Oil pressure (@ 2000 rpm)	40 to 60 psi 1.4 to 3 bar
Oil capacity (including filter)	9.4 quarts 9 liters

Oil viscosity requirements

-22° F to 86° F / -30° C to 30° C	5W-30 (synthetic)
-4° F to 90° F / -20° C to 32° C	10W-40
Above 23° F / -5° C	20W-50

Unit ships with 15W-40. Extreme operating temperatures may require the use of alternative engine oils. For oil requirements, refer to the Engine Operator Manual for your engine.

Oil temperature switch

Temperature switch point	257°F 125°C
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Oil Pressure switch

Oil pressure switch point	20 psi 1.4 bar
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Engine coolant

Capacity	10 quarts 9.4 liters
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Fuel injection system

Injection pump make	Bosch
Injection pump pressure, maximum	15000 psi 1034 bar
Injector opening pressure	3046 psi 210 bar

Fuel requirement

For fuel requirements, refer to the engine Operator Manual for your engine.

Specifications

Deutz D436 L3i CN3 Engine, continued

Starter motor

Current draw, normal load	250A to 400A
Brush length, new	0.72 in 18.5 mm
Brush length, minimum	0.27 in 7 mm

Battery

Type	12V DC
Quantity	1
Cold cranking ampere	1000A
Reserve capacity @ 25A rate	200 minutes

Alternator output 95A @ 14V DC

Fan belt deflection 3/8 to 1/2 inch
9 to 12 mm

Specifications

Deutz D2011 L03i Engine

Displacement	142 cu in 2.33 liters
Number of cylinders	3
Bore and Stroke	3.7 x 4.4 inches 94 x 112 mm
Horsepower	48 @ 2800 rpm 36 kW @ 2800 rpm
Firing order	1 - 2 - 3
Low idle	1500 rpm 313 Hz
High idle	2500 rpm 521.7 Hz
Compression ratio	19:01
Compression pressure	362 to 435 psi 25 to 30 bar
Governor	centrifugal mechanical
Valve Clearance, cold	
Intake	0.012 in 0.3 mm
Exhaust	0.020 in 0.5 mm

Lubrication system

Oil pressure	40 to 60 psi 1.4 to 3 bar
Oil capacity (including filter)	9.5 quarts 9 liters

Oil viscosity requirements

-22° F to 86° F / -30° C to 30° C	5W-30 (synthetic)
-4° F to 90° F / -20° C to 32° C	10W-40
Above 23° F / -5° C	20W-50

Unit ships with 15W-40. Extreme operating temperatures may require the use of alternative engine oils. For oil requirements, refer to the Engine Operator Manual for your engine.

Oil temperature switch

Temperature switch point	220°F 104°C
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Oil Pressure switch

Oil pressure switch point	22 psi 1.5 bar
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Specifications

Deutz D2011 L03i Engine, continued

Fuel injection system

Injection pump make	Bosch
Injection pump pressure, maximum	15000 psi 1034 bar
Injector opening pressure	3046 psi 210 bar

Fuel requirement

For fuel requirements, refer to the engine Operator Manual for your engine.

Starter motor

Current draw, normal load	140A to 200A
Brush length, new	0.72 in 18.5 mm
Brush length, minimum	0.27 in 7 mm

Battery

Type	12V DC, Group 34/78
Quantity	1
Cold cranking ampere	1000A
Reserve capacity @ 25A rate	200 minutes

Alternator output 60A @ 14V DC

Fan belt deflection 3/8 to 1/2 inch
9 to 12 mm

Specifications

Deutz TD2011L04i Engine

Displacement	220.9 cu in 3.62 liters
Number of cylinders	4
Bore and stroke	3.78 x 4.92 inches 96 x 125 mm
Horsepower Net intermittent @ 2400 rpm	74 / 55 kW
Induction system	turbocharged
Firing order	1 - 3 - 4 - 2
Low idle	1500 rpm 450 Hz
High idle	2350 rpm 705 Hz
Compression ratio	17.5:1
Compression pressure	Pressure (psi or bar) of the lowest cylinder must be at least 75% of the highest cylinder.
Governor	centrifugal mechanical
Valve clearance, cold	
Intake	0.012 in 0.3 mm
Exhaust	0.020 in 0.5 mm

Lubrication system

Oil pressure, hot(at 2000 rpm)	40 to 60 psi 2.8 to 4.1 bar
Oil capacity(including filter)	12.8 quarts 12.1 liters

Oil viscosity requirements

-22°F to 86°F / -30°C to 30°C	5W-30 (synthetic)
-4°F to 104°F / -20°C to 40°C	10W-40
Above 5°F / -15°C	15W-40

Units ship with 15W-40. Extreme operating temperatures may require the use of alternative engine oils. For oil requirements, refer to the Engine Operator Handbook on your machine.

Oil temperature switch

Installation torque	8-18 ft-lbs 11-24 Nm
Oil temperature switch point	275°F 135°C

Oil pressure switch

Installation torque	8-18 ft-lbs 11-24 Nm
Oil pressure switch point	22 psi 1.5 bar

Specifications

Deutz TD2011L04i Engine, continued

Fuel injection system

Injection pump make	Motorpal
Injection pump pressure, maximum	15,000 psi 1034 bar
Injector opening pressure	3046 psi 210 bar

Fuel requirement

For fuel requirements, refer to the engine Operator's Manual on your machine.

Starter motor

Current draw, normal load	140-200A
Cranking speed	250-350 rpm

Battery

Type	12V DC
Size	13 x 6 13/16 x 9 3/8 inches 33 x 17.3 x 23.8 cm
Quantity	1
Cold cranking ampere	1000A
Reserve capacity @ 25A rate	200 minutes

Alternator output	80A @ 14V DC
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Fan belt deflection	3/8 to 1/2 inch 9 to 12 mm
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Specifications

Deutz D 2.9 L4 Engine

Displacement	177 cu in 2.9 liters
Number of cylinders	4
Bore and Stroke	3.6 x 4.3 inches 92 x 110 mm
Horsepower	48.8 @ 2600 rpm 37 kW @ 2600 rpm
Firing order	1 - 3 - 4 - 2
Low idle	1500 rpm 313 Hz
High idle	2500 rpm 521.7 Hz
Compression ratio	18.4:1
Compression pressure	362 to 435 psi 25 to 30 bar
Governor	electronic
Lubrication system	
Oil pressure (@ 2000 rpm)	40 to 60 psi 1.4 to 3 bar
Oil capacity (including filter)	9.4 quarts 9 liters

Oil viscosity requirements

-22° F to 86° F / -30° C to 30° C	5W-30 (synthetic)
-4° F to 90° F / -20° C to 32° C	10W-40
Above 23° F / -5° C	20W-50

Unit ships with 15W-40. Extreme operating temperatures may require the use of alternative engine oils. For oil requirements, refer to the Engine Operator Manual for your engine.

Oil temperature switch

Temperature switch point	257°F 125°C
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Oil Pressure switch

Oil pressure switch point	20 psi 1.4 bar
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Engine coolant

Capacity	10 quarts 9.4 liters
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Fuel injection system

Injection pump make	Bosch
Injection pump pressure, maximum	15000 psi 1034 bar
Injector opening pressure	3046 psi 210 bar

Fuel requirement

For fuel requirements, refer to the engine Operator Manual for your engine.

Specifications

Deutz D 2.9 L4 Engine, continued

Starter motor

Current draw, normal load	250A to 400A
Brush length, new	0.72 in 18.5 mm
Brush length, minimum	0.27 in 7 mm

Battery

Type	12V DC
Quantity	1
Cold cranking ampere	1000A
Reserve capacity @ 25A rate	200 minutes

Alternator output 95A @ 14V DC

Fan belt deflection 3/8 to 1/2 inch
9 to 12 mm

Specifications

Perkins 404D-22 Engine

Displacement	134 cu in 2.2 liters
Number of cylinders	4
Bore and Stroke	3.31 x 3.94 inches 84 x 100 mm
Horsepower	51 @ 2500 rpm 38 kW @ 2500 rpm
Firing order	1 - 3 - 4 - 2
Low idle	1300 rpm 229.7 Hz
High idle	2500 rpm 441.7 Hz
Compression ratio	23.3:1
Compression pressure	426 psi 29.4 bar
Pressure (psi) of lowest cylinder must be within 50 psi / 3.45 bar of highest cylinder	
Governor	centrifugal mechanical
Valve Clearance, cold	
Intake	0.008 in 0.2 mm
Exhaust	0.008 in 0.2 mm
Lubrication system	
Oil pressure, cold (at 2500 rpm)	60 psi 4.1 bar
Oil capacity (including filter)	9.3 quarts 8.8 liters
Oil viscosity requirements	
Below 86°F / 30°C	5W-20
-4°F to 104°F / -20°C to 40°C	10W-30
Above 14°F / -10°C	15W-40

Unit ships with 15W-40. Extreme operating temperatures may require the use of alternative engine oils. For oil requirements, refer to the Engine Operator Manual for your engine.

Oil pressure sending unit

Oil pressure switch point	14.2 psi 1 bar
---------------------------	-------------------

Fuel injection system

Injection pump make	Zexel
Injection pressure	2133 psi 147 bar

Fuel requirement

For fuel requirements, refer to the engine Operator Manual for your engine.

Alternator output	55A @ 12V DC
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Fan belt deflection	3/8 in 10 mm
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Starter motor

Current draw, no load	90A
Brush length, new	0.7480 in 19 mm
Brush length, minimum	0.5 in 12.7 mm

Battery

Type	12V DC
Quantity	1
Cold cranking ampere	1000A
Reserve capacity @ 25A rate	200 minutes

Engine coolant

Capacity	7.7 quarts 7.3 liters
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Coolant temperature switch

Temperature switch point	221° F 105° C
--------------------------	------------------

Specifications

Perkins 404F-22 Engine

Displacement	134 cu in 2.2 liters
Number of cylinders	4
Bore and Stroke	3.31 x 3.94 inches 84 x 100 mm
Horsepower	48 @ 2800 rpm 38 kW @ 2500 rpm
Firing order	1 - 3 - 4 - 2
Low idle	1300 rpm 229.7 Hz
High idle	2500 rpm 441.7 Hz
Compression ratio	23.3:1
Compression pressure	426 psi 29.4 bar
Pressure (psi) of lowest cylinder must be within 50 psi / 3.45 bar of highest cylinder	
Governor	electronic
Valve Clearance, cold	
Intake	0.008 in 0.2 mm
Exhaust	0.008 in 0.2 mm

Lubrication system

Oil pressure (@ 2000 rpm)	40 to 60 psi 1.4 to 3 bar
Oil capacity (including filter)	9.4 - 11.2 quarts 8.9 - 10.6 liters

Oil viscosity requirements

Below 86°F / 30°C	5W-20
-4°F to 104°F / -20°C to 40°C	10W-30
Above 14°F / -10°C	15W-40

Unit ships with 15W-40. Extreme operating temperatures may require the use of alternative engine oils. For oil requirements, refer to the Engine Operator Manual for your engine.

Oil pressure sending unit

Oil pressure switch point	14.2 psi 1 bar
---------------------------	-------------------

Fuel injection system

Injection pump make	Zexel
Injection pressure	2133 psi 147 bar

Fuel requirement

For fuel requirements, refer to the engine Operator Manual for your engine.

Alternator output	85A @ 12V DC
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Fan belt deflection	3/8 in 10 mm
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Starter motor

Current draw, no load	140A - 200A
Brush length, new	0.7480 in 19 mm
Brush length, minimum	0.5 in 12.7 mm

Specifications

Perkins 404F-22 Engine, continued

Battery

Type	12V DC
Quantity	1
Cold cranking ampere	1000A
Reserve capacity @ 25A rate	200 minutes

Engine coolant

Capacity	7.7 quarts 7.3 liters
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Coolant temperature switch

Temperature switch point	221° F 105° C
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Specifications

Machine Torque Specifications

Platform rotator

1-8 center bolt, GR 5	640 ft-lbs 867 Nm
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3/8 -16 bolts, GR 8	33 ft-lbs *45 Nm
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(use a removable thread locking compound)

1/2 -13 bolts, GR 8	80 ft-lbs 108 Nm
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Drive motor and hubs

Drive hub mounting bolts, lubricated	160 ft-lbs 217 Nm
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Drive motor mounting bolts, lubricated	55 ft-lbs 75 Nm
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Turntable bearing

Rotate bearing mounting bolts, lubricated (to serial number S60X15A-29677, S60XC15A-30038, S6016D-530)	180 ft-lbs 244 Nm
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(from serial number S60X15A-29678, S60XC15A-30039, S60X16H-35108, S60XC16H-35119, S60XCM-101, S65XCH-101, S65XCM-101, S6016D-531)	160 ft-lbs 217 Nm
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Turntable rotation assembly

Backlash pivot plate, lubricated	320 ft-lbs 433 Nm
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TRAX Torque Specifications

Sprocket to hub adapter fasteners

3/4 -10 nuts, GR 8, dry	317 ft-lbs 430 Nm
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3/4 -10 nuts, GR 8, lubricated	281 ft-lbs 381 Nm
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1/2 -13 FHS screws, dry	80 ft-lbs 108 Nm
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1/2 -13 FHS screws, lubricated	60 ft-lbs 81 Nm
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Hub adapter to drive hub fasteners

Lug nut torque, dry	240 ft-lbs 325 Nm
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Lug nut torque, lubricated	180 ft-lbs 244 Nm
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Sprocket bearing hub fasteners

1-14 bolts, GR 8, dry	650 ft-lbs 881 Nm
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1-14 bolts, GR 8, lubricated	488 ft-lbs 662 Nm
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Idler and bogey wheel fasteners

3/4 -10 bolts, GR 8, dry	375 ft-lbs 508 Nm
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3/4 -10 bolts, GR 8, lubricated	281 ft-lbs 81 Nm
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Specifications

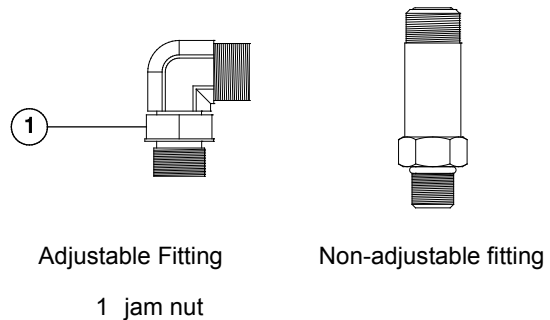
Hydraulic Hose and Fitting Torque Specifications

Your machine is equipped with Parker Seal-Lok™ ORFS or 37° JIC fittings and hose ends. Genie specifications require that fittings and hose ends be torqued to specification when they are removed and installed or when new hoses or fittings are installed.

Seal-Lok™ Fittings (hose end - ORFS)	
SAE Dash Size	Torque
-4	10 ft-lbs / 13.6 Nm
-6	30 ft-lbs / 40.7 Nm
-8	40 ft-lbs / 54.2 Nm
-10	60 ft-lbs / 81.3 Nm
-12	85 ft-lbs / 115 Nm
-16	110 ft-lbs / 150 Nm
-20	140 ft-lbs / 190 Nm
-24	180 ft-lbs / 245 Nm

JIC 37° Fittings (swivel nut or hose connection)		
SAE Dash Size	Thread Size	Flats
-4	7/16-20	2
-6	9/16-18	1 ¼
-8	3/4-16	1
-10	7/8-14	1
-12	1 1/16-12	1
-16	1 5/16-12	1
-20	1 5/8-12	1
-24	1 7/8-12	1

SAE O-ring Boss Port (tube fitting - installed into Aluminum) (all types)	
SAE Dash Size	Torque
-4	14 ft-lbs / 19 Nm
-6	23 ft-lbs / 31.2 Nm
-8	36 ft-lbs / 54.2 Nm
-10	62 ft-lbs / 84 Nm
-12	84 ft-lbs / 114 Nm
-16	125 ft-lbs / 169.5 Nm
-20	151 ft-lbs / 204.7 Nm
-24	184 ft-lbs / 249.5 Nm



SAE O-ring Boss Port (tube fitting - installed into Steel)		
SAE Dash Size		Torque
-4	ORFS / 37° (Adj)	15 ft-lbs / 20.3 Nm
	ORFS (Non-adj)	26 ft-lbs / 35.3 Nm
	37° (Non-adj)	22 ft-lbs / 30 Nm
-6	ORFS (Adj / Non-adj)	35 ft-lbs / 47.5 Nm
	37° (Adj / Non-adj)	29 ft-lbs / 39.3 Nm
-8	ORFS (Adj / Non-adj)	60 ft-lbs / 81.3 Nm
	37° (Adj / Non-adj)	52 ft-lbs / 70.5 Nm
-10	ORFS (Adj / Non-adj)	100 ft-lbs / 135.6 Nm
	37° (Adj / Non-adj)	85 ft-lbs / 115.3 Nm
-12	(All types)	135 ft-lbs / 183 Nm
-16	(All types)	200 ft-lbs / 271.2 Nm
-20	(All types)	250 ft-lbs / 339 Nm
-24	(All types)	305 ft-lbs / 413.5 Nm



Specifications

Torque Procedure

Seal-Lok™ fittings

- 1 Replace the O-ring. The O-ring must be replaced anytime the seal has been broken. The O-ring cannot be re-used if the fitting or hose end has been tightened beyond finger tight.

Note: The O-ring in Parker Seal Lok™ fittings and hose end are custom-size O-rings. They are not standard size O-rings. They are available in the O-ring field service kit (Genie part number 49612).

- 2 Lubricate the O-ring before installation.
- 3 Be sure the O-ring face seal is seated and retained properly.
- 4 Position the tube and nut squarely on the face seal end of the fitting, and tighten the nut finger tight.
- 5 Tighten the nut or fitting to the appropriate torque. Refer to the appropriate torque chart in this section.
- 6 Operate all machine functions and inspect the hose, fittings and related components to confirm there are no leaks.

JIC 37° fittings

- 1 Align the tube flare (hex nut) against the nose of the fitting body (body hex fitting) and tighten the hex nut to the body hex fitting to hand tight, approximately 30 in-lbs / 3.4 Nm.
- 2 Using a permanent ink marker, make a reference mark on one the flats of the hex nut and continue the mark onto the body of the hex fitting. Refer to Illustration 1.

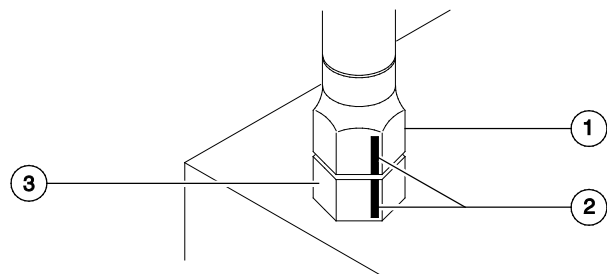


Illustration 1

- 1 hex nut
- 2 reference mark
- 3 body hex fitting

Specifications

- 3 Working clockwise on the body hex fitting, make a second mark with a permanent ink marker to indicate the proper tightening position. Refer to Illustration 2.

Note: Use the JIC 37° Fitting table in this section to determine the correct number of flats, for the proper tightening position.

Note: The marks indicate the correct tightening positions have been determined. Use the second mark on the body hex fitting to properly tighten the joint after it has been loosened.

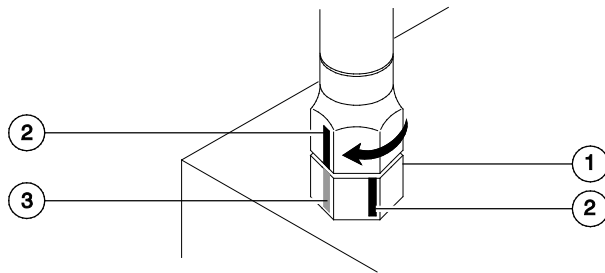


Illustration 2

- 1 body hex fitting
 - 2 reference mark
 - 3 second mark
- 4 Tighten the hex nut until the mark on the hex nut is aligned with the second mark on the body hex fitting.
 - 5 Operate all machine functions and inspect the hose, fittings and related components to confirm there are no leaks.

Repair Procedures



Observe and Obey:

- Repair procedures shall be completed by a person trained and qualified on the repair of this machine.
- Immediately tag and remove from service a damaged or malfunctioning machine.
- Repair any machine damage or malfunction before operating the machine.

Before Repairs Start:

- Read, understand and obey the safety rules and operating instructions in the appropriate operator's manual on your machine.
- Be sure that all necessary tools and parts are available and ready for use.
- Use only Genie approved replacement parts.
- Read each procedure completely and adhere to the instructions. Attempting shortcuts may produce hazardous conditions.

Machine Configuration:

- Unless otherwise specified, perform each repair procedure with the machine in the following configuration:
 - Machine parked on a firm, level surface
 - Key switch in the off position with the key removed
 - The red Emergency Stop button in the off position at both the ground and platform controls
 - Wheels chocked
 - All external AC power supply disconnected from the machine
 - Boom in the stowed position
 - Turntable secured with the turntable rotation lock

Repair Procedures

About This Section

Most of the procedures in this section should only be performed by trained service professional in a suitably equipped workshop. Select the appropriate repair procedure after troubleshooting the problem.

Perform disassembly procedures to the point where repairs can be completed. Then to re-assemble, perform the disassembly steps in reverse order.

Symbols Legend



Safety alert symbol—used to alert personnel to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.



Indicates a imminently hazardous situation which, if not avoided, will result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, may cause minor or moderate injury.



Indicates a potentially hazardous situation which, if not avoided, may result in property damage.

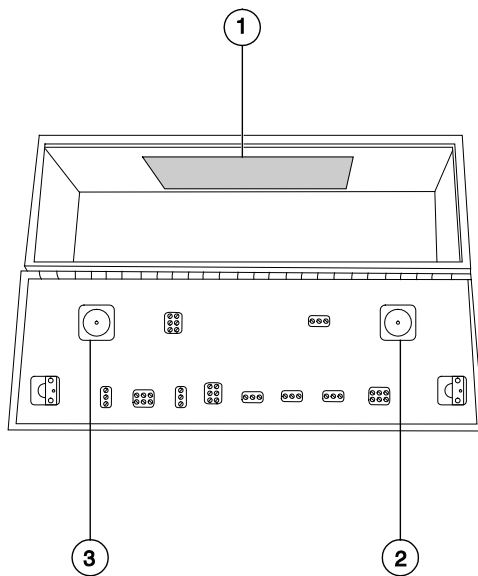
- Indicates that a specific result is expected after performing a series of steps.
- ⊗ Indicates that an incorrect result has occurred after performing a series of steps.

Platform Controls

Platform Controls

The platform control box contains one printed circuit board. The ALC-500 circuit board inside the platform control box controls all proportional machine functions from the platform. The joystick controllers at the platform controls utilize Hall Effect technology and require no adjustment. The operating parameters of the joysticks are stored in memory at the ECM circuit board at the platform controls. If a joystick error occurs or if a joystick is replaced, it will need to be calibrated before that particular machine function will operate. Refer to Repair Procedure, *How to Calibrate a Joystick*.

Each joystick controller should operate smoothly and provide proportional speed control over its entire range of motion.



- 1 ALC-500 circuit board
- 2 drive/steer joystick controller
- 3 primary boom up/down, extend/retract and turntable rotate right/left joystick controller

1-1

ALC-500 Circuit Board

Note: When the ALC-500 circuit board is replaced, the joystick controllers will need to be calibrated. Refer to Repair Procedure, *How to Calibrate a Joystick*.

How to Remove the ALC-500 Circuit Board

- 1 Push in the red Emergency Stop button to the off position at both the ground and platform controls.
- 2 Remove the platform control box lid retaining fasteners. Open the control box lid.
- 3 Locate the ALC-500 circuit board mounted to the inside of the platform control box.

WARNING

Electrocution/burn hazard. Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewelry.

- 4 Attach a grounded wrist strap to the ground screw inside the platform control box.

NOTICE

Component damage hazard. Electrostatic discharge (ESD) can damage printed circuit board components. Maintain firm contact with a metal part of the machine that is grounded at all times when handling printed circuit boards OR use a grounded wrist strap.

- 5 Carefully disconnect the wire connectors from the circuit board.
- 6 Remove the ALC-500 circuit board mounting fasteners.
- 7 Carefully remove the ALC-500 circuit board from the platform control box.

Platform Controls

1-2 Joysticks

How to Calibrate a Joystick

The joystick controllers on this machine utilize digital Hall Effect technology for proportional control. If a joystick controller is disconnected or replaced, it must be calibrated before that particular machine function will operate.

Note: The joystick must be calibrated before the threshold, max-out or ramping can be set.

Note: Perform this procedure with the engine off.

- 1 Open the platform control box.
 - 2 Pull out the red Emergency Stop button to the on position at both the ground and platform controls.
 - 3 Turn the key switch to platform control. Do not start the engine.
 - 4 Select a joystick to calibrate.
 - 5 Disconnect the wire harness connector from the joystick for approximately 10 seconds or until the alarm sounds. Connect the wire harness connector to the joystick.
 - 6 Move the joystick full stroke in either direction and hold for 5 seconds.
 - 7 Return the joystick to the neutral position, pause for a moment, then move the joystick full stroke in the opposite direction. Hold for 5 seconds and return the joystick to the neutral position.
- ⦿ Result: The alarm should sound indicating successful joystick calibration.
 - ✗ Result: The alarm does not sound. Check the electrical connections or replace the joystick.
- 8 Repeat this procedure for each joystick controlled machine function including the thumb rocker steer switch.

Note: No machine function should operate while performing the joystick calibration procedure.

How to Adjust the Joystick Threshold Setting

The threshold setting of a joystick is the minimum output at which a function proportional valve can open and allow the function to operate.

Note: Perform this procedure with the boom in the stowed position.

- 1 Pull out the red Emergency Stop button to the on position at both the ground and platform controls.
 - 2 Turn the key switch to platform control. Do not start the engine.
 - 3 Push in the platform controls red Emergency Stop button to the off position.
 - 4 Do not press down the foot switch.
 - 5 Move and hold the drive enable toggle switch in the right position and pull out the red Emergency Stop button to the on position.
 - 6 When the alarm sounds, release the drive enable toggle switch.
 - 7 Momentarily activate the drive enable toggle switch in the right direction 8 times.
- ⦿ Result: There should be a pause and the alarm should sound 8 times indicating that the machine is in threshold calibration mode.
 - ✗ Result: The alarm does not sound. Repeat steps 3 through 7.
- 8 Start the engine from the platform controls and press down the foot switch.

Platform Controls

- 9 Select a boom function joystick to set the threshold.
 - 10 Slowly move the joystick off center in either direction just until the function begins to move.
 - 11 Slowly move the joystick back towards the neutral position. Just before the function stops moving, move the drive enable toggle switch to either side to set the threshold.
- ⦿ Result: The alarm should sound indicating a successful calibration.

Note: For each joystick axis, the threshold must be set for both directions.

- 12 Repeat steps 9 through 11 for each direction of boom joystick controlled machine function (boom up/down, boom extend/retract and turntable rotate left/right).
 - 13 Return the joystick to the neutral position and wait for approximately 10 seconds to allow the settings to be saved.
- ⦿ Result: The alarm should sound indicating that the settings have been saved in memory.

Note: Do not operate any machine function during the 10 second waiting time.

- 14 Cycle the red Emergency Stop button off, then back on.

How to Adjust the Joystick Max-out Setting

The max-out setting of a joystick controls the maximum speed of a joystick-controlled machine function. Whenever a hydraulic cylinder, drive motor or hydraulic pump is replaced, the max-out setting should be adjusted to maintain optimum performance. The max-out settings on the joystick can be changed to compensate for hydraulic pump wear to maintain peak performance from the machine.

Note: Perform this procedure with the boom in the stowed position.

- 1 Pull out the red Emergency Stop button to the on position at both the ground and platform controls.
 - 2 Turn the key switch to platform control. Do not start the engine.
 - 3 Push in the platform controls red Emergency Stop button to the off position.
 - 4 Do not press down the foot switch.
 - 5 Move and hold the drive enable toggle switch in the right position and pull out the red Emergency Stop button to the on position.
 - 6 When the alarm sounds, release the drive enable toggle switch.
 - 7 Momentarily activate the drive enable toggle switch in the right direction 4 times.
- ⦿ Result: There should be a pause and the alarm should sound 4 times indicating that the machine is in max-out calibration mode.
 - ⊗ Result: The alarm does not sound. Repeat steps 3 through 7.

Platform Controls

- 8 Start the engine from the platform controls and press down the foot switch.
- 9 Start a timer and activate the machine function that needs to be adjusted. Record the time it takes for that function to complete a full cycle (ie; boom up).
- 10 Compare the machine function time with the function times listed in Refer to Specifications, *Performance Specifications*. Determine whether the function time needs to increase or decrease.
- 11 While the joystick is activated, adjust the max-out setting to achieve the proper function cycle time. Momentarily move the drive enable toggle switch in the right direction to increase the function speed or momentarily move the drive enable toggle switch in the left direction to decrease the function speed.

Note: Each time the drive enable toggle switch is momentarily moved, the function speed will change in 2% increments from a default of 100%, with a minimum of 60% and a maximum of 120%.

- 12 Repeat steps 9 through 11 for each joystick controlled machine function.
 - 13 Return the joystick to the neutral position and wait for approximately 10 seconds to allow the settings to be saved.
- ⦿ Result: The alarm should sound indicating that the settings have been saved in memory.

Note: Do not operate any machine function during the 10 second waiting time.

How to Adjust the Joystick Ramp Rate Setting

The ramp rate setting of a joystick controls the time at which it takes for the joystick to reach maximum output, when moved out of the neutral position. The ramp rate settings of a joystick can be changed to compensate for hydraulic pump wear to maintain peak performance from the machine.

Note: Perform this procedure with the boom in the stowed position.

- 1 Pull out the red Emergency Stop button to the on position at both the ground and platform controls.
 - 2 Turn the key switch to platform control. Do not start the engine.
 - 3 Push in the platform controls red Emergency Stop button to the off position.
 - 4 Do not press down the foot switch.
 - 5 Move and hold the drive enable toggle switch in the right position and pull out the red Emergency Stop button to the on position.
 - 6 When the alarm sounds, release the drive enable toggle switch.
 - 7 Momentarily activate the drive enable toggle switch in the right direction 6 times.
- ⦿ Result: There should be a pause and the alarm should sound 6 times indicating that the machine is in ramp rate calibration mode.
 - ⊗ Result: The alarm does not sound. Repeat steps 3 through 7.

Platform Controls

- 8 Start the engine from the platform controls and press down the foot switch.
- 9 Start a timer and simultaneously move the joystick in either direction full stroke. Note how long it takes the function to reach maximum speed. This is the ramp rate.
- 10 Compare the function ramp rate time with the table and determine whether the ramp rate time needs to increase or decrease.
- 11 Release the foot switch.
- 12 Activate the joystick and adjust the ramp rate. Momentarily move the drive enable toggle switch in the right direction to increase the time or momentarily move the drive enable toggle switch in the left direction to decrease the time.

Note: Each time the drive enable toggle switch is momentarily moved, the time will change in 5% increments from a default of 100%, with a minimum of 50% and a maximum of 150%.

- 13 Repeat steps 9 through 11 for each joystick controlled machine function.
- 14 Return the joystick to the neutral position and wait for approximately 10 seconds to allow the settings to be saved.
 - ⦿ Result: The alarm should sound indicating that the settings have been saved in memory.
 - ⊗ Result: The alarm does not sound. The minimum or maximum adjustment has been obtained. No changes can be saved.

Note: Do not operate any machine function during the 10 second waiting time.

- 15 Cycle the red Emergency Stop button off, then back on.

Ramp rate (factory settings)

Boom up/down

transition accelerate	1 second
transition decelerate	10 seconds
S ramp accelerate	1 second
S ramp decelerate	0.45 second

Boom extend/retract

accelerate	2 seconds
decelerate	0.5 second

Turntable rotate

accelerate	2 seconds
decelerate	0.75 second

Drive

accelerate	2 seconds
decelerate to neutral	0.5 second
decelerate, change of direction	0.5 second
decelerate, coasting	0.75 second
decelerate, braking	1 second
decelerate, shift from low to high speed	1 second
decelerate, shift from high to low speed	4 seconds

Platform Controls

How to Calibrate the Boom Angle Sensor

The boom angle sensor controls the maximum angle that the boom can attain.

Note: Perform this procedure on a firm, level surface.

- 1 Pull out the red Emergency Stop button to the on position at the ground controls.
- 2 Turn the key switch to platform controls.
- 3 Move and hold the drive enable toggle switch to the right and pull out the red Emergency Stop button to the on position.
- 4 When the alarm sounds, release the drive enable toggle switch.
- 5 Momentarily activate the drive enable toggle switch to the right 12 times.
 - ⦿ Result: There should be a pause and the alarm should sound 12 times indicating that the machine is in Angle Sensor calibration mode.
- 6 Start the engine from the platform controls and press down the foot switch.

- 7 Momentarily activate the drive enable toggle switch to the right 1 time to set the stowed position.

Note: The alarm will not sound indicating the setting.

- 8 Raise the primary boom to the fully elevated position.

Note: Manually reduce the boom speed as it reaches the fully elevated position.

- 9 Momentarily activate the drive enable toggle switch to the right 1 time to set the elevated position.

⦿ Result: The alarm will sound indicating that the angle sensor has been calibrated.

- 10 Release the joystick and the foot switch and wait for 10 seconds.

⦿ Result: The alarm will sound indicating that the settings have been saved and is leaving calibration mode.

- 11 Cycle the red Emergency Stop button off, then back on. Start the machine and return to the stowed position.

Platform Components

2-1 Platform Leveling Slave Cylinder

The slave cylinder and the rotator pivot are the two primary supports for the platform. The slave cylinder keeps the platform level through the entire range of boom motion. It operates in a closed-circuit hydraulic loop with the master cylinder. The slave cylinder is equipped with counterbalance valves to prevent movement in the event of a hydraulic line failure.

How to Remove the Platform Leveling Slave Cylinder

Note: Before cylinder removal is considered, bleed the slave cylinder to be sure there is no air in the closed loop.

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications*.

- 1 Extend the boom until the slave cylinder barrel-end pivot pin is accessible.
- 2 Raise the boom slightly and place blocks under the platform for support.
- 3 Lower the boom until the platform is resting on the blocks just enough to support the platform.

Note: Do not rest the entire weight of the boom on the blocks.

- 4 Remove the pin retaining fastener from the slave cylinder rod-end pivot pin. Use a soft metal drift to drive the rod-end pivot pin out.

⚠ WARNING

Crushing hazard. S-65 and S-65 TRAX: The jib boom could fall when the slave cylinder rod-end pivot pin is removed if not properly supported.

- 5 Remove the external snap rings from the barrel-end pivot pin.
- 6 Use a soft metal drift to drive the barrel-end pivot pin out.
- 7 Carefully pull the cylinder out of the boom to access the hydraulic hoses.
- 8 Tag, disconnect and plug the hydraulic hoses from the slave cylinder. Cap the fittings on the cylinder.

⚠ WARNING

Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

How to Bleed the Slave Cylinder

Note: Do not start the engine. Use auxiliary power for this procedure.

- 1 Simultaneously activate the boom up function and the platform level up function until the boom is fully raised.
- 2 Simultaneously activate the boom down function and the platform level down function until the boom is fully lowered.

Platform Components

2-2 Platform Rotator

The platform rotator is a hydraulically activated helical gear assembly used to rotate the platform 160 degrees.

How to Remove the Platform Rotator

NOTICE Component damage hazard. Mark the platform mounting weldment and the rotator flange before removing the platform mounting weldment. The platform mounting weldment must be replaced in the exact same position on the rotator flange as it was before removal. If a new rotator is installed or the rotator is disassembled, proper alignment can be achieved by rotating the rotator all the way to the left and then installing the platform mounting weldment all the way in the left position.

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications*.

- 1 Remove the platform and platform support.

Note: **S-60 HC**: If the load sense components are disassembled and/or removed from the platform support, the platform load sense system will need to be calibrated. Refer to Repair Procedure, *Platform Load Sense System, S-60 HC*.

- 2 **S-60 HC**: Tag and disconnect the electrical connector from the platform load sense module.
- 3 Tag, disconnect and plug the hydraulic hoses from the platform rotator manifold. Cap the fittings on the rotator.

WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 4 S-65 and S-65 TRAX: Support the jib boom leveling arms and the platform mounting weldment with an appropriate lifting device. Do not apply any lifting pressure.
- 5 Remove the mounting bolts from the platform mounting weldment. Remove the center bolt and slide the platform mounting weldment off of the platform rotator.

WARNING Crushing hazard. The platform mounting weldment may become unbalanced and fall if it is not properly supported.

- 6 Support the platform rotator with an appropriate lifting device. Do not apply any lifting pressure.

Platform Components

S-60, S-60X, S-60XC and S-60 TRAX:

- 7 Support the rod end of the platform leveling slave cylinder. Protect the cylinder rod from damage.
- 8 Remove the pivot pin retaining fasteners from both the slave cylinder rod-end pivot pin and the rotator pivot pin.
- 9 Use a soft metal drift to remove both pivot pins. Remove the platform rotator from the machine.

⚠ WARNING Crushing hazard. The platform rotator may become unbalanced and fall if not properly supported.

Note: When installing the platform rotator fasteners, torque the fasteners to specifications.

- 10 Lower the jib boom leveling arms.

⚠ WARNING Crushing hazard. The platform rotator may become unbalanced and fall if not properly supported.

Note: When installing the platform rotator fasteners, torque the fasteners to specifications.

S-65 and S-65 TRAX:

- 11 Remove the pin retaining fasteners from the jib boom and jib boom leveling arms to platform rotator pivot pins. Do not remove the pins.
- 12 Support the jib boom leveling arms.
- 13 Use a soft metal drift to drive both pins out, then remove the platform rotator from the machine.

⚠ CAUTION Bodily injury hazard. The jib boom leveling arms may fall if not properly supported.

- 14 Lower the jib boom leveling arms.

⚠ WARNING Crushing hazard. The platform rotator could fall when removed from the machine if not properly supported.

Note: When installing the platform rotator fasteners, torque the fasteners to specifications.

Platform Components

How to Bleed the Platform Rotator

Note: This procedure will require two people. Do not start the engine. Use auxiliary power for this procedure.

- 1 Move the function enable toggle switch to either side and activate the platform rotate toggle switch to the right then the left through two platform rotation cycles, then hold the switch to the right position until the platform is fully rotated to the right.
- 2 Place a suitable container underneath the platform rotator.
- 3 Open the top bleed screw on the rotator, but do not remove it.

▲ WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 4 Move the function enable toggle switch to either side and hold the platform rotate toggle switch to the left position until the platform is fully rotated to the left. Continue holding the toggle switch until air stops coming out of the bleed screw. Close the bleed screw.

▲ WARNING Crushing hazard. Keep clear of the platform during rotation.

- 5 Open the bottom bleed screw on the rotator, but do not remove it.

▲ WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 6 Move the function enable toggle switch to either side and hold the platform rotate toggle switch to the right position until the platform is fully rotated to the right. Continue holding the toggle switch until air stops coming out of the bleed screw. Close the bleed screw.

▲ WARNING Crushing hazard. Keep clear of the platform during rotation.

- 7 Clean up any hydraulic oil that may have spilled.
- 8 Rotate the platform fully in both directions and inspect the bleed screws for leaks.

Platform Components

2-3 Platform Overload System, S-60, S-65, S-60 TRAX and S-65 TRAX (if equipped)

How to Calibrate the Platform Overload System

Calibration of the platform overload system is essential to safe machine operation. Continued use of an improperly calibrated platform overload system could result in the system failing to sense an overloaded platform. The stability of the machine is compromised and it could tip over.

Note: For S-60 HC models, Refer to Repair Procedure, *Platform Load Sense System, S-60 HC*.

Note: Perform this procedure with the machine on a firm, level surface.

- 1 Turn the key switch to platform control. Start the engine and level the platform.
- 2 Determine the maximum platform capacity. Refer to the machine serial plate.
- 3 Remove all weight, tools and accessories from the platform.

Note: Failure to remove all weight, tools and accessories from the platform will result in an incorrect calibration.

- 4 Using a suitable lifting device, place a test weight equal to the maximum platform capacity at the center of the platform floor.

- 5 Move the platform up and down by hand, so it bounces approximately 2.5 to 5 cm / 1 to 2 inches. Allow the platform to settle.

⦿ Result: The overload indicator lights are off and the alarm does not sound. Proceed to step 6.

⊗ Result: The overload indicator lights are flashing at the platform and ground controls, and the alarm is sounding. Slowly tighten the load spring adjustment nut in a clockwise direction in 10° increments until the overload indicator light turns off, and the alarm does not sound. Proceed to step 8.

Note: The platform will need to be moved up and down and allowed to settle between each adjustment.

Note: There may be a 2 second delay before the platform overload indicator light and alarm responds.

- 6 Move the platform up and down by hand, so it bounces approximately 2.5 to 5 cm / 1 to 2 inches. Allow the platform to settle.

⦿ Result: The overload indicator lights are off at the platform and ground controls, and the alarm does not sound. Slowly loosen the load spring adjustment nut in a counterclockwise direction in 10° increments until the overload indicator light flashes at both the platform and ground controls, and the alarm sounds. Proceed to step 7.

⊗ Result: The overload indicator lights are flashing at the platform and ground controls, and the alarm is sounding. Repeat this procedure beginning with step 5.

Platform Components

Note: The platform will need to be moved up and down and allowed to settle between each adjustment.

Note: There may be a 2 second delay before the platform overload indicator lights and alarm responds.

7 Move the platform up and down by hand, so it bounces approximately 2.5 to 5 cm / 1 to 2 inches. Allow the platform to settle.

⦿ Result: The overload indicator lights are off and the alarm does not sound. Proceed to step 8.

⊗ Result: The overload indicator lights are flashing at the platform and ground controls, and the alarm is sounding. Repeat this procedure beginning with step 5.

Note: There may be a 2 second delay before the platform overload indicator light and alarm responds.

8 Add an additional 10 lb / 4.5 kg test weight to the platform.

⦿ Result: The overload indicator light is flashing at both the ground and platform controls, and the alarm is sounding. Proceed to step 9.

⊗ Result: The overload indicator light is off at both the ground and platform controls, and the alarm does not sound. Remove the additional 10 lb / 4.5 kg test weight. Repeat this procedure beginning with step 6.

Note: There may be a 2 second delay before the platform overload indicator light and alarm responds.

9 Test all machine functions from the platform controls.

⦿ Result: All platform control functions should not operate.

10 Turn the key switch to ground control.

11 Test all machine functions from the ground controls.

⦿ Result: All ground control functions should not operate.

12 Using a suitable lifting device, lift the test weight off the platform floor.

⦿ Result: The platform overload indicator light should be off at both the ground and platform controls and the alarm should not sound.

Note: There may be a 2 second delay before the overload indicator lights and alarm turn off.

13 Test all machine functions from the ground controls.

⦿ Result: All ground control functions should operate normally.

14 Turn the key switch to platform control.

15 Test all machine functions from the platform controls.

⦿ Result: All platform control functions should operate normally.

Platform Components

2-4 Platform Load Sense System, S-60 HC

How to Calibrate the Platform Load Sense System

Proper calibration of the load sense system is essential to safe machine operation. Continued use of an improperly calibrated load sense system could result in the system failing to sense an overloaded platform. The stability of the machine is compromised and it could tip over.

Note: For S-60, S-65, S-60 TRAX and S-65 TRAX models, Refer to Repair Procedure, *Platform Overload System, S-60, S-65, S-60 TRAX and S-65 TRAX (if equipped)*.

Note: Perform this procedure with the boom fully retracted and in the stowed position and with the machine on a firm, level surface.

Note: The platform overload system will not allow partial calibration and must be completed in its entirety.

- 1 At the ground controls, turn the key switch to the off position and push in the red Emergency Stop button to the off position. Pull out the red Emergency Stop button to the on position at the platform controls.

- 2 Remove all weight, tools and equipment from the platform.

⚠ DANGER

Tip-over hazard. Failure to remove all weight, options, accessories and/or tools from the platform or subtracting the weight of those items from the test weights, will result in the platform load sense system not calibrating correctly. This will allow too much weight to be added to the platform which will result in the machine tipping over.

- 3 Open the ground control box and locate the calibration toggle switch near the relays.

Note: If either the operational and/or safety controller has been replaced or if the software has been updated, restore the system to the default settings and then continue to step 4. Refer to Repair Procedure, *How to Restore the Default Settings*. Otherwise, continue to step 4 to enter calibration mode.

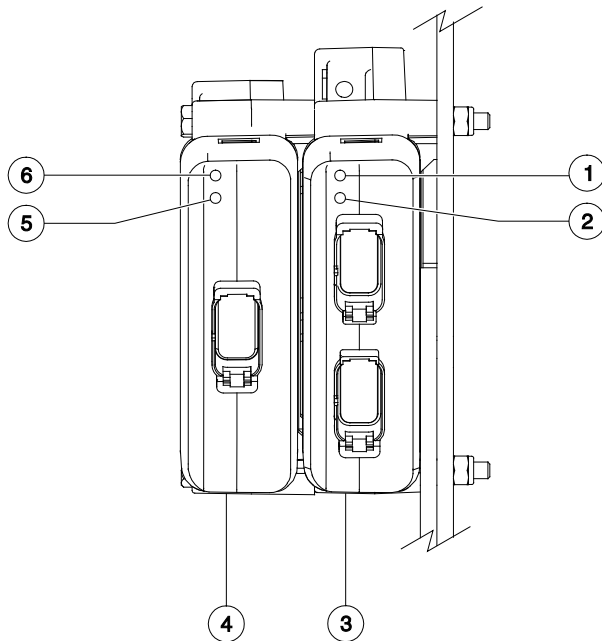
- 4 Turn the key switch to ground control and pull out the red Emergency Stop button to the on position.
 - ⦿ Result: The alarm sound for approximately 2 seconds.

Platform Components

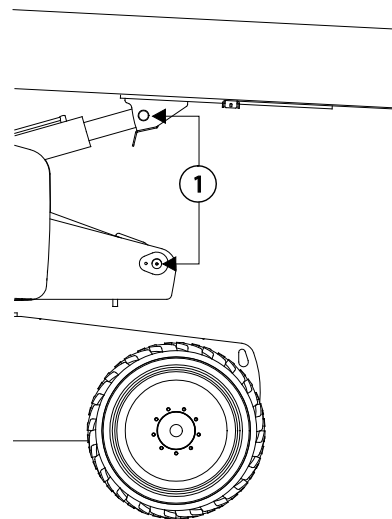
- 5 Activate and release the calibration toggle switch 3 times within 2 seconds after the alarm sounds to enter calibration mode.
 - Result: The alarm should sound for 1 second indicating the first calibration step was accepted. The green LED on the operational controller should be blinking fast and the red LED should be blinking twice indicating that step 2 of calibration is next.
 - ☒ Result: The alarm did not sound and the green LED on the operational controller is not blinking fast. Repeat this procedure beginning with step 1.
- 6 Start the engine from the ground controls.
- 7 Raise the boom until the distance, when measured between the centers of the pivot pins shown, equals 108.75 inches / 276 cm \pm 0.75 inch / 19 mm.

▲ WARNING Crushing hazard. Keep clear of all moving parts of the boom while the boom is raising. Do not attempt to measure between the pivot pins while the boom is moving.

Note: Once calibration mode is entered and begun, there is a 8 minute time limit between each calibration step. If any one step passes the 8 minute time limit, the system will time out and the calibration process will need to be repeated beginning with step 1.



- 1 green LED (operational control module)
- 2 red LED (operational control module)
- 3 operational control module
- 4 safety control module
- 5 red LED (safety control module)
- 6 green LED (safety control module)



Platform Components

Operational Control Module LED Status

Description	Definition
Green and Red LED's not flashing	System calibrated
Green LED flashing rapidly	System in calibration mode
Red LED flashing with pauses	Indicates next calibration step (ie; 2, 3, etc.)

Safety Control Module LED Status

Description	Definition
Green and Red LED's not flashing	System calibrated
Green and Red LED's flashing alternately	System not calibrated

- 8 Activate the calibration toggle switch inside the ground control box 1 time.
 - ⦿ Result: The alarm should sound for 1 second indicating the second calibration step was accepted. The green LED on the operational controller should be blinking fast and the red LED should be blinking three times indicating that step 3 of calibration is next.
- 9 Raise the boom until the distance, when measured between the centers of the pivot pins shown, equals 167.25 inches / 424.8 cm \pm 0.75 inch / 19 mm.

⚠ WARNING

Crushing hazard. Keep clear of all moving parts of the boom while the boom is raising. Do not attempt to measure between the pivot pins while the boom is moving.

- 10 Activate and release the calibration toggle switch inside the ground control box 1 time.
 - ⦿ Result: The alarm should sound for 1 second indicating the third calibration step was accepted. The green LED on the operational controller should be blinking fast and the red LED should be blinking four times indicating that step 4 of calibration is next.
- 11 Fully raise and extend the boom.
- 12 Activate and release the calibration toggle switch inside the ground control box 1 time.
 - ⦿ Result: The alarm should sound for 1 second indicating the fourth calibration step was accepted. The green LED on the operational controller should be blinking fast and the red LED should be blinking five times indicating that step 5 of calibration is next.
- 13 Fully retract and lower the boom to the stowed position.
- 14 Using a suitable lifting device, place an appropriate test weight equal to 750 lbs / 340.2 kg on to the center of the platform floor.

Note: If your machine is equipped with any platform accessories or options, they must be removed from the platform OR the weights of those options or accessories must be subtracted from the test weights to accurately calibrate the platform load sense system.

Platform Components

- 15 Activate and release the calibration toggle switch inside the ground control box 1 time.
 - ⦿ Result: The alarm should sound for 1 second indicating the fifth calibration step was accepted. The green LED on the operational controller should be blinking fast and the red LED should be blinking six times indicating that step 6 of calibration is next.
- 16 Using a suitable lifting device, place an additional test weight equal to 510 lbs / 231.3 kg on to the center of the platform floor. The total weight in the platform must equal 1260 lbs / 571.5 kg.
- 17 Activate and release the calibration toggle switch inside the ground control box 1 time.
 - ⦿ Result: The alarm should sound for 1 second indicating the sixth calibration step was accepted. The engine may turn off and the alarm may sound indicating an overloaded platform.
- 18 At the ground controls, push in the red Emergency Stop button to the off position, then pull out the red Emergency Stop button to the on position to reset the system.
- 19 Visually inspect the LEDs on the controllers.
 - ⦿ Result: All LEDs on both controllers should be off indicating the platform load sense system is calibrated.
- 20 At the ground controls, push in the red Emergency Stop button to the off position.
- 21 Using a suitable lifting device, remove the test weights from the platform.
- 22 Pull out the red Emergency Stop button to the on position at the ground controls and visually inspect the LEDs on the operational and safety controllers.
 - ⦿ Result: Both the green and red LEDs on both controllers should be off indicating the system is calibrated.

Note: If an LED is blinking on either controller, the load sense system is not calibrated correctly or a fault may exist. Refer to Fault Codes Section to determine the system fault.

How to Restore the System Default Settings

- 1 Turn the key switch to ground control and pull out the red Emergency Stop button to the on position.
 - ⦿ Result: The alarm should sound a long tone.
- 2 Activate and hold the calibration toggle switch for 5 seconds.
 - ⦿ Result: The alarm should sound a tone for 1 second.
- 3 Push in the red Emergency Stop button to the off position.

Jib Boom Components

3-1 Jib Boom

How to Remove the Jib Boom

Note: Perform this procedure with the boom in the stowed position.

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications*.

- 1 Remove the platform.
- 2 Remove the platform mounting weldment.
- 3 Remove the hose and cable cover from the side of the jib boom.
- 4 Remove the hose and cable clamp from the jib boom pivot pin. Lay all hoses and cables to the side.

NOTICE Component damage hazard. Hoses and cables can be damaged if they are kinked or pinched.

- 5 Tag, disconnect and plug the jib boom lift cylinder hydraulic hoses. Cap the fittings on the cylinder.

WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 6 Attach a lifting strap from an overhead crane to the jib boom assembly.
- 7 Place blocks under the platform leveling cylinder for support. Protect the cylinder rod from damage.
- 8 Remove the pin retaining fastener from the slave cylinder rod-end pivot pin. Use a soft metal drift to remove the pin.

WARNING Crushing hazard. The jib boom could fall when the slave cylinder rod-end pivot pin is removed if not properly attached to the overhead crane.

- 9 Remove the pin retaining fastener from the jib boom bellcrank to primary boom pivot pin.
- 10 Use a soft metal drift to remove the pin and carefully remove the jib boom assembly from the primary boom.

WARNING Crushing hazard. The jib boom may become unbalanced and fall when it is removed from the machine if it is not properly supported by the overhead crane.

Jib Boom Components

3-2 Jib Boom Lift Cylinder

How to Remove the Jib Boom Lift Cylinder

Note: Perform this procedure with the boom in the stowed position.

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications*.

- 1 Raise the jib boom slightly and place blocks under the platform mounting weldment. Then lower the jib boom until the platform is resting on the blocks just enough to support the platform.

Note: Do not rest the entire weight of the boom on the blocks.

- 2 Tag, disconnect and plug the jib boom lift cylinder hydraulic hoses. Cap the fittings on the cylinder.

⚠ WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 3 Remove the pin retaining fasteners from the jib boom lift cylinder rod-end pivot pin. Do not remove the pin.

- 4 Use a soft metal drift to tap the jib boom lift cylinder rod-end pivot pin half way out. Then lower one of the leveling arms to the ground. Tap the pin the other direction and lower the opposite leveling arm. Do not remove the pin.
- 5 Support the jib boom lift cylinder with a lifting device.
- 6 Remove the pin retaining fastener from the jib boom lift cylinder barrel-end pivot pin. Use a soft metal drift to remove the barrel-end pin and let the cylinder hang down.

⚠ WARNING Crushing hazard. The platform and jib boom could become unbalanced and fall when the jib boom barrel-end pivot pin is removed if not properly supported.

- 7 Attach a lifting strap from an overhead crane to the lug on the rod end of the jib boom lift cylinder.
- 8 Use a soft metal drift to remove the jib boom lift cylinder rod-end pin. Remove the cylinder from the machine.

⚠ WARNING Crushing hazard. The jib boom lift cylinder may become unbalanced and fall when it is removed from the machine if it is not properly supported by the overhead crane.

Boom Components

4-1 Cable Track

The primary boom cable track guides the cables and hoses running up the boom. It can be repaired link by link without removing the cables and hoses that run through it. Removing the entire primary boom cable track is only necessary when performing major repairs that involve removing the primary boom.

How to Remove the Cable Track, S-60, S-60X, S-60XC, S-60 HC and S-60 TRAX

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications*.

- 1 Raise the boom to a horizontal position.
- 2 Locate the cables from the boom cable track to the platform control box. Number each cable and its entry location at the platform control box.
- 3 Disconnect the cables from the platform control box.
- 4 Remove the electrical outlet box bracket mounting fasteners. Remove the outlet box and lay it to the side.
- 5 Remove the hose and cable clamp from the platform support.

- 6 Tag, disconnect and plug the hydraulic hoses from the counterbalance valve manifold located on the platform rotator. Cap the fittings on the manifold.

⚠ WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 7 Tag, disconnect and plug the platform leveling slave cylinder hydraulic hoses from the bulkhead fittings on the side of the primary boom. Cap the bulkhead fittings.

⚠ WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 8 Locate all electrical cables under the boom at the pivot end that enter the cable track.
- 9 Tag and disconnect the electrical connectors for all cables that enter the cable track.
- 10 Remove the retaining fasteners from the electrical connector receptacles for the cables that enter the cable track.
- 11 Carefully pull the cables and connector receptacles out of the primary boom.
- 12 Tag, disconnect and plug all hydraulic hoses that enter the cable track from the bulkhead fittings at the pivot end of the boom.

⚠ WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

Boom Components

- 13 Pull the four hydraulic hoses toward the platform to clear the rod end of the primary boom lift cylinder.
- 14 Place blocks in between the upper and lower cable tracks and secure the upper and lower tracks together.

⚠ WARNING Crushing hazard. If the upper and lower cable tracks are not properly secured together, the cable track could become unbalanced and fall when removed from the machine.

- 15 Attach a strap from an overhead crane to the cable track.
- 16 Remove the cotter pin from the cable track pull tube at the platform end of the boom.

Note: Always replace the cotter pin with a new one.

- 17 Remove the cable track pull tube guide fasteners from the cable track guide at the platform end of the boom. Remove the cable track guide from the boom.
- 18 Remove the cable track mounting fasteners that attach the lower cable track to the primary boom.
- 19 Carefully remove the cable track from the machine and place it on a structure capable of supporting it.

⚠ WARNING Crushing hazard. The cable track could become unbalanced and fall if not properly attached to the overhead crane.

NOTICE Component damage hazard. Cables and hoses can be damaged if they are kinked or pinched.

NOTICE Component damage hazard. The cable track can be damaged if it is twisted.

How to Remove the Cable Track, S-65 and S-65 TRAX

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications*.

- 1 Open the platform control box.
- 2 Tag and disconnect the foot switch wiring from the terminal strip inside the platform control box. Pull the wiring out of the platform control box.
- 3 Raise the boom to a horizontal position.
- 4 Disconnect the wire connectors from the bottom of the platform control box.

Note: When installing the wire connectors to the bottom of the platform control box, match the color of the connectors to those on the control box to be sure they are installed in the correct location.

- 5 Remove the mounting fasteners from the power to platform outlet box bracket. Lay the outlet box and bracket assembly off to the side.
- 6 Remove the hose and cable clamps from the platform support and jib boom.
- 7 Tag, disconnect and plug the platform leveling slave cylinder hydraulic hoses from the bulkhead fittings on the side of the primary boom. Cap the bulkhead fittings.

⚠ WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

Boom Components

- 8 Tag, disconnect and plug the hydraulic hoses from the "V1" and "V2" ports of the jib boom/platform rotate manifold. Cap the fittings on the manifold.

⚠ WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 9 Remove the hose and cable cover from the side of the jib boom.
- 10 Locate all electrical cables under the boom at the pivot end that enter the cable track.
- 11 Tag and disconnect the electrical connectors for all cables that enter the cable track.
- 12 Remove the retaining fasteners from the electrical connector receptacles for the cables that enter the cable track.
- 13 Carefully pull the cables and connector receptacles out of the primary boom.
- 14 Tag, disconnect and plug all hydraulic hoses that enter the cable track from the bulkhead fittings at the pivot end of the boom.

⚠ WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 15 Pull the hydraulic hoses out of the primary boom.
- 16 Remove the cotter pin from the upper cable track at the platform end of the boom.

Note: Always replace the cotter pin with a new one.

- 17 Remove the cable track pull tube guide fasteners from the cable track guide at the platform end of the boom. Remove the cable track guide from the boom.
- 18 Place blocks in between the upper and lower cable tracks and secure the upper and lower tracks together.

⚠ WARNING Crushing hazard. If the upper and lower cable tracks are not properly secured together, the cable track could become unbalanced and fall when removed from the machine.

- 19 Attach a lifting strap from an overhead crane to the cable track.
- 20 Remove the mounting fasteners that attach the lower cable track to the boom.
- 21 Carefully remove the cable track from the machine and place it on a structure capable of supporting it.

⚠ WARNING Crushing hazard. The cable track could become unbalanced and fall if not properly attached to the overhead crane.

NOTICE Component damage hazard. Cables and hoses can be damaged if they are kinked or pinched.

NOTICE Component damage hazard. The cable track can be damaged if it is twisted.

Boom Components

How to Repair the Cable Track

NOTICE Component damage hazard.
The boom cable track can be damaged if it is twisted.

Note: A 4 link repair section of cable track is available through the Genie Service Parts Department.

- 1 Visually inspect the cable track and determine which 4 link section needs to be replaced.
- 2 Carefully remove the snap rings from each end of the damaged section of cable track.
- 3 Remove the retaining fasteners from the upper black rollers from the 4 link section of cable track to be replaced. Remove the rollers.
- 4 Lift up the hoses and cables and carefully remove the damaged 4 link section of cable track.

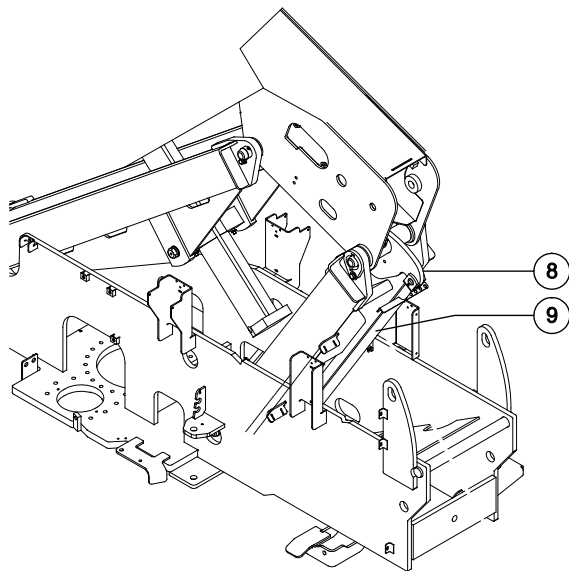
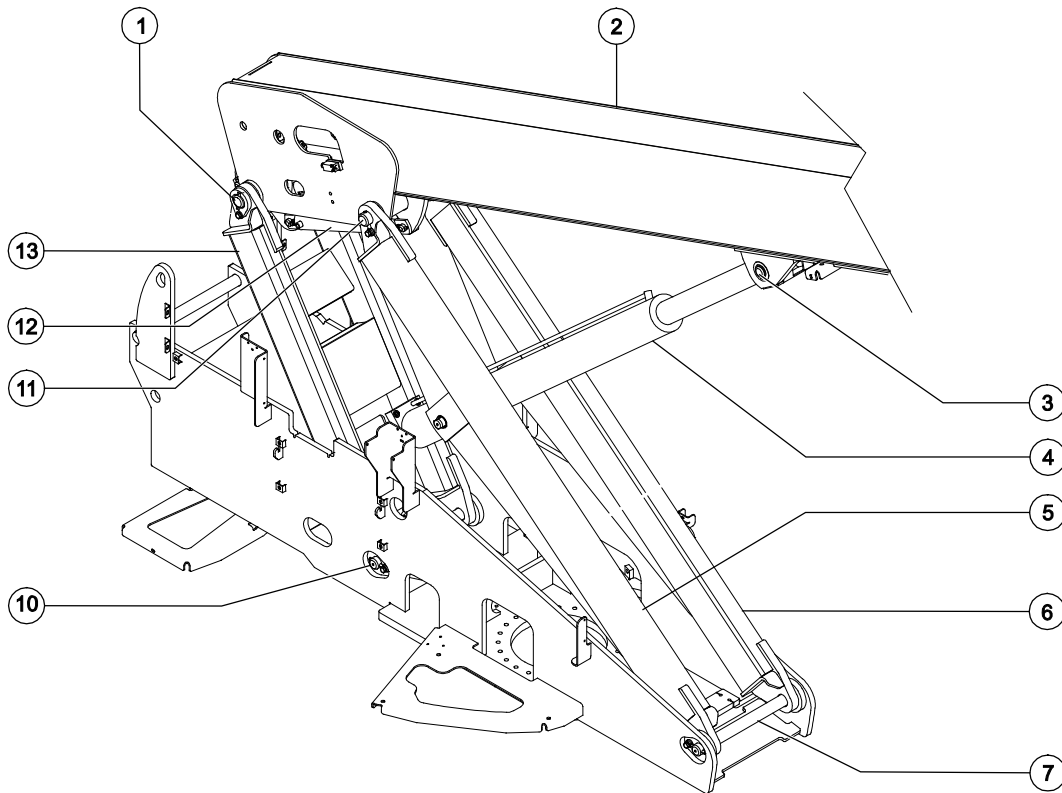
NOTICE Component damage hazard.
Hoses and cables can be damaged if they are kinked or pinched.

- 5 Remove the upper rollers from the replacement section of cable track.
- 6 Lift up the hoses and cables and carefully insert the new 4 link section of cable track.

NOTICE Component damage hazard.
Hoses and cables can be damaged if they are kinked or pinched.

- 7 Connect the ends of the replacement cable track section to the existing cable track using the snap rings.
- 8 Install the rollers onto the new section of cable track.
- 9 Operate the boom extend/retract function through a full cycle to ensure smooth operation of the new section of cable track.

Boom Components



Boom components

- 1 short link arm to boom pivot pin
- 2 boom
- 3 boom lift cylinder rod-end pivot pin
- 4 boom lift cylinder
- 5 long link arm (ground controls side)
- 6 long link arm (engine side)
- 7 long link arm to turntable pivot pin
- 8 master cylinder cam
- 9 master cylinder cam link
- 10 short link arm to turntable pivot pin
- 11 long link arm to boom pivot pin
- 12 master platform level cylinder
- 13 short link arm weldment

Boom Components

4-2 Boom

How to Remove the Boom

⚠ DANGER Tip-over hazard. This procedure requires the removal of the turntable counterweight. Failure to remove the counterweight before removing the boom assembly will result in the machine tipping over. Do not remove the boom without first removing the counterweight.

⚠ DANGER Tip-over hazard. When installing the boom onto the machine, the boom assembly must be first installed prior to the installation of the counterweight. If the counterweight is installed before the boom assembly, the machine will tip over resulting in death or serious injury.

⚠ DANGER Tip-over hazard. The turntable counterweight is essential for machine stability. Failure to install the counterweight after installing the boom assembly will compromise machine stability resulting in the machine tipping over. Death or serious injury will result.

⚠ WARNING Bodily injury hazard. This procedure requires specific repair skills, lifting equipment and a suitable workshop. Attempting this procedure without these skills and tools could result in death or serious injury and significant component damage. Dealer service is strongly recommended.

Note: Perform this procedure with the boom in the stowed position.

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications*.

- 1 Remove the jib boom. Refer to Repair Procedure, *How to Remove the Jib Boom*.
- 2 Remove the cable track. Refer to Repair Procedure, *How to Remove the Cable Track*.

Note: S-60X and S-60XC: Disconnect the two limit switch connectors at the platform end of the cable track.

- 3 Raise the boom until the short and long link arm to boom pivot pins are above the turntable covers.
- 4 Place a block of wood measuring 4 x 4 x 60 inches / 10 x 10 x 152 cm under the long link arm, across the turntable covers.
- 5 Slowly lower the boom until the long link arm contacts the wood block. Do not rest the entire weight of the boom on the block. Turn the machine off.

NOTICE Component damage hazard. The turntable covers can become damaged if the weight of the boom is allowed to rest on the block.

- 6 Place wood blocks between the short link arm and the turntable weldment for support.

Boom Components

- 7 Insert a 1.125 x 12 inches / 32 x 300 mm eye-bolt through each hole located on the top surface of the counterweight. Secure the eye-bolts in position with flat washers and nuts.
- 8 Securely attach lifting straps or chains with a minimum rating of 5 tons / 5000 kg to the lifting points on the top of the turntable counterweight. Attach the lifting straps or chains to a 5 ton / 5000 kg overhead crane.

Note: A spreader bar and other hardware may be needed to safely remove the counterweight.

- 9 Slowly operate the overhead crane to apply tension to the lifting straps. Do not attempt to lift the machine with the overhead crane.
- 10 Locate and remove the counterweight retaining fastener at the center of the counterweight. Carefully lift the counterweight upwards and remove the counterweight from the machine. Set the counterweight on the ground. Do not leave the counterweight suspended above the ground.

⚠ DANGER Crushing hazard. The turntable counterweight will fall if not properly supported by the overhead crane resulting in death or serious injury. Keep personnel away from the area when removing the counterweight.

- 11 Attach lifting straps from a 5 ton / 5000 kg overhead crane to each end of the boom. Support the boom. Do not apply any lifting pressure.
- 12 Support and secure the rod end of the boom lift cylinder to a second overhead crane or similar lifting device.

- 13 Remove the lift cylinder rod-end pivot pin retaining fasteners. Use a soft metal drift to remove the pin.

⚠ WARNING Crushing hazard. The boom could fall if not properly supported when the lift cylinder rod-end pivot pin is removed.

- 14 Using auxiliary power, activate the boom down function so the cylinder will retract. Retract the cylinder just enough until the rod end of the cylinder will clear the mounting bracket on the boom. Turn the machine off.

⚠ WARNING Crushing hazard. The boom lift cylinder could fall if not properly supported and secured to the lifting device.

- 15 Using the overhead crane, carefully lower the boom lift cylinder and allow it to rest on the boom rest pad. Protect the cylinder rod from damage.
- 16 **S-60, S-60X, S-60XC, S-65, S-60 TRAX and S-65 TRAX:** Remove the boom end cover retaining fasteners and remove the cover. **S-60 HC:** Remove the boom end cover from the pivot end of the boom while guiding the small cable from the string potentiometer out of the slot of the cover. Rest the cover and string potentiometer on the counterweight.

NOTICE Component damage hazard. The cable from the string potentiometer can become damaged if it is kinked or pinched.

- 17 **S-60 HC:** Remove the string potentiometer cable break limit switch mounting fasteners.

Boom Components

- 18 **S-60 HC:** Remove the pulley retaining plate from the string potentiometer pulley bracket. Carefully remove the string potentiometer cable and limit switch assembly from the boom.
- 19 **S-60X and S-60XC:** Disconnect the boom angle sensor harness.
- 20 Tag, disconnect and plug the boom extension cylinder hydraulic hoses. Cap the fittings on the cylinder.
- 25 Remove the external snap rings from both boom pivot pins at the short and long link arms. Do not remove the pins.
- 26 Using the overhead crane, adjust the boom as necessary to relieve pressure from the pivot pins.
- 27 Use a soft metal drift to remove each boom pivot pin. Carefully remove the boom assembly from the machine and place it on a structure capable of supporting it.

⚠ WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 21 Tag and disconnect the electrical connector for the cable break limit switch.
- 22 Tag and disconnect all boom wire harness electrical connectors located at the pivot end of the boom.
- 23 Support the platform leveling master cylinder. Remove the master cylinder rod-end pivot pin retaining fasteners. Place a rod through the pin and twist to remove. Carefully lower the master cylinder down.
- 24 Tag, disconnect and plug the hydraulic hoses from the bulkhead fittings at the pivot end of the boom. Cap the bulkhead fittings.

⚠ WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

⚠ DANGER Crushing hazard. The boom assembly can fall if not properly supported by the overhead crane.

⚠ CAUTION Crushing hazard. The long and short link arms may fall if not properly supported when the boom pivot pins are removed.

Boom Components

4-3 Boom Lift Cylinder

The boom lift cylinder raises and lowers the boom. The boom lift cylinder is equipped with counterbalance valves to prevent movement in the event of a hydraulic line failure.

How to Remove the Boom Lift Cylinder

▲ WARNING Bodily injury hazard. This procedure requires specific repair skills, lifting equipment and a suitable workshop. Attempting this procedure without these skills and tools could result in death or serious injury and significant component damage. Dealer service is strongly recommended.

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications*.

- 1 Raise the boom to a horizontal position.
- 2 Attach a 5 ton / 5000 kg overhead crane to the boom at the platform end for support. Do not lift the boom.
- 3 Support and secure both ends of the boom lift cylinder to a second overhead crane or similar lifting device.

- 4 Remove the pin retaining fastener from the boom lift cylinder rod-end pivot pin. Use a soft metal drift to remove the pin.

▲ WARNING Crushing hazard. The boom will fall if not properly supported when the primary boom rod-end pivot pin is removed.

- 5 Using auxiliary power, activate the boom down function so the cylinder will retract. Retract the cylinder just enough until the rod end of the cylinder will clear the mounting bracket on the boom. Turn the machine off.
- 6 Tag, disconnect and plug the boom lift cylinder hydraulic hoses. Cap the fittings on the cylinder.

▲ WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 7 Remove the pin retaining fasteners from the boom lift cylinder barrel-end pivot pins. Do not remove the pins.
- 8 Use a slide hammer to remove the barrel-end pivot pins.

▲ WARNING Crushing hazard. The lift cylinder could become unbalanced and fall if not properly supported and secured to the lifting device.

- 9 Move the boom lift cylinder towards the counterweight end of the machine. Rotate the boom lift cylinder until the barrel-end pivot pin bores will clear the boom linkage.
- 10 Carefully remove the boom lift cylinder from the machine.

▲ WARNING Crushing hazard. The lift cylinder could become unbalanced and fall if not properly supported and secured to the lifting device.

Boom Components

4-4

Boom Extension Cylinder

The boom extension cylinder is located inside the boom assembly and incorporates cables and pulleys that are responsible for extending the number 3 boom tube. The primary boom extension cylinder is equipped with counterbalance valves to prevent movement in the event of a hydraulic line failure.

How to Remove the Boom Extension Cylinder

⚠ WARNING Bodily injury hazard. This procedure requires specific repair skills, lifting equipment and a suitable workshop. Attempting this procedure without these skills and tools could result in death or serious injury and significant component damage. Dealer service is strongly recommended.

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications*.

Note: Perform this procedure with the boom fully retracted.

- 1 Raise the boom to a horizontal position.
- 2 **S-60, S-60X, S-60XC, S-65, S-60 TRAX and S-65 TRAX:** Remove the boom end cover retaining fasteners and remove the cover. **S-60 HC:** Remove the boom end cover from the pivot end of the boom while guiding the small cable from the string potentiometer out of the slot of the cover. Rest the cover and string potentiometer on the counterweight.

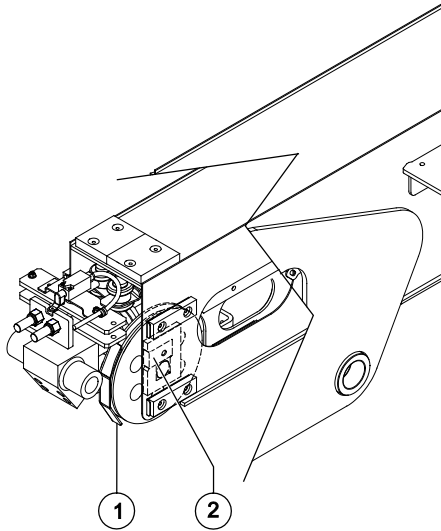
NOTICE

Component damage hazard. The cable from the string potentiometer can become damaged if it is kinked or pinched.

- 3 **S-60 HC:** Remove the string potentiometer cable break limit switch mounting fasteners.
- 4 **S-60 HC:** Remove the pulley retaining plate from the string potentiometer pulley bracket. Carefully remove the string potentiometer cable and limit switch assembly from the boom.
- 5 Remove the access covers from both sides of the boom at the pivot end.
- 6 Fully loosen the lock nuts on the extend cables. Do not remove the nuts.
- 7 Loosen the retract cable nut at the platform end of the boom. Pull the cable rod from the support and let it hang down.

Boom Components

- 8 Remove the cable guard fasteners and remove the cable guard.



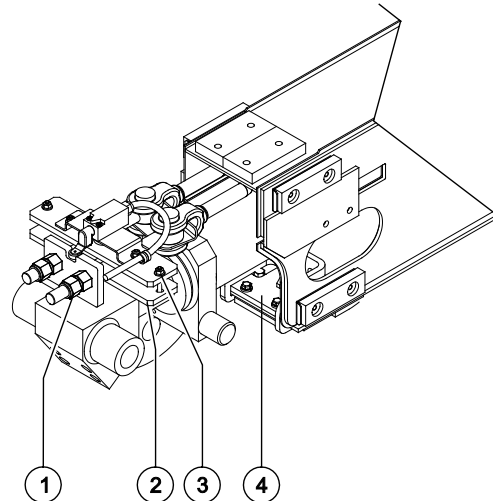
- 1 cable guard
2 retaining block

- 9 Locate the retaining plates that secure the retract cables to the inside of the number 3 boom tube.
- 10 Remove the cable retaining plates and pull the retract cables off of the pulleys. Lay the cables flat and out of the way.
- 11 Remove the fasteners from the retaining blocks from the extension cylinder saddle. Remove the blocks.

Note: Access the fasteners through the access hole in the outer boom tube at the pivot end.

- 12 Disconnect the wire connector to the extend cable break limit switch.

- 13 Remove the retaining fasteners that secure the extend cable mounting plates to the inside of the number 1 boom tube.



- 1 extend cable lock nuts
2 extend cable mounting plate
3 extend cable mounting plate fastener
4 extend cable bracket

- 14 Pull back on the extend cable mounting plate until it clears the blocks welded to the inside of the number 1 boom tube.
- 15 Lift up the extend cable mounting plate and push the extend cables towards the platform to create slack in the cables. Rest the cable and bracket assembly on top of the extend cylinder.
- 16 Locate the lower extend cable bracket on the bottom of the number 3 boom tube.

Boom Components

- 17 Remove the lower extend cable bracket mounting fasteners and pull back on the bracket to release it from the number 3 boom tube.
- 18 While pushing the lower extend cable bracket towards the platform, pull the extend cable mounting plate towards the pivot end of the boom.
- 19 Secure the extend cable bracket and cables to the cylinder to prevent them from falling off when removing the cylinder.
- 20 Remove the external snap rings from the extension cylinder pin at the pivot end of the boom.
- 21 Use a soft metal drift to remove the pin.
- 22 Tag, disconnect and plug the boom extension cylinder hydraulic hoses. Cap the fittings on the cylinder.

▲ WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 23 Attach a lifting strap from a 5 ton / 5000 kg overhead crane to the lug at the rod end of the boom extension cylinder.

- 24 Lift the boom extension cylinder with the crane until it clears the cylinder saddle inside the number 2 boom tube.
- 25 Carefully support and slide the extension cylinder out of the boom.

▲ WARNING Crushing hazard. The extension cylinder could fall when removed from the extension boom if not properly supported.

NOTICE Component damage hazard. Be careful not to damage the cable break limit switch.

NOTICE Component damage hazard. Be careful not to damage the counterbalance valves on the primary boom extension cylinder when removing the cylinder from the primary boom.

Note: During removal of the extension cylinder, the overhead crane strap will need to be carefully adjusted for proper balancing.

Boom Components

4-5 Boom Extend/Retract Cables

How to Adjust the Boom Extend/Retract Cables

The boom extend/retract cables are responsible for the extension and retraction of the number 3 boom tube. Proper adjustment of the boom extend/retract cables and related components on a regular basis is essential to good machine performance and safe machine operation. The boom extend and retract functions should operate smoothly and be free of hesitation, jerking and unusual noise.

Note: Perform this procedure with the boom in a horizontal position.

- 1 Fully retract the boom.
- 2 **S-60, S-60X, S-60XC, S-65, S-60 TRAX and S-65 TRAX:** Remove the boom end cover retaining fasteners and remove the cover.

S-60 HC: Remove the boom end cover from the pivot end of the boom while guiding the small cable from the string potentiometer out of the slot of the cover. Rest the cover and string potentiometer on the counterweight.

NOTICE

Component damage hazard. The cable from the string potentiometer can become damaged if it is kinked or pinched.

- 3 Inspect the threaded ends of the boom extend cables. The threads must be clean and in good condition with no damaged threads.

- 4 Adjust the extend cable adjustment nuts until approximately 1.5 inches / 4 cm of threads are visible past the nylock nut.

Note: If the cables have been replaced, be sure the adjustment nuts have been replaced. Do not re-use the existing nuts.

- 5 Extend the boom until there is approximately 3 feet / 1 m of travel left. Do not fully extend the boom.
- 6 Locate the retract cable adjustment nut on the bottom of the number 1 boom tube at the platform end of the boom.
- 7 Using a dial type torque wrench, torque the retract cable adjustment nut to 32-36 ft lbs / 43-49 Nm using gentle and steady torque.
- 8 Retract and extend the boom approximately 3 feet / 1 m two times and stop during the extension cycle. This will create slack in the retract cables.

Note: Be sure to not fully extend the boom. Stop when there is approximately 3 feet / 1 m of travel left.

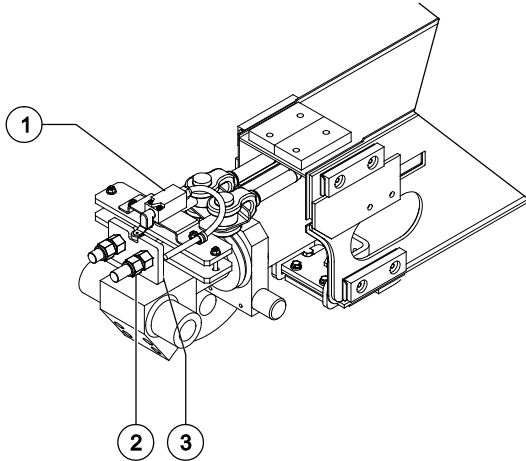
- 9 Repeat steps 7 and 8 two to three times.
- 10 Fully extend the boom then retract the boom approximately 12 inches / 30 cm.
- 11 At the pivot end of the boom, visually inspect the boom extend cables for even cable droop or sag.

Note: If the boom extend cables are uneven, tighten the boom extend cable adjustment nut at the pivot end of the boom for the appropriate cable.

Boom Components

- 12 Visually inspect the cable break limit switch arm to be sure the wheel of the limit switch arm is centered in the notch of the pivot plate.

Note: If the boom extend cables are adjusted evenly, the wheel of the limit switch arm should be centered in the notch of the pivot plate.



- 1 cable break limit switch
2 extend cable adjustment nut
3 extend cable pivot plate

- 13 Install the boom end cover at the pivot end of the boom.
14 Fully retract and lower the boom to the stowed position.

How to Replace the Boom Extend/Retract Cables

Note: The cable pulleys must also be replaced when replacing the cables.

- 1 Remove the boom extension cylinder. Refer to Repair Procedure, *How to Remove the Boom Extension Cylinder*.

Boom extend cables:

- 2 Remove the cables from the lower boom extend cable bracket that attaches to the number 3 boom tube.
3 Remove the rue rings and clevis pins from the boom extend cables located near the extend cable break limit switch.
4 Remove the external snap rings from the boom extend cable pulley pivot pin. Use a soft metal drift to remove the pin.

Note: When driving the pivot pin out, be sure to drive it from the shaped end of the pin.

- 5 Remove the pulley and boom extend cables from the extension cylinder assembly. Discard the old cables and pulleys.
6 Route the new boom extend cables through the boom extend pulley bracket.
7 Install the new boom extend cable pulley, pivot pin and snap rings.

Note: Be sure the boom extend cables are routed through the grooves of the pulley and the upper wear pad on the extension cylinder.

- 8 Install the boom extend cable clevis pins and rue rings to the pivot plate near the cable break limit switch.
9 Install the boom extend cables to the lower extend cable bracket that mounts to the number 3 boom tube.

Boom Components

Boom retract cables:

- 10 Remove the cotter pins and clevis pins from the boom retract cables at the platform end of the boom.

Note: Always use a new cotter pin when installing a clevis pin.

- 11 Remove the wear pad fasteners from the upper wear pads on the number 1 boom tube. Remove the wear pads.

Note: Pay attention to the location of each wear pad and the quantity of shims for each one.

- 12 Attach a lifting strap from an overhead crane to the platform end of the boom.
- 13 Raise the boom using the overhead crane and place a wood block under the number 2 boom tube between the number 1 and number 2 boom tubes for support. This will create clearance between the boom tubes to remove the retract cables.
- 14 Attach the cable pulling tool or a rope to one of the boom retract cables at the pivot end of the boom.

Note: A cable pulling tool is available through Genie Service Parts Department (Genie part no. 94510)

- 15 At the platform end of the boom, pull on the boom retract cable that has the rope attached to it.
- 16 Pull the old cable completely out of the boom tube. Remove the rope. Discard the old boom retract cable.
- 17 Securely attach the rope to the same end of the new boom retract cable.

- 18 At the pivot end of the boom, carefully pull the rope with the new retract cable attached.
- 19 Pull the new cable towards the pivot end of the boom until the end of the cable is at the end of the boom tube. Remove the rope.
- 20 Repeat steps 14 through 19 for the other boom retract cable.
- 21 At the platform end of the boom, install the retract cables, clevis pins and new cotter pins to the adjustment plate.
- 22 Remove and discard the old boom retract pulleys from the pivot end of the boom extension cylinder.
- 23 Install the new boom retract pulleys to the pivot end of the boom extension cylinder.
- 24 Install the boom extension cylinder assembly into the boom.

Note: Before lowering the extension cylinder into the saddles of the number 1 boom tube, wrap the boom retract cables around the pulleys.

- 25 Adjust the boom extend/retract cables. Refer to Repair Procedure, *How to Adjust the Boom Extend/Retract Cables*.

Boom Components

4-6 Platform Leveling Master Cylinder

The master cylinder acts as a pump for the slave cylinder. It's part of the closed circuit hydraulic loop that keeps the platform level through the entire range of boom motion. The master cylinder is located at the pivot end of the boom.

How to Remove the Platform Leveling Master Cylinder

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications*.

- 1 Raise the boom until the master cylinder is above the turntable covers.
- 2 Tag, disconnect and plug the master cylinder hydraulic hoses. Cap the fittings on the cylinder.

⚠ WARNING

Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 3 Place a 2 x 4 x 48 inches / 5 x 10 x 120 cm block of wood across the turntable covers. Position the block under the master cylinder.
- 4 Remove the pin retaining fastener from the master cylinder rod-end pivot pin.
- 5 Place a rod through the rod-end pivot pin and twist to remove the pin. Lower the rod end of the master cylinder onto the block.
- 6 Remove the pin retaining fastener from the barrel-end pivot pin.
- 7 Place a rod through the barrel-end pivot pin and twist to remove the pin.
- 8 Remove the master cylinder from the machine.

Boom Components

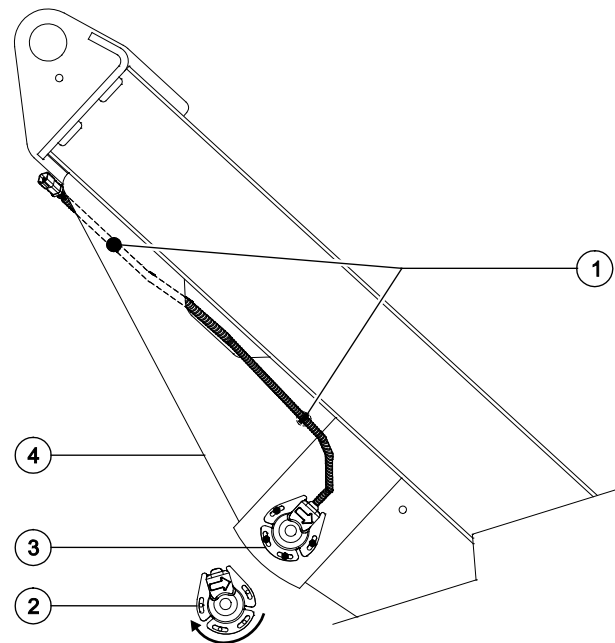
4-7 Primary Boom Angle Sensor, S-60X and S-60XC

The primary boom angle sensor works in conjunction with the boom extend limit switches when restricted maximum platform load is selected from the platform controls maintaining the working envelope. The primary boom angle sensor is located on the ground control side long link arm.

How to Replace the Primary Boom Angle Sensor

- 1 From the ground controls raise the primary boom until it is fully elevated.
- 2 Push in the red Emergency Stop button to the off position and turn the key switch to the off position.
- 3 Locate the primary boom angle sensor mounted on the ground control side long link arm.
- 4 Cut and discard the two button cable ties securing the angle sensor harness to the gusset plate.
- 5 Locate and disconnect the angle sensor harness connector.
- 6 Remove the angle sensor retaining fasteners and set aside. Remove the angle sensor.

- 7 Install the angle sensor onto the hex key. Refer to the illustration for proper alignment.



- 1 button cable ties
- 2 start orientation
- 3 finish orientation
- 4 gusset plate

- 8 Install the angle sensor retaining fasteners. Do not tighten at this time.
- 9 Route the angle sensor harness through the gusset plate and secure using two button cable ties.
- 10 Securely connect the angle sensor harness to the main harness.

Boom Components

- 11 Turn the key switch to platform controls. Pull up red Emergency Stop buttons at the ground and platform controls to the on position.
- 12 Using a volt meter set to DC volts, back probe the angle sensor harness connector. Insert the negative lead into terminal 2, the positive lead into terminal 3.
- 13 Adjust the angle sensor until the volt meter reads 3.8V dc to 4.2V dc and securely tighten the fasteners.
- 14 Calibrate the boom angle sensor. Refer to Repair Procedure, *How to Calibrate the Boom Angle Sensor*.

Engines

5-1 RPM Adjustment - Ford and Deutz Models

Refer to Maintenance Procedure in the appropriate Service or Maintenance Manual for your machine, *Check and Adjust the Engine RPM.*

5-2 RPM Adjustment - Perkins 404D-22 Models

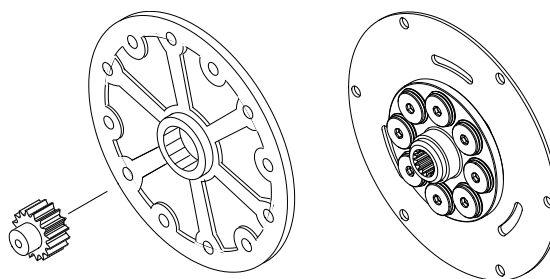
Refer to Maintenance Procedure in the appropriate Service or Maintenance Manual for your machine, *Check and Adjust the Engine RPM.*

5-3 Flex Plate

The flex plate acts as a coupler between the engine and the pump. It is bolted to the engine flywheel and has a splined center to drive the pump.

Two different styles of flex plates have been used in the production of your machine model. Type "A" flex plates utilize a flex plate installed onto the flywheel of the engine and a separate coupler installed onto the pump splined shaft.

Type "B" flex plates combines the pump coupler, as part of the flex plate, which is installed onto the engine flywheel.



Type "A"
(flexplate with separate
coupler)

Type "B"
(flexplate with coupler
combined)

Engines

How to Remove the Flex Plate

Deutz models:

- 1 Remove the tailpipe bracket mounting fasteners from the engine bell housing.
- 2 Support the drive pump assembly with an appropriate lifting device.
- 3 Remove all of the engine bell housing fasteners.
- 4 Carefully pull the pump and bell housing assembly away from the engine and secure it from moving.

NOTICE Component damage hazard. Hoses can be damaged if they are kinked or pinched.

- 5 Remove the flex plate mounting fasteners, then remove the flex plate from the engine flywheel.

Ford models:

- 1 Disconnect the electrical connectors from both oxygen sensors at the tailpipe and exhaust manifold. Do not remove the oxygen sensors.
- 2 Remove the exhaust pipe fasteners at the muffler.
- 3 Support the muffler and bracket assembly with a suitable lifting device.
- 4 Remove the muffler bracket mounting fasteners from the bell housing. Carefully remove the muffler and bracket assembly from the engine.
- 5 Support the engine with an overhead crane or other suitable lifting device. Do not lift it.

- 6 Remove the engine mounting plate to bell housing fasteners.
- 7 Raise the engine slightly using the overhead crane and place a block of wood under the oil pan for support.
- 8 Support the drive pump assembly with an overhead crane or other suitable lifting device. Do not apply any lifting pressure.
- 9 Remove all of the engine bell housing retaining fasteners.
- 10 Carefully pull the pump and bell housing assembly away from the engine and secure it from moving.

NOTICE Component damage hazard. Hoses can be damaged if they are kinked or pinched.

- 11 Remove the flex plate mounting fasteners. Remove the flex plate from the flywheel.

Perkins models:

- 1 Remove the fuel filter/water separator mounting fasteners.
- 2 Remove the fuel filter/water separator and lay it to the side. Do not disconnect the hoses.
- 3 Support the drive pump assembly with an appropriate lifting device.
- 4 Remove all of the engine bell housing fasteners.
- 5 Carefully pull the pump and bell housing assembly away from the engine and secure it from moving.

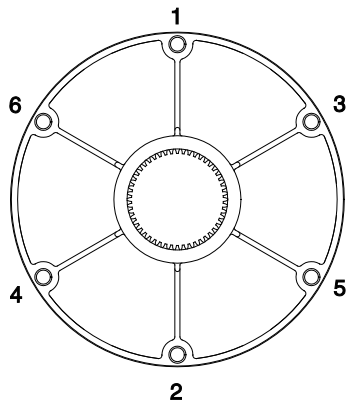
NOTICE Component damage hazard. Hoses can be damaged if they are kinked or pinched.

- 6 Remove the flex plate mounting fasteners.
- 7 Remove the flex plate from the flywheel.

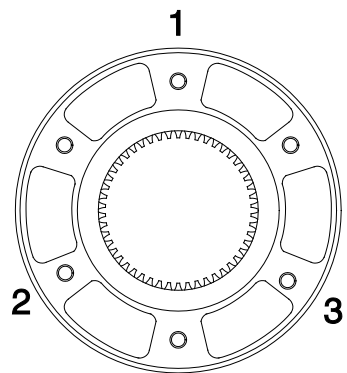
Engines

How to Install a Type "A" Flex Plate

- 1 Install the flex plate onto the engine flywheel with the raised spline towards the pump.
- 2 **Ford models:** Torque the flex plate mounting bolts in sequence to 14 ft-lbs / 19 Nm. Then torque the flex plate mounting bolts in sequence to 20 ft-lbs / 27 Nm.
Deutz models: Torque the flex plate mounting bolts in sequence to 28 ft-lbs / 38 Nm. Then torque the flex plate mounting bolts in sequence to 40 ft-lbs / 54 Nm.
Perkins models: Torque the flex plate mounting bolts in sequence to 49 ft-lbs / 66 Nm. Then torque the flex plate mounting bolts in sequence to 70 ft-lbs / 95 Nm.

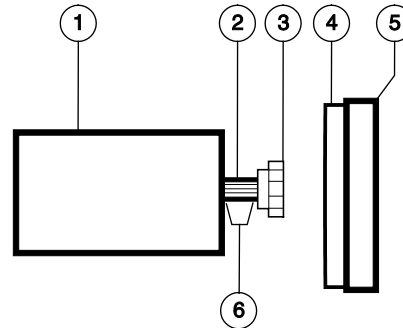


Ford and Deutz Models



Perkins Models

- 3 Install the pump coupler onto the pump shaft with the set screw toward the pump. Leave the appropriate gap between coupler and pump end plate for your engine.



- 1 pump
- 2 pump shaft
- 3 pump coupler
- 4 flex plate with raised spline
- 5 engine flywheel
- 6 3/16 inch / 4.8 mm gap - Diesel Models
0.080 inch / 2 mm gap - Ford Models

- 4 Apply Loctite® removable thread sealant to the pump coupler set screw. Torque the set screw to 61 ft-lbs / 83 Nm.
- 5 Proceed to Repair Procedure, How to Install the Pump and Bell Housing Assembly.

Engines

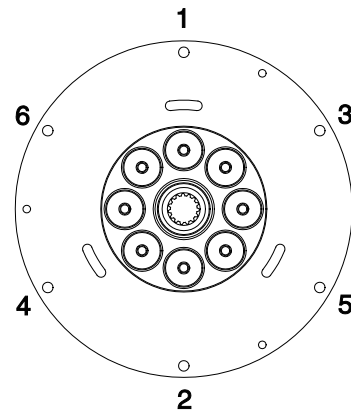
How to Install a Type "B" Flex Plate

- 1 Install the flex plate onto the engine flywheel with the rubber vibration isolators towards the pump.
- 2 Apply Loctite® removable thread sealant to the flex plate fasteners and loosely install the fasteners.
- 3 **Deutz models:** Torque the flex plate mounting bolts in sequence to 28 ft-lbs / 38 Nm. Then torque the flex plate mounting bolts in sequence to 40 ft-lbs / 54 Nm.

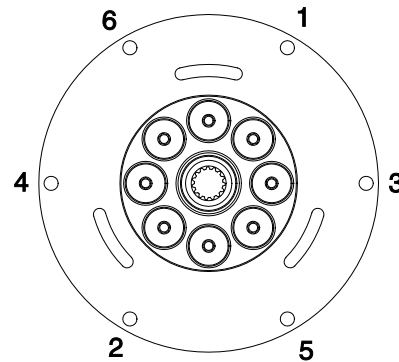
Ford and Perkins models: Torque the flex plate mounting bolts in sequence to 14 ft-lbs / 19 Nm. Then torque the flex plate mounting bolts in sequence to 20 ft-lbs / 27 Nm.
- 4 Apply a high viscosity coupling grease (Genie part number 128025) to the splines of the pump shaft and flex plate.

Grease Specification

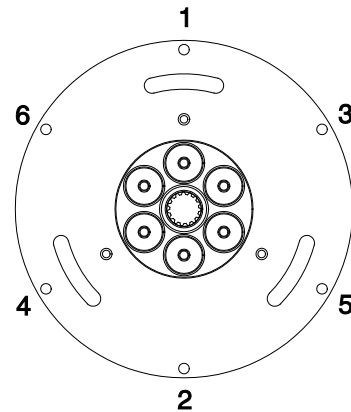
Shell Alvania® Grease CG, NLGI 0/1 or equivalent.



Ford Models



Deutz Models



Perkins Models

Engines

How to install the Pump and Bell Housing Assembly

- 1 Install the pump and bell housing assembly.

Deutz models: Torque the bell housing mounting bolts labeled "C" in sequence to 28 ft-lbs / 38 Nm. Then torque the bell housing mounting bolts labeled "C" in sequence to 40 ft-lbs / 54 Nm.

Ford models: Torque the bell housing mounting bolts labeled "A" and "B" in sequence to 28 ft-lbs / 38 Nm and the mounting bolts labeled "C" to 49 ft-lbs / 66 Nm. Then torque the bell housing mounting bolts labeled "A" and "B" in sequence to 40 ft-lbs / 54 Nm and the mounting bolts labeled "C" to 70 ft-lbs / 95 Nm.

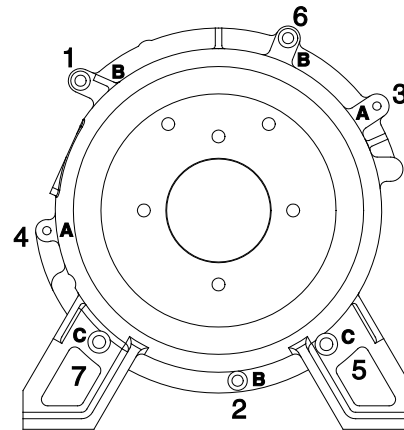
Perkins models: Torque the bell housing mounting bolts labeled "B" in sequence to 28 ft-lbs / 38 Nm and the mounting bolts labeled "A" to 49 ft-lbs / 66 Nm. Then torque the bell housing mounting bolts labeled "B" in sequence to 40 ft-lbs / 54 Nm and the mounting bolts labeled "A" to 70 ft-lbs / 95 Nm.

NOTICE

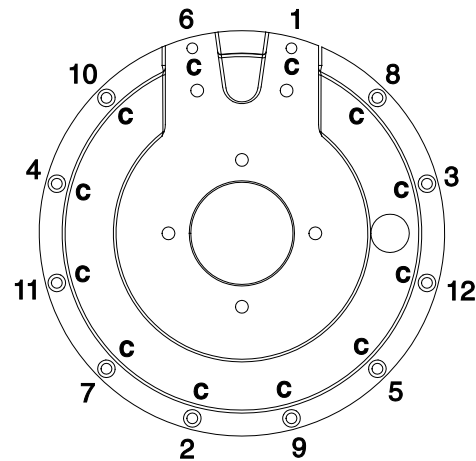
Component damage hazard.
Type "A" flexplate: When installing the pump, do not force the pump coupler into the flexplate or damage to the pump shaft seal may occur.

NOTICE

Component damage hazard. Do not force the drive pump during installation or the flex plate teeth may become damaged.



Ford Models



Deutz Models

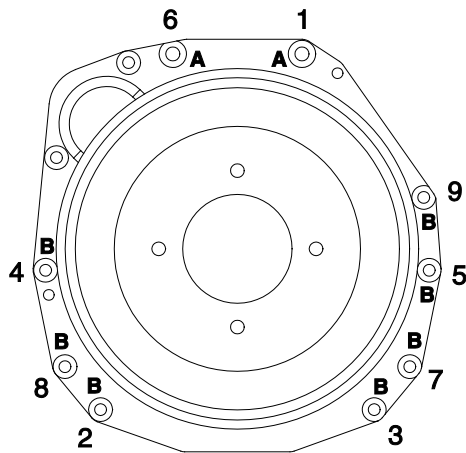
Engines

5-4 Ford MSG-425 Engine Fault Codes

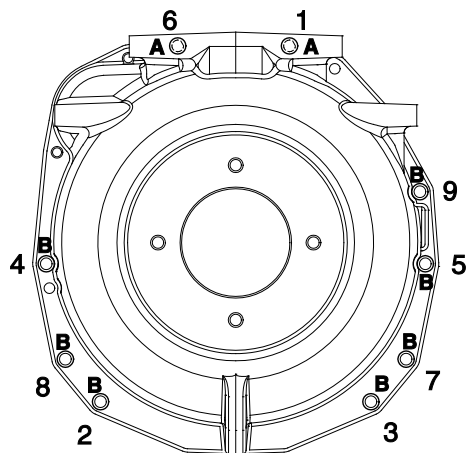
How to Retrieve Engine Fault Codes

The ECM constantly monitors the engine by the use of sensors on the engine. The ECM also uses signals from the sensors to initiate sequential fuel injection and make constant and instantaneous changes to ignition timing, fuel delivery and throttle position to maintain the engine's running condition at its highest efficiency while at the same time keeping exhaust emissions to a minimum. When a sensor fails or returns signals that are outside of set parameters, the ECM will store a fault code in memory that relates to the appropriate sensor and will turn on the Check Engine Light.

Refer to Fault Codes Section, *How to Retrieve Ford MSG-425 Engine Fault Codes* for your specific model of engine. Use the Fault Code Charts to aid in identifying the fault.



Perkins 404D-22 models



Perkins 404F-22 models

Engines

5-5

Engine Fault Codes - Deutz D 2.9 L4, D436 L3i and Perkins 404F-22 Models

How to Retrieve Engine Fault Codes

The ECM constantly monitors the engine by the use of sensors on the engine. The ECM also uses signals from the sensors to initiate sequential fuel injection and make constant and instantaneous changes to ignition timing, fuel delivery and throttle position to maintain the engine's running condition at its highest efficiency while at the same time keeping exhaust emissions to a minimum. When a sensor fails or returns signals that are outside of set parameters, the ECM will store a fault code in memory that relates to the appropriate sensor. One or more fault LED's will illuminate on the display located at the ground control box. The active fault code will also be displayed on the LCD screen.

If a fault occurs that does not result in an engine shutdown, the engine rpm will go into limp home mode resulting in the loss of high rpm.

Refer to Fault Codes Section, *How to Retrieve Active Engine Fault Codes* for your specific model of engine. Use the Fault Code Charts to aid in identifying the fault.

Hydraulic Pump

6-1 Function Pump

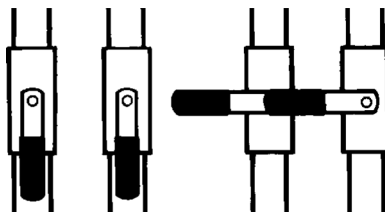
How to Remove the Function Pump

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications*.

- 1 Locate the two hydraulic tank valves at the hydraulic tank through the access hole underneath the turntable. Close the valves.

NOTICE

Component damage hazard. The engine must not be started with the hydraulic tank shut-off valves in the closed position or component damage will occur. If the tank valves are closed, remove the key from the key switch and tag the machine to inform personnel of the condition.



open

closed

- 2 Tag, disconnect and plug the function pump hydraulic hoses. Cap the fittings on the pump.

WARNING

Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 3 Remove the pump mounting bolts. Carefully remove the pump.

NOTICE

Component damage hazard. Be sure to open the two hydraulic tank valves and prime the pump after installing the pump.

Hydraulic Pump

6-2 Drive Pump

The drive pump is a bi-directional variable displacement piston pump. The pump output is controlled by the electro-proportional controller, located on the pump. The only adjustment that can be made to the pump is the neutral or null adjustment. Any internal service to the pump should only be performed at an authorized Eaton Hydraulics center. Call Genie Industries Service Department to locate your local authorized service center.

How to Remove the Drive Pump

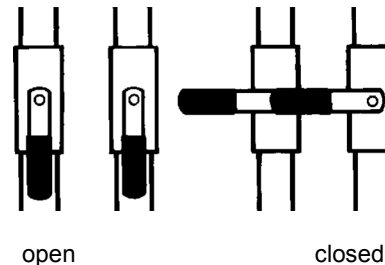
NOTICE Component damage hazard. The work area and surfaces where this procedure will be performed must be clean and free of debris that could get into the hydraulic system and cause severe component damage. Dealer service is recommended.

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications*.

- 1 Disconnect the electrical connectors at the electrical proportional controller located on the drive pump.

- 2 Locate the two hydraulic tank valves at the hydraulic tank through the access hole underneath the turntable. Close the valves.

NOTICE Component damage hazard. The engine must not be started with the hydraulic tank shut-off valves in the closed position or component damage will occur. If the tank valves are closed, remove the key from the key switch and tag the machine to inform personnel of the condition.



- 3 Tag and disconnect and plug the hydraulic hoses from the drive and function pumps. Cap the fittings on the pumps.

WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 4 Support the pump with a lifting device and remove the two drive pump mounting fasteners.

Hydraulic Pump

- 5 Carefully pull the drive pump out until the pump coupler separates from the flex plate.
- 6 Remove the drive pump from the machine.

NOTICE Component damage hazard. The pump(s) may become unbalanced and fall if not properly supported.

NOTICE Component damage hazard. When installing the pump, do not force the pump coupler into the flexplate or damage to the pump shaft seal may occur.

NOTICE Component damage hazard. Be sure to open the two hydraulic tank valves and prime the pump after installing the pump.

How to Prime the Pump

- 1 Connect a 0 to 600 psi / 0 to 41 bar pressure gauge to the test port on the drive pump.
- 2 Remove the safety pin from the engine pivot plate latch.

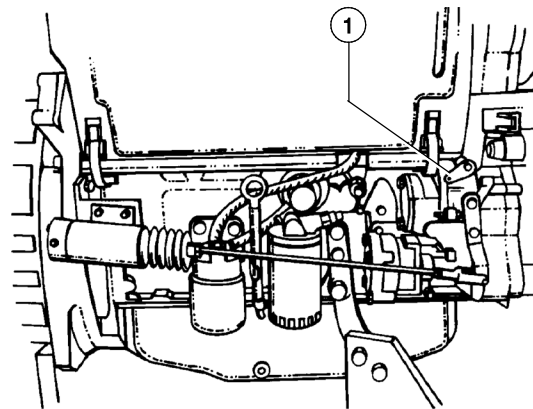
Note: The engine pivot plate latch is located under the engine turntable pivot plate at the counterweight end of the machine.

- 3 Open the engine pivot plate latch and swing the engine pivot plate out and away from the machine.

- 4 **Ford models:** Close the valve on the LPG tank then disconnect the hose from the tank. Then move the fuel select switch to the LPG position.

Perkins 404D-22 models: Disconnect the engine wiring harness from the fuel solenoid at the injector pump.

Deutz D2011L03i, D436 L3i and TD2011L04i models: Hold the manual fuel shutoff valve clockwise to the closed position.



1 manual fuel shutoff valve

- 5 Have another person crank the engine with the starter motor for 15 seconds, wait 15 seconds, then crank the engine an additional 15 seconds or until the pressure reaches 320 psi / 22 bar.
- 6 **Ford models:** Connect the LPG hose to the LPG tank and open the valve on the tank.
Perkins 404D-22 models: Connect the engine wiring harness to the fuel solenoid.
Deutz D2011L03i, D436 L3i and TD2011L04i models: Release the manual fuel shutoff valve.
- 7 Start the engine from the ground controls and check for hydraulic leaks.

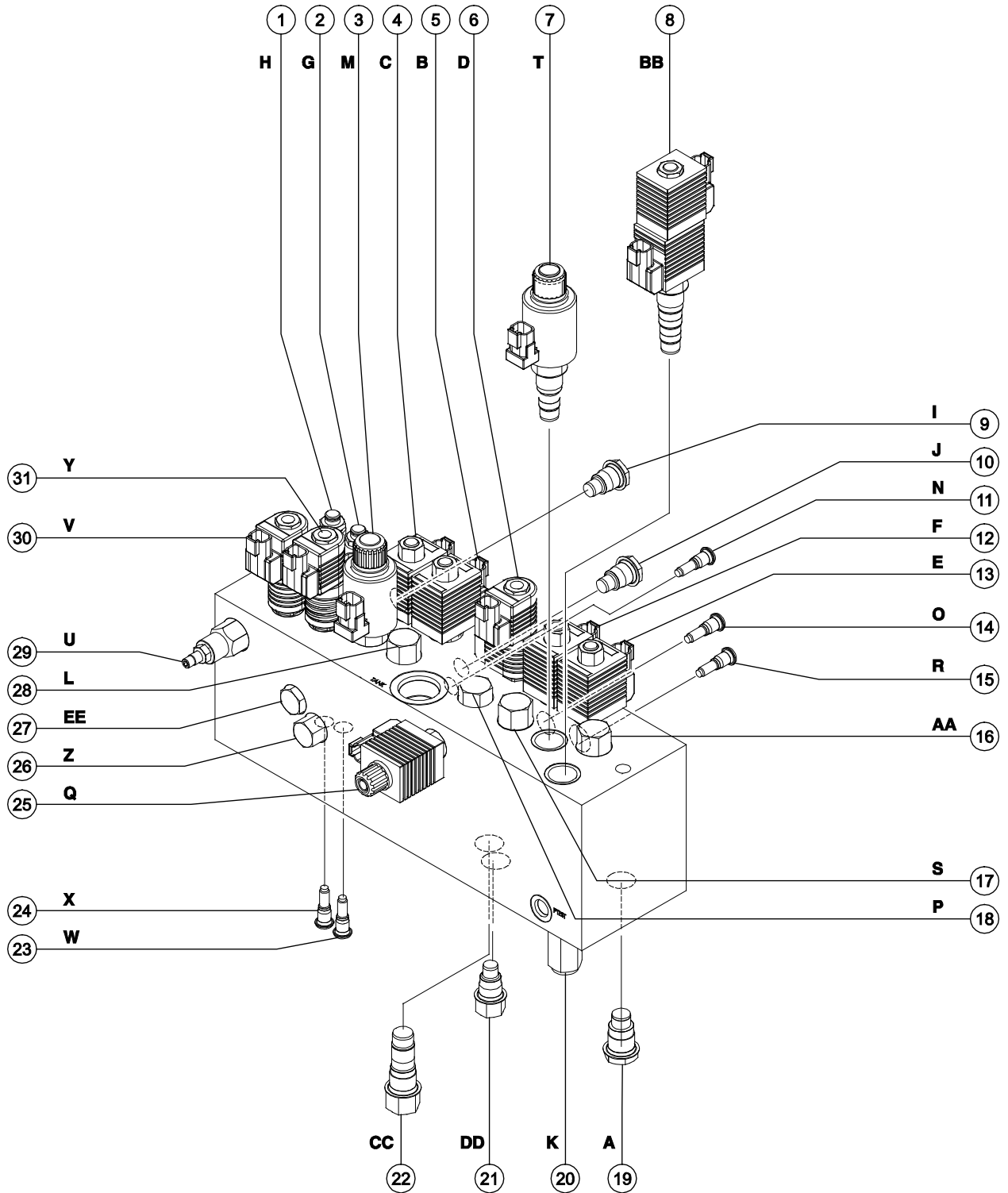
Manifolds

7-1 Function Manifold Components (to serial number 26514)

The function manifold is located underneath the ground controls side turntable cover.

Index No.	Description	Schematic Item	Function	Torque
1	Counterbalance valve	H	Platform level down	30-35 ft-lbs / 41-47 Nm
2	Counterbalance valve	G	Platform level up	30-35 ft-lbs / 41-47 Nm
3	Proportional solenoid valve	M	Boom extend/retract	30-35 ft-lbs / 41-47 Nm
4	Solenoid valve, 2 position 3 way	C	Boom retract	30-35 ft-lbs / 41-47 Nm
5	Solenoid valve, 2 position 3 way	B	Boom extend	30-35 ft-lbs / 41-47 Nm
6	Solenoid valve, 3 position 4 way	D	Turntable rotate	20-25 ft-lbs / 27-34 Nm
7	Proportional solenoid valve	T	Boom up/down circuit	30-35 ft-lbs / 41-47 Nm
8	Solenoid valve, 3 position 4 way	BB	Steer left/right	20-25 ft-lbs / 27-34 Nm
9	Check valve, 30 psi / 2 bar	I	Differential sensing circuit, platform rotate left and jib boom up (S-65, S-65 TRAX)	20-25 ft-lbs / 27-34 Nm
10	Check valve, 30 psi / 2 bar	J	Differential sensing circuit, platform rotate right and jib boom down (S-65, S-65 TRAX)	20-25 ft-lbs / 27-34 Nm
11	Check valve	N	Differential sensing circuit, boom extend/retract	10-12 ft-lbs / 14-16 Nm
12	Solenoid valve, 2 position 3 way	F	Boom down	30-35 ft-lbs / 41-47 Nm
13	Solenoid valve, 2 position 3 way	E	Boom up	30-35 ft-lbs / 41-47 Nm
14	Check valve	O	Differential sensing circuit, turntable rotate	10-12 ft-lbs / 14-16 Nm
15	Check valve	R	Differential sensing circuit, boom up/down	10-12 ft-lbs / 14-16 Nm
16	Priority flow regulator valve, 3.5 gpm / 13.2 L/min	AA	Steer left/right circuit	30-35 ft-lbs / 41-47 Nm
17	Differential sensing valve, 110 psi / 7.6 bar	S	Boom up/down circuit	30-35 ft-lbs / 41-47 Nm
18	Differential sensing valve, 150 psi / 10.3 bar	P	Turntable rotate circuit	30-35 ft-lbs / 41-47 Nm

Manifolds

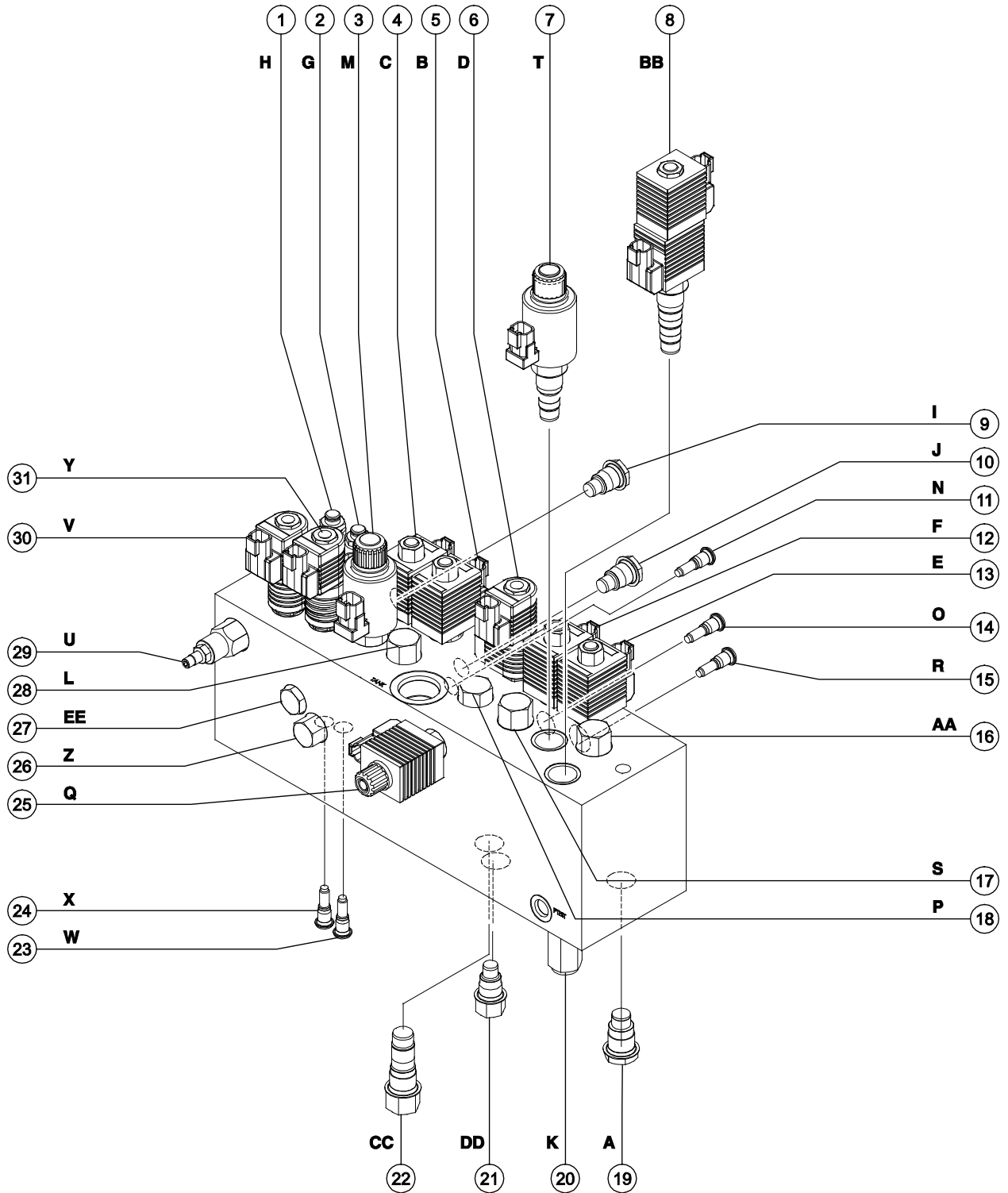


Manifolds

Function Manifold Components, continued (to serial number 26514)

Index No.	Description	Schematic Item	Function	Torque
19	Check valve, 5 psi / 0.3 bar	A	Blocks flow from auxiliary pump to function pump	30-35 ft-lbs / 41-47 Nm
20	Relief valve, 3000 psi / 206.8 bar	K	System relief	30-35 ft-lbs / 41-47 Nm
21	Flow control valve, 0.1 gpm / 0.38 L/min	DD	Bleeds off differential sensing valves to tank	20-25 ft-lbs / 27-34 Nm
22	Differential sensing valve, 150 psi / 10.3 bar	CC	Differential sensing circuit, meters flow to functions	30-35 ft-lbs / 41-47 Nm
23	Check valve	W	Differential sensing circuit, platform level up	10-12 ft-lbs / 14-16 Nm
24	Check valve	X	Differential sensing circuit, platform level down	10-12 ft-lbs / 14-16 Nm
25	Proportional solenoid valve	Q	Turntable rotate left/right	20-25 ft-lbs / 27-34 Nm
26	Flow control valve, 0.6 gpm / 2.27 L/min	Z	Platform rotate and jib boom (S-65, S-65 TRAX)	20-25 ft-lbs / 27-34 Nm
27	Check valve, 30 psi / 2 bar	EE	Platform rotate and jib boom circuit (S-65, S-65 TRAX) (prevents hydraulic hoses from draining back to tank)	20-25 ft-lbs / 27-34 Nm
28	Differential sensing valve, 110 psi / 7.6 bar	L	Boom extend/retract circuit	30-35 ft-lbs / 41-47 Nm
29	Needle valve	U	Platform level circuit	30-35 ft-lbs / 41-47 Nm
30	Solenoid valve, 3 position 4 way	V	Platform level up/down	20-25 ft-lbs / 27-34 Nm
31	Solenoid valve, 3 position 4 way	Y	Platform rotate and jib boom up/down (S-65, S-65 TRAX)	20-25 ft-lbs / 27-34 Nm

Manifolds



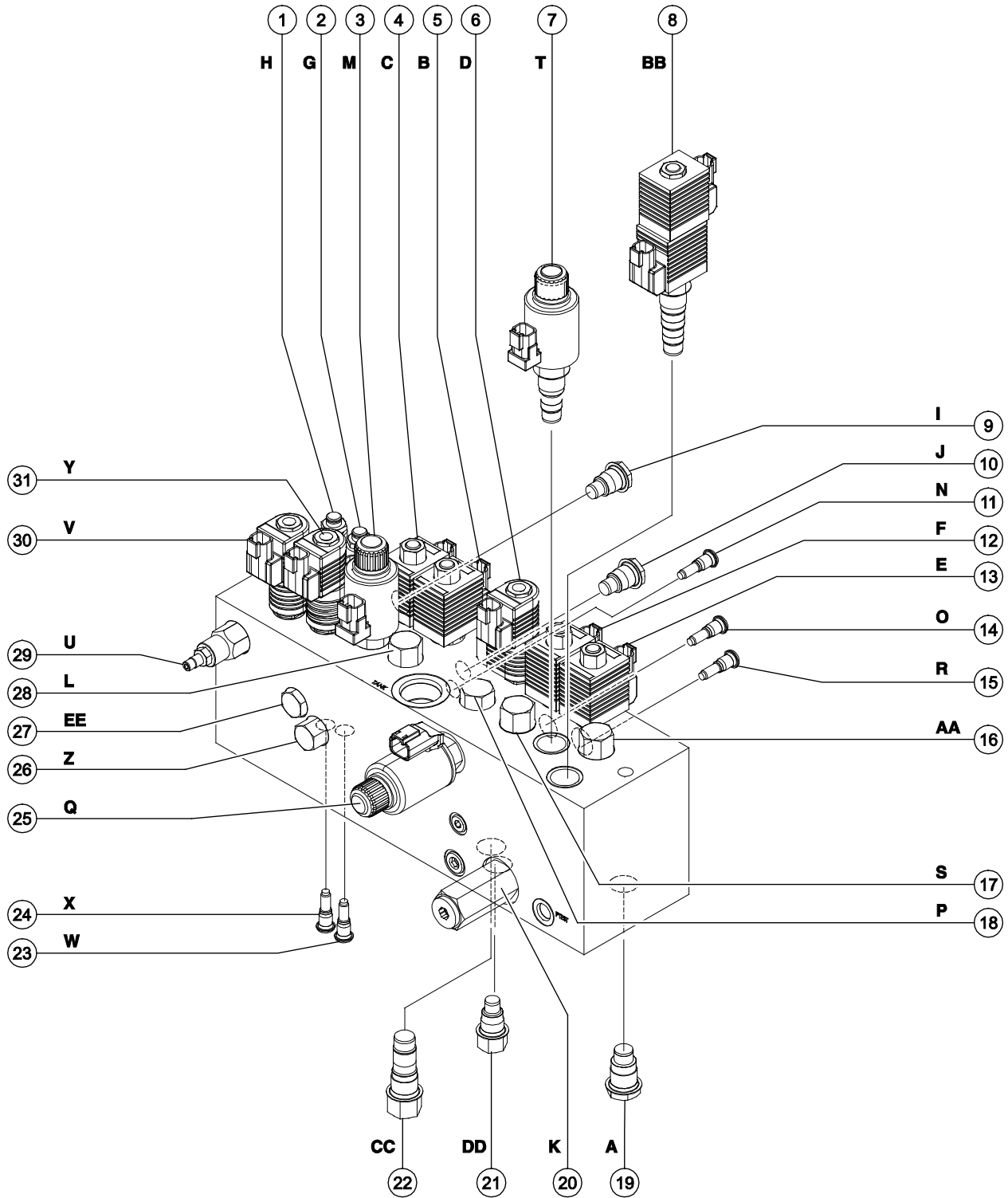
Manifolds

Function Manifold Components (from serial number 26515)

The function manifold is located underneath the ground controls side turntable cover.

Index No.	Description	Schematic Item	Function	Torque
1	Counterbalance valve	H	Platform level down	30-35 ft-lbs / 41-47 Nm
2	Counterbalance valve	G	Platform level up	30-35 ft-lbs / 41-47 Nm
3	Proportional solenoid valve	M	Boom extend/retract	30-35 ft-lbs / 41-47 Nm
4	Solenoid valve, 2 position 3 way	C	Boom retract	30-35 ft-lbs / 41-47 Nm
5	Solenoid valve, 2 position 3 way	B	Boom extend	30-35 ft-lbs / 41-47 Nm
6	Solenoid valve, 3 position 4 way	D	Turntable rotate	20-25 ft-lbs / 27-34 Nm
7	Proportional solenoid valve	T	Boom up/down circuit	30-35 ft-lbs / 41-47 Nm
8	Solenoid valve, 3 position 4 way	BB	Steer left/right	20-25 ft-lbs / 27-34 Nm
9	Check valve, 30 psi / 2 bar	I	Differential sensing circuit,platform rotate left andjib boom up (S-65, S-65 TRAX)	20-25 ft-lbs / 27-34 Nm
10	Check valve, 30 psi / 2 bar	J	Differential sensing circuit,platform rotate right andjib boom down (S-65, S-65 TRAX)	20-25 ft-lbs / 27-34 Nm
11	Check valve	N	Differential sensing circuit,boom extend/retract	10-12 ft-lbs / 14-16 Nm
12	Solenoid valve, 2 position 3 way	F	Boom down	30-35 ft-lbs / 41-47 Nm
13	Solenoid valve, 2 position 3 way	E	Boom up	30-35 ft-lbs / 41-47 Nm
14	Check valve	O	Differential sensing circuit,turntable rotate	10-12 ft-lbs / 14-16 Nm
15	Check valve	R	Differential sensing circuit,boom up/down	10-12 ft-lbs / 14-16 Nm
16	Priority flow regulator valve, 3.5 gpm / 13.2 L/min	AA	Steer left/right circuit	30-35 ft-lbs / 41-47 Nm
17	Differential sensing valve, 110 psi / 7.6 bar	S	Boom up/down circuit	30-35 ft-lbs / 41-47 Nm
18	Differential sensing valve, 150 psi / 10.3 bar	P	Turntable rotate circuit	30-35 ft-lbs / 41-47 Nm

Manifolds

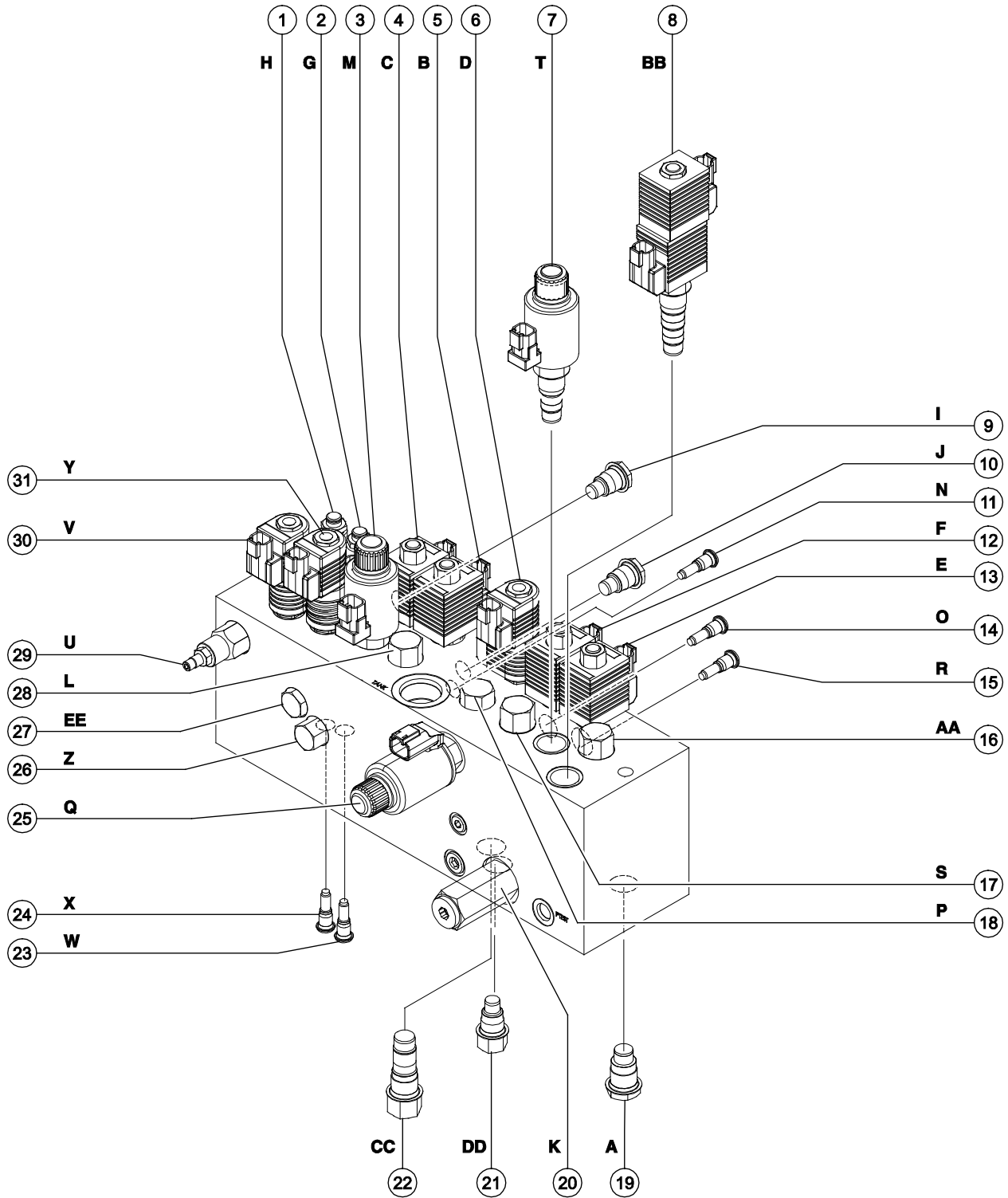


Manifolds

Function Manifold Components, continued (from serial number 26515)

Index No.	Description	Schematic Item	Function	Torque
19	Check valve, 5 psi / 0.3 bar	A	Blocks flow from auxiliary pump to function pump	30-35 ft-lbs / 41-47 Nm
20	Relief valve, 3000 psi / 206.8 bar	K	System relief	30-35 ft-lbs / 41-47 Nm
21	Flow control valve, 0.1 gpm / 0.38 L/min	DD	Bleeds off differential sensing valves to tank	20-25 ft-lbs / 27-34 Nm
22	Differential sensing valve, 150 psi / 10.3 bar	CC	Differential sensing circuit, meters flow to functions	30-35 ft-lbs / 41-47 Nm
23	Check valve	W	Differential sensing circuit, platform level up	10-12 ft-lbs / 14-16 Nm
24	Check valve	X	Differential sensing circuit, platform level down	10-12 ft-lbs / 14-16 Nm
25	Proportional solenoid valve	Q	Turntable rotate left/right	20-25 ft-lbs / 27-34 Nm
26	Flow control valve, 0.6 gpm / 2.27 L/min	Z	Platform rotate and jib boom (S-65, S-65 TRAX)	20-25 ft-lbs / 27-34 Nm
27	Check valve, 30 psi / 2 bar	EE	Platform rotate and jib boom circuit (S-65, S-65 TRAX)(prevents hydraulic hoses from draining back to tank)	20-25 ft-lbs / 27-34 Nm
28	Differential sensing valve, 110 psi / 7.6 bar	L	Boom extend/retract circuit	30-35 ft-lbs / 41-47 Nm
29	Needle valve	U	Platform level circuit	30-35 ft-lbs / 41-47 Nm
30	Solenoid valve, 3 position 4 way	V	Platform level up/down	20-25 ft-lbs / 27-34 Nm
31	Solenoid valve, 3 position 4 way	Y	Platform rotate and jib boom up/down (S-65, S-65 TRAX)	20-25 ft-lbs / 27-34 Nm

Manifolds



Manifolds

7-2 Valve Adjustments - Function Manifold

How to Adjust the System Relief Valve

Note: Perform this procedure with the boom in the stowed position.

- 1 Connect a 0 to 5000 psi / 0 to 350 bar pressure gauge to the ptest port on the function manifold.
- 2 Start the engine from the ground controls.
- 3 Hold the function enable/rpm select toggle switch to the high idle position. Activate and hold the boom retract toggle switch with the boom fully retracted.
- 4 Observe the pressure reading on the pressure gauge. Refer to Specifications, *Hydraulic Specifications*.
- 5 Turn the engine off. Use a wrench to hold the relief valve and remove the cap (item K).
- 6 Adjust the internal hex socket. Turn it clockwise to increase the pressure or counterclockwise to decrease the pressure. Install the relief valve cap..

⚠ WARNING Tip-over hazard. Do not adjust the relief valve higher than specified.

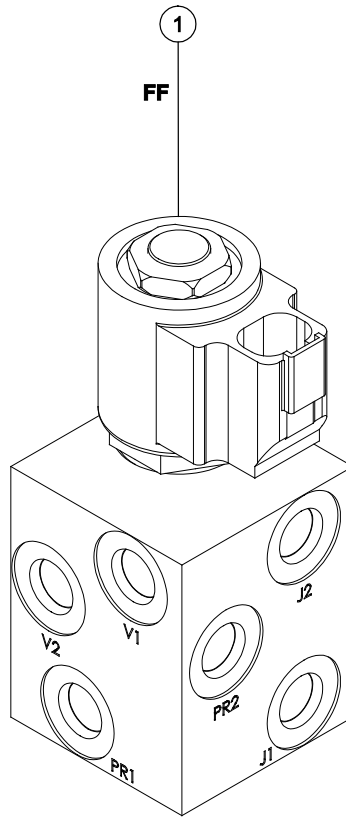
- 7 Repeat steps 2 through 5 and recheck relief valve pressure.
- 8 Remove the pressure gauge.

Manifolds

7-3 Jib Boom / Platform Rotate Manifold Components

The jib boom / platform rotate manifold is mounted to the platform support.

Index No.	Description	Schematic Item	Function	Torque
1	Solenoid valve, 2 position 3 way	FF	Platform rotate/jib boom select	20-25 ft-lbs / 27-34 Nm

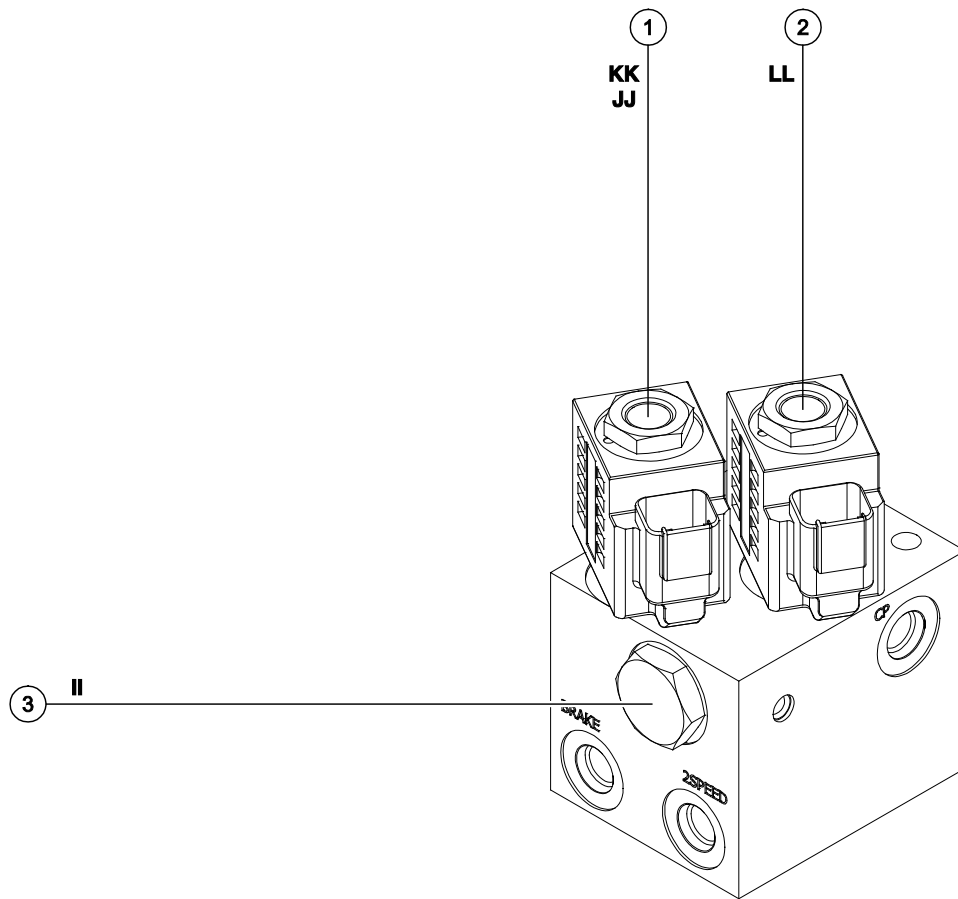


Manifolds

7-4 Brake/Two-Speed Manifold Components

The brake/two-speed manifold is mounted near the turntable rotator.

Index No.	Description	Schematic Item	Function	Torque
1	Solenoid valve, 2 position 3 way	KK	Brake release	20-25 ft-lbs / 27-34 Nm
	Orifice, 0.025 inch / 0.64 mm	JJ	Brake release	
2	Solenoid valve, 2 position 3 way	LL	Two-speed motor shift	20-25 ft-lbs / 27-34 Nm
3	Check valve	II	Brake release circuit	20-25 ft-lbs / 27-34 Nm

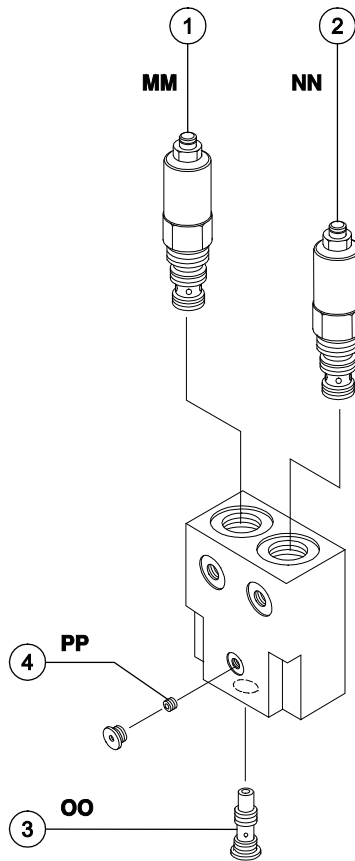


Manifolds

7-5 Turntable Rotation Manifold Componentss

The turntable rotation manifold is mounted to the turntable rotation motor.

Index No.	Description	Schematic Item	Function	Torque
1	Counterbalance valve	MM	Turntable rotate right	35-40 ft-lbs / 47-54 Nm
2	Counterbalance valve	NN	Turntable rotate left	35-40 ft-lbs / 47-54 Nm
3	Shuttle valve, 2 position 3 way	OO	Turntable rotation brake release	10-13 ft-lbs / 14-18 Nm
4	Orifice, 0.030 inch / 0.76 mm	PP	Brake release circuit(located inside port)	

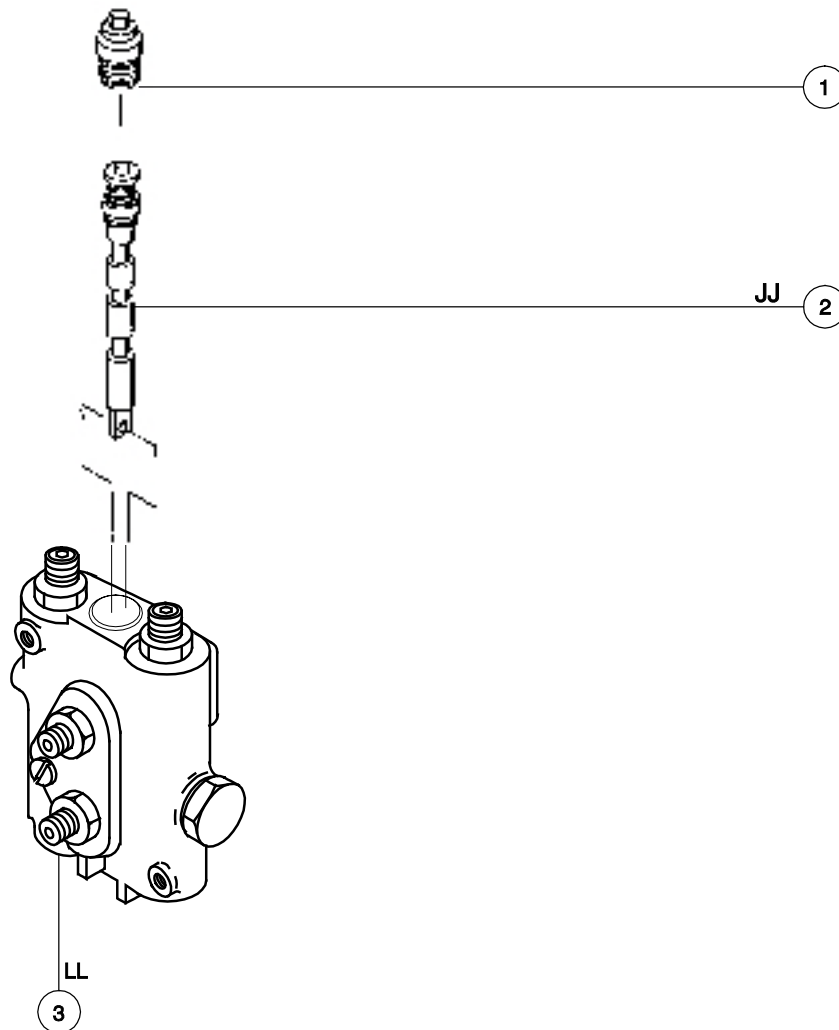


Manifolds

7-6 Oscillate Directional Valve Components

The oscillate directional valve is mounted inside the drive chassis at the non-steer end.

Index No.	Description	Schematic Item	Function	Torque
1	Cap		Breather	20-25 ft-lbs / 27-33 Nm
2	Spool valve	JJ	Directional control	
3	Relief valve, 800 psi / 55 bar	LL	Oscillate relief	30-35 ft-lbs / 41-47 Nm



Manifolds

How to Set Up the Oscillate Directional Valve

Note: Adjustment of the oscillate directional valve linkage is only necessary when the linkage or valve has been replaced.

- 1 Lower the boom to the stowed position.
- 2 Use a "bubble type" level to be sure the floor is completely level.

⚠ WARNING Tip-over hazard. Failure to perform this procedure on a level floor could compromise the stability of the machine resulting in the machine tipping over.

- 3 Check the tire pressure in all four tires and add air if needed to meet specification.

Note: The tires on some machines are foam-filled and do not need air added to them.

- 4 Remove the drive chassis cover and the non-steer axle covers.
- 5 Place a "bubble type" level across the drive chassis non-steer end. Check to be sure the drive chassis is completely level.
- 6 Remove the heim joint retaining fastener from the axle.
- 7 To level the drive chassis, start the engine and push up or pull down on the threaded rod until the machine is completely level.
- 8 Verify that the ground and drive chassis are completely level.

- 9 Adjust the heim joint until the hole lines up with the retaining fastener hole in the axle.
- 10 Install the heim joint to the axle and tighten the jam nut.
- 11 Check to be sure the drive chassis is completely level.
- 12 Measure the distance between the drive chassis and the non-steer axle on both sides (from the inside of the drive chassis).

Note: If the distance is not equal and the adjustment to the linkage was completed with the ground and drive chassis level, repeat steps 6 through 11 OR consult Genie Product Support.

Manifolds

7-7 Valve Adjustments - Oscillate Relief Valve

How to Adjust the Oscillate Relief Valve Pressure

- 1 Remove the drive chassis cover from the non-steer end of the machine.
- 2 Connect a 0 to 2000 psi / 0 to 150 bar pressure gauge to the diagnostic nipple located near the oscillate directional valve.
- 3 Disconnect the directional valve linkage, by removing the heim joint and retaining fastener from the axle.
- 4 Start the engine from the platform controls. Move the engine idle toggle switch to the maintained high idle position.
- 5 With the engine running in high rpm, manually activate the valve and observe the pressure reading on the pressure gauge. Refer to Specifications, *Hydraulic Specifications*.
- 6 Turn the engine off.
- 7 Locate the relief valve on the directional valve and loosen the jamb nut.
- 8 Adjust the hex screw. Turn it clockwise to increase the pressure or counterclockwise to decrease the pressure. Tighten the jamb nut.

⚠ WARNING Tip-over hazard. Do not adjust the relief valve higher than specified.

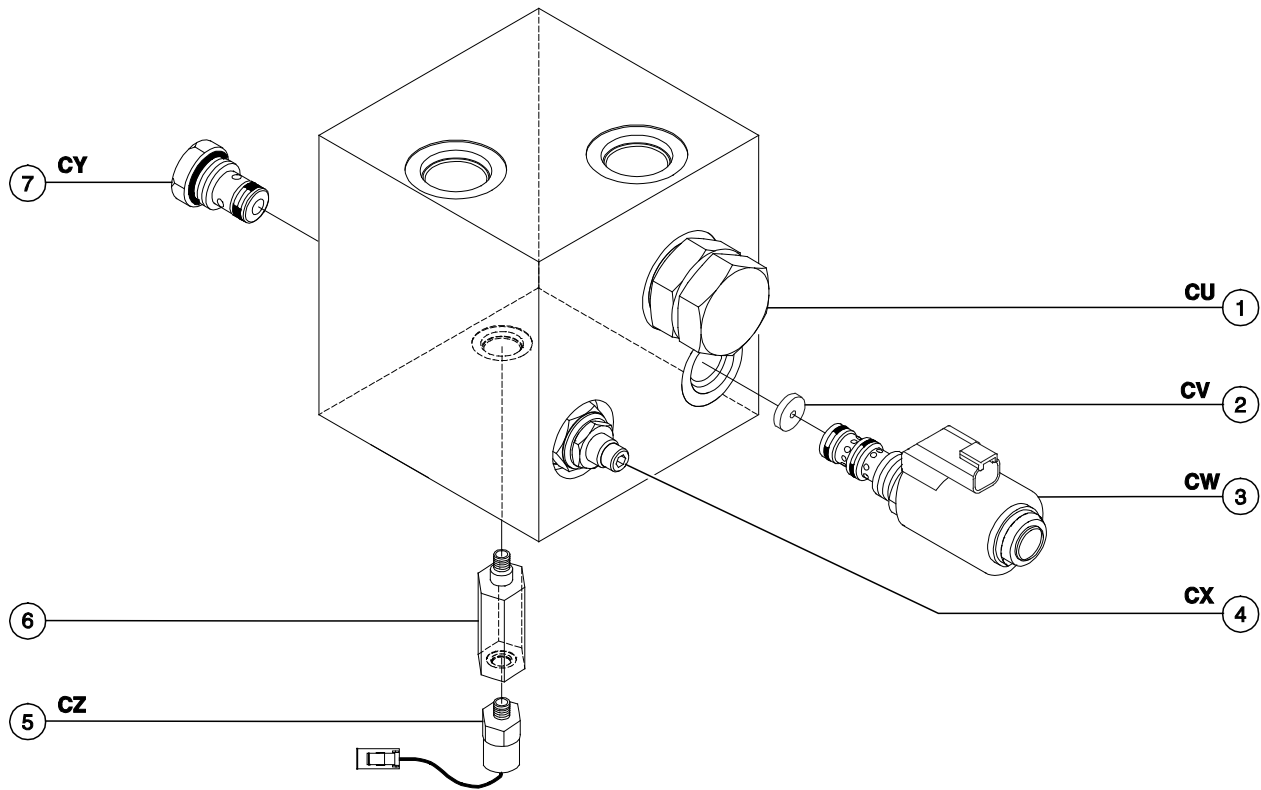
- 9 Repeat steps 4 through 7 and manually activate the valve to confirm the valve pressure.
- 10 Turn the engine off, remove the pressure gauge and assemble the directional valve linkage.
- 11 Install the cover on the non-steer end of the drive chassis.

Manifolds

7-8 Drive Oil Diverter Manifold Components (welder option)

The oil diverter manifold is mounted to the hydraulic generator located in the engine compartment.

Index No.	Description	Schematic Item	Function	Torque
1	Directional valve	CU	Diverter valve	80-90 ft-lbs / 108-122 Nm
2	Orifice disc, 0.030 inch / 0.080 cm	CV	Delays shift to drive	
3	Solenoid valve	CW	Pilot valve to diverter	35-40 ft-lbs / 47-54 Nm
4	Relief valve	CX	Charge pressure circuit	35-40 ft-lbs / 47-54 Nm
5	Pressure switch 200 psi / 18.6 bar	CZ	Generator relay switch	16 ft-lbs / 22 Nm
6	Connector fitting			11 ft-lbs / 15 Nm
7	Check valve	CY	Prevents oil to generator	35-40 ft-lbs / 47-54 Nm

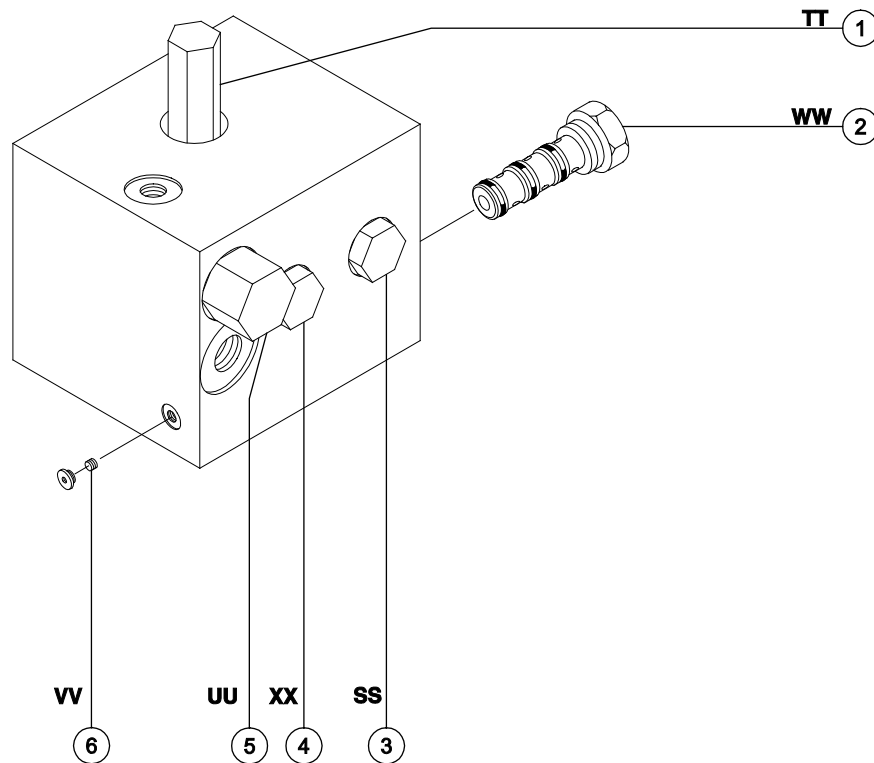


Manifolds

7-9 Traction Manifold Components, 2WD

The traction manifold is mounted inside the drive chassis at the non-steer end.

Index No.	Description	Schematic Item	Function	Torque
1	Relief valve, 280 psi / 19.3 bar	TT	Charge pressure circuit	30-35 ft-lbs / 41-47 Nm
2	Flow divider/combiner valve	WW	Controls flow to drive motors in forward and reverse	90-100 ft-lbs / 122-136 Nm
3	Check valve	SS	Drive circuit	30-35 ft-lbs / 41-47 Nm
4	Check valve	XX	Drive circuit	30-35 ft-lbs / 41-47 Nm
5	Shuttle valve, 3 position 3 way	UU	Charge pressure circuit that directs hot oil out of low pressure side of drive pump	50-55 ft-lbs / 68-75 Nm
6	Orifice, 0.070 inch / 1.78 mm	VV	Drive motor circuit	



Manifolds

7-10 Valve Adjustments, 2WD Traction Manifold

How to Adjust the Charge Pressure Relief Valve

- 1 Connect a 0 to 600 psi / 0 to 50 bar pressure gauge to the test port on the drive pump.
- 2 Hold the charge pressure relief valve and remove the cap (item TT).
- 3 Turn the internal hex socket clockwise fully until it stops. Install the cap.
- 4 Start the engine and move and hold the function enable/rpm select toggle switch to the high rpm (rabbit symbol) position. Note the reading on the pressure gauge.
- 5 Turn the engine off.
- 6 Remove the pressure gauge from the drive pump. Connect the gauge to the test port located on the traction manifold.
- 7 Start the engine from the platform controls. Press down the foot switch and slowly move the drive control handle off center just until the machine begins to move. Note the reading on the pressure gauge. Turn the machine off.
- 8 Hold the charge pressure relief valve and remove the cap (item TT).
- 9 Adjust the internal hex socket until the pressure reading on the gauge is 30 psi / 2 bar less than the pressure reading on the pump. Turn it clockwise to increase the pressure or counterclockwise to decrease the pressure. Install the valve cap.
- 10 Repeat steps 7 through 9 until the pressure reading at the drive manifold is 30 psi / 2 bar less than the pressure reading at the pump.
- 11 Turn the engine off and remove the pressure gauge.

Manifolds

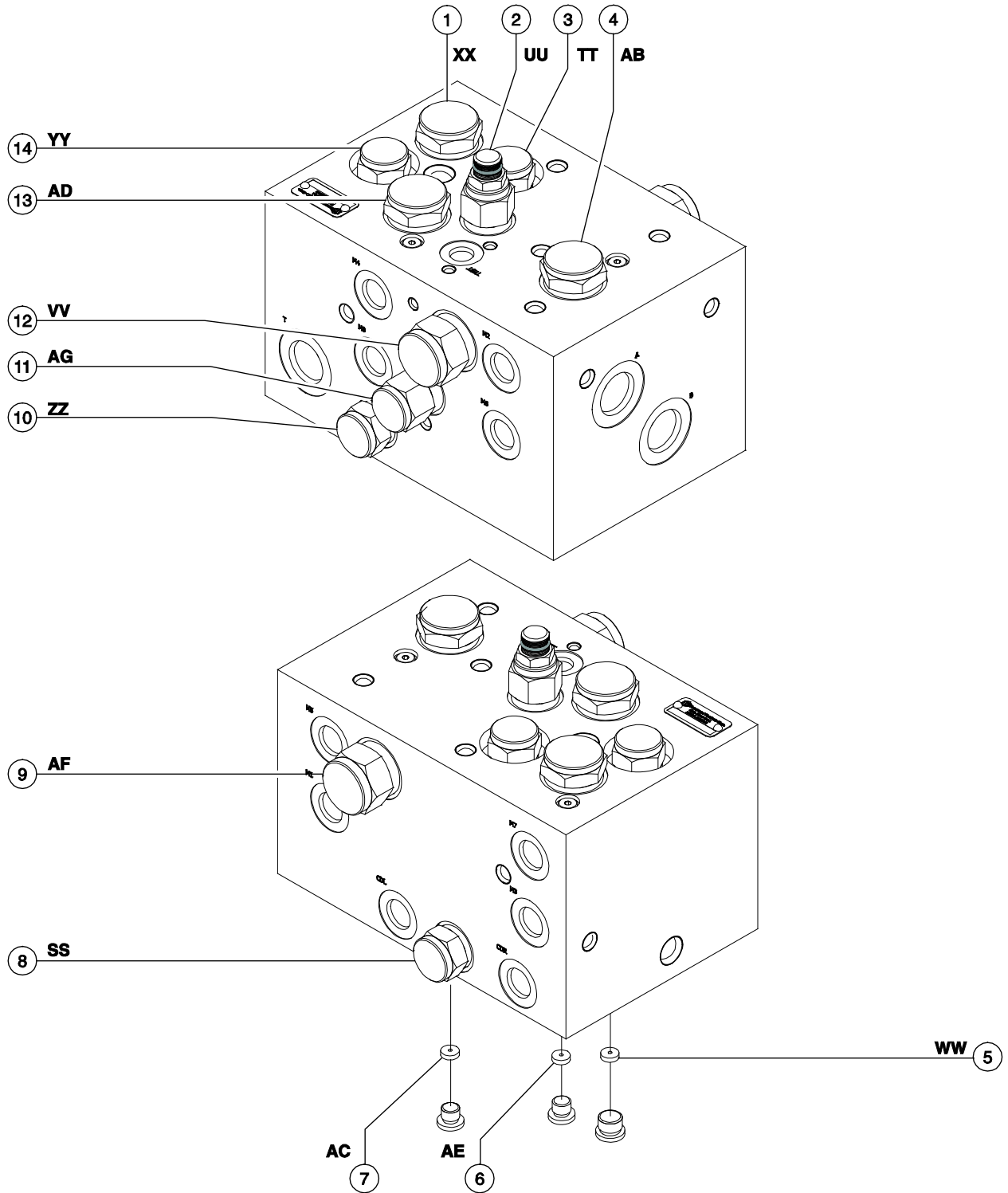
7-11

Traction Manifold Components, 4WD

The traction manifold is mounted inside the drive chassis at the non-steer end.

Index No.	Description	Schematic Item	Function	Torque
1	Flow divider/combiner valve	XX	Controls flow to non-steer end drive motors in forward and reverse	80-90 ft-lbs / 108-122 Nm
2	Relief valve, 280 psi / 19.3 bar	UU	Charge pressure circuit	35-40 ft-lbs / 14-16 Nm
3	Check valve	TT	Steer end drive motor circuit	35-40 ft-lbs / 14-16 Nm
4	Flow divider/combiner valve	AB	Controls flow to flow divider/combiner valves 1 and 13	80-90 ft-lbs / 108-122 Nm
5	Orifice, 0.040 inch / 1 mm	WW	Equalizes pressure on both sides of flow divider/combiner valve 1	
6	Orifice, 0.040 inch / 1 mm	AE	Equalizes pressure on both sides of flow divider/combiner valve 13	
7	Orifice, 0.040 inch / 1 mm	AC	Equalizes pressure on both sides of flow divider/combiner valve 4	
8	Check valve	SS	Non-steer end drive motor circuit	35-40 ft-lbs / 14-16 Nm
9	Check valve	AF	Non-steer end drive motor circuit	60-70 ft-lbs / 81-95 Nm
10	Check valve	ZZ	Steer end drive motor circuit	35-40 ft-lbs / 14-16 Nm
11	Check valve	AG	Steer end drive motor circuit	60-70 ft-lbs / 81-95 Nm
12	Shuttle valve, 3 position 3 way	VV	Charge pressure circuit that directs hot oil out of low pressure side of drive pump	80-90 ft-lbs / 108-122 Nm
13	Flow divider/combiner valve	AD	Controls flow to steer end drive motors in forward and reverse	80-90 ft-lbs / 108-122 Nm
14	Check valve	YY	Non-steer end drive motor circuit	35-40 ft-lbs / 14-16 Nm

Manifolds



Manifolds

7-12 Valve Adjustments, 4WD Traction Manifold

How to Adjust the Charge Pressure Relief Valve

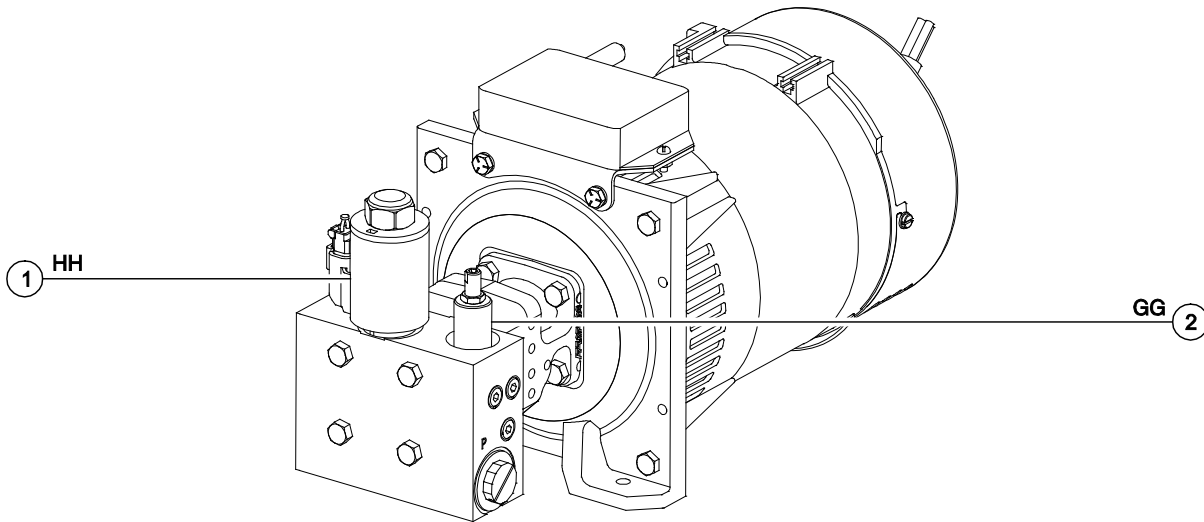
- 1 Connect a 0 to 600 psi / 0 to 50 bar pressure gauge to the test port on the drive pump.
- 2 Hold the charge pressure relief valve and remove the cap (item UU).
- 3 Turn the internal hex socket clockwise fully until it stops. Install the cap.
- 4 Start the engine and move and hold the function enable/rpm select toggle switch to the high rpm (rabbit symbol) position. Note the reading on the pressure gauge.
- 5 Turn the engine off.
- 6 Remove the pressure gauge from the drive pump. Connect the gauge to the test port located on the traction manifold.
- 7 Start the engine from the platform controls. Press down the foot switch and slowly move the drive control handle off center just until the machine begins to move. Note the reading on the pressure gauge. Turn the machine off.
- 8 Hold the charge pressure relief valve and remove the cap (item UU).
- 9 Adjust the internal hex socket until the pressure reading on the gauge is 30 psi / 2 bar less than the pressure reading on the pump. Turn it clockwise to increase the pressure or counterclockwise to decrease the pressure. Install the valve cap.
- 10 Repeat steps 7 through 9 until the pressure reading at the drive manifold is 30 psi / 2 bar less than the pressure reading at the pump.
- 11 Turn the engine off and remove the pressure gauge.

Manifolds

7-13 Hydraulic Generator Manifold Components, 3kW

The generator manifold is mounted to the hydraulic generator located in the engine compartment.

Index No.	Description	Schematic Item	Function	Torque
1	Proportional solenoid valve	HH	Generator speed	33-37 ft-lbs / 45-50 Nm
2	Relief valve, 3000 psi / 207 bar	GG	Generator circuit	20-25 ft-lbs / 27-34 Nm



Manifolds

7-14 Valve Coils

How to Test a Coil

A properly functioning coil provides an electromotive force which operates the solenoid valve. Critical to normal operation is continuity within the coil. Zero resistance indicates the coil has failed.

Since coil resistance is sensitive to temperature, resistance values outside specification can produce erratic operation. When coil resistance decreases below specification, amperage increases. As resistance rises above specification, voltage increases.

While valves may operate when coil resistance is outside specification, maintaining coils within specification will help ensure proper valve function over a wide range of operating temperatures.

⚠ WARNING

Electrocution/burn hazard. Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewelry.

- 1 Tag and disconnect the wiring from the coil to be tested.
- 2 Test the coil resistance.
 - ⊙ Result: The resistance should be within specification, plus or minus 30%.
 - ⊗ Result: If the resistance is not within specification, plus or minus 30%, replace the coil.

Valve Coil Resistance Specification

Note: The following coil resistance specifications are at an ambient temperature of 68°F / 20°C. As valve coil resistance is sensitive to changes in air temperature, the coil resistance will typically increase or decrease by 4% for each 18°F / 10°C that your air temperature increases or decreases from 68°F / 20°C.

Description	Specification
Solenoid valve, 3 position 4 way, 10V DC (schematic items D, V and Y)	5 to 7Ω
Solenoid valve, 3 position 4 way, 10V DC (schematic item BB)	4 to 6Ω
Solenoid valve, 2 position 3 way, 10V DC (schematic items B, C, E, F and FF)	5 to 7Ω
Solenoid valve, 2 position 3 way, 10V DC (schematic items KK and LL)	5.5 to 7.5Ω
Proportional solenoid valve, 12V DC (schematic items M and T)	4 to 6Ω
Proportional solenoid valve, 12V DC (schematic item Q)	3.7 to 5.7Ω

Manifolds

How to Test a Coil Diode

Genie incorporates spike suppressing diodes in all of its directional valve coils except proportional valves and those coils with a metal case. Properly functioning coil diodes protect the electrical circuit by suppressing voltage spikes. Voltage spikes naturally occur within a function circuit following the interruption of electrical current to a coil. Faulty diodes can fail to protect the electrical system, resulting in a tripped circuit breaker or component damage.

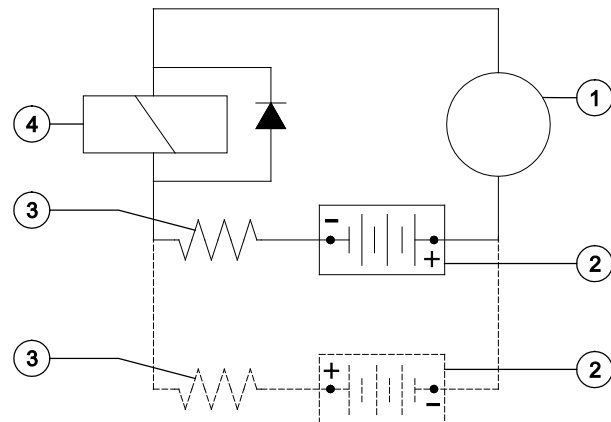
⚠ WARNING Electrocutation/burn hazard. Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewelry.

- 1 Test the coil for resistance. Refer to, *How to Test a Coil*.
- 2 Connect a 10Ω resistor to the negative terminal of a known good 9V DC battery. Connect the other end of the resistor to a terminal on the coil.

Resistor, 10Ω

Genie part number	27287
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Note: The battery should read 9V DC or more when measured across the terminals.



- 1 multimeter
- 2 9V DC battery
- 3 10Ω resistor
- 4 coil

Note: Dotted lines in illustration indicate a reversed connection as specified in step 6.

- 3 Set a multimeter to read DC current.

Note: The multimeter, when set to read DC current, should be capable of reading up to 800 mA.

- 4 Connect the negative lead to the other terminal on the coil.

Note: If testing a single-terminal coil, connect the negative lead to the internal metallic ring at either end of the coil.

- 5 Momentarily connect the positive lead from the multimeter to the positive terminal on the 9V DC battery. Note and record the current reading.
 - 6 At the battery or coil terminals, reverse the connections. Note and record the current reading.
- ⊙ Result: Both current readings are greater than 0 mA and are different by a minimum of 20%. The coil is good.
 - ⊗ Result: If one or both of the current readings are 0 mA, or if the two current readings do not differ by a minimum of 20%, the coil and/or its internal diode are faulty and the coil should be replaced

Turntable Rotation Components

8-1 Turntable Rotation Assembly

How to Remove the Turntable Rotation Assembly

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications*.

Note: Perform this procedure with the machine on a firm and level surface.

- 1 Secure the turntable from rotating with the turntable rotation lock pin.

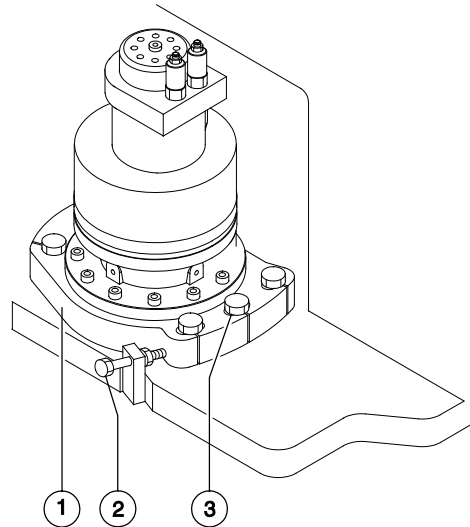
Note: The turntable rotation lock pin is located next to the boom rest pad.

- 2 Tag, disconnect and plug the hydraulic hoses from the turntable rotation drive motor. Cap the fittings on the drive motor.

⚠ WARNING

Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 3 Loosen the backlash pivot plate and adjustment bolts.



- 1 backlash pivot plate
- 2 adjustment bolt with lock nut
- 3 backlash pivot plate mounting bolts

- 4 Attach a suitable lifting device to the lifting eyes on the drive hub assembly.

Turntable Rotation Components

- 5 Remove the backlash pivot plate mounting bolts. Carefully remove the drive hub assembly from the machine.

⚠ WARNING Crushing hazard. The turntable could rotate unexpectedly when the rotation drive hub assembly is removed if the turntable is not secured with the turntable rotation lock pin.

⚠ WARNING Crushing hazard. The turntable rotation assembly could become unbalanced and fall when removed from the machine if not properly supported by the overhead crane.

When installing the drive hub assembly:

- 6 Install the drive hub. Torque the back lash pivot plate to specification. Refer to Specifications, *Machine Torque Specifications*.
- 7 Adjust turntable rotation gear backlash. Refer to Repair Procedure, *How to Adjust the Turntable Rotation Gear Backlash*.

How to Adjust the Turntable Rotation Gear Backlash

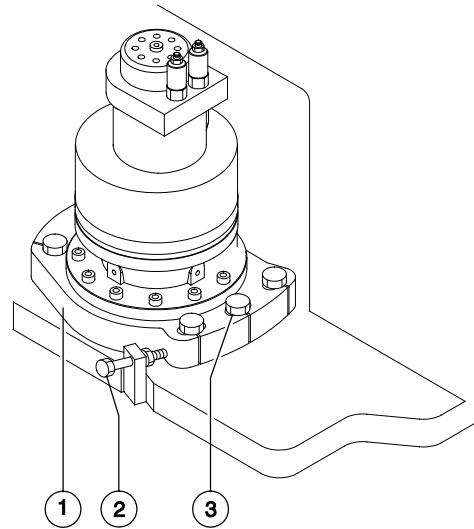
The turntable rotation drive hub is mounted on an adjustable plate that controls the gap between the rotation motor pinion gear and the turntable bearing ring gear.

Note: Perform this procedure with the boom between the non-steer end tires and with the machine on a firm and level surface.

- 1 Secure the turntable from rotating with the turntable rotation lock pin.

Note: The turntable rotation lock pin is located next to the boom rest pad.

- 2 Loosen the backlash pivot plate mounting fasteners.



- 1 backlash pivot plate
- 2 adjustment bolt with lock nut
- 3 backlash pivot plate mounting bolts

Turntable Rotation Components

- 3 Push the backlash pivot plate towards the turntable as far as possible (this will push the rotation gear into the turntable bearing ring gear).
- 4 Loosen the lock nut on the adjustment bolt.
- 5 Turn the adjustment bolt clockwise until it contacts the backlash pivot plate.
- 6 Turn the adjustment bolt 1/2 turn counterclockwise. Tighten the lock nut on the adjustment bolt.
- 7 Rotate the backlash pivot plate away from the turntable until it contacts the adjustment bolt. Then torque the mounting fasteners on the backlash pivot plate to specification. Refer to Specifications, *Machine Torque Specifications*.
- 8 Rotate the turntable through an entire rotation. Check for tight spots that could cause binding. Readjust if necessary.

Axle Components

9-1 Oscillating Axle Cylinders

The oscillating axle cylinders extend and retract between the drive chassis and the axle to maintain a level chassis while driving over uneven terrain. The cylinders are equipped with counterbalance valves to prevent movement in the event of a hydraulic hose failure.

How to Remove an Oscillate Axle Cylinder

Note: Perform this procedure on firm, level surface with the boom in the stowed position.

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications*.

- 1 Rotate the turntable until the boom is between the steer tires or tracks.

- 2 Tag, disconnect and plug the oscillating axle cylinder hydraulic hoses. Cap the fittings on the cylinder.

WARNING

Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 3 Remove the pin retaining fasteners from the rod-end pivot pin. Use a soft metal drift to remove the pin.
- 4 Attach a lifting strap from an overhead crane to the barrel end of the oscillating cylinder.
- 5 Remove the pin retaining fasteners from the barrel-end pivot pin. Use a soft metal drift to remove the pin.
- 6 Remove the cylinder from the machine.

CAUTION

Crushing hazard. The oscillate cylinder may become unbalanced and fall when removed from the machine if not properly attached to the overhead crane.

Track Components

10-1 Track Assembly, S-60 TRAX and S-65 TRAX

How to Remove a Track Assembly

Note: Perform this procedure on firm, level surface with the boom in the stowed position.

- 1 Select a track assembly to remove. Loosen and remove as many sprocket retaining fasteners as possible from the hub adapter.
- 2 Drive the machine in either direction just enough to access the remaining fasteners. Do not remove the retaining fasteners.
- 3 Chock the tracks at the opposite end of the machine to prevent the machine from rolling.
- 4 Center a lifting jack of ample capacity (20,000 lbs / 10,000 kg) under the drive chassis between the tracks.
- 5 Lift the machine until the tracks are off the ground and then place jack stands under the drive chassis for support.
- 6 Attach a lifting strap from an overhead crane to the center-point of the track assembly, above the sprocket.
- 7 Remove the remaining sprocket retaining fasteners from the hub adapter.
- 8 Carefully remove the track assembly from the drive hub and set aside.

CAUTION

Crushing hazard. The track assembly could become unbalanced and fall when removed from the machine if not properly supported by the overhead crane.

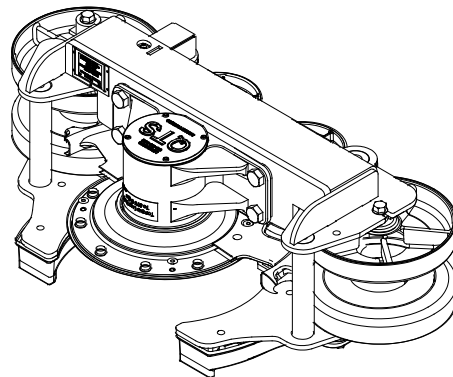
How to Replace a Track Assembly

Note: Perform this procedure on firm, level surface with the boom in the stowed position.

- 1 Remove the track assembly from the machine. Refer to Repair Procedure, *How to Remove a Track Assembly*.

Note: The sprocket is comprised of two halves. Before removing the track assembly from the machine and to ease the removal of the sprocket, drive the machine until one complete half of the sprocket is located above the undercarriage of the track assembly.

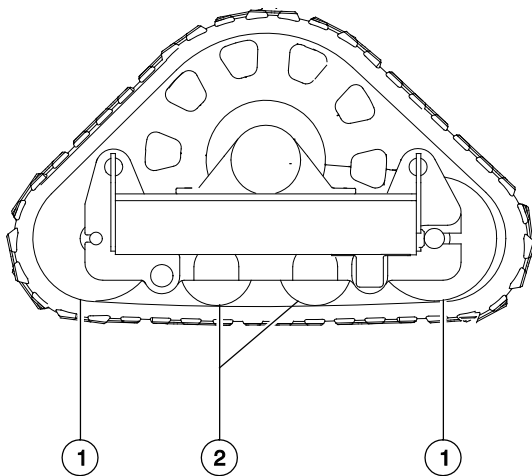
- 2 Loosen the grease plug on the track tension cylinder to relieve the track tension. Clean up any grease that has spilled.
- 3 Remove the 2 sprocket retaining fasteners. Remove the sprocket half from the track assembly.
- 4 Carefully remove the track from the undercarriage.
- 5 Use an overhead crane to lay the undercarriage on its side with the drive sprocket bearing assembly facing upward and the track tension cylinder towards the ground.



Track Components

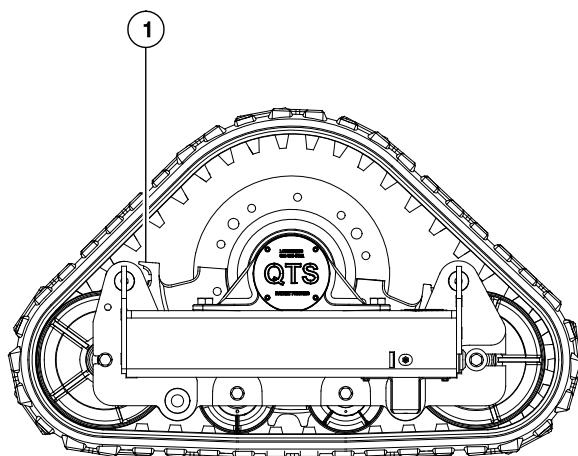
- 6 Install the new track onto the undercarriage.
- 7 Attach a lifting strap from an overhead crane to the center-point of the track, above the sprocket.
- 8 Use the overhead crane to raise the track assembly to an upright position. Rest the assembly on the floor or ground to remove any slack in the lower portion of the track.

Note: Be sure the idler and bogey wheels are aligned with the inside surface of the track.



- 1 idler wheels
- 2 bogey wheels

- 9 Rotate the sprocket half until the split tooth of the sprocket is lower than the other side.



- 1 split tooth

- 10 Using an overhead crane or other suitable lifting device, lift up on the rubber track to create enough room to install the other sprocket half.
- 11 Install the sprocket half, removed in step 3, while engaging the sprocket teeth with the rubber track.

Note: Be sure to align the split tooth in both of the sprocket halves.

- 12 Insert a pin or rod through the wheel stud hole closest to the split tooth to hold the sprocket in place.
- 13 Insert a pointed pry bar into the wheel stud hole near the top of the sprocket. Insert another pointed pry bar into the wheel stud hole at the opposite side of the split tooth.
- 14 Using the pry bars, lift the sprocket half into position. Install the 2 sprocket retaining fasteners and torque to specification. Refer to Specifications, *TRAX Torque Specifications*.
- 15 Attach a lifting strap from an overhead crane to the center-point of the track assembly, above the sprocket.
- 16 Install the track assembly onto the drive hub adapter while guiding the hub adapter studs into the sprocket of the track assembly. Install as many sprocket retaining fasteners as possible to the hub adapter and torque to specification. Refer to Specifications, *TRAX Torque Specifications*.

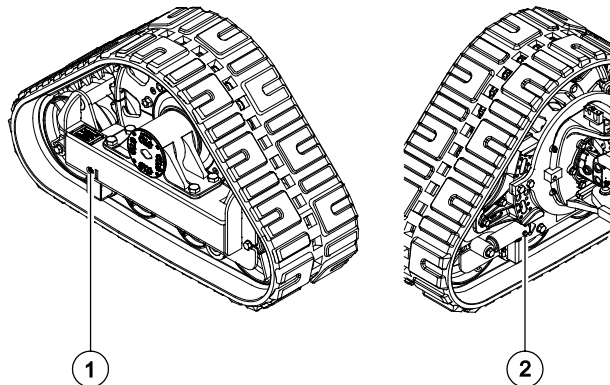
⚠ CAUTION

Crushing hazard. The track assembly could become unbalanced and fall when installed onto the machine if not properly supported by the overhead crane.

- 17 Adjust the track tension. Locate the grease plug on the track tension cylinder. Loosen the plug, but do not remove it.

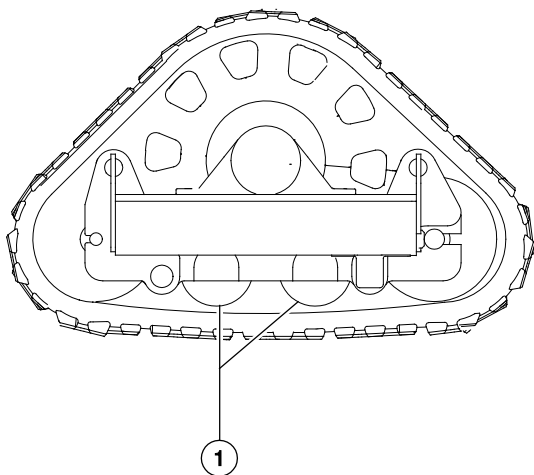
Track Components

- 18 Locate the grease zerk fitting on the other side of the track tension cylinder.



- 1 grease zerk
2 grease plug

- 19 Pump grease into the grease zerk fitting until grease, free from air, comes out of the grease plug. Securely tighten the grease plug. Do not overtighten.
- 20 Continue to pump grease into the grease fitting just until the idler wheel moves. Check the track tension.
- ⊙ Result: There should be less than 1 inch / 2.5 cm of gap between the bogey wheels and the inside surface of the track. Proceed to step 22.
 - ⊗ Result: There is 1 inch / 2.5 cm or more of gap between the bogey wheels and the inside surface of the track. Proceed to step 21.



- 1 bogey wheels

- 21 Continue to pump grease into the cylinder until the track has proper tension.

NOTICE

Component damage hazard. Do not over tighten the track. Overtightening the track will cause the machine to lose power during operation.

Note: If the track becomes too tight, loosen the grease plug on the cylinder to remove grease and loosen the track.

- 22 Raise the machine, remove the jack stands and lower the machine.
- 23 Drive the machine in either direction just until the remaining sprocket retaining fasteners can be installed onto the drive hub adapter. Turn the machine off.
- 24 Install the remaining sprocket retaining fasteners to the drive hub adapter and torque to specification. Refer to Specifications, *TRAX Torque Specifications*.

Grease Specification

Chevron Ultra-duty grease, EP NLGI 1 (lithium based) or equivalent

Fault Codes



Observe and Obey:

- ☑ Troubleshooting and repair procedures shall be completed by a person trained and qualified on the repair of this machine
- ☑ Immediately tag and remove from service a damaged or malfunctioning machine.
- ☑ Repair any machine damage or malfunction before operating the machine.
- ☑ Unless otherwise specified, perform each procedure with the machine in the following configuration:
 - Machine parked on a firm, level surface
 - Key switch in the off position with the key removed
 - The red Emergency Stop button in the off position at both the ground and platform controls
 - Wheels chocked
 - All external AC power supply disconnected from the machine
 - Boom in the stowed position
 - Turntable secured with the turntable rotation lock
 - Welder disconnected from the machine (if equipped with the weld cable to platform option)

Before Troubleshooting:

- ☑ Read, understand and obey the safety rules and operating instructions in the appropriate operator's manual on your machine.
- ☑ Be sure that all necessary tools and test equipment are available and ready for use.
- ☑ Read each appropriate fault code thoroughly. Attempting short cuts may produce hazardous conditions.
- ☑ Be aware of the following hazards and follow generally accepted safe workshop practices.

⚠ WARNING

Electrocution/burn hazard. Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewelry.

Note: Two persons will be required to safely perform some troubleshooting procedures.

Control System Fault Codes

Control System

How to Retrieve Control System Fault Codes

At least one fault code is present when the alarm at the platform controls produces two short beeps every 30 seconds for 10 minutes.

Perform this procedure with the engine off, the key switch turned to platform controls and the red Emergency Stop button pulled out to the on position at both the ground and platform controls.

- 1 Open the platform control box lid.

⚠ WARNING Electrocution/burn hazard. Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewelry.

- 2 Locate the red and yellow fault LEDs on the ALC-500 circuit board inside the platform control box. Do not touch the circuit board.

NOTICE Component damage hazard. Electrostatic discharge (ESD) can damage printed circuit board components. Maintain firm contact with a metal part of the machine that is grounded at all times when handling printed circuit boards OR use a grounded wrist strap.

- 3 **Determine the error source:** The red LED indicates the error source and will flash two separate codes. The first code will indicate the first digit of the two digit code, flashing once per second. It will then pause for 1.5 seconds and flash the second digit once per 0.5 second.

Note: When the red LED is flashing the code, the yellow LED will be on solid.

- 4 **Determine the error type:** The yellow LED indicates the error type and will flash two separate codes. The first code will indicate the first digit of the two digit code, flashing once per second. It will then pause for 1.5 seconds and flash the second digit once per 0.5 second.

Note: When the yellow LED is flashing the code, the red LED will be on solid.

- 5 Use the fault code table on the following pages to aid in troubleshooting the machine by pinpointing the area or component affected.

Control System Fault Codes

Error Source		Error Type		Condition	Solution
ID	Name	ID	Name		
21	Primary Up / Down Joystick	11	Value at 5.0 V	Function is inoperative. Alarm sounds indicating a fault.	Cycle power off, then on after problem has been corrected.
		12	Value Too High		
		15	Value Too Low		
		16	Value at 0 V		
		17	Not calibrated		
22	Primary Up / Down Directional Valves	21	Fault	Valve is operating outside of limits.	Cycle power off, then on after problem has been corrected.
				Alarm sounds indicating a fault.	
23	Primary Up / Down Flow Valve	12	Value Too High	Valve is operating outside of limits.	Cycle power off, then on after problem has been corrected.
		15	Value Too Low	Alarm sounds indicating a fault.	
		17	Not calibrated	Normal function except threshold for one or both directions is zero.	
24	Angle sensor	11	Value at 5.0 V	Reduced speed function.	Cycle power off, then on after problem has been corrected.
		12	Value Too High	Alarm sounds indicating a fault.	
		15	Value Too Low		
		16	Value at 0 V		
		17	Not calibrated		
31	Invalid setup	Initiate 1 -second beep of Alarm Buzzer and required retract into safe envelope	Calibrate angle sensor.		
26	Angle sensor cross check	19	Out of Range	Reduced speed, required retract into safe envelope	Power up controller with problem corrected.
31	Secondary Up / Down. Joystick	11	Value at 5.0 V	Function is inoperative. Alarm sounds indicating a fault.	Cycle power off, then on after problem has been corrected.
		12	Value Too High		
		15	Value Too Low		
		16	Value at 0 V		
		17	Not calibrated		

Control System Fault Codes

Error Source		Error Type		Condition	Solution		
ID	Name	ID	Name				
32	Secondary Up / Down. Directional Valves	21	Fault	Valve is operating outside of limits. Alarm sounds indicating a fault.	Cycle power off, then on after problem has been corrected.		
33	Secondary Up / Down Flow Valve	12	Value Too High	Valve is operating outside of limits.	Cycle power off, then on after problem has been corrected.		
		15	Value Too Low	Alarm sounds indicating a fault.			
		17	Not calibrated	Normal function except threshold for one or both directions is zero.	Calibrate valve threshold.		
34	Ext. Ret. Limit Switch	31	Invalid setup	Initiate 1-second beep of Alarm Buzzer	Fully retract, then lower boom		
				1000lb. Mode: Required retract into FULLY RETRACTED state before lowering. 500lb. Mode: Operates normally	Check and service ext/ret and fully stowed switches		
41	Turntable Rotate Joystick	11	Value at 5.0 V	Limited speed and direction frozen at zero and neutral.	Cycle power off, then on after problem has been corrected.		
				12		Value Too High	Alarm sounds indicating a fault.
				15		Value Too Low	
				16		Value at 0 V	
		17	Not calibrated		Calibrate Joystick		
42	Turntable Rotate Directional Valves	21	Fault	Limited direction. Frozen at zero and neutral. Alarm sounds indicating a fault.	Cycle power off, then on after problem has been corrected.		
43	Turntable Rotate Flow Valve	12	Value Too High	Limited speed and direction.	Cycle power off, then on after problem has been corrected.		
				15		Value Too Low	Frozen at zero and neutral. Alarm sounds indicating a fault.
		17	Not calibrated	Normal function except threshold for one or both directions is zero.	Calibrate valve threshold.		
44	Drive Enable Override Switch	21	Fault	Drive enable override direction is frozen at neutral.	Cycle power off, then on after problem has been corrected.		

Control System Fault Codes

Error Source		Error Type		Condition	Solution
ID	Name	ID	Name		
45	Platform Level Switch	21	Fault	Platform level frozen at neutral	Power up controller with problem corrected.
46	Primary Extend/Retract Switch	21	Fault	Platform Ext/Ret frozen at neutral	Power up controller with problem corrected.
51	Drive Joystick	11	Value at 5.0 V	Limited speed and direction. Frozen at zero and neutral. Alarm sounds indicating a fault.	Cycle power off, then on after problem has been corrected.
		12	Value Too High		
		15	Value Too Low		
		16	Value at 0 V		
		17	Not calibrated		
53	Drive Flow Valve (EDC)	12	Value Too High	Limited speed and direction. Frozen at zero and neutral. Alarm sounds indicating a fault.	Cycle power off, then on after problem has been corrected.
		15	Value Too Low		
		17	Not calibrated	Normal function except threshold for one or both directions is zero.	Calibrate valve threshold.

Control System Fault Codes

Error Source		Error Type		Condition	Solution
ID	Name	ID	Name		
75	SCON	34	Software mismatch Primary and secondary micro-controllers software do not match.	Alarm sounds indicating a fault. Overload LED is on. Functions disabled, engine shutdown. Auxiliary functions enabled except extend.	Install correct software part number and version in secondary micro-controller.
		12	Value Too High		Platform overloaded.
		13	No Response		Check CAN bus circuit for open or short. Check for cable damage to load cell. Check for power at load cell.
		15	Value Too Low		Confirm the platform load cell is properly pre-loaded and is free of obstructions.
76	Platform load cell overloaded	17	Not calibrated	Zero load not calibrated: Alarm sounds indicating a fault. Overload LED is on. Functions disabled, engine shutdown Auxiliary functions enabled except extend. Zero load calibrated, gain is not: Unit operates with reduced load capacity.	Calibrate the load cell.
		21	Internal load cell status	Alarm sounds indicating a fault. Overload LED is on. Functions disabled, engine shutdown. Auxiliary functions enabled except extend.	Inspect load cell for damage. Cycle power off then back on. If fault persist, replace load cell.
		31	Invalid setup		Calibrate load cell with proper load or replace
		36	Cross check fault		Inspect load cell for damage. Cycle power off then back on. If fault persist, replace load cell.

Control System Fault Codes

Error Source		Error Type		Condition	Solution
ID	Name	ID	Name		
79	Hour meter	13	No Response	Loss of communication to hour meter. Machine functions normal.	Check power and ground to hour meter. Check CAN bus circuit for open or short. Check CAN bus resistance between CAN high and CAN low. 60 ohms.
82	Overload recovery	21	Fault	Platform overloaded and machine operated using auxiliary power. Fault remains active until reset is performed.	Enter reset code using calibration mode. <gain> <gain> <gain> <zero> (<up> <up> <up> <down>)
102	Overload function cutout relay	12	Value Too High	SCON detects 12VDC from CR54 or CR55 terminal 87 when terminals 85 and 86 are not activated. Alarm sounds indicating a fault. Overload LED is on. Functions disabled, engine shutdown. Auxiliary functions enabled except extend.	Check for 12VDC at SCON C41-6. Should be 0VDC. Replace CR54 or CR55. Check for short to 12VDC in harness to SCON C41-6.
		15	Value Too Low	SCON detects 0VDC from CR54 or CR55 terminal 87 when terminals 85 and 86 are activated. Alarm sounds indicating a fault. Overload LED is on. Functions disabled, engine shutdown. Auxiliary functions enabled except extend.	Check for 0VDC at SCON C41-6. Should be 12VDC. Replace CR54 or CR55. Check for open in harness to SCON C41-6.
103	Overload engine cutout relay	12	Value Too High	SCON detects input from TB21 when CR56 terminals 85 and 86 are not activated. Alarm sounds indicating a fault. Overload LED is on. Functions disabled, engine shutdown. Auxiliary functions enabled except extend.	Replace CR56. Check for short from TB21 in harness to SCON C42-2.

Fault Code Display - Deutz and Perkins Models

How to Retrieve Active Engine Fault Codes - Deutz D 2.9 L4, D436 L3i and Perkins 404F-22 Models

The ECM constantly monitors the engine by the use of sensors on the engine. The ECM also uses signals from the sensors to initiate sequential fuel injection and make constant and instantaneous changes to ignition timing, fuel delivery and throttle position to maintain the engine's running condition at its highest efficiency while at the same time keeping exhaust emissions to a minimum. When a sensor fails or returns signals that are outside of set parameters, the ECM will store a fault code in memory that relates to the appropriate sensor. One or more fault LED's will illuminate on the display located at the ground control box. The active fault code will also be displayed on the LCD screen.

Note: The Perkins 404F-22 is equipped with an engine fault LED located at the platform control box.

If an engine fault occurs that does not result in an engine shutdown, the engine rpm will go into limp home mode resulting in the loss of high rpm.

When operating from the platform, if the red Emergency Stop button is pushed in, the active fault code(s) will be erased from the display.

Start the engine from the ground control box and operate various boom functions to verify that an active engine fault occurs and is shown on the display.

Note: All faults are stored in the Previous Fault history menu. These faults will not be erased when corrective action has been completed.

With an active fault and the engine running: (preferred method)

- 1 At the ground controls, activate the auxiliary pump toggle switch to shut the engine off.

Note: Do not push in the red Emergency Stop button or turn the key switch to the off position.

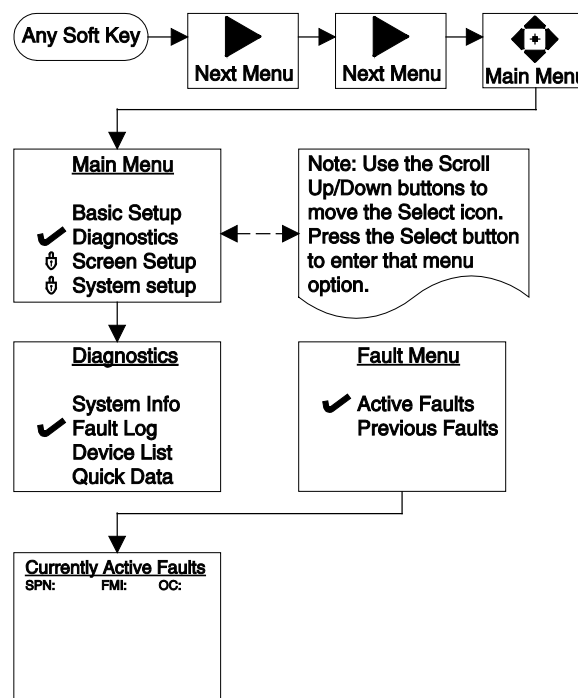
- 2 Press any soft key below the display.
- 3 Use the scroll up / down keys to check for multiple engine fault codes.

With the engine not running:

- 1 At the ground controls, turn the key switch to ground controls and pull out the red Emergency Stop button.
- 2 Navigate to the Active Fault Menu and use the scroll up / down keys to check for multiple engine fault codes.

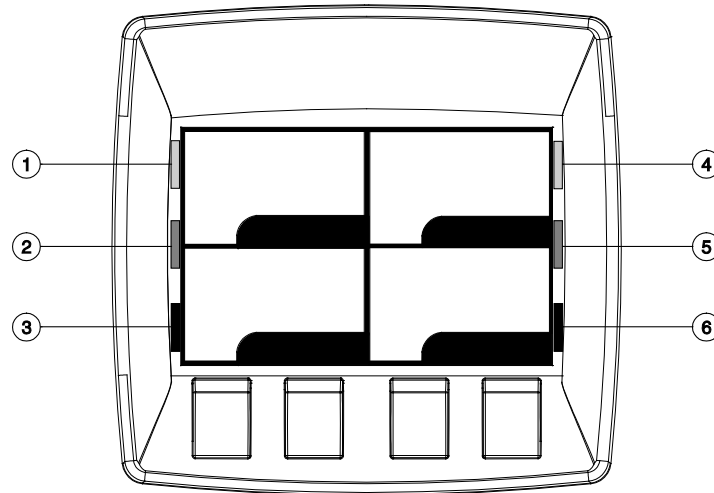
Note: Deutz D436 L3i models, refer to the main menu structure.

Deutz D 2.9 L4 and Perkins 404F-22 models:



Fault Code Display - Deutz and Perkins Models

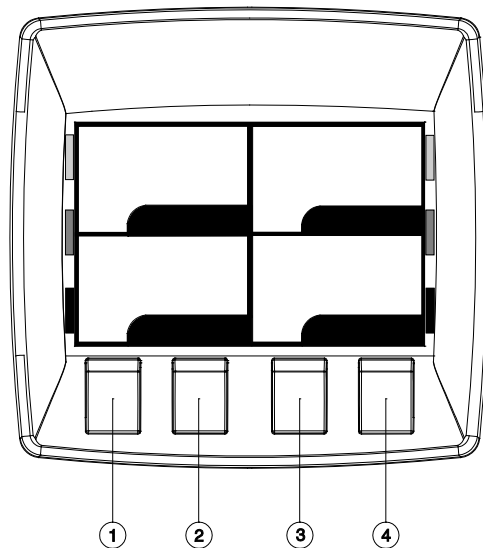
Flashing and Solid LED's - Deutz D 2.9 L4 and Perkins 404F-22 Models



- 1 Left green LED:
Flashing, engine fault detected. Contact service.
Solid, fault acknowledged. Contact service.
- 2 Left amber LED: (Perkins models)
Solid,
a) Regeneration is inhibited. No service required.
b) High exhaust temperature during regeneration mode. No service required.
- 3 Left red LED:
Flashing, engine fault detected. Contact service.
Flashing with right flashing amber LED, engine soot level over 140%. Engine shut down. Contact service.
- 4 Right green LED:
Flashing, engine fault detected. Contact service.
Solid, fault acknowledged. Contact service.
- 5 Right amber LED: (Perkins models)
Solid with left amber LED on solid, regeneration has been inhibited and engine soot level is between 80 - 100%.
Regeneration is required.
Flashing with left amber LED on solid, regeneration has been inhibited and soot level is between 100 - 140%. Engine rpm is de-rated. Regeneration is required.
Flashing with left and right red LED's flashing, engine soot level over 140%. Engine shut down. Contact service.
- 6 Right red LED:
Flashing, engine fault detected. Contact service.
Flashing with right flashing amber LED, engine soot level over 140%. Engine shut down. Contact service.

Fault Code Display - Deutz and Perkins Models

Soft Key Functions and Icons - Deutz D 2.9 L4 and Perkins 404F-22 Models



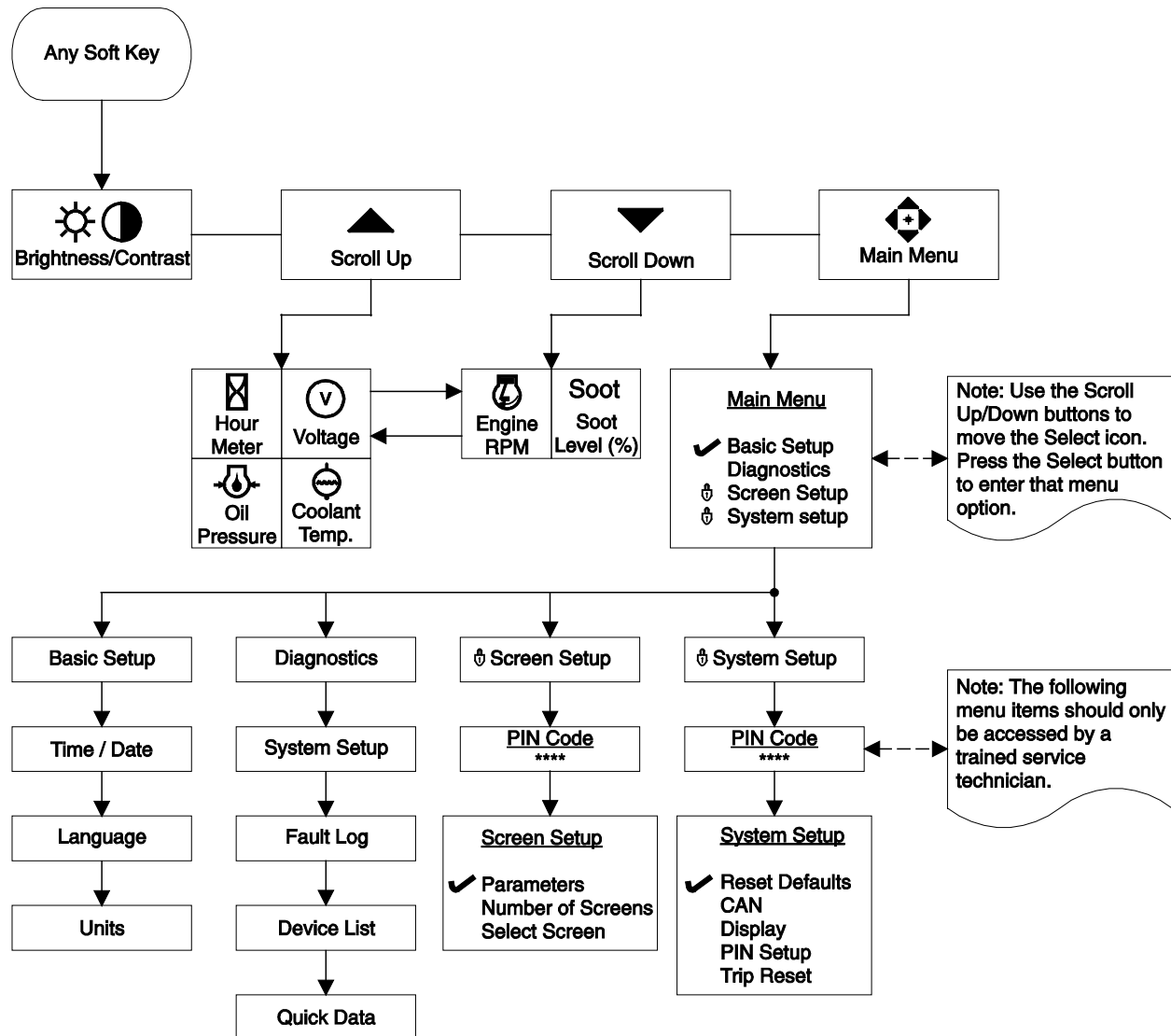
- 1 Next menu • Exit / Back one screen • Decrease brightness (-)
- 2 Brightness / Contrast • Scroll up • Increase • Increase brightness (+)
- 3 Regeneration forced • Scroll down • Decrease • Decrease contrast (-)
- 4 Regeneration inhibited • Select / Next • Main menu • Increase contrast (+)

Note: Regeneration, initiate, inhibit and soot only apply to the Perkins 404F-22 models.

Next Menu	Brightness/ Contrast	Initiate Switch	Inhibit Switch
Exit / Back One Screen	Scroll Up	Scroll Down	Select
Main Menu	Hour Meter	Oil Pressure	Coolant Temp.
Engine RPM	Soot Soot Level Percent (%)	Voltage	Pin # Protected

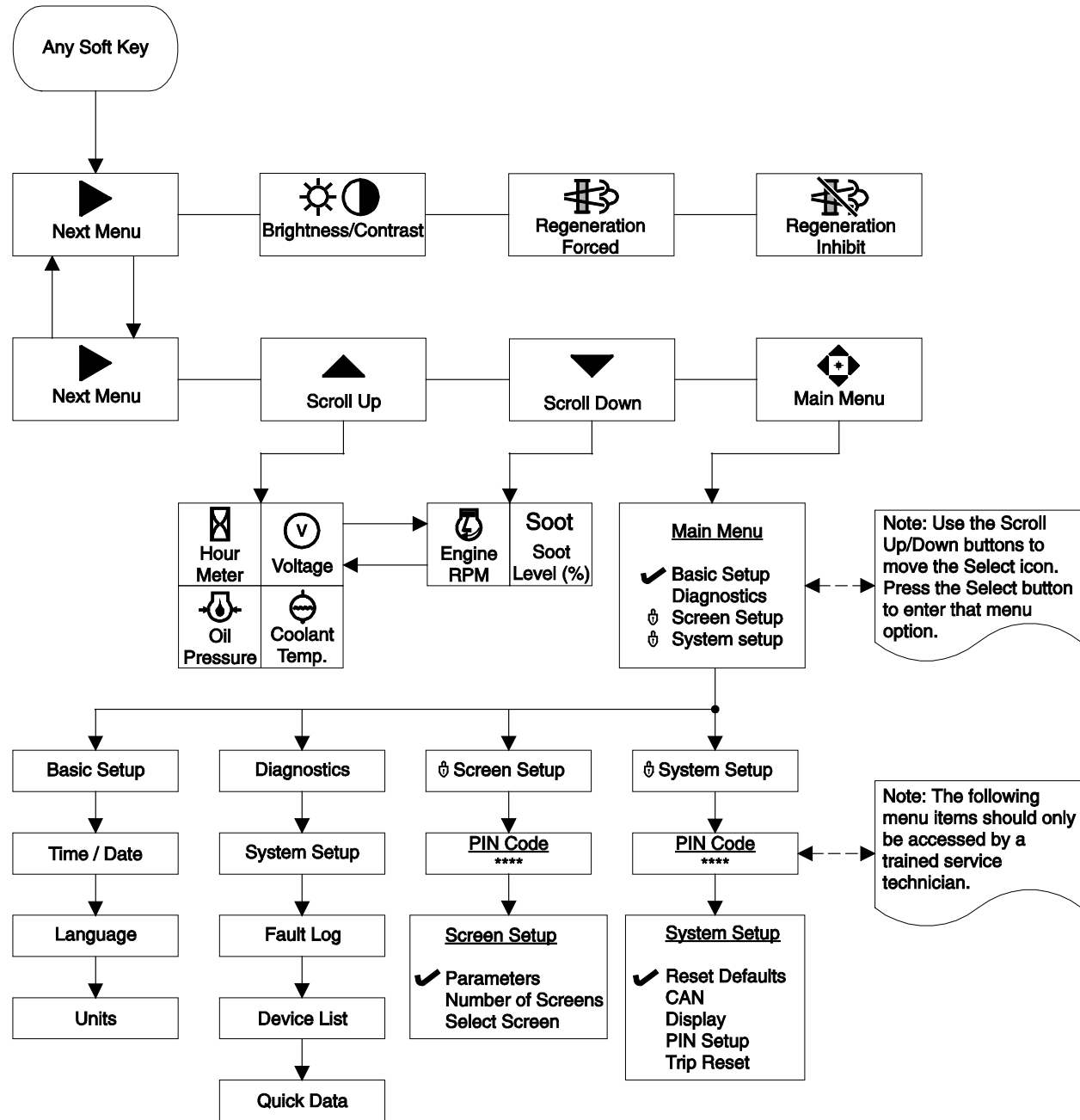
Fault Code Display - Deutz and Perkins Models

Main Menu Structure - Deutz D 2.9 L4 Models



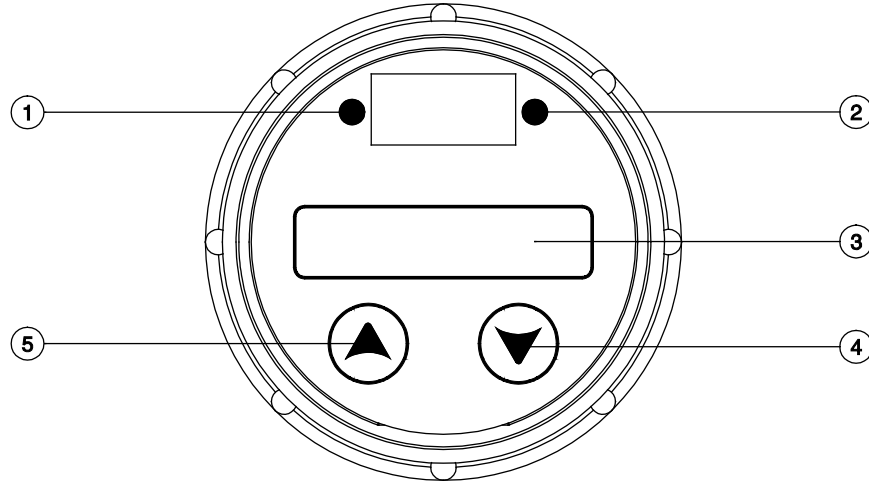
Fault Code Display - Deutz and Perkins Models

Main Menu Structure - Perkins 404F-22 Models



Fault Code Display - Deutz and Perkins Models

Deutz D436 L3i Display

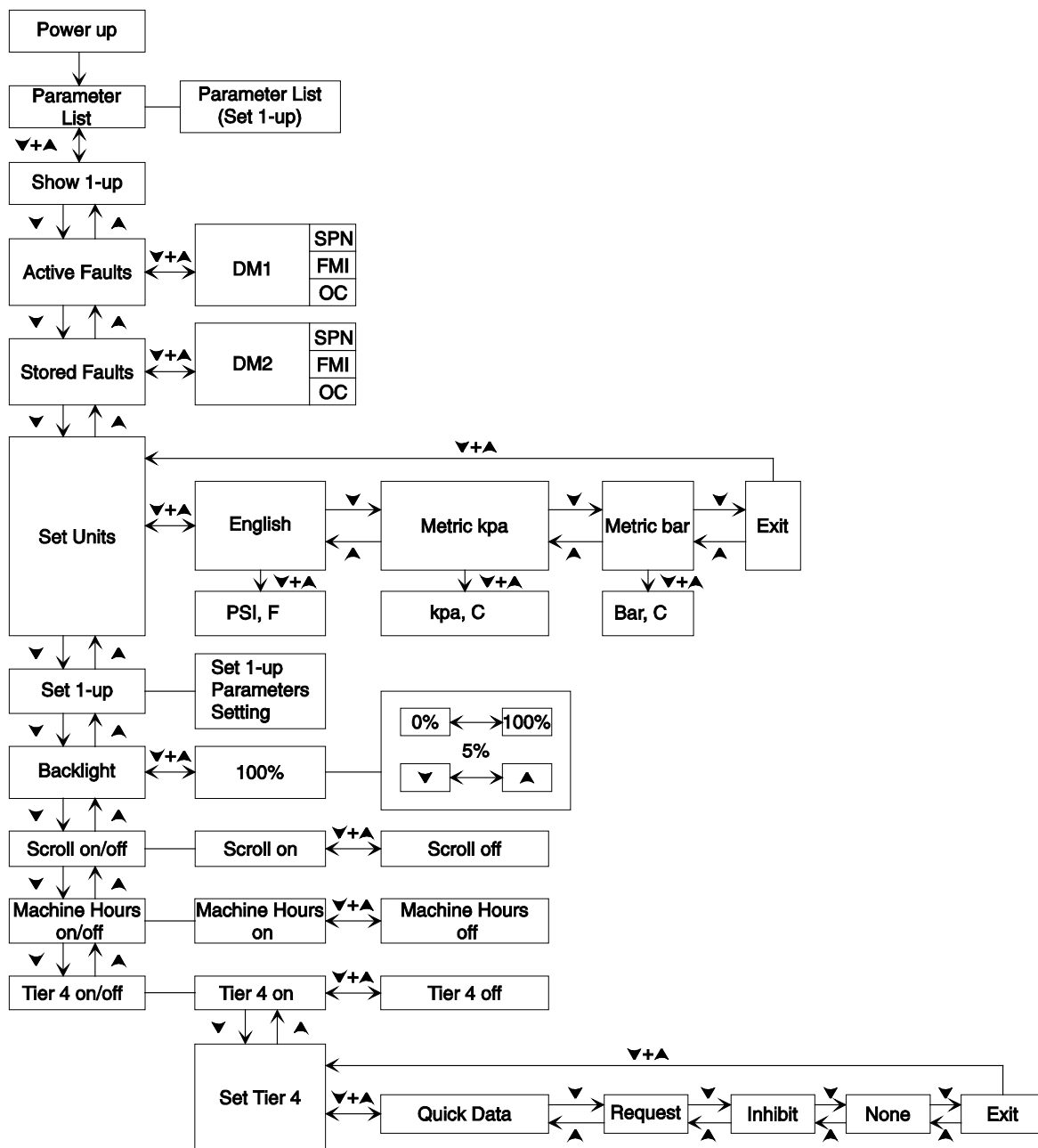


- 1 Amber LED:
Solid, engine fault detected. Contact service.
- 2 Red LED:
Solid, engine power deration or engine shutdown.
- 3 LCD display
- 4 Scroll down
Navigate menus and display functions.
- 5 Scroll up
Navigate menus and display functions.

Note: Momentarily press scroll up and scroll down at the same time to enter the main menu structure, enter sub-menus, activate menu selections and return to previous menus.

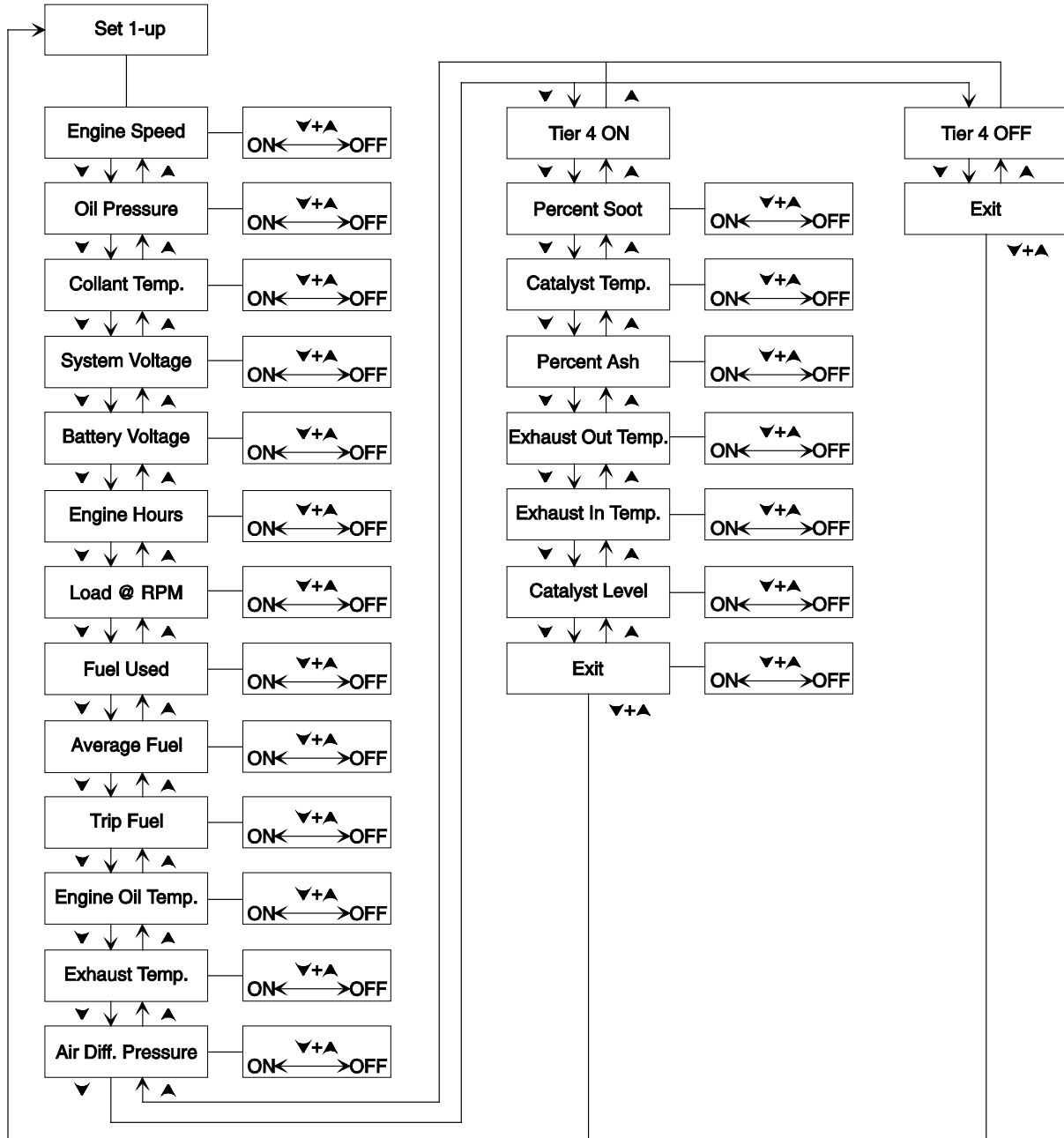
Fault Code Display - Deutz and Perkins Models

Main Menu Structure - Deutz D436 L3i Models



Fault Code Display - Deutz and Perkins Models

Main Menu Structure - Deutz D436 L3i Models - continued



Deutz D 2.9 L4 Engine Fault Codes

SPN = Suspect Parameter Number

FMI = Failure Mode Identifier

KWP = Keyword Protocol

SPN	FMI	KWP	Description
51	3	1019	EGR-Valve, short circuit to battery
51	3	1024	Position sensor error of actuator EGR-Valve; signal range check high
51	3	1226	EGR-Valve; short circuit to battery (A02)
51	3	1227	EGR-Valve; short circuit to battery (A67)
51	4	1020	EGR-Valve; short circuit to ground
51	4	1025	Position sensor error actuator EGR-Valve; signal range check low
51	4	1228	EGR-Valve; short circuit to ground (A02)
51	4	1229	EGR-Valve; short circuit to ground (A67)
1	4	1232	Actuator error EGR-Valve; Voltage below threshold
51	5	1015	Actuator error EGR-Valve; signal range check low
51	5	1017	Actuator EGR-Valve; open load
51	5	1023	Actuator error EGR-Valve; signal range check low
51	5	1223	Actuator EGR-Valve; open load
51	6	1014	Actuator error EGR-Valve; signal range check high
51	6	1022	Actuator error EGR-Valve; signal range check high
51	6	1224	Actuator EGR-Valve; over current
51	6	1230	Actuator error EGR-Valve; Overload by short-circuit
51	7	1016	Actuator position for EGR-Valve not plausible

SPN	FMI	KWP	Description
51	11	1231	Actuator error EGR-Valve; Power stage over temp due to high current
51	12	1018	Actuator EGR-Valve; powerstage over temperature
51	12	1021	Mechanical actuator defect EGR-Valve
51	12	1225	Actuator EGR-Valve; over temperature
94	1	474	Low fuel pressure; warning threshold exceeded
94	1	475	Low fuel pressure; shut off threshold exceeded
94	3	472	Sensor error low fuel pressure; signal range check high
94	4	473	Sensor error low fuel pressure; signal range check low
97	3	464	Sensor error water in fuel; signal range check high
97	4	465	Sensor error water in fuel; signal range check low
97	12	1157	Water in fuel level prefilter; maximum value exceeded
100	0	734	High oil pressure; warning threshold exceeded
100	0	735	High oil pressure; shut off threshold exceeded
100	1	736	Low oil pressure; warning threshold exceeded
100	1	737	Low oil pressure; shut off threshold exceeded
100	3	732	Sensor error oil pressure; signal range check high
100	4	733	Sensor error oil pressure sensor; signal range check low
102	2	88	Charged air pressure above warning threshold
102	2	89	Charged air pressure above shut off threshold
102	4	777	Sensor error charged air press.; signal range check low

Deutz D 2.9 L4 Engine Fault Codes

SPN = Suspect Parameter Number

FMI = Failure Mode Identifier

KWP = Keyword Protocol

SPN	FMI	KWP	Description
105	0	996	High charged air cooler temperature; warning threshold exceeded
105	0	997	High charged air cooler temperature; shut off threshold exceeded
105	3	994	Sensor error charged air temperature; signal range check high
105	4	995	Sensor error charged air temperature; signal range check low
108	3	412	Sensor error ambient air press.; signal range check high
108	4	413	Sensor error ambient air press.; signal range check low
110	0	98	High coolant temperature; warning threshold exceeded
110	0	99	High coolant temperature; shut off threshold exceeded
110	3	96	Sensor error coolant temp.; signal range check high
110	4	97	Sensor error coolant temp.; signal range check low
111	1	101	Coolant level too low
132	11	1	Air flow sensor load correction factor exceeding the maximum drift limit; plausibility error
132	11	2	Air flow sensor load correction factor exceeding drift limit; plausibility error
132	11	3	Air flow sensor low idle correction factor exceeding the maximum drift limit
132	11	4	Air flow sensor load correction factor exceeding the maximum drift limit
157	3	877	Sensor error rail pressure; signal range check high
157	4	878	Sensor error rail pressure; signal range check low

SPN	FMI	KWP	Description
168	0	1180	Physical range check high for battery voltage
168	1	1181	Physical range check low for battery voltage
168	2	47	High battery voltage; warning threshold exceeded
168	2	48	Low battery voltage; warning threshold exceeded
168	3	45	Sensor error battery voltage; signal range check high
168	4	46	Sensor error battery voltage; signal range check low
171	3	417	Sensor error environment temperature; signal range check high
171	4	418	Sensor error environment temperature; signal range check low
172	0	1182	Physical range check high for intake air temperature
172	1	1183	Physical range check low for intake air temperature
172	2	9	Sensor ambient air temperature; plausibility error
172	2	983	Intake air sensor; plausibility error
172	3	981	Sensor error intake air; signal range check high
172	4	982	Sensor error intake air sensor; signal range check low
174	0	481	High low fuel temperature; warning threshold exceeded
174	0	482	High Low fuel temperature; shut off threshold exceeded
175	0	740	Physical range check high for oil temperature
175	0	745	High oil temperature; warning threshold exceeded
175	0	746	High oil temperature; shut off threshold exceeded
175	1	741	Physical range check low for oil temperature

Deutz D 2.9 L4 Engine Fault Codes

SPN = Suspect Parameter Number

FMI = Failure Mode Identifier

KWP = Keyword Protocol

SPN	FMI	KWP	Description
175	2	738	Sensor oil temperature; plausibility error
175	2	739	Sensor oil temperature; plausibility error oil temperature too high
175	3	743	Sensor error oil temperature; signal range check high
175	4	744	Sensor error oil temperature; signal range check low
190	0	389	Engine speed above warning threshold (FOC-Level 1)
190	2	421	Offset angle between crank- and camshaft sensor is too large
190	8	419	Sensor camshaft speed; disturbed signal
190	8	422	Sensor crankshaft speed; disturbed signal
190	11	390	Engine speed above warning threshold (FOC-Level 2)
190	12	420	Sensor camshaft speed; no signal
190	12	423	Sensor crankshaft speed; no signal
190	14	391	Engine speed above warning threshold (Overrun Mode)
190	14	1222	Camshaft- and Crankshaft speed sensor signal not available on CAN
411	0	791	Physical range check high for differential pressure Venturiunit (EGR)
411	1	792	Physical range check low for differential pressure Venturiunit (EGR)
411	3	795	Sensor error differential pressure Venturiunit (EGR); signal range check high
411	4	381	Physical range check low for EGR differential pressure
411	4	796	Sensor error differential pressure Venturiunit (EGR); signal range check low

SPN	FMI	KWP	Description
412	3	1007	Sensor error EGR cooler downstream temperature; signal range check high
412	4	1008	Sensor error EGR cooler downstream temperature; signal range check low
520	9	306	Timeout Error of CAN-Receive-Frame TSC1TR; Setpoint
597	2	49	Break lever mainswitch and break lever redundancy switch status not plausible
624	3	971	SVS lamp; short circuit to batt.
624	4	972	SVS lamp; short circuit to grd.
624	5	969	SVS lamp; open load
624	12	970	SVS lamp; powerstage over temperature
630	12	376	Access error EEPROM memory (delete)
630	12	377	Access error EEPROM memory (read)
630	12	378	Access error EEPROM memory (write)
639	14	84	CAN-Bus 0 "BusOff-Status"
651	3	580	Injector 1 (in firing order); short circuit
651	4	586	High side to low side short circuit in the injector 1 (in firing order)
651	5	568	Injector 1 (in firing order); interruption of electric connection
652	3	581	Injector 2 (in firing order); short circuit
652	4	587	High side to low side short circuit in the injector 2 (in firing order)
652	5	569	Injector 2 (in firing order); interruption of electric connection
653	3	582	Injector 3 (in firing order); short circuit
653	4	588	High side to low side short circuit in the injector 3 (in firing order)
653	5	570	Injector 3 (in firing order); interruption of electric connection

Deutz D 2.9 L4 Engine Fault Codes

SPN = Suspect Parameter Number

FMI = Failure Mode Identifier

KWP = Keyword Protocol

SPN	FMI	KWP	Description
654	3	583	Injector 4 (in firing order); short circuit
654	4	589	High side to low side short circuit in the injector 4 (in firing order)
654	5	571	Injector 4 (in firing order); interruption of electric connection
676	11	543	Cold start aid relay error.
676	11	544	Cold start aid relay open load
677	3	956	Starter relay high side; short circuit to battery
677	3	960	Starter relay low side; short circuit to battery
677	4	957	Starter relay high side; short circuit to ground
677	4	961	Starter relay low side; short circuit to ground
677	5	958	Starter relay; no load error
677	12	959	Starter relay; powerstage over temperature
703	3	426	Engine running lamp; short circuit to battery
703	4	427	Engine running lamp; short circuit to ground
703	5	424	Engine running lamp; open load
703	12	425	Engine running lamp; powerstage over temperature
729	5	545	Cold start aid relay open load
729	12	547	Cold start aid relay; over temperature error
898	9	305	Timeout Error of CAN-Receive-Frame TSC1TE; Setpoint
1079	13	946	Sensor supply voltage monitor 1 error (ECU)
1080	13	947	Sensor supply voltage monitor 2 error (ECU)

SPN	FMI	KWP	Description
1109	2	121	Engine shut off demand ignored
1136	0	1398	Physikal range check high for ECU temperature
1136	1	1399	Physikal range check low for ECU temperature
1136	3	1400	Sensor error ECU temperature; signal range check high
1136	4	1401	Sensor error ECU temperature; signal range check low
1176	3	849	Sensor error pressure sensor upstream turbine; signal range check high
1176	4	850	Sensor error pressure sensor downstream turbine; signal range check high
1180	0	1193	Physical range check high for exhaust gas temperature upstream turbine
1180	0	1460	Turbocharger Wastegate CAN feedback; warning threshold exceeded
1180	0	1462	Exhaust gas temperature upstream turbine; warning threshold exceeded
1180	1	1194	Physical range check low for exhaust gas temperature upstream turbine
1180	1	1461	Turbocharger Wastegate CAN feedback; shut off threshold exceeded
1180	1	1463	Exhaust gas temperature upstream turbine; shut off threshold exceeded
1180	3	1067	Sensor error exhaust gas temperature upstream turbine; signal range check high
1180	11	1066	Sensor exhaust gas temperature upstream turbine; plausibility error
1188	2	1414	Wastegate; status message from ECU missing

Deutz D 2.9 L4 Engine Fault Codes

SPN = Suspect Parameter Number

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SPN	FMI	KWP	Description
1188	7	1415	Wastegate actuator; blocked
1188	11	1411	Wastegate actuator; internal error
1188	11	1412	Wastegate actuator; EOL calibration not performed correctly
1188	11	1416	Wastegate actuator; over temperature (> 145°C)
1188	11	1417	Wastegate actuator; over temperature (> 135°C)
1188	11	1418	Wastegate actuator; operating voltage error
1188	13	1413	Wastegate actuator calibration deviation too large, recalibration required
1231	14	85	CAN-Bus 1 "BusOff-Status"
1235	14	86	CAN-Bus 2 "BusOff-Status"
1237	2	747	Override switch; plausibility error
1322	12	610	Too many recognized misfires in more than one cylinder
1323	12	604	Too many recognized misfires in cylinder 1 (in firing order)
1324	12	605	Too many recognized misfires in cylinder 2 (in firing order)
1325	12	606	Too many recognized misfires in cylinder 3 (in firing order)
1326	12	607	Too many recognized misfires in cylinder 4 (in firing order)
2659	0	1524	Physical range check high for EGR exhaust gas mass flow
2659	1	1525	Physical range check low for EGR exhaust gas mass flow
2659	2	1523	Exhaust gas recirculation AGS sensor; plausibility error

SPN	FMI	KWP	Description
2659	2	1527	AGS sensor temperature exhaust gas mass flow; plausibility error
2659	12	1526	Exhaust gas recirculation; AGS sensor has "burn off" not performed
2797	4	1337	Injector diagnostics; timeout error of short circuit to ground measurement cyl. Bank 0
2798	4	1338	Injector diagnostics; timeout error of short circuit to ground measurement cyl. Bank 1
2798	4	1339	Injector diagnostics; short circuit to ground monitoring Test in Cyl. Bank 0
2798	4	1340	Injector diagnostics; short circuit to ground monitoring Test in Cyl. Bank 1
3224	2	127	DLC Error of CAN-Receive-Frame AT11G1 NOX Sensor (SCR-system upstream cat; DPF-system downstream cat); length of frame incorrect
3224	9	128	Timeout Error of CAN-Receive-Frame AT11G1; NOX sensor upstream
3248	4	1047	Sensor error particle filter downstream temperature; signal range check low
3699	2	1616	DPF differential pressure sensor and a further sensor or actuator CRT system defective
3699	2	1617	Temperature sensor us. and ds. DOC simultaneously defect
3699	14	1615	Maximum stand-still-duration reached; oil exchange required
4765	0	1039	Physical range check high for exhaust gas temperature upstream (DOC)
4765	1	1042	Physical range check low for exhaust gas temperature upstream (DOC)

Deutz D 2.9 L4 Engine Fault Codes

SPN = Suspect Parameter Number

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SPN	FMI	KWP	Description
4766	0	1029	Physical range check high for exhaust gas temperature downstream (DOC)
4766	1	1032	Physical range check low for exhaust gas temperature downstream (DOC)
4768	2	1036	Sensor exhaust gas temperature upstream (DOC); plausibility error
4768	3	1044	Sensor error exhaust gas temperature upstream (DOC); signal range check high
4768	4	1045	Sensor error exhaust gas temperature upstream (DOC) signal range check low
4769	2	1026	Sensor exhaust gas temperature downstream (DOC); plausibility error
4769	3	1034	Sensor error exhaust gas temperature downstream (DOC); signal range check high
4769	4	1035	Sensor error exhaust gas temperature downstream (DOC); signal range check low
523006	3	34	Controller mode switch; short circuit to battery
523006	4	35	Controller mode switch; short circuit to ground
523008	1	648	Manipulation control was triggered
523008	2	649	Timeout error in Manipulation control
523009	9	825	Pressure Relief Valve (PRV) reached maximum allowed opening count
523009	10	833	Pressure relief valve (PRV) reached maximum allowed open time

SPN	FMI	KWP	Description
523212	9	171	Timeout Error of CAN-Receive-Frame ComEngPrt; Engine Protection
523216	9	198	Timeout Error of CAN-Receive-Frame PrHtEnCmd; pre-heat command, engine command
523240	9	179	Timeout CAN-message FunModCtl; Function Mode Control
523350	4	565	Injector cylinder-bank 1; short circuit
523352	4	566	Injector cylinder-bank 2; short circuit
523354	12	567	Injector powerstage output defect
523470	2	826	Pressure Relief Valve (PRV) forced to open; performed by pressure increase
523470	2	827	Pressure Relief Valve (PRV) forced to open; performed by pressure shock
523470	7	876	Maximum rail pressure in limp home mode exceeded (PRV)
523470	11	831	The PRV can not be opened at this operating point with a pressure shock
523470	11	832	Rail pressure out of tolerance range
523470	12	828	Open Pressure Relief Valve (PRV); shut off condition
523470	12	829	Open Pressure Relief Valve (PRV); warning condition
523470	14	830	Pressure Relief Valve (PRV) is open
523550	12	980	T50 start switch active for too long
523601	13	948	Sensor supply voltage monitor 3 error (ECU)
523603	9	126	Timeout Error of CAN-Receive-Frame AMB; Ambient Temperature Sensor

Deutz D 2.9 L4 Engine Fault Codes

SPN = Suspect Parameter Number

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KWP = Keyword Protocol

SPN	FMI	KWP	Description
523605	9	300	Timeout Error of CAN-Receive-Frame TSC1AE; Traction Control
523606	9	301	Timeout Error of CAN-Receive-Frame TSC1AR; Retarder
523612	12	387	Internal software error ECU; injection cut off
523612	12	612	Internal ECU monitoring detection reported error
523612	12	613	Internal ECU monitoring detection reported error
523612	12	614	Internal ECU monitoring detection reported error
523612	12	615	Internal ECU monitoring detection reported error
523612	12	616	Internal ECU monitoring detection reported error
523612	12	617	Internal ECU monitoring detection reported error
523612	12	618	Internal ECU monitoring detection reported error
523612	12	619	Internal ECU monitoring detection reported error
523612	12	620	Internal ECU monitoring detection reported error
523612	12	621	Internal ECU monitoring detection reported error
523612	12	623	Internal ECU monitoring detection reported error
523612	12	624	Internal ECU monitoring detection reported error
523612	12	625	Internal ECU monitoring detection reported error
523612	12	627	Internal ECU monitoring detection reported error
523612	12	628	Internal ECU monitoring detection reported error

SPN	FMI	KWP	Description
523612	12	637	Internal ECU monitoring detection reported error
523612	12	1170	Internal software error ECU
523612	14	973	Softwarereset CPU SWReset_0
523612	14	974	Softwarereset CPU SWReset_1
523612	14	975	Softwarereset CPU SWReset_2
523613	0	856	Maximum positive deviation of rail pressure exceeded (RailMeUn0)
523613	0	857	Maximum positive deviation of rail pressure in metering unit exceeded (RailMeUn1)
523613	0	858	Railsystem leakage detected (RailMeUn10)
523613	0	859	Maximum negative deviation of rail pressure in metering unit exceeded (RailMeUn2)
523613	0	860	Negative deviation of rail pressure second stage (RailMeUn22)
523613	0	862	Maximum rail pressure exceeded (RailMeUn4)
523613	1	861	Minimum rail pressure exceeded (RailMeUn3)
523613	2	864	Setpoint of metering unit in overrun mode not plausible
523615	3	594	Metering unit (Fuel-System); short circuit to battery highside
523615	3	596	Metering unit (Fuel-System); short circuit to battery low side
523615	4	595	Metering unit (Fuel-System); short circuit to ground high side
523615	4	597	Metering Unit (Fuel-System); short circuit to ground low side
523615	5	592	Metering unit (Fuel-System); open load
523615	12	593	Metering unit (Fuel-System); powerstage over temperature
523619	2	488	Physical range check high for exhaust gas temperature upstream (SCR-CAT)
523698	11	122	Shut off request from supervisory monitoring function

Deutz D 2.9 L4 Engine Fault Codes

SPN = Suspect Parameter Number

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SPN	FMI	KWP	Description
523717	12	125	Timeout Error of CAN-Transmit-Frame AmbCon; Weather environments
523718	3	1488	SCR mainrelay; short circuit to battery (only CV56B)
523718	4	1489	SCR mainrelay; short circuit to ground (only CV56B)
523718	5	1486	SCR mainrelay; open load (only CV56B)
523718	12	1487	SCR mainrelay; powerstage over temperature (only CV56B)
523766	9	281	Timeout Error of CAN-Receive-Frame Active TSC1AE
523767	9	282	Timeout Error of CAN-Receive-Frame Passive TSC1AE
523768	9	283	Timeout Error of CAN-Receive-Frame Active TSC1AR
523769	9	284	Timeout Error of CAN-Receive-Frame Passive TSC1AR
523770	9	285	Timeout Error of CAN-Receive-Frame Passive TSC1DE
523776	9	291	Timeout Error of CAN-Receive-Frame TSC1TE - active
523777	9	292	Passive Timeout Error of CAN-Receive-Frame TSC1TE; Setpoint
523778	9	293	Active Timeout Error of CAN-Receive-Frame TSC1TR
523779	9	294	Passive Timeout Error of CAN-Receive-Frame TSC1TR

SPN	FMI	KWP	Description
523788	12	299	Timeout Error of CAN-Transmit-Frame TrbCH; Status Wastegate
523793	9	202	Timeout Error of CAN-Receive-Frame UAA10; AGS sensor service message
523794	9	203	Timeout Error of CAN-Receive-Frame UAA11; AGS sensor data
523895	13	559	Check of missing injector adjustment value programming (IMA) injector 1 (in firing order)
523896	13	560	check of missing injector adjustment value programming (IMA) injector 2 (in firing order)
523897	13	561	check of missing injector adjustment value programming (IMA) injector 3 (in firing order)
523898	13	562	check of missing injector adjustment value programming (IMA) injector 4 (in firing order)
523910	6	1261	Air Pump; over current
523913	3	74	Sensor error glow plug control diagnostic line voltage; signal range check high
523913	4	75	Sensor error glow plug control diagnostic line voltage; signal range check low
523914	3	78	Glow plug control; short circuit to battery
523914	4	79	Glow plug control; short circuit to ground
523914	5	76	Glow plug control; open load
523914	5	1216	Glow plug control release line; short circuit error
523914	11	1217	Glow plug control; internal error
523914	12	77	Glow plug control; powerstage over temperature
523919	2	1378	Sensor air pump airpressure; plausibility error
523920	2	1379	Sensor exhaust gas back pressure burner; plausibility error

Deutz D 2.9 L4 Engine Fault Codes

SPN = Suspect Parameter Number

FMI = Failure Mode Identifier

KWP = Keyword Protocol

SPN	FMI	KWP	Description
523922	7	1262	Burner Shut Off Valve; blocked closed
523922	7	1264	Burner Shut Off Valve; blocked closed
523929	0	109	Fuel Balance Control integrator injector 1 (in firing order); maximum value exceeded
523929	1	115	Fuel Balance Control integrator injector 1 (in firing order); minimum value exceeded
523930	0	110	Fuel Balance Control integrator injector 2 (in firing order); maximum value exceeded
523930	1	116	Fuel Balance Control integrator injector 2 (in firing order); minimum value exceeded
523931	0	111	Fuel Balance Control integrator injector 3 (in firing order); maximum value exceeded
523931	1	117	Fuel Balance Control integrator injector 3 (in firing order); minimum value exceeded
523932	0	112	Fuel Balance Control integrator injector 4 (in firing order); maximum value exceeded
523932	1	118	Fuel Balance Control integrator injector 4 (in firing order); minimum value exceeded
523935	12	168	Timeout Error of CAN-Transmit-Frame EEC3VOL1; Engine send messages
523936	12	169	Timeout Error of CAN-Transmit-Frame EEC3VOL2; Engine send messages
523946	0	1158	Zero fuel calibration injector 1 (in firing order); maximum value exceeded

SPN	FMI	KWP	Description
523946	1	1164	Zero fuel calibration injector 1 (in firing order); minimum value exceeded
523947	0	1159	Zerofuel calibration injector 2 (in firing order); maximum value exceeded
523947	1	1165	Zerofuel calibration injector 2 (in firing order); minimum value exceeded
523948	0	1160	Zerofuel calibration injector 3 (in firing order); maximum value exceeded
523948	1	1166	Zerofuel calibration injector 3 (in firing order); minimum value exceeded
523949	0	1161	Zerofuel calibration injector 4 (in firing order); maximum value exceeded
523949	1	1167	Zerofuel calibration injector 4 (in firing order); minimum value exceeded
523960	0	1011	Physical range check high for EGR cooler downstream temp.
523960	0	1458	High exhaust gas temperature EGR cooler downstream; warning threshold exceeded
523960	1	1012	Physical range check low for EGR cooler downstream temp.
523960	1	1459	High exhaust gas temperature EGR cooler downstream; shut off threshold exceeded
523980	14	1187	Bad quality of reduction agent detected
523981	11	918	Urea-tank without heating function (heating phase)
523982	0	360	Powerstage diagnosis disabled; high battery voltage
523982	1	361	Powerstage diagnosis disabled; low battery voltage

Deutz D 2.9 L4 Engine Fault Codes

SPN = Suspect Parameter Number

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KWP = Keyword Protocol

SPN	FMI	KWP	Description
523988	3	1245	Charging lamp; short circuit to battery
523988	4	1246	Charging lamp; short circuit to ground
523988	5	1243	Charging lamp; open load
523988	12	1244	Charging lamp; over temp.
523998	4	1327	Injector cylinder bank 2 slave; short circuit
523999	12	1328	Injector powerstage output Slave defect
524014	1	1254	Air pressure glow plug flush line; below limit
524016	2	1259	Amount of air is not plausible to pump speed
524016	2	1260	Calculated amount of air is not plausible to HFM reading
524016	11	1258	HFM sensor; electrical fault
524021	11	1263	Burner fuel line pipe leak behind Shut Off Valve
524024	11	1302	Deviation of the exhaust gas temp. setpoint to actual value downstream (DOC) too high
524028	2	1431	CAN message PROEGRActr; plausibility error
524029	2	1432	Timeout Error of CAN-Receive-Frame ComEGRActr - exhaust gas recirculation positioner
524030	7	1440	EGR actuator; internal error
524031	13	1441	EGR actuator; calibration error

SPN	FMI	KWP	Description
524032	2	1442	EGR actuator; status message EGRCust is missing
524033	7	1443	EGR actuator; due to overload in Save Mode
524034	3	1438	Disc separator; short circuit to battery
524034	4	1439	Disc separator; short circuit to ground
524034	5	1436	Disc Separator; open load
524034	12	1437	Disc Separator; powerstage over temperature
524035	12	1341	Injector diagnostics; time out error in the SPI communication
524057	2	1505	Electric fuel pump; fuel pressure build up error
524097	9	1663	Timeout error of CAN-Transmit-Frame DPFBmAirPmpCtl
524098	9	1664	Timeout error of CAN-Transmit-Frame ComDPFBmPT
524099	9	1665	Timeout error of CAN-Transmit-Frame ComDPFC1
524100	9	1666	Timeout error of CAN-Transmit-Frame ComDPFHisDat
524101	9	1667	Timeout error of CAN-Transmit-Frame ComDPFTstMon

Deutz D 2.9 L4 Engine Fault Codes

SPN = Suspect Parameter Number

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SPN	FMI	KWP	Description
524102	9	1674	Timeout error of CAN-Receive-Frame ComRxDPFBrnAirPmpCtl
524103	9	1675	Timeout error of CAN-Receive-Frame ComRxDPFBrnAirPmp
524104	9	1676	Timeout error of CAN-Receive-Frame ComRxDPFCtl
524105	9	1668	Timeout error of CAN-Transmit-Frame ComEGRMsFlw
524106	9	1677	Timeout error of CAN-Receive-Frame ComRxEGRMsFlw1
524107	9	1678	Timeout error of CAN-Receive-Frame ComRxEGRMsFlw2
524108	9	1669	Timeout error of CAN-Transmit-Frame ComEGRTVActr
524109	9	1679	Timeout error of CAN-Receive-Frame ComRxEGRTVActr
524110	9	1670	Timeout error of CAN-Transmit-Frame ComETVActr
524111	9	1680	Timeout error of CAN-Receive-Frame ComRxETVActr
524112	9	1671	Timeout ComITVActr
524113	9	1681	Timeout error of CAN-Receive-Frame ComRxITVActr

SPN	FMI	KWP	Description
524114	9	1659	Timeout error of CAN-Transmit-Frame A1DOC
524115	9	1660	Timeout error of CAN-Transmit-Frame AT1S
524116	9	1661	Timeout error of CAN-Transmit-Frame SCR2
524117	9	1662	Timeout error of CAN-Transmit-Frame SCR3
524118	9	1672	Timeout error of CAN-Receive-Frame ComRxCM1
524119	9	1673	Timeout error of CAN-Receive-Frame ComRxCustSCR3
524120	9	1682	Timeout error of CAN-Receive-Frame ComRxSCRHtDiag
524121	9	1683	Timeout error of CAN-Receive-Frame ComRxTrbChActr
524122	9	1684	Timeout error of CAN-Receive-Frame ComRxUQSens
524123	9	1685	Timeout error of CAN-Receive-Frame ComSCRHtCtl
524124	9	1686	Timeout error of CAN-Receive-Frame ComTxAT1IMG
524125	9	1687	Timeout error of CAN-Receive-Frame ComTxTrbChActr

Deutz D436 L3i Engine Fault Codes

SPN = Suspect Parameter Number

FMI = Failure Mode Identifier

SPN	FMI	Description
Revolutions / Speed		
190	8	Speed sensor 1: sensor fault; distance from gear; harness
190	8	Speed sensor 2: sensor fault; distance from gear; harness
84	8	Speed sensor: no tach; harness
190	0	Excess speed switch-off: speed i excess of limit
Sensors		
91	2	Set point sensor 1: short circuit; harness
201	2	Set point sensor 2: short circuit; harness
102	2	Charge air pressure: short circuit; harness
100	2	Oil pressure: short circuit; harness
110	2	Coolant temp: short circuit; harness
105	2	Charge air temp: short circuit; harness
174	2	Fuel temp: short circuit; harness
Functional fault warning		
100	1	Oil pressure warning: oil pressure below speed
110	0	Coolant temperature warning: exceeded warning level
105	0	Charge air temp: warning: exceeded warning level
111	1	Coolant level warning: switch input "Low coolant level" is active
SID 190	14	Speed warning: revolutions above top revolution speed limit
174	0	Fuel temperature warning: exceeded level

SPN	FMI	Description
Functional fault, switch off		
100	1	Oil pressure switch: pressure below switch off limit
110	0	Coolant temperature switch: exceeded switch off limit
105	0	Charge air temp. switch: exceeded switch off limit
111	1	Coolant level switch: switch input "low coolant level" active
Actuator		
SID 24	12	Feedback: Actuator not connected. Faulty actuator.
SID 24	13	Reference feedback: Actuator not connected. Faulty actuator.
SID 23	7	Control travel difference: Injector pump/actuator stuck or not connected. Difference between nominal/actual travel is >10%.
SID 23	13	Auto calibration, faulty operation: No automatic actuator equalization. Incorrect actuator input values.
Hardware inputs/outputs		
SID 51	2	Digital output 3. switch off solenoid, pin M2: Short or open circuit at digital output.
SID 60	2	Digital output 6, pin M7: Short or open circuit at digital output.
SID 51	6	Excess voltage, switch off solenoid: Contact Genie product support.
91	11	Error Hand Setp1: Contact Genie product support.
898	2	Error CAN setp1: Contact Genie product support.

Deutz D436 L3i Engine Fault Codes

SPN = Suspect Parameter Number

FMI = Failure Mode Identifier

SPN	FMI	Description
Communication		
SID 231	12	CAN-Bus controller: CAN controller faulty.
SID 231	9	CAN interface. SAE J1939: Overflow in input buffer. Transmission cannot be placed on bus.
SID 231	14	Short or open circuit. Bus error: Open circuit.
Memory		
SID 253	12	Parameter programming: Fault in parameter programming in governor fixed memory.
SID 240	12	Cyclic program test: Monitoring of program memory shows error.
SID 254	2	Cyclic RAM test: Monitoring of working memory shows error.
Control unit hardware		
SID 254	2	Power supply, actuator: Actuator power supply out of range.
SID 254	2	Reference voltage 1: Actuator reference voltage out of range.
SID 254	2	Reference voltage 2: Actuator reference voltage out of range.
SID 254	2	Reference voltage 3: Actuator reference voltage out of range.
171	12	Internal temperature: Control unit internal temperature out of range.
108	12	Atmospheric pressure: Out of range.
Program logic		
SID 253	2	Parameter fault: No data found or checksum data faulty.
SID 240	2	Stack overflow: Internal calculation fault.
SID 254	2	Internal fault: Contact Genie product support.

Perkins 404F-22 Engine Fault Codes

SPN = Suspect Parameter Number

FMI = Failure Mode Identifier

SPN	FMI	Description
29	3	Accelerator Pedal Position 2: Voltage Above Normal
29	4	Accelerator Pedal Position 2: Voltage Below Normal
91	3	Accelerator Pedal Position 1: Voltage Above Normal
91	4	Accelerator Pedal Position 1: Voltage Below Normal
100	1	Engine Oil Pressure :Low- most severe (3)
108	3	Barometric Pressure : Voltage Above Normal
108	4	Barometric Pressure : Voltage Below Normal
110	3	Engine Coolant Temperature : Voltage Above Normal
110	4	Engine Coolant Temperature : Voltage Below Normal
110	15	Engine Coolant Temperature : High -least severe (1)
168	0	Battery Potential/ Power Input 1 : High- most severe (3)
168	3	Battery Potential/ Power Input 1: Voltage Above Normal
168	4	Battery Potential/ Power Input 1: Voltage Below Normal
172	3	Engine Air Inlet Temperature: Voltage Above Normal
172	4	Engine Air Inlet Temperature: Voltage Below Normal
190	0	Engine Speed : High- most severe (3)
190	8	Engine Speed : Abnormal Frequency, Pulse Width or Period
558	3	Accelerator Pedal1 Low Idle Switch: Voltage Above Normal
558	4	Accelerator Pedal1 Low Idle Switch: Voltage Below Normal
638	6	Engine Fuel Rack Actuator: Current Above Normal
639	14	J1939 Network#1: Special Instruction

SPN	FMI	Description
723	3	Engine Speed Sensor #2: Voltage Above Normal
723	4	Engine Speed Sensor #2: Voltage Below Normal
723	8	Engine Speed Sensor#2: Abnormal Frequency, Pulse Width or Period"
723	10	Engine Speed Sensor #2: Abnormal Rate of Change
733	3	Engine Rack Position Sensor: Voltage Above Normal
733	4	Engine Rack Position Sensor: Voltage Below Normal
1485	7	ECU Main Relay : Not Responding Property
2840	11	ECU Instance: Other Failure Mode
2840	12	ECU Instance: Failure
2840	13	ECU Instance: Out of Calibration
2970	3	Accelerator Pedal 2 Low Idle Switch: Voltage Above Normal
2970	4	Accelerator Pedal 2 Low Idle Switch: Voltage Below Normal
3241	1	Exhaust Gas Temperature 1: Low-most severe (3)
3241	3	Exhaust Gas Temperature 1: Voltage Above Normal
241	4	Exhaust Gas Temperature 1: Voltage Below Normal
3241	15	Exhaust Gas Temperature 1: High-least severe (1)
3241	16	Exhaust Gas Temperature 1: High-moderate severity (2)
3242	1	Particulate Trap Intake Gas Temp: Low- most severe(3)"
3242	3	Particulate Trap Intake Gas Temp: Voltage Above Normal"
3242	4	Particulate Trap Intake Gas Temp: Voltage Below Normal"
3242	15	Particulate Trap Intake Gas Temp: High - least severe(1)"
3242	16	Particulate Trap Intake Gas Temp: High-moderate severity (2)

Perkins 404F-22 Engine Fault Codes

SPN = Suspect Parameter Number

FMI = Failure Mode Identifier

SPN	FMI	Description
3251	3	Particulate Trap Differential Pressure: Voltage Above Normal
3251	4	Particulate Trap Differential Pressure: Voltage Below Normal
3473	7	Aftertreatment #1 Failed to Ignite: Not Responding Properly
3473	11	Aftertreatment #1 Failed to Ignite : Other Failure Mode
3484	0	Aftertreatment #1 Ignition : High-most severe (3)
3484	3	Aftertreatment #1 Ignition : Voltage Above Normal
3484	4	Aftertreatment #1 Ignition : Voltage Below Normal
3556	6	Aftertreatment 1 Hydrocarbon Doser 1: Current Above Normal
3610	3	Diesel Particulate Filter Outlet Pressure or 1: Voltage Above Normal"
3610	4	DieselParticulate Filter Outlet Pressure Sensor 1: Voltage Below Normal
3713	7	DPF Active Regeneration Inhibited Due to System Timeout: Not Responding Properly
3713	31	DPF Active Regeneration Inhibited Due to System Timeout
3719	0	Particulate Trap #1 Soot Load Percent: High- most severe (3)
3719	16	Particulate Trap #1 Soot Load Percent: High-moderate severity (2)
4016	6	High Current Auxiliary Power Relay 1: Current Above Normal
4201	3	Engine Speed Sensor #1: Voltage Above Normal

SPN	FMI	Description
4201	4	Engine Speed Sensor #1: Voltage Below Normal
4201	8	Engine Speed Sensor #1: Abnormal Frequency, Pulse \Nidth, or Period
4201	10	Engine Speed Sensor #1: Abnormal Rate of Change
4765	1	Aftertreatment #1 Diesel Oxidation Catalyst Intake Gas Temperature: Low-most severe (3)
4765	3	Aftertreatment #1 Diesel Oxidation Catalyst Intake Gas Temperature: Voltage Above Normal
4765	4	Aftertreatment #1 Diesel Oxidation Catalyst Intake Gas Temperature: Voltage Below Normal
4765	15	Aftertreatment #1 Diesel Oxidation Catalyst Intake Gas Temperature: High-least severe (1)
4765	16	Aftertreatment #1 Diesel Oxidation Catalyst Intake Gas Temperature: High-moderate severity (2)
5487	3	Aftertreatment 1 Burner Unit Combustion Chamber Temperature: Voltage Above Normal
5487	4	Aftertreatment 1 Burner Unit Combustion Chamber Temperature: Voltage Below Normal
6581	6	Aftertreatment 1 Hydrocarbon Doser 2 : Current Above Normal

Ford MSG-425 Engine Fault Codes

How to Retrieve Ford Engine Fault Codes

The ECM constantly monitors the engine by the use of sensors on the engine. The ECM also uses signals from the sensors to initiate sequential fuel injection and make constant and instantaneous changes to ignition timing, fuel delivery and throttle position to maintain the engine's running condition at its highest efficiency while at the same time keeping exhaust emissions to a minimum. When a sensor fails or returns signals that are outside of set parameters, the ECM will store a fault code in memory that relates to the appropriate sensor and will turn on the Check Engine Light.

Note: Perform this procedure with the key switch in the off position.

- 1 Open the ground controls side cover and locate the run/test toggle switch on the side of the ground control box.
- 2 Pull out the red Emergency Stop button to the on position at both the ground and platform controls.
- 3 Move and hold the run/test toggle switch to the test position.
- ⊙ Result: The check engine light should turn on. The check engine light should begin to blink.
- 4 Continue to hold the run/test toggle switch in the test position and count the blinks.

Note: Before the fault codes are displayed, the check engine light will blink a code 1-6-5-4 three times. After the fault codes, the check engine light will blink a code 1-6-5-4 three times again indicating the end of the stored codes.

Note: If any fault codes are present, the ECM will blink a three digit code three times for each code stored in memory. It will blink the first digit of a three digit code, pause, blink the second digit, pause, and then blink the third digit. For example: the check engine light blinks 5 consecutive times, blinks 3 times and then 1 time. That would indicate code 531.

Note: Once a fault code has been retrieved and the repair has been completed, the ECM memory must be reset to clear the fault code from the ECM. Refer to Fault Codes Procedure, *How to Clear Engine Fault Codes from the ECM*.

How to Clear Engine Fault Codes from the ECM

Note: Perform this procedure with the engine off and the key switch in the off position.

- 1 Open the engine side turntable cover and locate the battery.
- 2 Disconnect the negative battery cable from the battery for a minimum of 5 minutes.

⚠ WARNING

Electrocution/burn hazard. Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewelry.

- 3 Connect the negative battery cable to the battery.

Ford MSG-425 Engine Fault Codes

Code	Description
16	Never crank synced at start
91	FP low voltage
92	FP high voltage
107	MAP Low Voltage
108	MAP High Pressure
111	IAT higher than expected 1
112	IAT low voltage
113	IAT high voltage
116	ECT higher than expected 1
117	ECT/CHT Low Voltage
118	ECT/CHT High Voltage
121	TPS1 lower than TPS2
122	TPS1 low voltage
123	TPS1 high voltage
127	IAT higher than expected 2
129	BP low pressure
134	EGO open/lazy pre-cat 1
140	EGO open/lazy post-cat 1
154	EGO open/lazy pre-cat 2/post-cat 1
160	EGO open/lazy post-cat 2
171	AL high gasoline bank1
172	AL low gasoline bank1
174	AL high gasoline bank2
175	AL low gasoline bank2
182	FT Gasoline Low Voltage
183	FT Gasoline High Voltage
187	FT Gaseous fuel low voltage
188	FT Gaseous fuel high voltage
217	ECT higher than expected 2
219	Max govern speed override
221	TPS1 higher than TPS2
222	TPS2 low voltage
223	TPS2 high voltage
236	TIP Active

Code	Description
237	TIP Low Voltage
238	TIP High Voltage
261	Injector Loop Open or Low-side short to Ground
262	Injector Coil Shorted
264	Injector Loop Open or Low-side short to Ground
265	Injector Coil Shorted
267	Injector Loop Open or Low-side short to Ground
268	Injector Coil Shorted
270	Injector Loop Open or Low-side short to Ground
271	Injector Coil Shorted
273	Injector Loop Open or Low-side short to Ground
274	Injector Coil Shorted
276	Injector Loop Open or Low-side short to Ground
277	Injector Coil Shorted
279	Injector Loop Open or Low-side short to Ground
280	Injector Coil Shorted
282	Injector Loop Open or Low- side short to Ground
283	Injector Coil Shorted
285	Injector Loop Open or Low-side short to Ground
286	Injector Coil Shorted
288	Injector Loop Open or Low-side short to Ground
289	Injector Coil Shorted

For further engine fault code troubleshooting and diagnostic information, refer to the Ford MSG-425 EFI Diagnostic Manual (ED1 part number 1080030).

Ford MSG-425 EFI Diagnostic Manual

Genie part number

162067



Ford MSG-425 Engine Fault Codes

Code	Description	Code	Description
301	Emissions/catalyst damaging misfire	642	5VE1 low voltage
302	Emissions/catalyst damaging misfire	643	5VE1 high voltage
303	Emissions/catalyst damaging misfire	650	MIL open
304	Emissions/catalyst damaging misfire	652	5VE2 low voltage
305	Emissions/catalyst damaging misfire	653	5VE2 high voltage
306	Emissions/catalyst damaging misfire	685	Relay Coil Open
307	Emissions/catalyst damaging misfire	686	Relay Control ground short
308	Emissions/catalyst damaging misfire	687	Relay coil short to power
326	Knock 1 Excessive Signal	1111	Fuel rev limit
327	Knock 1 sensor Open	1112	Spark rev limit
331	Knock 2 Excessive Signal	1121	FPP1/2 simultaneous voltages out of range
332	Knock 2 sensor Open	1122	FPP1/2 do not match each other or the IVS
336	Crank sync noise	1151	CL high LPG
337	Crank loss	1152	CL low LPG
341	Cam sync noise	1153	CL high NG
342	Cam loss	1154	CL low NG
420	Gasoline cat monitor	1155	CL high gasoline bank1
430	Gasoline cat monitor	1156	CL low gasoline bank1
524	Oil pressure low	1157	CL high gasoline bank2
562	Battery Voltage Low	1158	CL low gasoline bank2
563	Battery Voltage High	1161	AL high LPG
601	Flash checksum invalid	1162	AL low LPG
604	RAM failure	1163	AL high NG
606	COP failure	1164	AL low NG
615	Start relay coil open	1165	LPG cat monitor
616	Start relay control ground short	1166	NG cat monitor
617	Start relay coil short to power	1171	Megajector delivery pressure higher than expected
627	Fpump relay coil open	1172	Megajector delivery pressure lower than expected
628	FPump motor loop open or high-side shorted to ground		
628	Fpump relay control ground short		
629	FPump motor high-side shorted to power		
629	Fpump relay coil short to power		

For further engine fault code troubleshooting and diagnostic information, refer to the Ford MSG-425 EFI Diagnostic Manual (EDI part number 1080030).

Ford MSG-425 EFI Diagnostic Manual

Genie part number

162067



Ford MSG-425 Engine Fault Codes

Code	Description
1173	Megajector comm lost
1174	Megajector voltage supply high
1175	Megajector voltage supply low
1176	Megajector internal actuator fault detection
1177	Megajector internal circuitry fault detection
1178	Megajector internal comm fault detection
1311	Misfire detected
1312	Misfire detected
1313	Misfire detected
1314	Misfire detected
1315	Misfire detected
1316	Misfire detected
1317	Misfire detected
1318	Misfire detected
1511	AUX analog PU1 high
1512	AUX analog PU1 low
1513	AUX analog PU2 high
1514	AUX analog PU2 low
1515	AUX analog PD1 high
1516	AUX analog PD1 low
1517	AUX analog PU3 high
1518	AUX analog PU3 low
1521	CHT higher than expected 1
1522	CHT higher than expected 2
1531	IVS/Brake/Trans-Park interlock failure
1541	AUX analog PUD1 high
1542	AUX analog PUD1 low
1543	AUX analog PUD2 high
1544	AUX analog PUD2 low
1545	AUX analog PUD3 high

Code	Description
1551	AUX DIG1 high
1552	AUX DIG1 low
1553	AUX DIG2 high
1554	AUX DIG2 low
1555	AUX DIG3 high
1556	AUX DIG3 low
1561	AUX analog PD2 high
1562	AUX analog PD2 low
1563	AUX analog PD3 high
1564	AUX analog PD3 low
1611	5VE 1/2 simultaneous out of range
1612	RTI 1 loss
1613	RTI 2 loss
1614	RTI 3 loss
1615	A/D loss
1616	Invalid interrupt
1621	Rx Inactive
1622	Rx Noise
1623	Invalid Packet Format
1624	Shutdown Request
1625	Shutdown Request
1626	CAN Tx failure
1627	CAN Rx failure
1628	CAN addresss conflict failure

For further engine fault code troubleshooting and diagnostic information, refer to the Ford MSG-425 EFI Diagnostic Manual (ED1 part number 1080030).

Ford MSG-425 EFI Diagnostic Manual

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Ford MSG-425 Engine Fault Codes

Code	Description
1629	J1939 TSC1 message receipt lost
1630	J1939 ETC message receipt lost
1631	PWM1-Gauge1 open / ground short
1632	PWM1-Gauge1 short to power
1633	PWM2-Gauge2 open /ground short
1634	PWM2-Gauge2 short to power
1635	PWM3-Gauge3 open / ground short
1636	PWM3-Gauge3 short to power
1641	Buzzer control ground short
1642	Buzzer open
1643	Buzzer control short to power
1644	MIL control ground short
1645	MIL control short to power
2111	Unable to reach lower TPS
2112	Unable to reach higher TPS
2115	FPP1 higher than IVS limit
2116	FPP2 higher than IVS limit
2120	FPP1 invalid voltage and FPP2 disagrees with IVS
2121	FPP1 lower than FPP2
2122	FPP1 high voltage
2123	FPP1 low voltage
2125	FPP2 invalid voltage and FPP1 disagrees with IVS
2126	FPP1 higher than FPP2
2127	FPP2 low voltage
2128	FPP2 high voltage

Code	Description
2130	IVS stuck at-idle, FPP1/2 match
2131	IVS stuck off-idle, FPP1/2 match
2135	TPS1/2 simultaneous voltages out of range
2139	FPP1 lower than IVS limit
2140	FPP2 lower than IVS limit
2229	BP high pressure
2300	Primary Loop Open or Low-side Short to Ground
2301	Primary Coil Shorted
2303	Primary Loop Open or Low-side Short to Ground
2304	Primary Coil Shorted
2306	Primary Loop Open or Low-side Short to Ground
2307	Primary Coil Shorted

For further engine fault code troubleshooting and diagnostic information, refer to the Ford MSG-425 EFI Diagnostic Manual (EDI part number 1080030).

Ford MSG-425 EFI Diagnostic Manual

Genie part number

162067

Ford MSG-425 Engine Fault Codes

Code	Description
2309	Primary Loop Open or Low-side Short to Ground
2310	Primary Coil Shorted
2312	Primary Loop Open or Low-side Short to Ground
2313	Primary Coil Shorted
2315	Primary Loop Open or Low-side Short to Ground
2316	Primary Coil Shorted
2318	Primary Loop Open or Low-side Short to Ground
2319	Primary Coil Shorted
2321	Primary Loop Open or Low-side Short to Ground
2322	Primary Coil Shorted
2618	Tach output ground short
2619	Tach output short to power

For further engine fault code troubleshooting and diagnostic information, refer to the Ford MSG-425 EFI Diagnostic Manual (EDI part number 1080030).

Ford MSG-425 EFI Diagnostic Manual

Genie part number 162067



Load Sense System Fault Codes

Platform Load Sense System, S-60 HC

- 6 Use the fault code table on the following pages to aid in troubleshooting the machine by pinpointing the area or component affected.

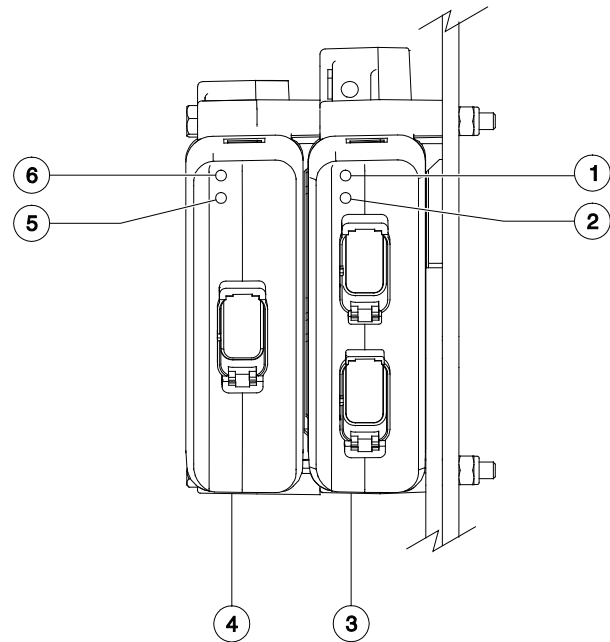
How to Retrieve Platform Load Sense System Fault Codes

Note: Perform this procedure with the engine off, the key switch turned to ground controls and the red Emergency Stop buttons pulled out to the on position at both the ground and platform controls.

- 1 Open the ground controls side turntable cover.
- 2 Locate the operational and safety controllers near the ground control box.
- 3 Determine whether a safety or operational fault exists by visually inspecting which controller has flashing LEDs.

Note: If the LEDs are flashing on both controllers, determine the fault code on one controller at a time.

- 4 Determine the error source: The red LED indicates the error source and will flash two separate codes. The first code will indicate the first digit of the two digit code, flashing once per second. It will then pause for 1.5 seconds and flash the second digit once per 0.5 second.
- 5 Determine the error type: The green LED indicates the error type and will flash two separate codes. The first code will indicate the first digit of the two digit code, flashing once per second. It will then pause for 1.5 seconds and flash the second digit once per 0.5 second.



- 1 green LED (operational control module)
- 2 red LED (operational control module)
- 3 operational control module
- 4 safety control module
- 5 red LED (safety control module)
- 6 green LED (safety control module)

Fault Codes

Error Source 12, System Checks

Error Type	Condition	Solution
ID Name		
11 Safety envelope reached	Power relays disengaged.	Use recovery switch and APU from the ground controls to recover the machine to stowed position or within the operating envelope.
12 Platform load greater 1200 lbs/544 kg or less.	Power relays disengaged.	Remove weight from platform until load is than 1250 lbs/567 kg
13 CAN communication failure	Power relays disengaged.	Repair CAN bus wiring and/or connections.
14 Sensor power failure	Power relays disengaged.	Use recovery switch and APU from the ground controls to recover the machine to stowed position or within the operating envelope.
21 Angle sensor not active	Power relays disengaged.	Inspect boom angle sensor for proper operation and be sure it is connected to boom properly OR replace boom angle sensor.
22 String potentiometer not active	Power relays disengaged.	Inspect string potentiometer for proper operation and be sure it is connected to boom properly OR replace string potentiometer.
23 Power relay output short high	Power relays disengaged.	Repair system wiring and/or connections. Relay wiring open or shorted to voltage.
24 Power relay output short low	Power relays disengaged.	Repair system wiring and/or connections. Relay wiring open or shorted to ground.
25 Directional relay output short high	Boom up/down and extend/retract inoperative. Relay wiring open or shorted to voltage.	Repair system wiring and/or connections.
26 Output short low	Boom up/down and extend/retract inoperative. Relay wiring open or shorted to ground.	Repair system wiring and/or connections.

Fault Codes

Error Source 21, String Potentiometer Operational Sensor (C167PSL)

Error Type	Condition	Solution
ID Name		
5 Sensor tolerance fault	Power relays disengaged.	Repair wiring and/or connections OR replace string potentiometer and calibrate overload system.
11 Output short high	Power relays disengaged. String potentiometer wiring open or shorted to voltage.	Repair wiring and/or connections OR replace string potentiometer and calibrate overload system.
12 Value too high	Power relays disengaged. String potentiometer wiring open or shorted to voltage.	Repair wiring and/or connections OR replace string potentiometer and calibrate overload system.
15 Value too low	Power relays disengaged. String potentiometer wiring open or shorted to ground.	Repair wiring and/or connections OR replace string potentiometer and calibrate overload system.
16 Output short low	Power relays disengaged. String potentiometer wiring open or shorted to ground.	Repair wiring and/or connections OR replace string potentiometer and calibrate overload system.
17 Not calibrated	Boom range of motion is limited.	Calibrate the platform load sense system.
18 Just calibrated	Used to clear diagnostic codes.	Self-clearing.

Fault Codes

Error Source 22, String Potentiometer Safety Sensor (C167PSL)

Error Type		Condition	Solution
ID	Name		
5	Sensor tolerance fault	Power relays disengaged.	Repair wiring and/or connections OR replace string potentiometer and calibrate overload system.
11	Output short high	Power relays disengaged. String potentiometer wiring open or shorted to voltage.	Repair wiring and/or connections OR String potentiometer replace string potentiometer and calibrate overload system.to voltage.
12	Value too high	Power relays disengaged. String potentiometer wiring open or shorted to voltage.	Repair wiring and/or connections OR replace string potentiometer and calibrate overload system.
15	Value too low	Power relays disengaged. String potentiometer wiring open OR shorted to ground OR string potentiometer is faulty.	Repair wiring and/or connections OR replace string potentiometer and calibrate overload system.
16	Output short low	Power relays disengaged. String potentiometer wiring open OR shorted to ground.	Repair wiring and/or connections OR replace string potentiometer and calibrate overload system.
17	Not calibrated	Boom range of motion is limited.	Calibrate the platform load sense system.
18	Just calibrated	Used to clear diagnostic codes.	Self-clearing.
21	Inconsistent	Checks operational and safety sensor values against each other.	Repair wiring and/or connections OR replace string potentiometer and calibrate overload system.

Fault Codes

Error Source 31, Boom Angle Operational Sensor (C123PBS)

Error Type	Condition	Solution
ID Name		
5 Sensor tolerance fault	Power relays disengaged.	Repair wiring and/or connections OR replace boom angle sensor and calibrate overload system.
11 Output short high	Power relays disengaged. Boom angle sensor wiring open or shorted to voltage.	Repair wiring and/or connections OR replace boom angle sensor and calibrate overload system.
12 Value too high	Power relays disengaged. Boom angle sensor wiring open or shorted to voltage OR sensor is out of operating range	Repair wiring and/or connections OR adjust or replace boom angle sensor and calibrate overload system.
15 Value too low	Power relays disengaged. Boom angle sensor wiring open OR shorted to ground OR sensor is out of operating range.	Repair wiring and/or connections OR adjust or replace boom angle sensor and calibrate overload system.
16 Output short low	Power relays disengaged. Boom angle sensor wiring open OR shorted to ground.	Repair wiring and/or connections OR replace boom angle sensor and calibrate overload system.
17 Not calibrated	Boom range of motion is limited.	Calibrate the platform load sense system.
18 Just calibrated	Used to clear diagnostic codes.	Self-clearing.

Fault Codes

Error Source 32, Boom Angle Safety Sensor (C141PBS)

Error Type	Condition	Solution
ID Name		
5 Sensor tolerance fault	Power relays disengaged.	Repair wiring and/or connections OR
11 Output short high	Power relays disengaged. Boom angle sensor wiring open or shorted to voltage.	Repair wiring and/or connections OR replace boom angle sensor and calibrate overload system.
12 Value too high	Power relays disengaged. Boom angle sensor wiring open or shorted to voltage OR sensor is out of operating range.	Repair wiring and/or connections OR adjust or replace boom angle sensor and calibrate overload system.
15 Value too low	Power relays disengaged. Boom angle sensor wiring open OR shorted to ground OR sensor is out of operating range.	Repair wiring and/or connections OR adjust or replace boom angle sensor and calibrate overload system.
16 Output short low	Power relays disengaged. Boom angle sensor wiring open OR shorted to ground.	Repair wiring and/or connections OR replace boom angle sensor and calibrate overload system.
17 Not calibrated	Boom range of motion is limited.	Calibrate the platform load sense system.
18 Just calibrated	Used to clear diagnostic codes.	Self-clearing.
21 Inconsistent	Checks operational and safety sensor values against each other.	Repair wiring and/or connections OR replace boom angle sensor and calibrate overload system.

Fault Codes

Error Source 41, Load Cell Operational (C175LDS)

Error Type	Condition	Solution
ID Name		
5 Sensor tolerance fault	Power relays disengaged.	Repair wiring and/or connections OR replace platform load cell and calibrate overload system.
11 Output short high	Power relays disengaged. Load cell wiring open OR shorted to voltage. Platform may be overloaded.	Repair wiring and/or connections OR replace platform load cell and calibrate overload system.
12 Value too high	Power relays disengaged. Load cell wiring open OR shorted to voltage. Platform may be reverse loaded.	Repair wiring and/or connections OR replace platform load cell OR remove excess weight from platform.
15 Value too low	Power relays disengaged. Load cell wiring open OR shorted to ground.	Repair wiring and/or connections OR replace platform load cell and calibrate overload system. Check for binding of the overload component linkage and be sure platform is NOT on the ground OR supported from underneath.
16 Output short low	Power relays disengaged. Load cell wiring open OR shorted to ground.	Repair wiring and/or connections OR replace platform load cell and calibrate overload system.
17 Not calibrated	Boom range of motion is limited.	Calibrate the platform load sense system.
18 Just calibrated	Used to clear diagnostic codes.	Self-clearing.

Fault Codes

Error Source 42, Load Cell Safety (C94LDS)

Error Type	Condition	Solution
ID Name		
5 Sensor tolerance fault	Power relays disengaged.	Repair wiring and/or connections OR replace platform load cell and calibrate overload system.
11 Output short high	Power relays disengaged. Load cell wiring open OR shorted to voltage.	Repair wiring and/or connections OR replace platform load cell and calibrate overload system.
12 Value too high	Power relays disengaged. Load cell wiring open OR shorted to voltage. Platform may be overloaded.	Repair wiring and/or connections OR replace platform load cell and calibrate overload system OR remove excess weight from platform.
15 Value too low	Power relays disengaged. Load cell wiring open OR shorted to ground. Platform may be reverse loaded.	Repair wiring and/or connections OR replace platform load cell and calibrate overload system. Check for binding of the overload component linkage and be sure platform is NOT on the ground OR supported from underneath.
16 Output short low	Power relays disengaged. Load cell wiring open OR shorted to ground.	Repair wiring and/or connections OR replace platform load cell and calibrate overload system.
17 Not calibrated	Boom range of motion is limited.	Calibrate the platform load sense system.
18 Just calibrated	Used to clear diagnostic codes.	Self-clearing.
21 Inconsistent	Checks operational and safety sensor values against each other.	Repair wiring and/or connections OR replace platform load cell and calibrate overload system.

Schematics



Observe and Obey:

- ☑ Troubleshooting and repair procedures shall be completed by a person trained and qualified on the repair of this machine
- ☑ Immediately tag and remove from service a damaged or malfunctioning machine.
- ☑ Repair any machine damage or malfunction before operating the machine.

Before Troubleshooting:

- ☑ Read, understand and obey the safety rules and operating instructions in the appropriate operator's manual on your machine.
- ☑ Be sure that all necessary tools and test equipment are available and ready for use.

About This Section

There are two groups of schematics in this section.

Electrical Schematics

⚠ WARNING

Electrocution/burn hazard. Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewelry.

Hydraulic Schematics





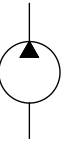
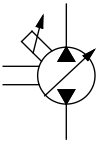
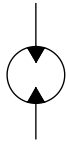
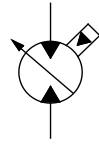
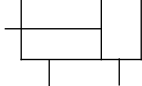


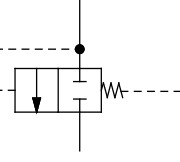
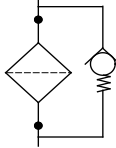
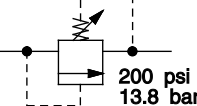

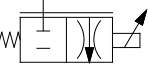
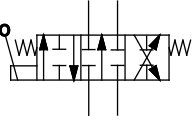
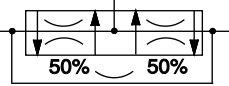
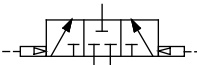
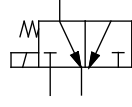
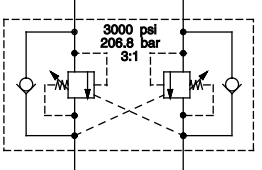
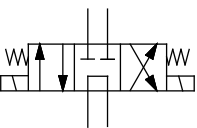
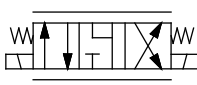
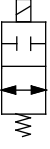
⚠ WARNING

Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

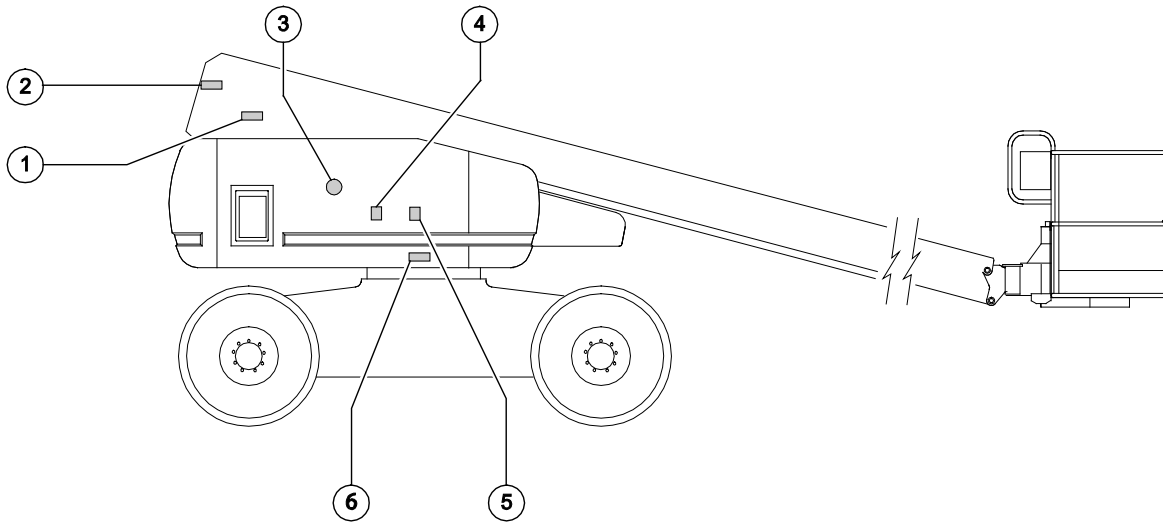
Electrical Symbol Legend

Battery	Coil, solenoid or relay	Horn or alarm	Flashing beacon	Gauge
Diode	Hour meter	LED	Fuse with amperage	Foot switch
T-circuits connect	Limit Switch	Power relay	Coil with suppression	Fuel or RPM solenoid
Connection - no terminal	T-circuits connect at terminal	Circuits crossing no connection	Quick disconnect terminal	Circuit breaker with amperage
Key switch	Toggle Switch DPDT	Toggle Switch SPDT	Pump or Motor	Tilt sensor
Horn button - normally open	Emergency Stop button - normally closed	Resistor with ohm value	Battery separator	Gauge sending unit
Oil temperature switch normally open	Coolant temperature switch - normally open	Oil pressure switch normally closed	Control relay contact normally open	Diode starting aid, glow plug or flame ignitor

Hydraulic Symbols Legend

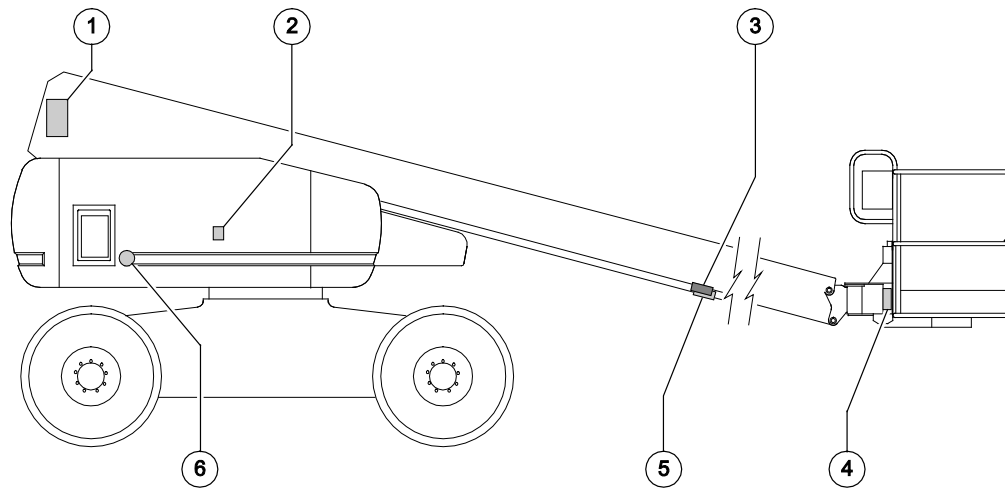
 <p>0.037 inch 0.94 mm</p> <p>Orifice with size</p>	 <p>Check valve</p>	 <p>Shut off valve</p>	 <p>Brake</p>
 <p>Pump, fixed displacement</p>	 <p>Pump, bi-directional variable displacement</p>	 <p>Motor, bi-directional</p>	 <p>Motor, 2 speed bi-directional</p>
 <p>Cylinder, double acting</p>	 <p>Pump, prime mover (engine or motor)</p>	 <p>Shuttle valve, 2 position, 3 way</p>	 <p>Differential sensing valve</p>
 <p>Filter with bypass relief valve</p>	 <p>200 psi 13.8 bar</p> <p>Relief valve with pressure setting</p>	 <p>Priority flow regulator valve</p>	 <p>Solenoid operated proportional valve</p>
 <p>Directional valve (mechanically activated)</p>	 <p>50% 50%</p> <p>Flow divider/combiner valve</p>	 <p>Pilot operated 3 position, 3 way shuttle valve</p>	 <p>Solenoid operated 2 position, 3 way directional valve</p>
 <p>3000 psi 206.8 bar 3:1</p> <p>Counterbalance valve with pressure and pilot ratio</p>	 <p>Solenoid operated 3 position 4 way directional valve</p>	 <p>Solenoid operated 3 position, 4 way proportional directional valve</p>	 <p>Solenoid valve, 2 position 2 way</p>

Limit Switch Location Legend



All models except as noted

- | | |
|--|---------|
| 1 LSB1RO | 4 LST30 |
| 2 LSB2S | 5 LST20 |
| 3 Primary boom angle sensor (excludes the S-60 HC) | 6 LST10 |



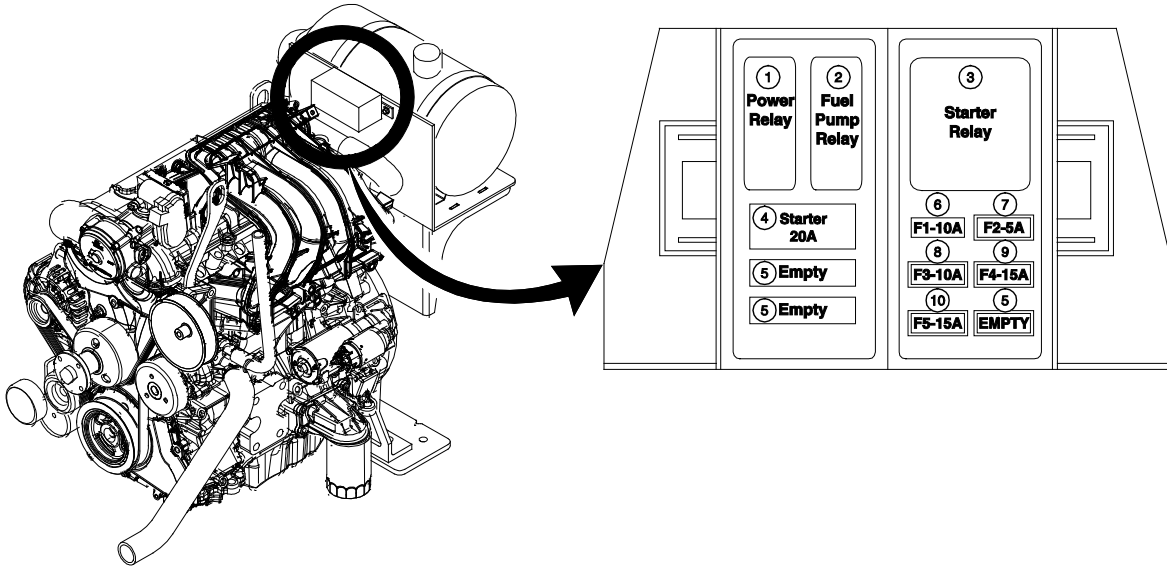
S-60 HC, S-60X and S-60XC as noted

- | | |
|-------------------------------|---------------------------------------|
| 1 String pot (S-60 HC MODELS) | 4 LS18 / LS18A (CE MODELS) |
| 2 LST3S (S-60X / S-60XC) | 5 LSB1EO (S-60X / S-60XC) |
| 3 LSB1ES (S-60X / S-60XC) | 6 Primary boom angle sensor (S-60 HC) |



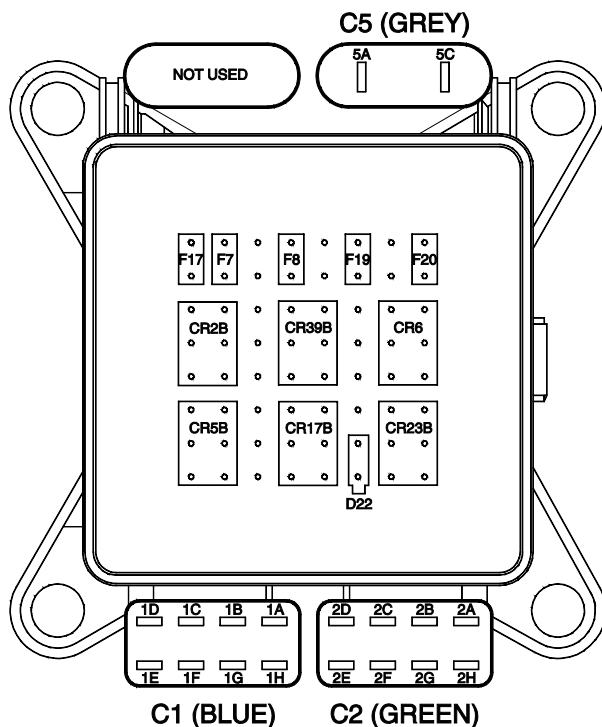
Ford Engine Relay Layout

Ford MSG-425 EFI



- 1 Power Relay
- 2 Fuel Pump Relay
- 3 Starter Relay
- 4 Starter - 20A
- 5 Empty
- 6 Fuse 1 - 10A
- 7 Fuse 2 - 5A
- 8 Fuse 3 - 10A
- 9 Fuse 4 - 15A
- 10 Fuse 5 - 15A

Engine Relay Layout - Deutz D 2.9 L4 and Perkins 404F-22



Deutz D 2.9 L4

Fuses

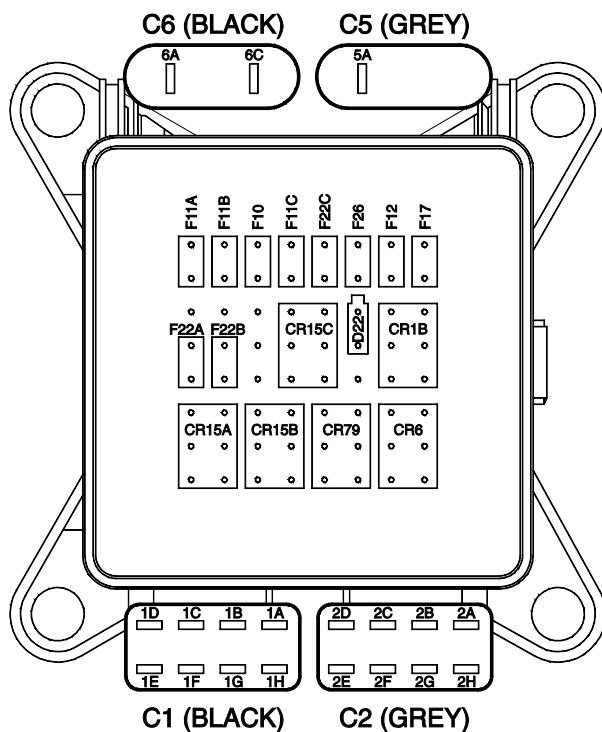
F7	20A	Horn, Hydraulic Oil Cooler
F8	30A	ECU Power
F17	15A	Ignition
F19	10A	Engine accessory
F20	20A	Fuel Pump

Diode

D22	6A	Alternator Ext.
-----	----	-----------------

Relays

CR2B	Ignition on
CR5B	Horn
CR6	Fuel pump
CR17B	Hydraulic oil cooler (option)
CR23B	Engine accessory
CR39B	Auxiliary pump



Perkins 404F-22

Fuses

F10	15A	Relay power
F11A	15A	ARD Injector 1
F11B	15A	ARD Injector 2
F11C	5A	Linear solenoid
F12	7.5A	Engine start
F17	10A	Fuel, Alternator Ext.
F22A	15A	Glow plug 1
F22B	20A	Glow plug 2
F22C	20A	ARD Glow plug

Diode

D22	6A	Alternator Ext.
-----	----	-----------------

Relays

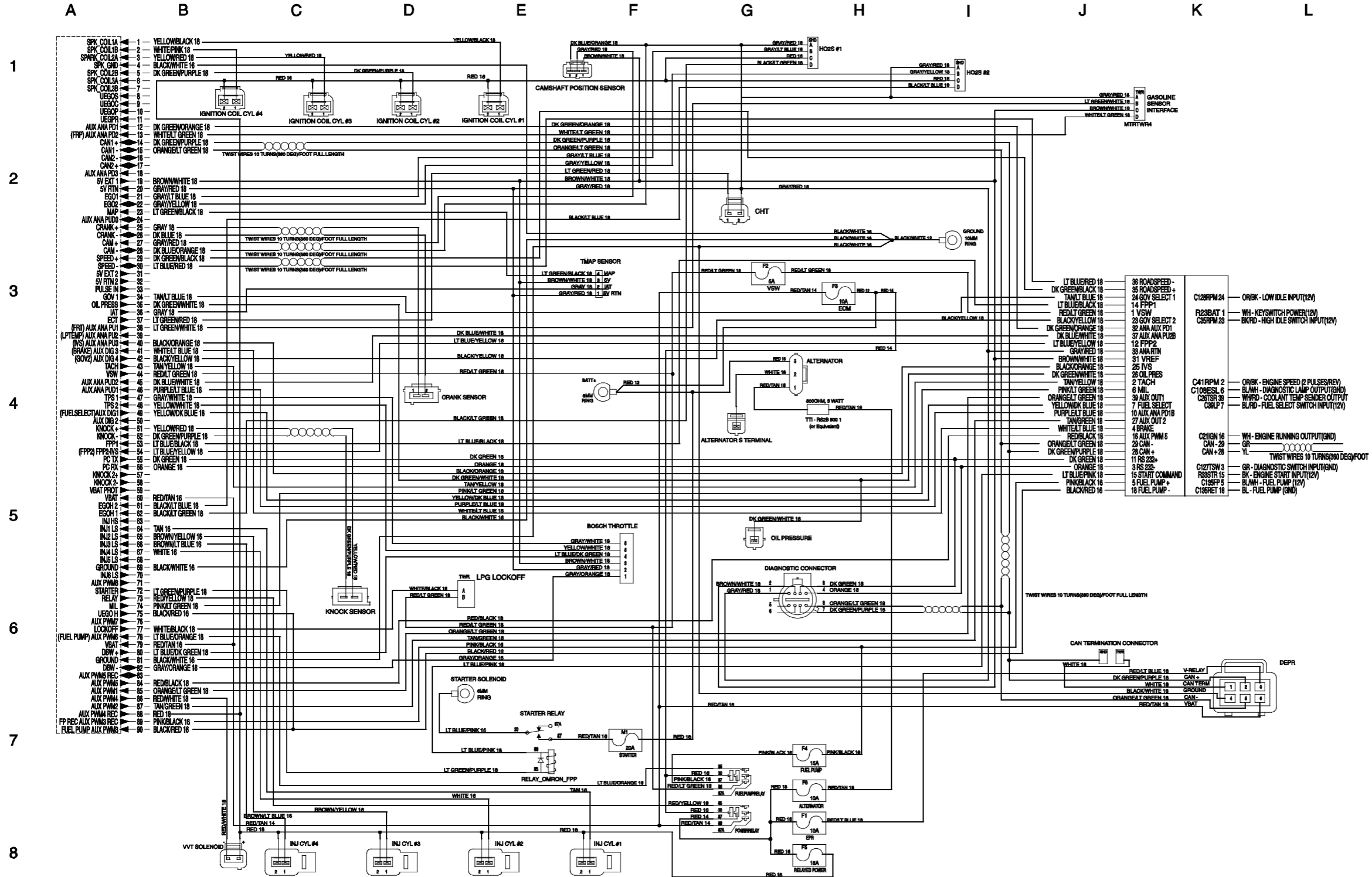
CR1B	Engine start
CR6	Fuel, Alternator Ext.
CR15A	Glow plug 1
CR15B	Glow plug 2
CR15C	ARD Glow plug
CR79	Burner air pump



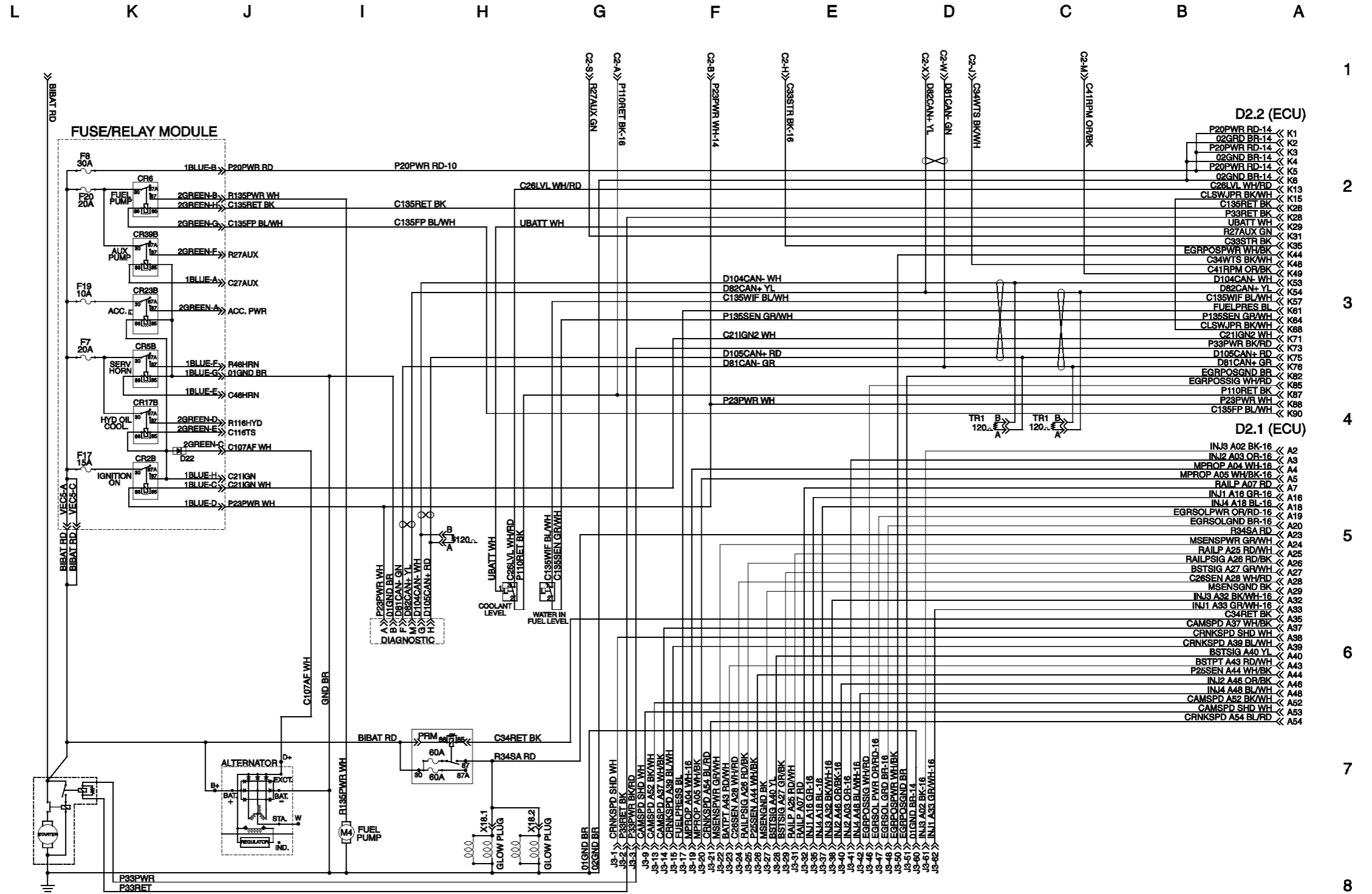
Ford MSG-425 Engine Wire Harness



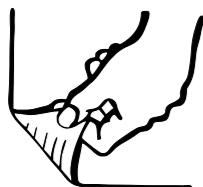
Ford MSG-425 EFI Engine Wire Harness



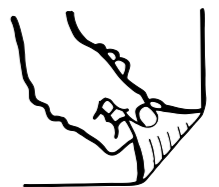
Deutz D 2.9 L4 Engine Wire Harness



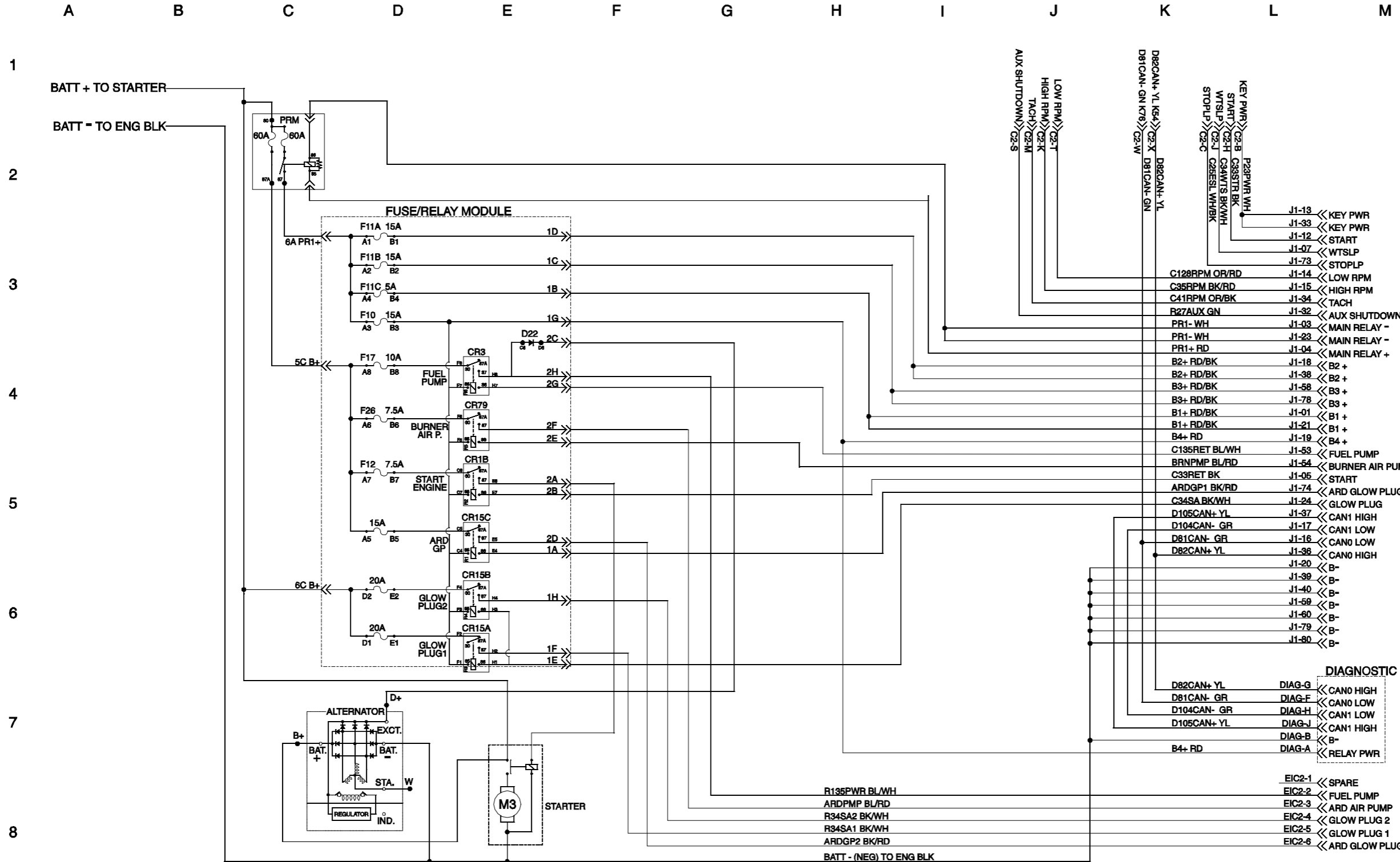
Deutz D 2.9 L4 Engine Wire Harness



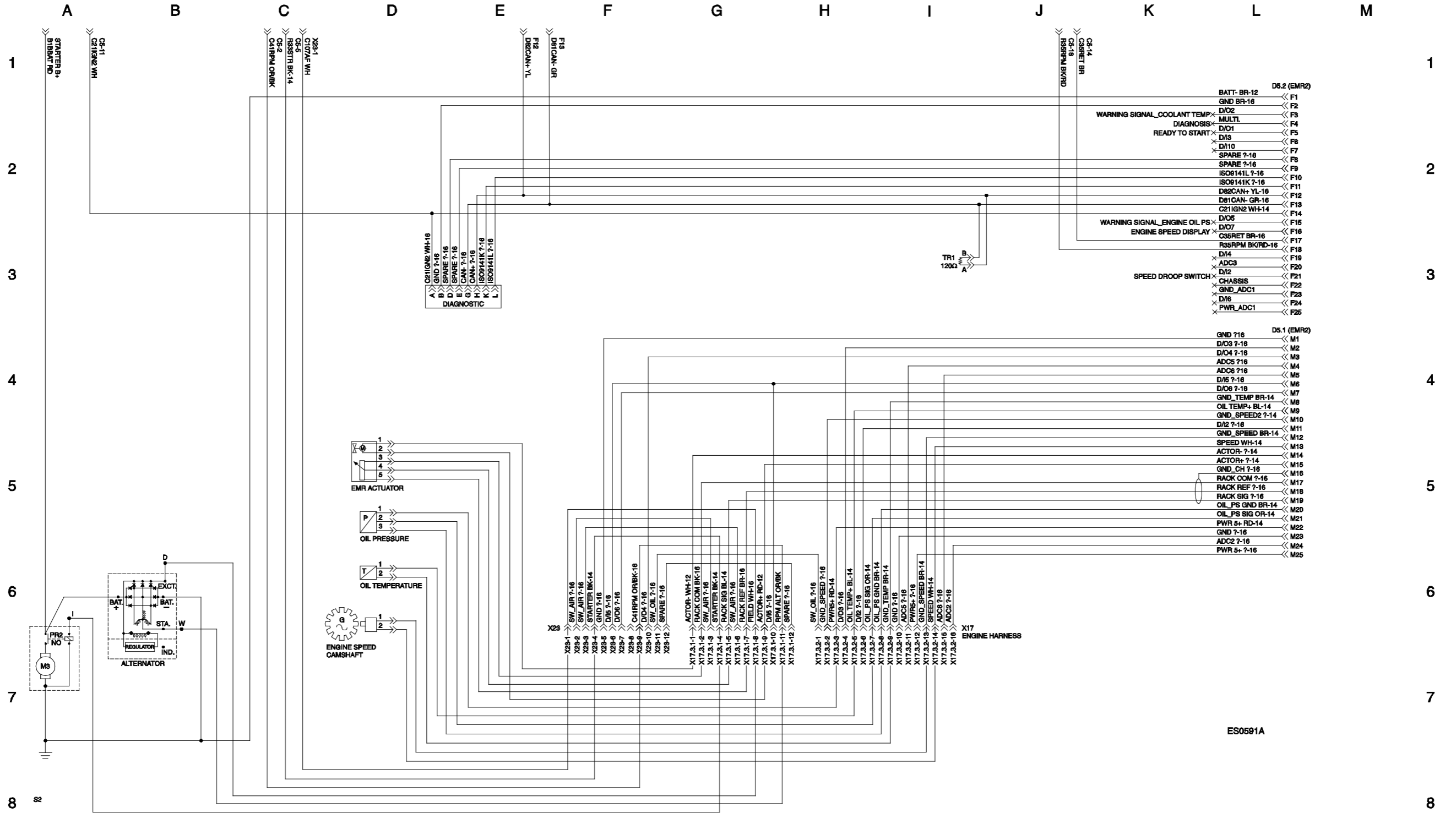
Perkins 404F-22 Engine Wire Harness



Perkins 404F-22 Engine Wire Harness



Deutz D436 L3i Engine Wire Harness



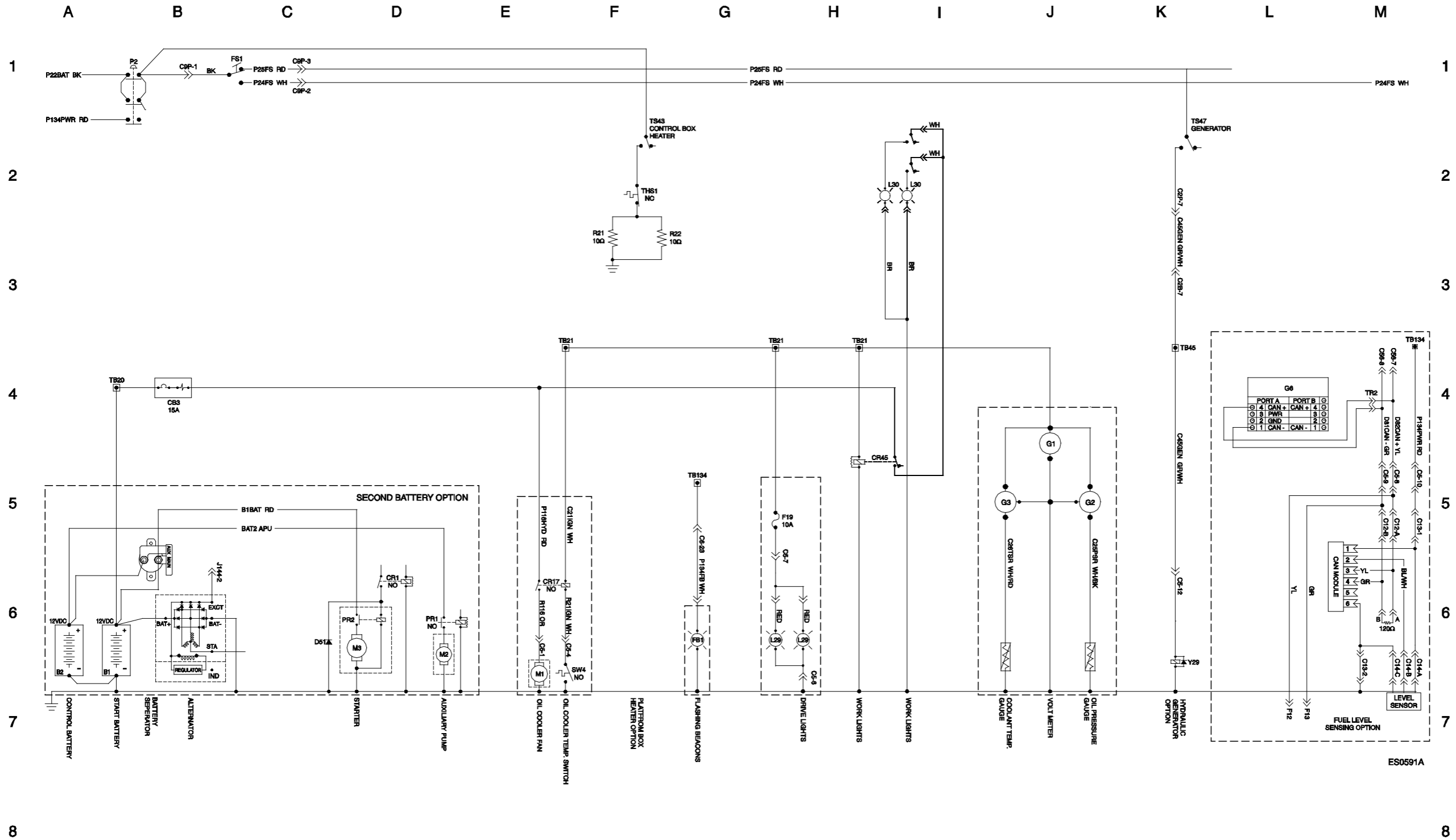
Deutz D436 L3i Engine Wire Harness



Electrical Schematic, Options - Deutz D436 L3i



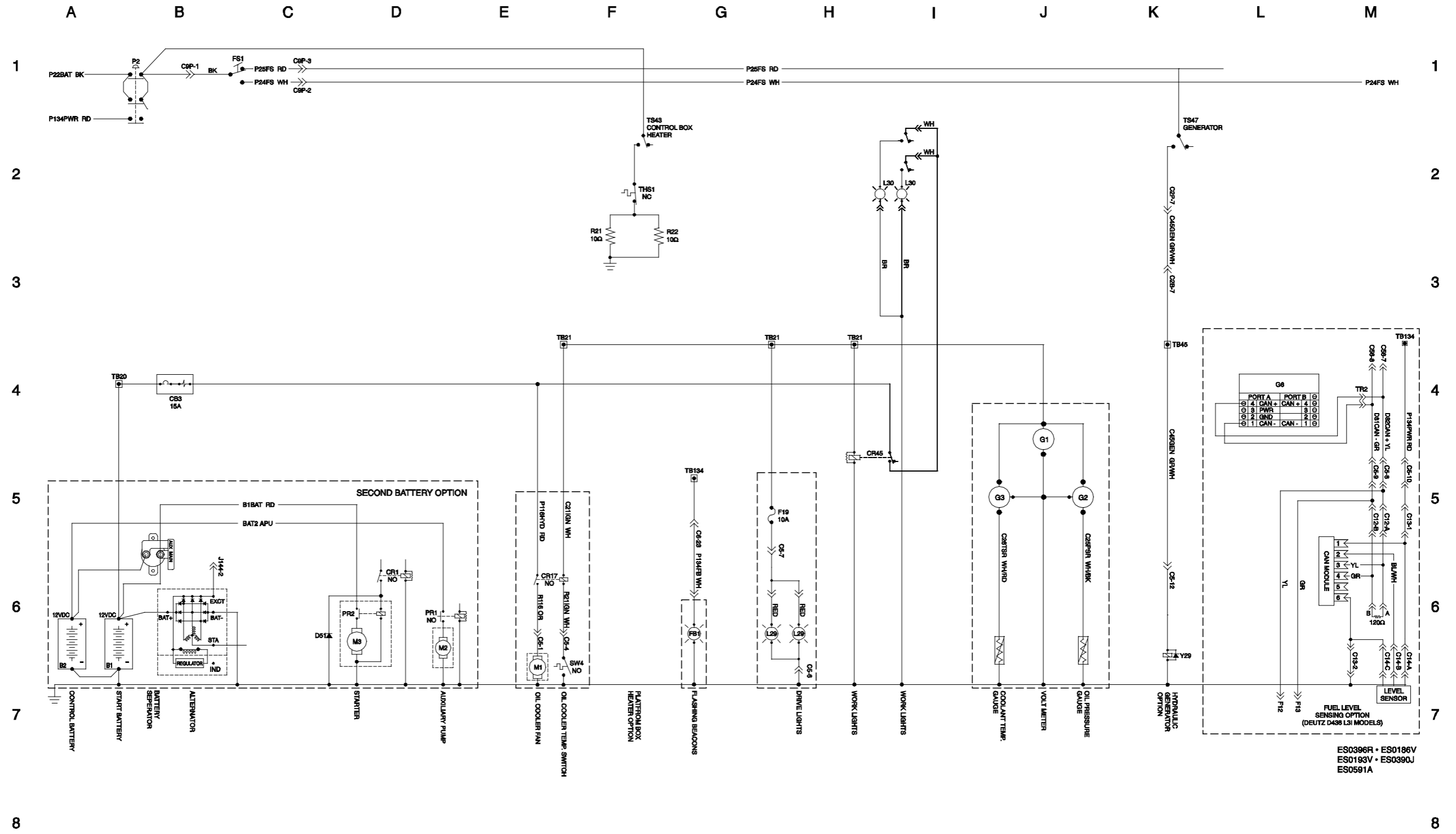
Electrical Schematic, Options - Deutz D436 L3i



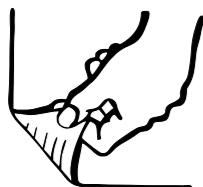
ES0591A



Electrical Schematic, Options Deutz D2011L03i, TD2011L04i and Perkins 404D-22



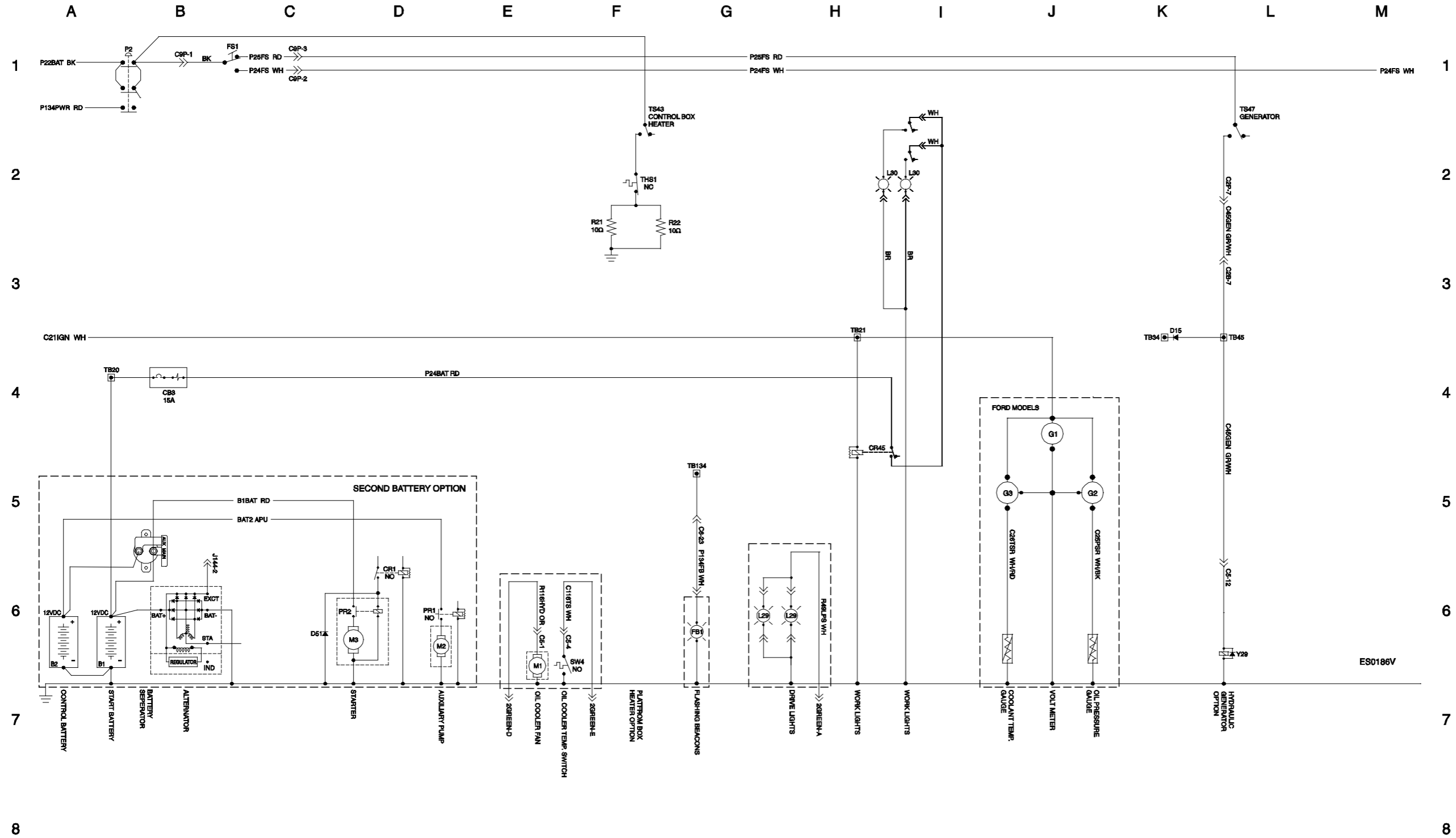
Electrical Schematic, Options
Deutz D2011L03i, TD2011L04i and Perkins 404D-22



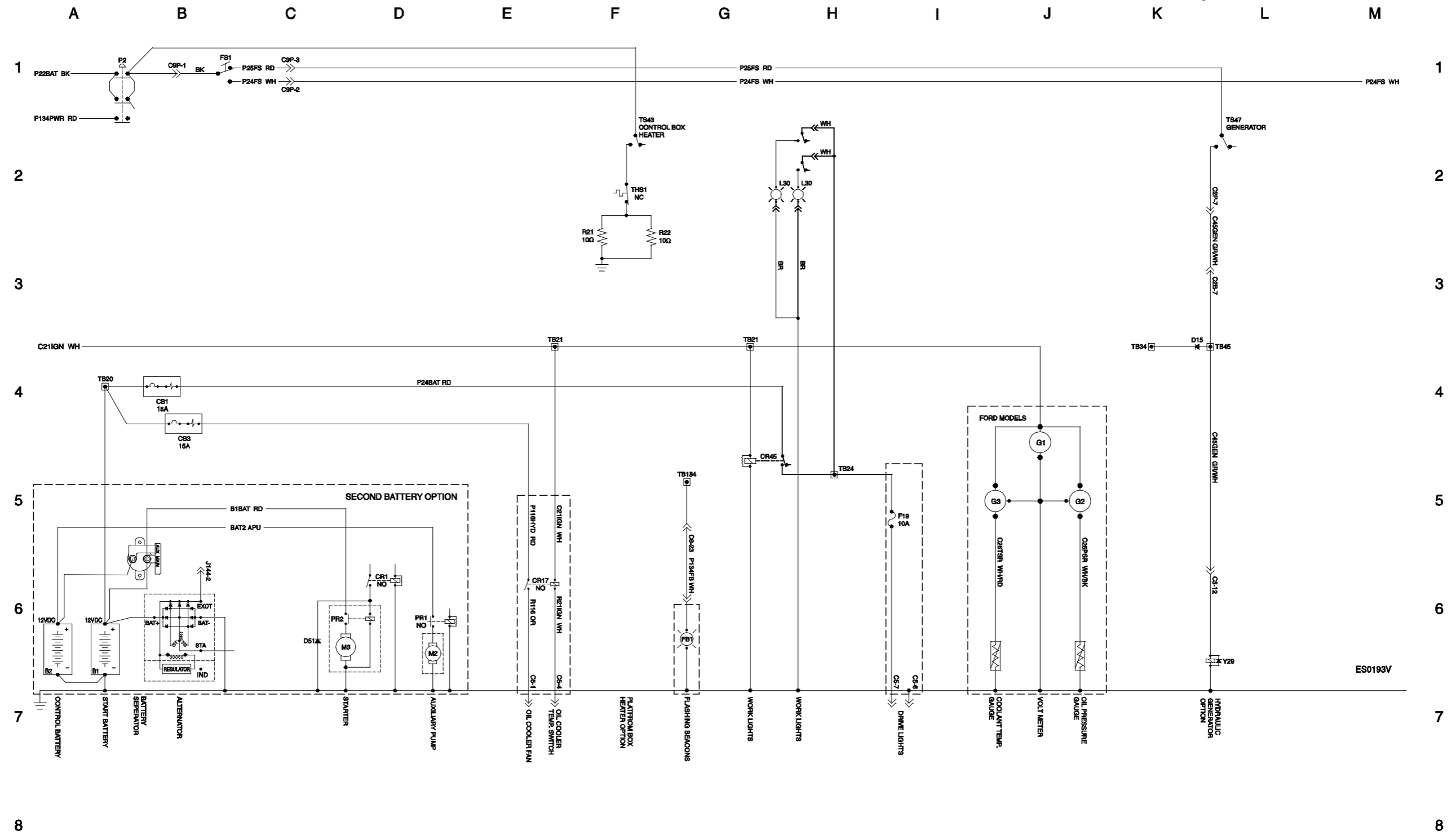
Electrical Schematic, Options - Deutz D 2.9 L4



Electrical Schematic, Options - Deutz D 2.9 L4



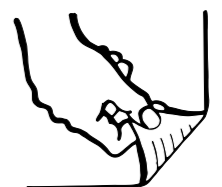
Electrical Schematic, Options - Perkins 404F-22



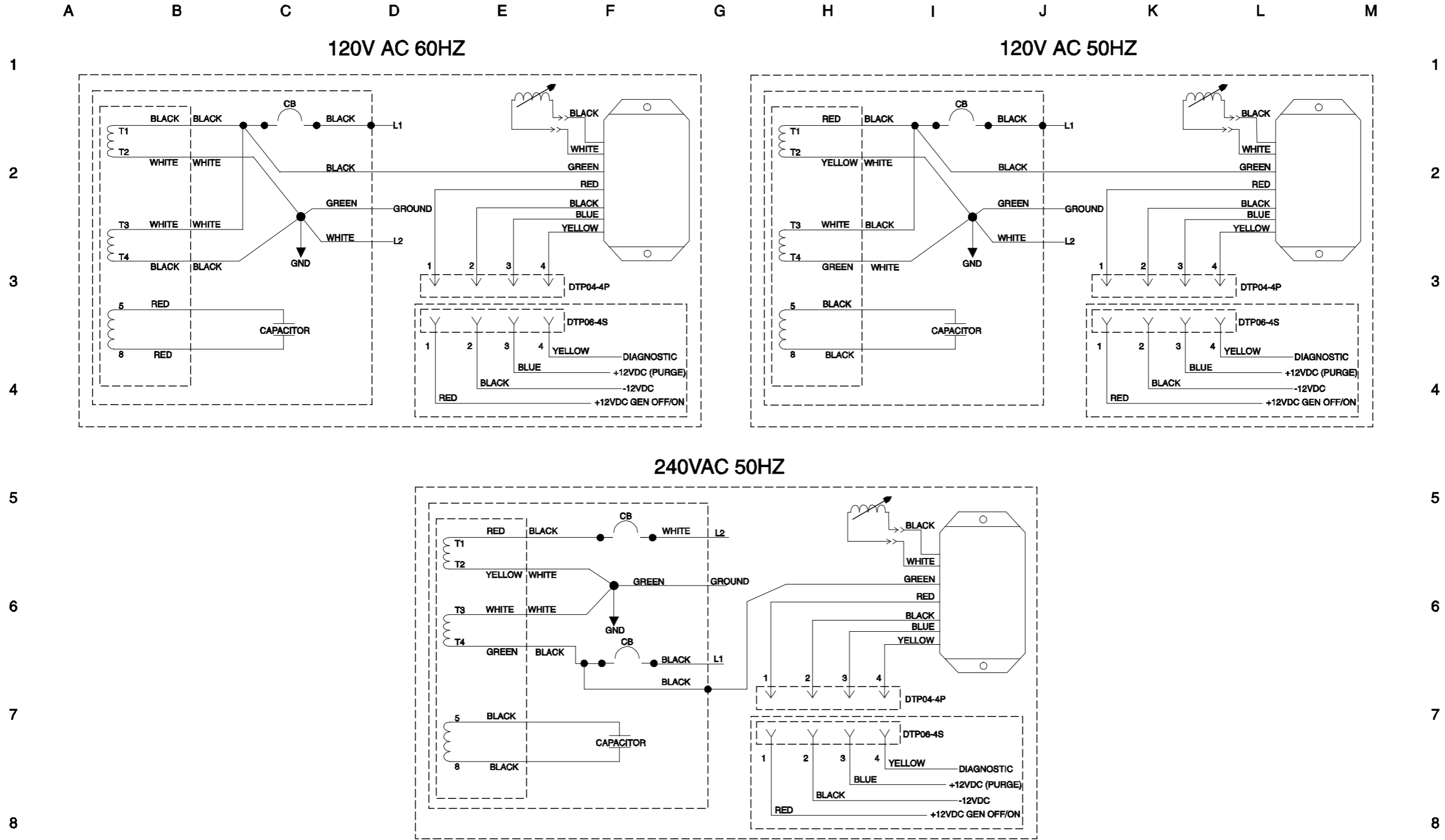
Electrical Schematic, Options - Perkins 404F-22



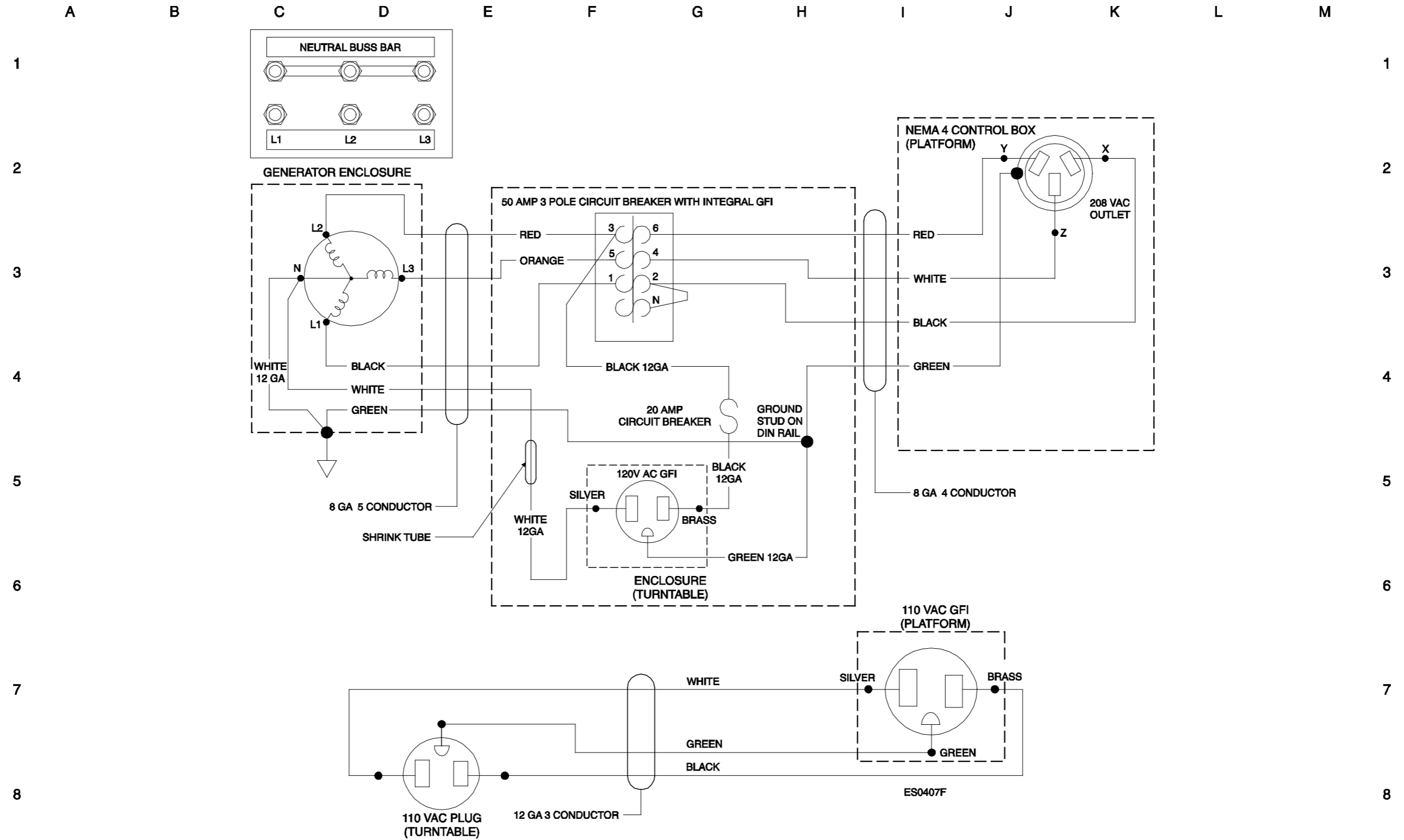
Wiring Diagram, 3kW Hydraulic Generator



Wiring Diagram, 3kW Hydraulic Generator



Wiring Diagram, 12kW Hydraulic Generator - Welder Option



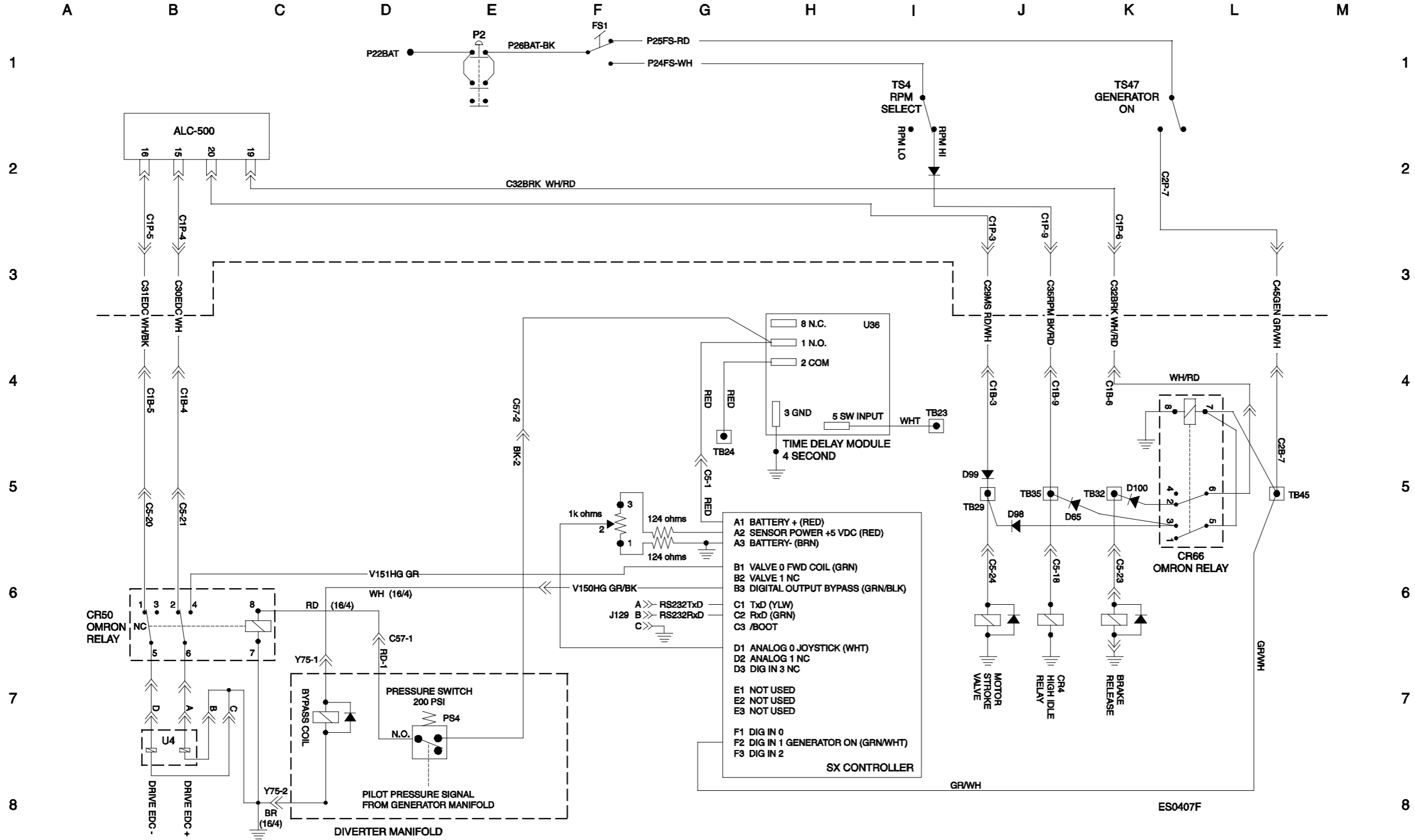
Wiring Diagram, 12kW Hydraulic Generator - Welder Option



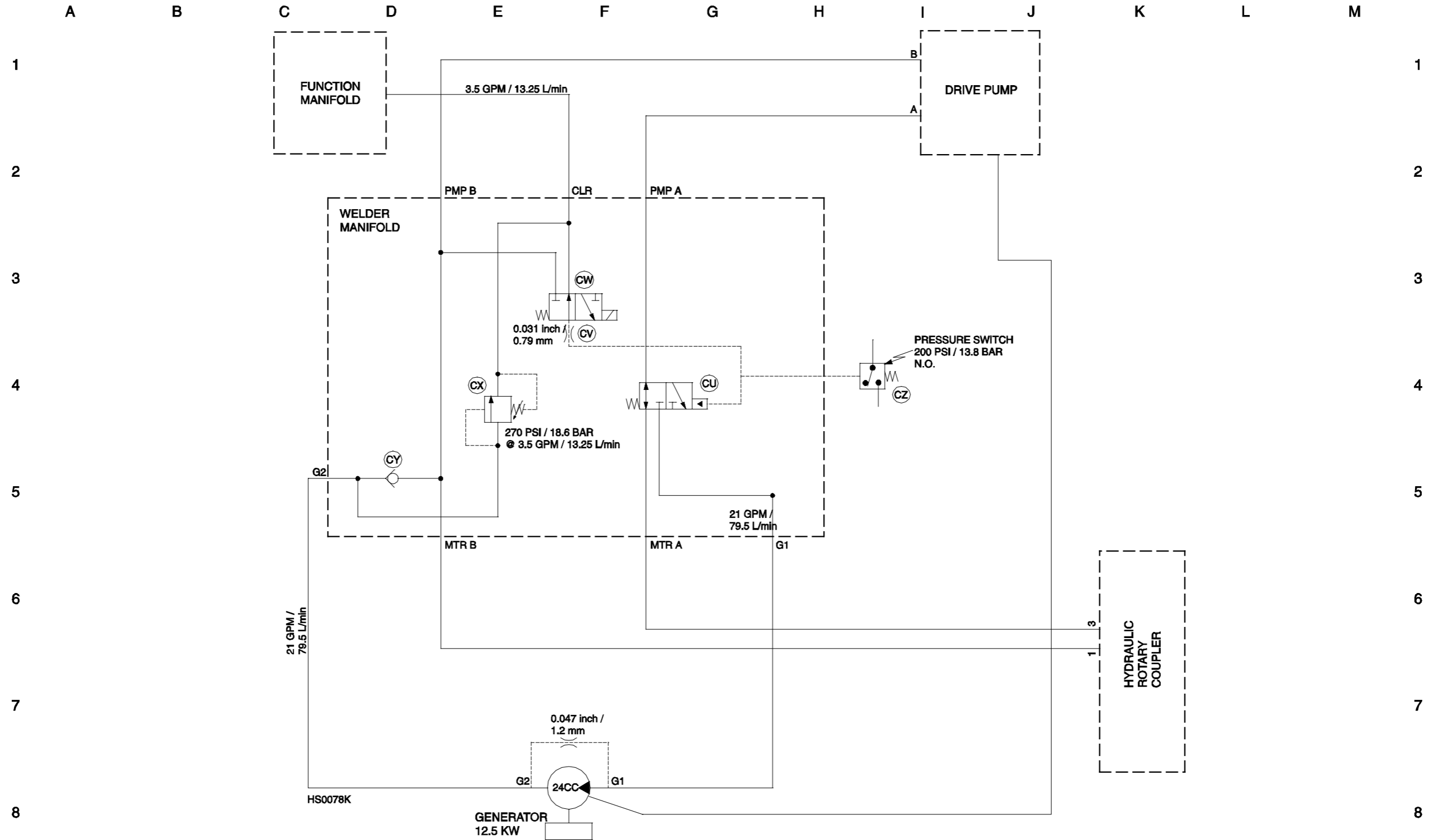
Electrical Schematic, 12kW Hydraulic Generator - Welder Option



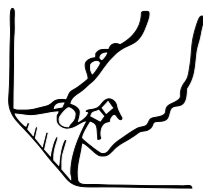
Electrical Schematic, 12kW Hydraulic Generator - Welder Option



Hydraulic Schematic, 12kW Hydraulic Generator - Welder Option



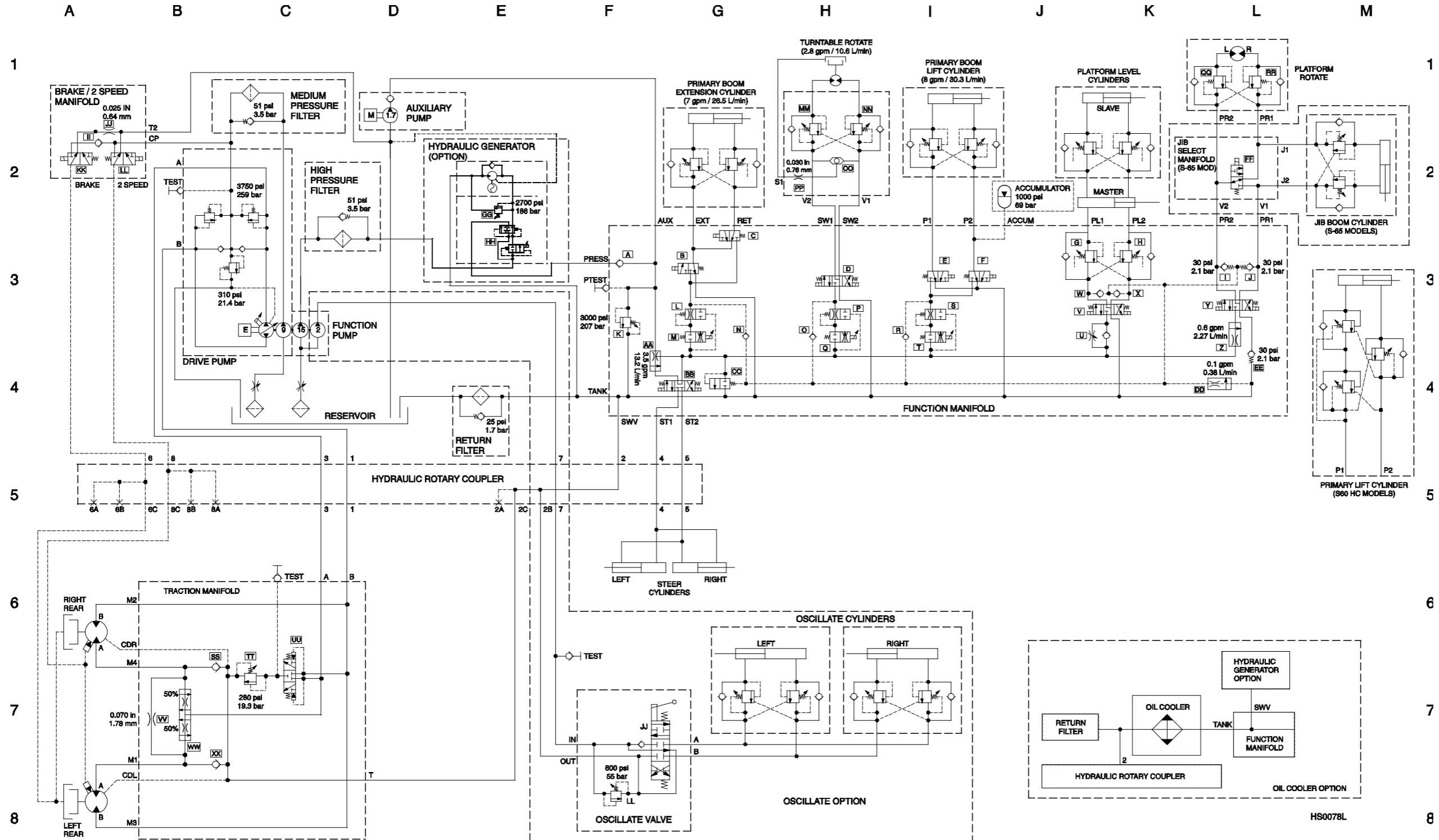
Hydraulic Schematic, 12kW Hydraulic Generator - Welder Option



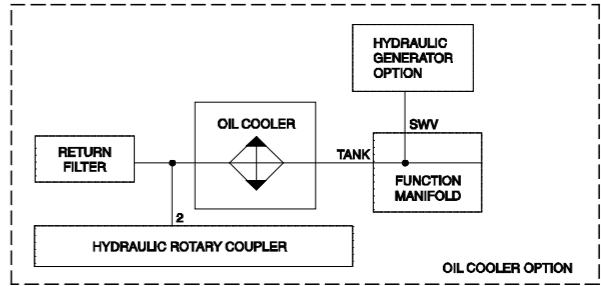
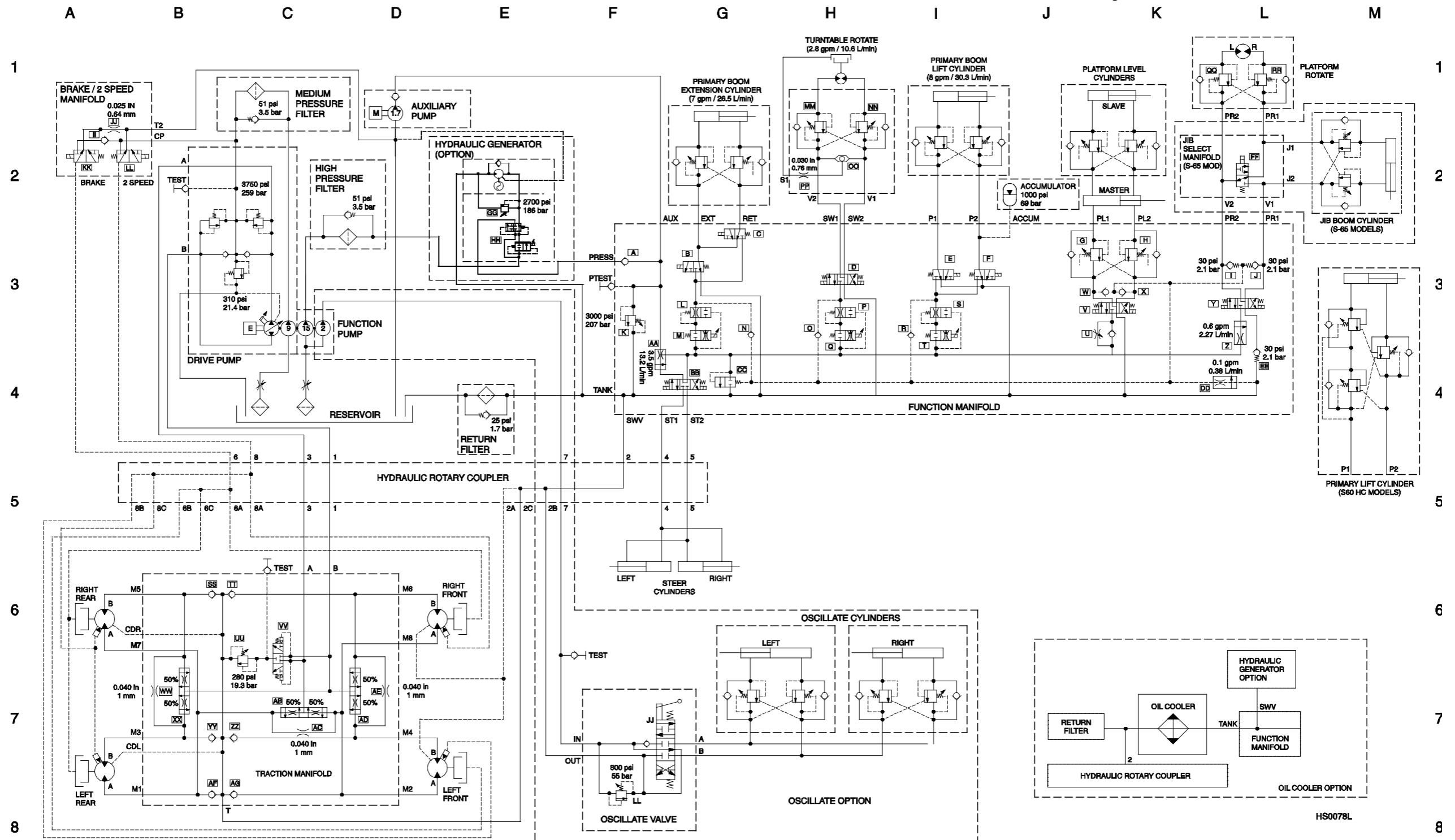
Hydraulic Schematic, 2WD Models



Hydraulic Schematic, 2WD Models



Hydraulic Schematic, 4WD Models



HS0078L



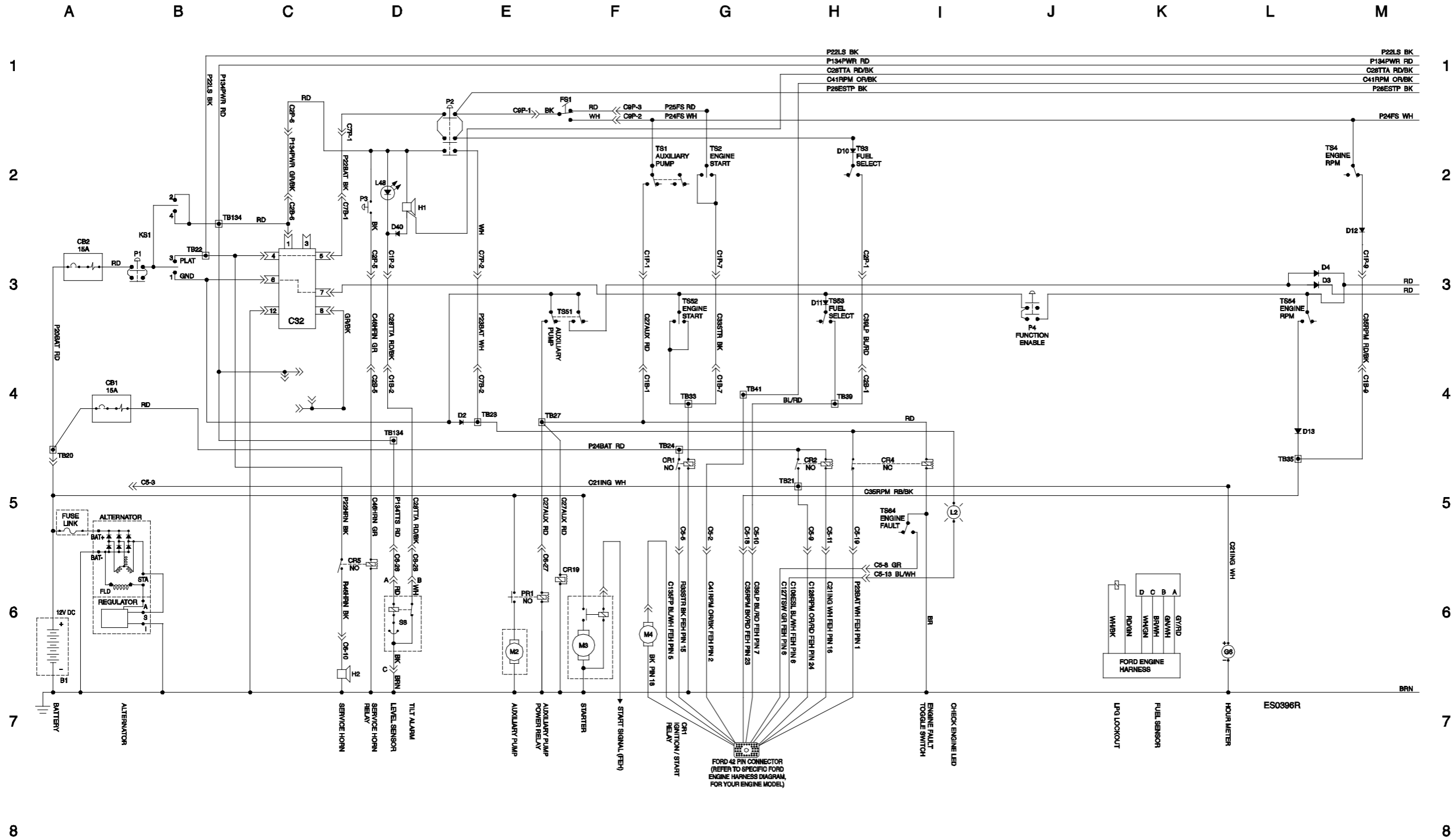
Hydraulic Schematic, 4WD Models



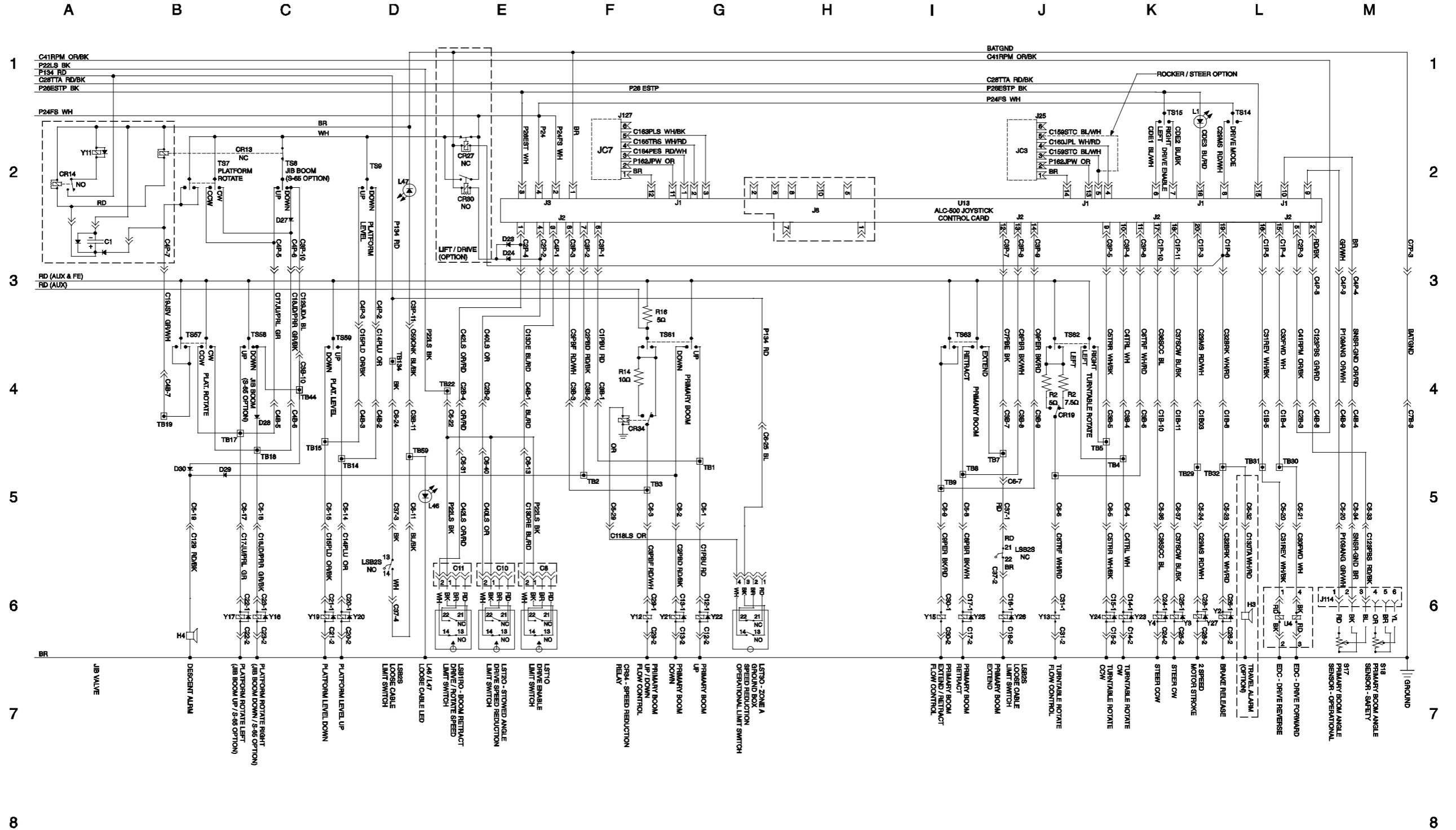
Electrical Schematic, Ford MSG-425 EFI Models (ANSI • CSA)



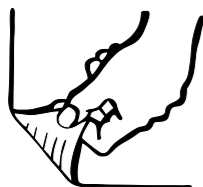
Electrical Schematic, Ford MSG-425 EFI Models (ANSI / CSA)



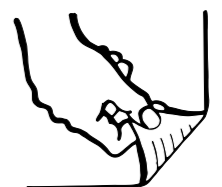
Electrical Schematic, Ford MSG-425 EFI Models (ANSI / CSA)



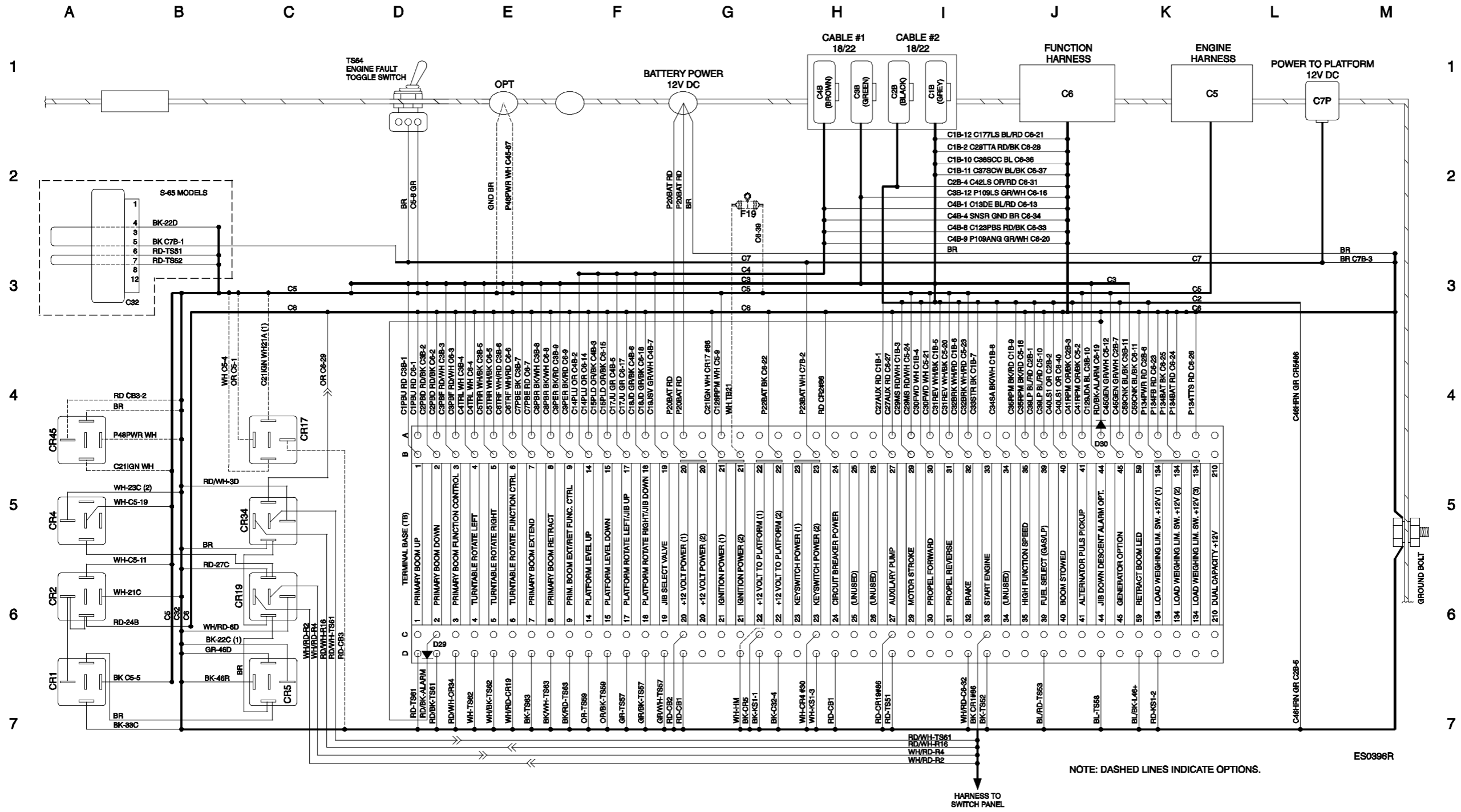
Electrical Schematic, Ford MSG-425 EFI Models (ANSI • CSA)



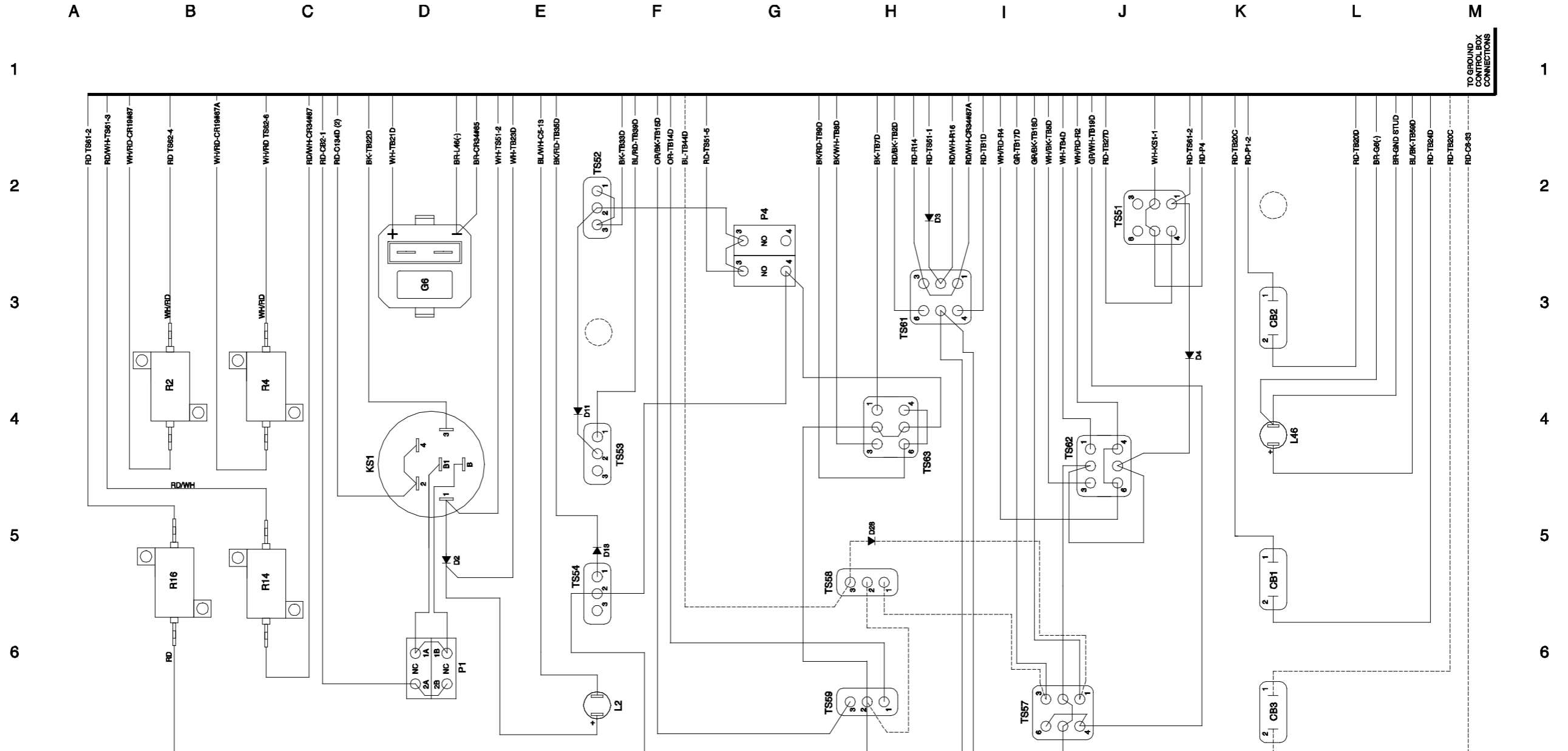
**Ground Control Box Terminal Strip Wiring Diagram,
Ford MSG-425 EFI Models (ANSI • CSA)**



Ground Control Box Terminal Strip Wiring Diagram, Ford MSG-425 EFI Models (ANSI • CSA)



Ground Control Box Switch Panel Wiring Diagram, Ford MSG-425 EFI Models (ANSI • CSA)



COMPONENT INDEX - GROUND CONTROLS

CB1	ENGINE CIRCUIT BREAKER, 15A
CB2	CONTROLS CIRCUIT BREAKER, 15A
CB3	CIRCUIT BREAKER, 15A (OPTION)
CB7	HIGH IDLE CIRCUIT BREAKER
CR1	START RELAY
CR2	IGNITION / FUEL RELAY
CR4	HIGH IDLE RELAY
CR5	HORN RELAY
CR17	HYDRAULIC OIL COOLER RELAY (OPTION)
CR19	TURNTABLE SPEED REDUCTION RELAY
CR23	DRIVE LIGHTS RELAY (OPTION)
CR34	PRIMARY BOOM SPEED REDUCTION RELAY
G6	OUR METER
KS1	KEY SWITCH

L2	LED - CHECK ENGINE
L46	LED - CABLE TENSION
P1	EMERGENCY STOP BUTTON
P4	FUNCTION ENABLE SWITCH
R2	RESISTOR, 5Ω, TURNTABLE ROTATE SPEED
R4	RESISTOR, 7.5Ω, TURNTABLE ROTATE SPEED
R14	RESISTOR, 10Ω, PRIMARY BOOM UPPER ZONE SPEED
R16	RESISTOR, 5Ω, PRIMARY BOOM UP / DOWN SPEED
TS51	AUXILIARY PUMP TOGGLE SWITCH
TS52	ENGINE START TOGGLE SWITCH
TS53	FUEL SELECT TOGGLE SWITCH
TS54	RPM SELECT TOGGLE SWITCH
TS57	PLATFORM ROTATE TOGGLE SWITCH
TS58	JIB BOOM UP / DOWN TOGGLE SWITCH (S-65 OPTION)

TS59	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
TS61	PRIMARY BOOM UP / DOWN TOGGLE SWITCH
TS62	TURNTABLE ROTATE TOGGLE SWITCH
TS63	PRIMARY BOOM EXTEND / RETRACT TOGGLE SWITCH

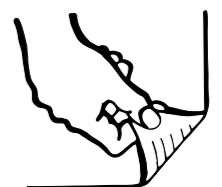
NOTE: DASHED LINES INDICATE OPTIONS.

ES0396R

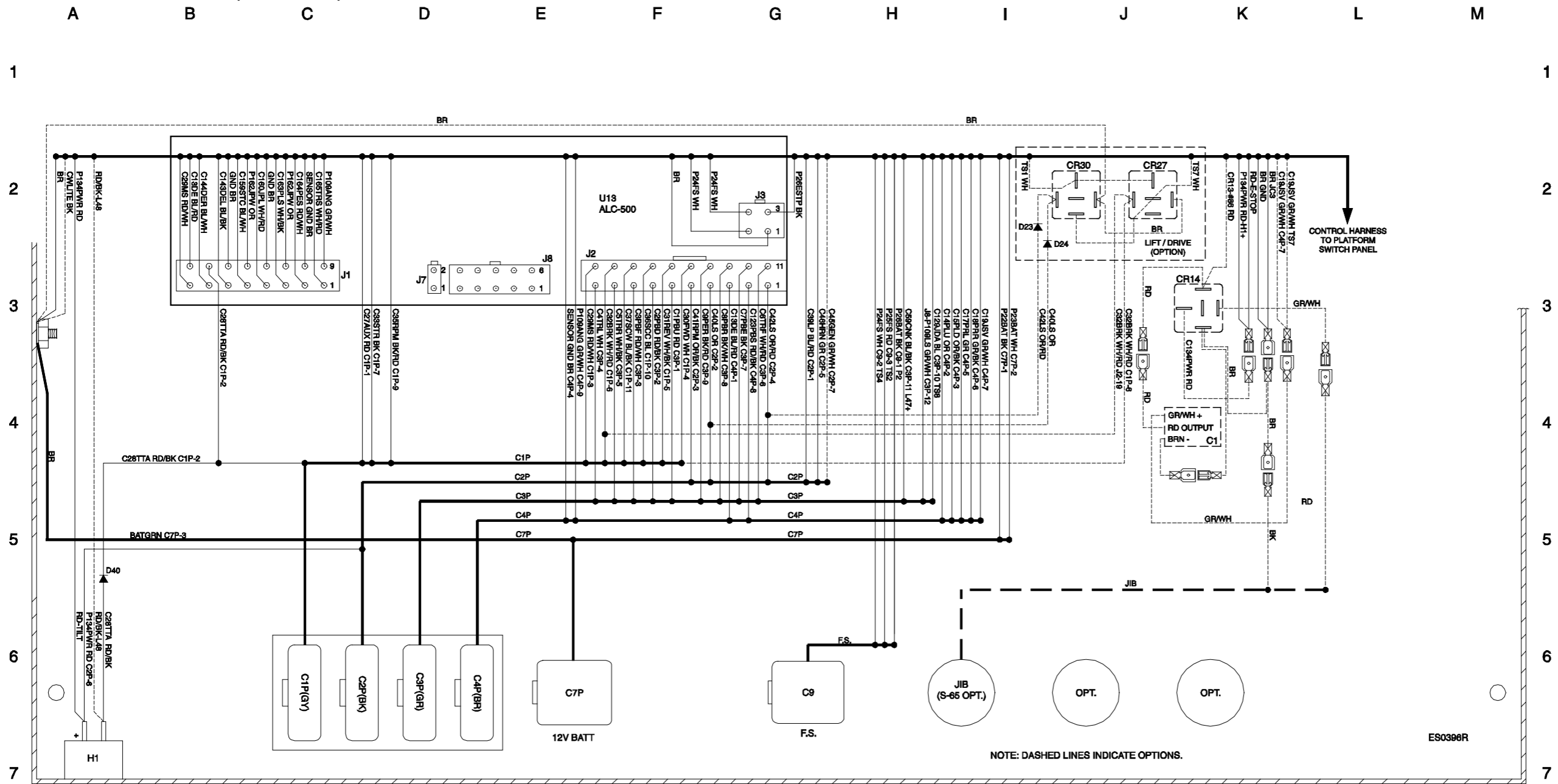
**Ground Control Box Switch Panel Wiring Diagram,
Ford MSG-425 EFI Models (ANSI • CSA)**



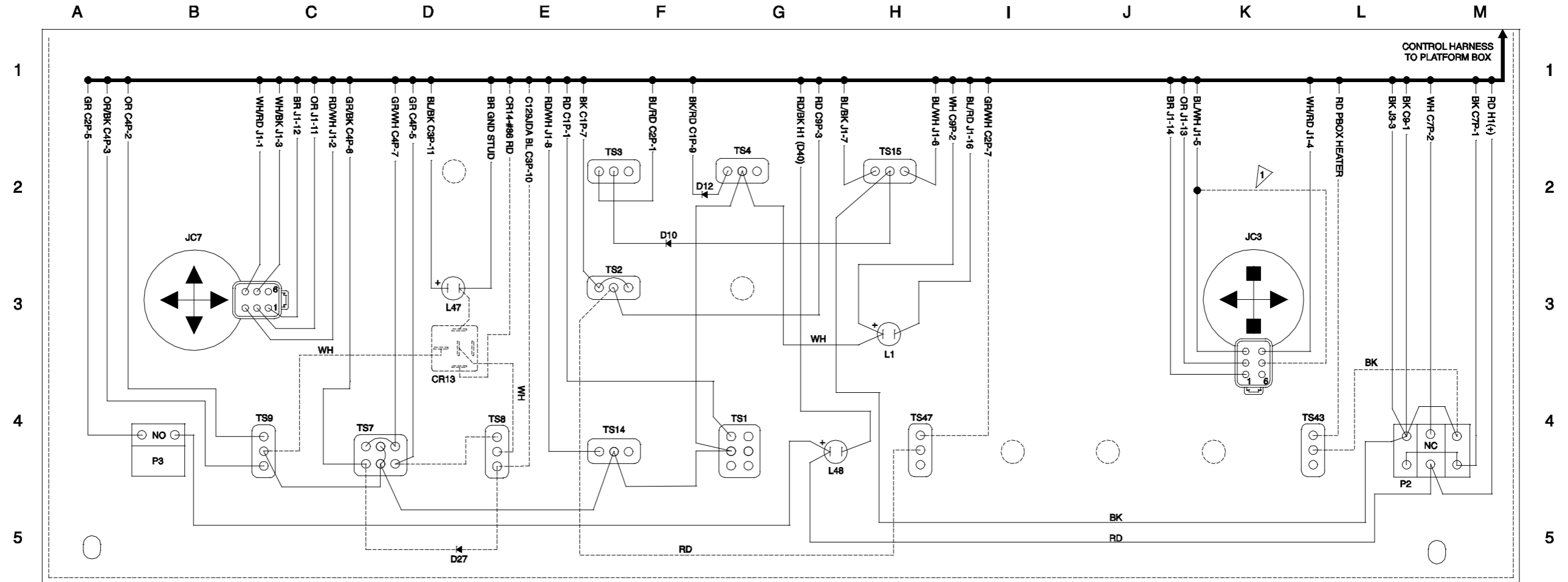
**Platform Control Box Wiring Diagram,
Ford MSG-425 EFI Models (ANSI • CSA)**



Platform Control Box Wiring Diagram, Ford MSG-425 EFI Models (ANSI • CSA)



Platform Control Box Switch Panel Wiring Diagram, Ford MSG-425 EFI Models (ANSI • CSA)



COMPONENT INDEX

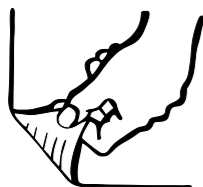
C1	CAPACITOR, JIB CIRCUIT (S-65 OPTION)
CR13	JIB SELECT RELAY (S-65 OPTION)
CR14	JIB VALVE RELAY (S-65 OPTION)
CR27	RELAY - BRAKE CIRCUIT (LIFT / DRIVE OPTION)
CR30	RELAY - LIMIT SWITCH CIRCUIT (LIFT / DRIVE OPTION)
H1	TILT ALARM
JC3	JOYSTICK - DRIVE / STEER
JC7	JOYSTICK - PRIMARY BOOM UP / DOWN, EXTEND / RETRACT, TURNTABLE ROTATE
L1	LED - DRIVE ENABLE
L47	LED - CABLE TENSION
L48	LED - TILT ALARM
P2	EMERGENCY STOP BUTTON
P3	HORN BUTTON
TS1	AUXILIARY PUMP TOGGLE SWITCH
TS2	ENGINE START TOGGLE SWITCH
TS3	FUEL SELECT TOGGLE SWITCH
TS4	RPM SELECT TOGGLE SWITCH
TS7	PLATFORM ROTATE TOGGLE SWITCH
TS8	JIB BOOM UP / DOWN TOGGLE SWITCH (S-65 OPTION)

TS9	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
TS14	DRIVE SPEED TOGGLE SWITCH
TS15	DRIVE ENABLE TOGGLE SWITCH
TS43	PLAT. BOX HEATER (OPTION)
TS47	GENERATOR (OPTION)
U13	ALC500 JOYSTICK CONTROLLER CARD

NOTE: DASHED LINES INDICATE OPTIONS.
 ROCKER / STEER OPTION.

ES0396R

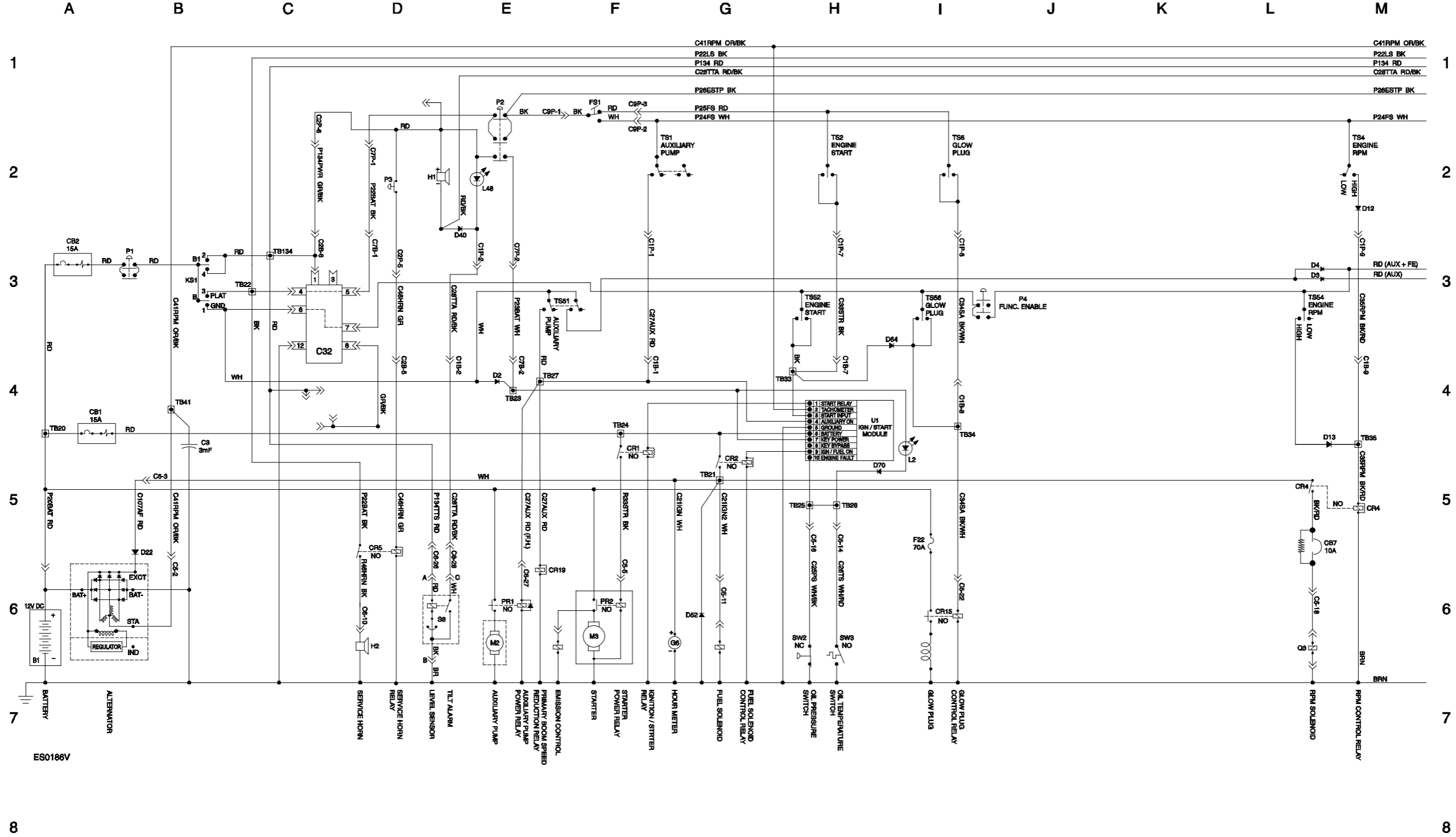
**Platform Control Box Switch Panel Wiring Diagram,
Ford MSG-425 EFI Models (ANSI • CSA)**



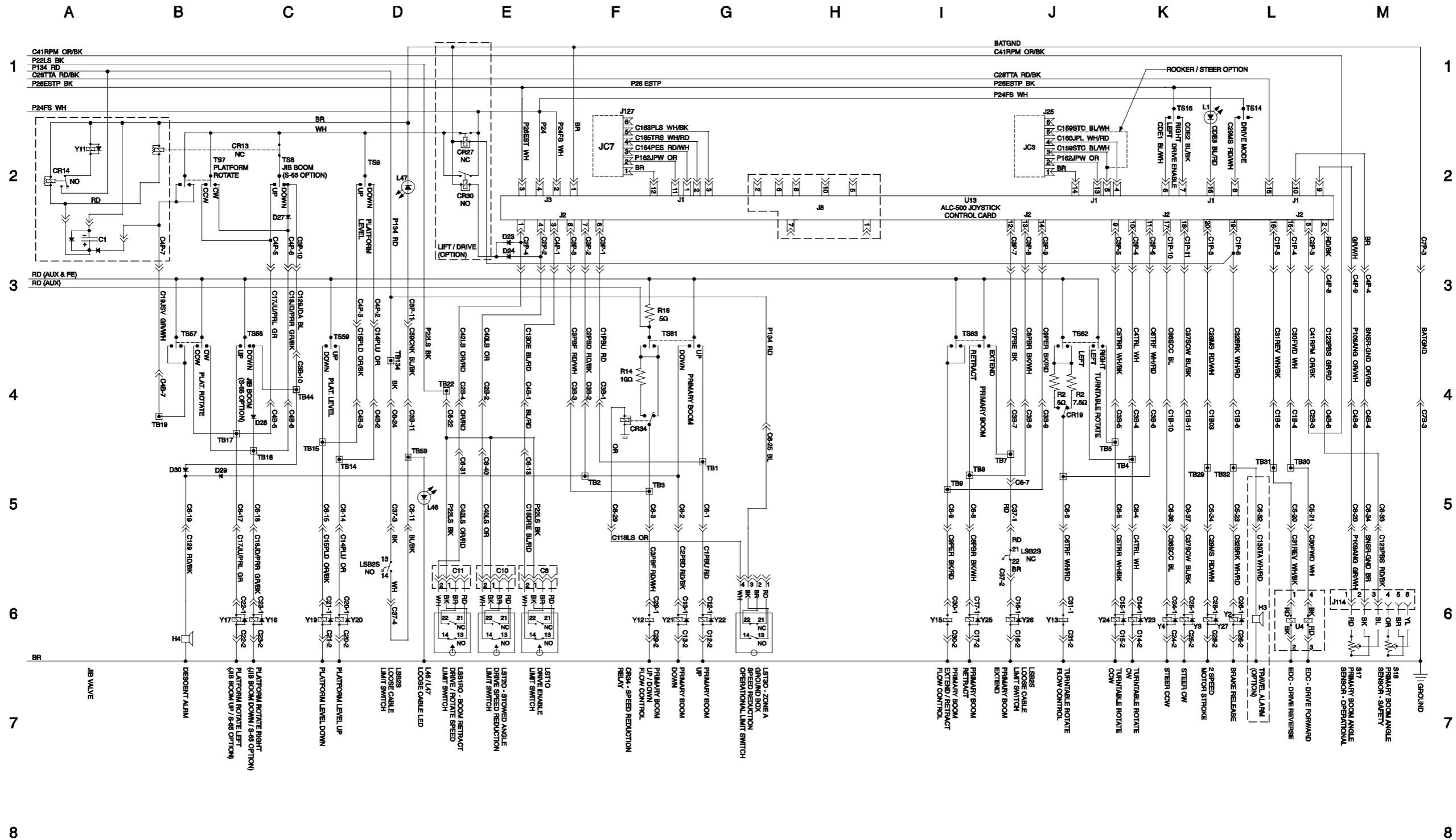
Electrical Schematic, Deutz D2011L03i Models (ANSI • CSA)



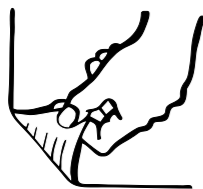
Electrical Schematic, Deutz D2011L03i Models (ANSI • CSA)



Electrical Schematic, Deutz D2011L03i Models (ANSI • CSA)



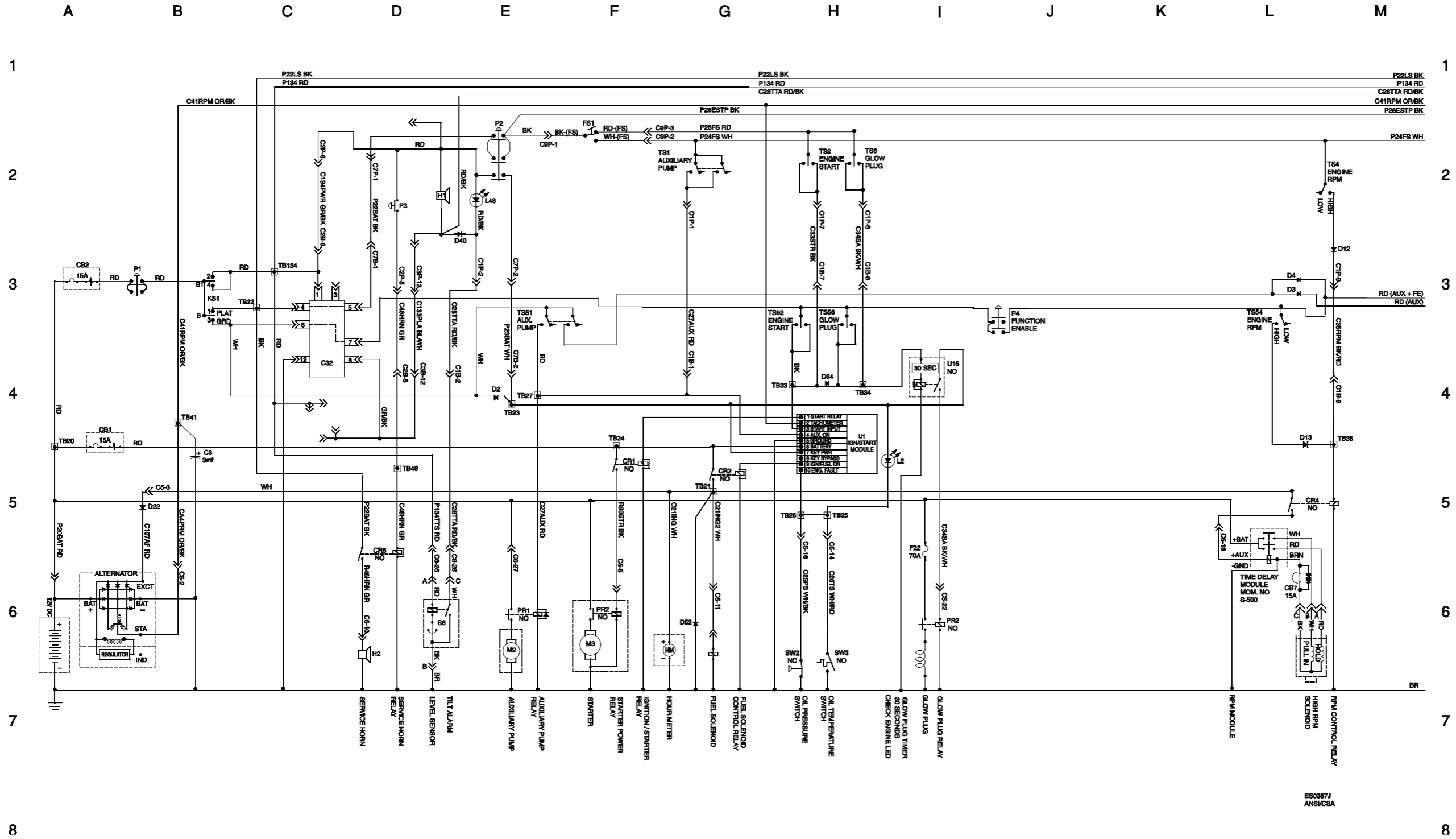
Electrical Schematic, Deutz D2011L03i Models (ANSI • CSA)



Electrical Schematic, Deutz TD2011L04i Models (ANSI • CSA)



Electrical Schematic, Deutz TD2011L04i Models (ANSI • CSA)



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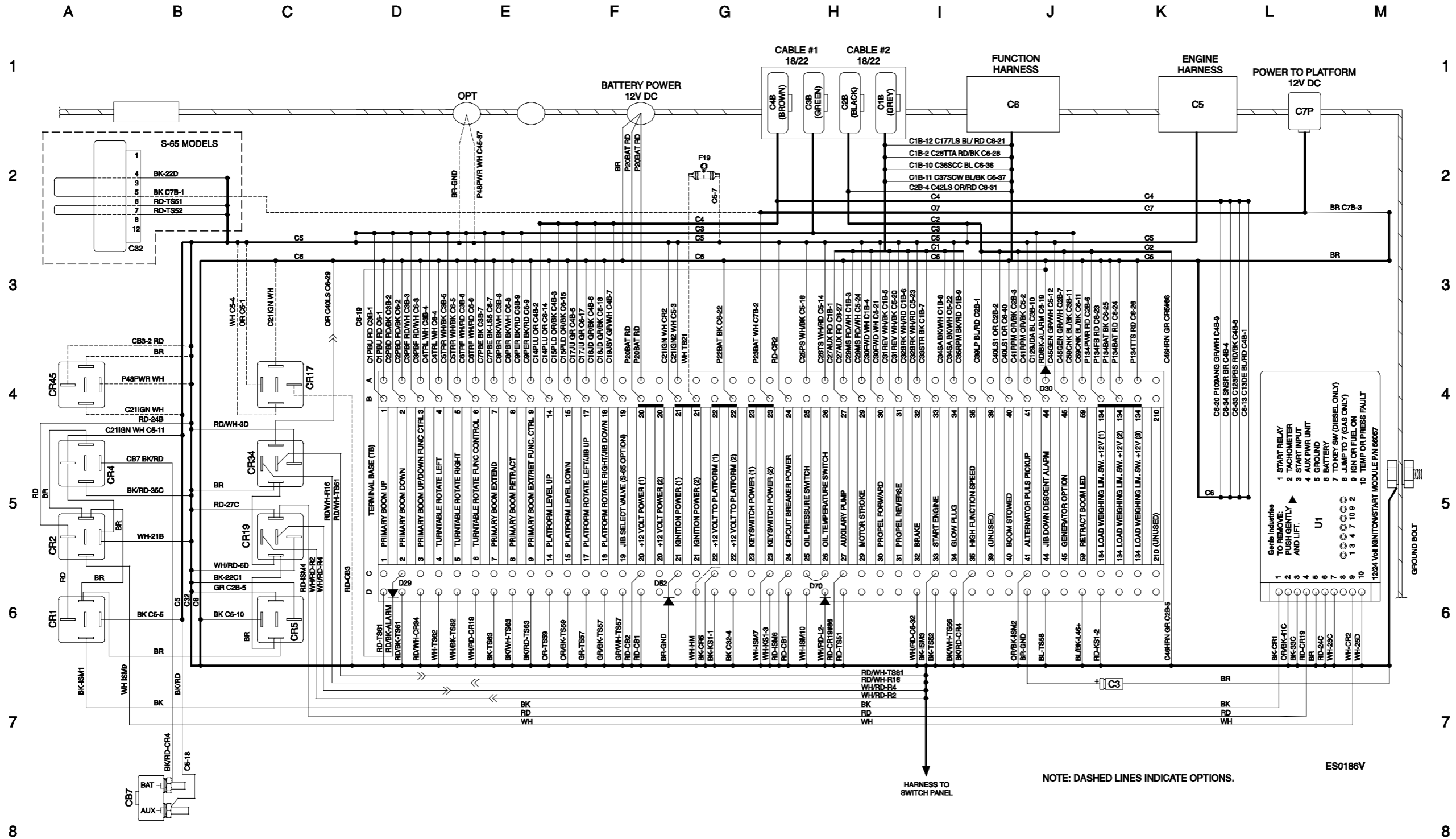
Electrical Schematic, Deutz TD2011L04i Models (ANSI • CSA)



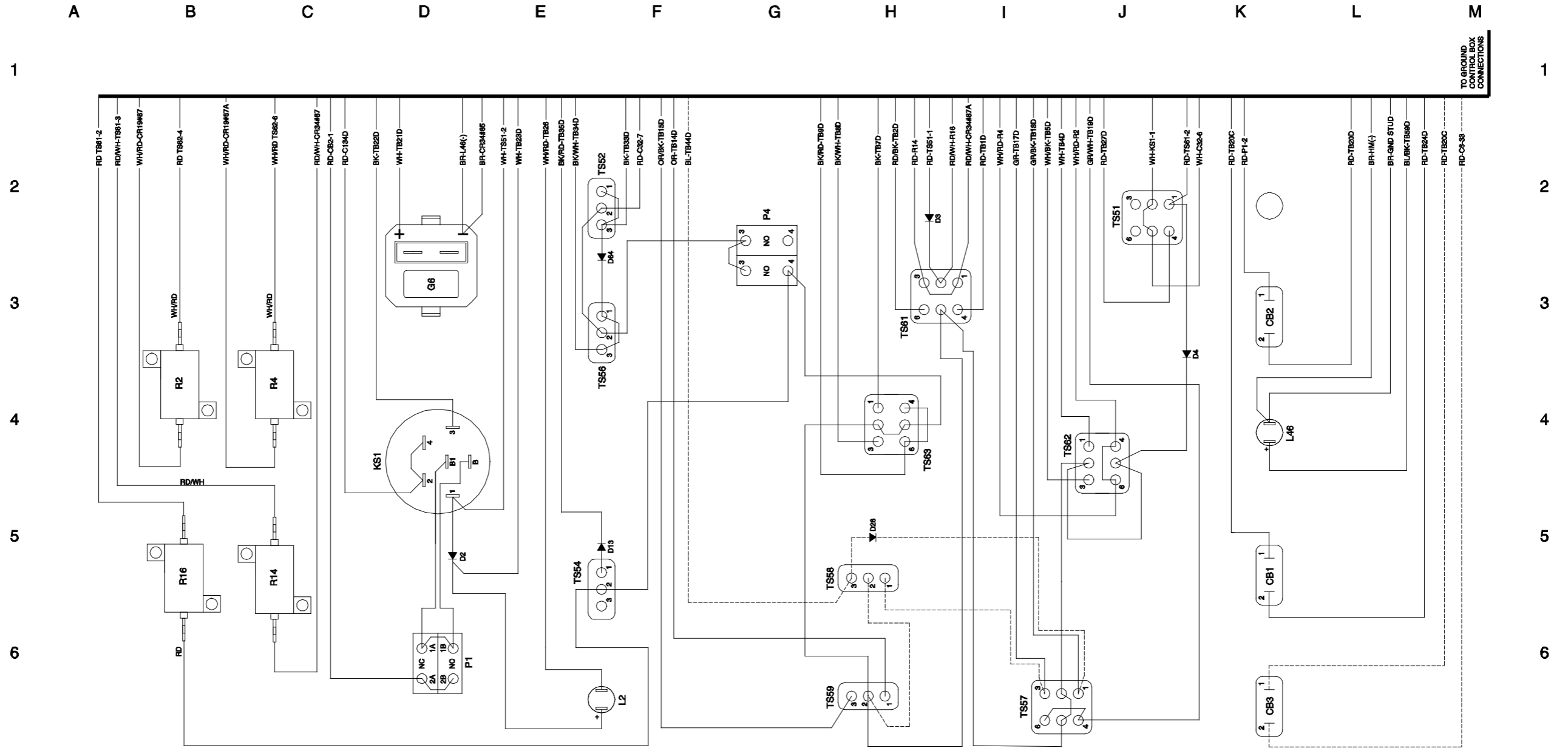
**Ground Control Box Terminal Strip Wiring Diagram,
Deutz D2011L03i • TD2011L04i Models (ANSI • CSA)**



Ground Control Box Terminal Strip Wiring Diagram, Deutz D2011L03i • TD2011L04i Models (ANSI • CSA)



Ground Control Box Switch Panel Wiring Diagram, Deutz D2011L03i • TD2011L04i Models (ANSI • CSA)



COMPONENT INDEX - GROUND CONTROLS			
CB1	ENGINE CIRCUIT BREAKER, 15A	L2	LED - CHECK ENGINE
CB2	CONTROLS CIRCUIT BREAKER, 15A	L46	LED - CABLE TENSION
CB3	CIRCUIT BREAKER, 15A (OPTION)	P1	EMERGENCY STOP BUTTON
CR7	HIGH IDLE CIRCUIT BREAKER	CR2	FUNCTION ENABLE SWITCH
CR1	START RELAY	R2	RESISTOR, 5Ω, TURNTABLE ROTATE SPEED
CR2	IGNITION / FUEL RELAY	R4	RESISTOR, 7.5Ω, TURNTABLE ROTATE SPEED
CR4	HIGH IDLE RELAY	R14	RESISTOR, 10Ω, PRIMARY BOOM UPPER ZONE SPEED
CR5	HORN RELAY	R16	RESISTOR, 5Ω, PRIMARY BOOM UP / DOWN SPEED
CR17	HYDRAULIC OIL COOLER RELAY (OPTION)	TS51	AUXILIARY PUMP TOGGLE SWITCH
CR19	TURNTABLE SPEED REDUCTION RELAY	TS61	ENGINE START TOGGLE SWITCH
CR34	PRIMARY BOOM SPEED REDUCTION RELAY	TS62	RPM SELECT TOGGLE SWITCH
CR46	WORK LIGHTS RELAY (OPTION)	TS64	GLOW PLUG TOGGLE SWITCH
G6	HOUR METER	TS66	PLATFORM ROTATE TOGGLE SWITCH
KS1	KEY SWITCH	TS67	JIB BOOM UP / DOWN TOGGLE SWITCH (S-65 OPTION)
		TS59	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
		TS61	PRIMARY BOOM UP / DOWN TOGGLE SWITCH
		TS62	TURNTABLE ROTATE TOGGLE SWITCH
		TS63	PRIMARY BOOM EXTEND / RETRACT TOGGLE SWITCH
		U1	IGNITION START MODULE

NOTE: DASHED LINES INDICATE OPTIONS.

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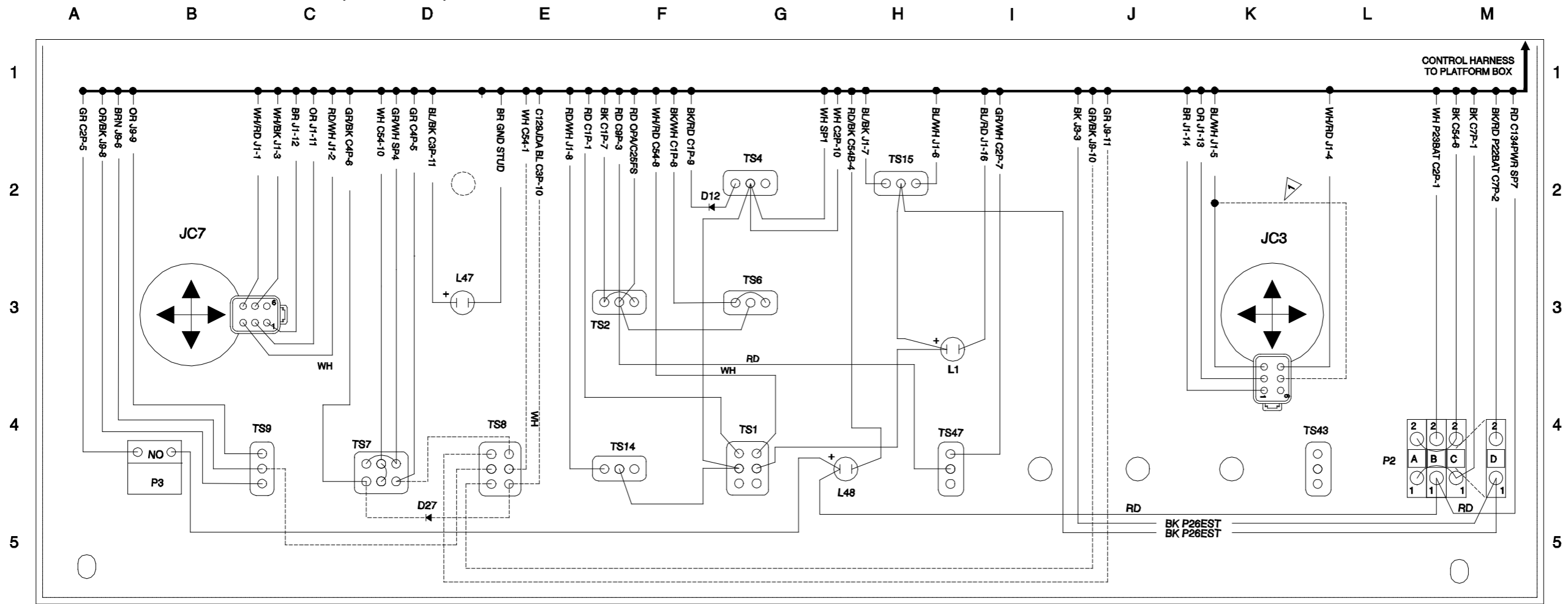
**Ground Control Box Switch Panel Wiring Diagram,
Deutz D2011L03i • TD2011L04i Models (ANSI • CSA)**



**Platform Control Box Wiring Diagram,
Deutz D2011L03i • TD2011L04i Models (ANSI • CSA)**



Platform Control Box Wiring Diagram,
Deutz D2011L03i • TD2011L04i Models (ANSI • CSA)



COMPONENT INDEX

P2	EMERGENCY STOP BUTTON
P3	HORN SWITCH
L1	DRIVE ENABLE LED
L47	CABLE/CHAIN TENSION LED
L48	TILT ALARM LED
JC3	DRIVE PROPORTIONAL JOYSTICK: PROPEL, STEER LEFT/RIGHT (DUAL AXIS OR SINGLE AXIS ROCKER-OPTIONAL)
JC7	BOOM PROPORTIONAL JOYSTICK: PRIMARY UP/DN, EXT/RET, TT ROTATE (DUAL AXIS ROCKER)
H1	TILT ALARM
TS1	AUXILIARY SWITCH
TS2	START ENGINE SWITCH
TS4	HIL/LOW RPM SWITCH
TS6	GLOW PLUG OPTION (DIESEL ENGINE ONLY)
TS7	PLATFORM ROTATE SWITCH
TS8	JIB SWITCH (OPTION)
TS9	PLATFORM LEVEL SWITCH
TS14	DRIVE SPEED LOW/HIGH SWITCH
TS15	DRIVE ENABLE SWITCH
TS47	GENERATOR SWITCH (OPTION)
TS48	DRIVE LIGHTS (OPTION)

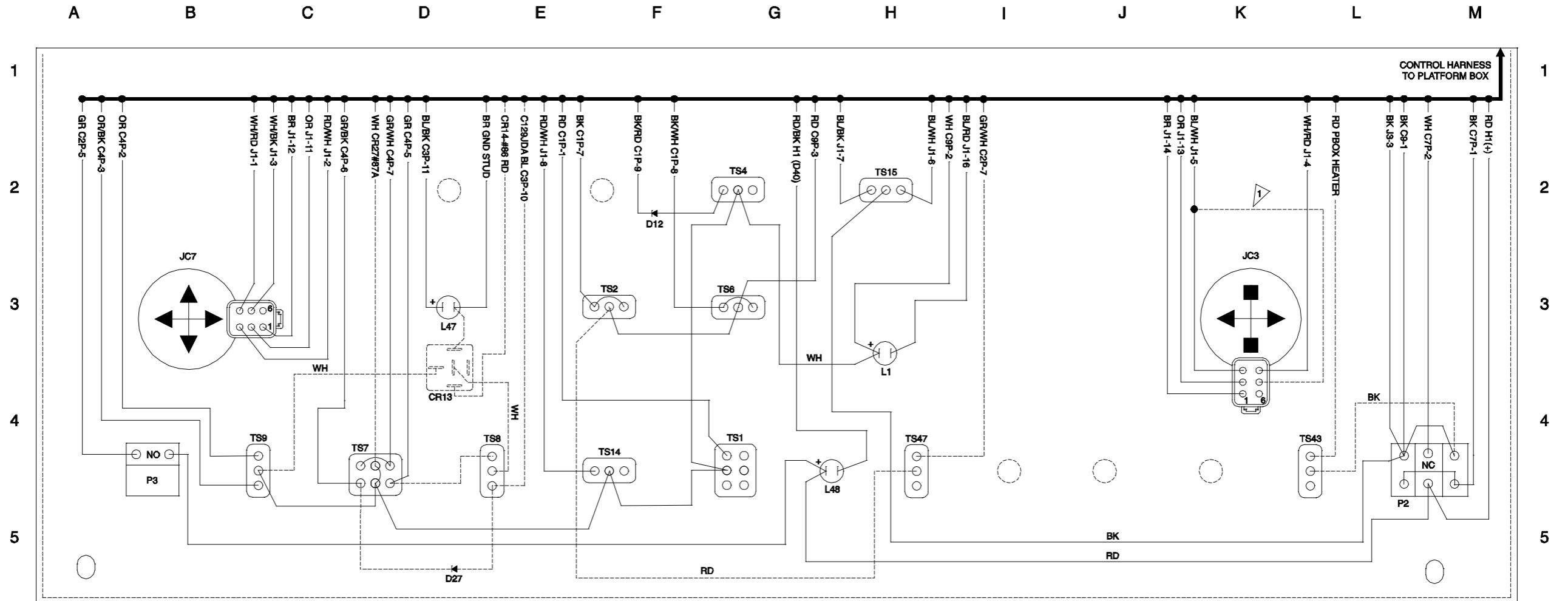
CR13	JIB SELECT RELAY (JIB MACHINE ONLY)
CR14	JIB RELAY (JIB MACHINE ONLY)
C7P	12 V PLATFORM POWER CONNECTOR
C9	FOOTSWITCH CONNECTOR
C14	CP1-CP4; 48 PIN CONNECTOR BLOCK
U13	ALC-500 CONTROL BOARD
J1	CONTROL BOARD INPUT CONNECTOR
J2	CONTROL BOARD OUTPUT CONNECTOR
J3	CONTROL BOARD POWER CONNECTOR

NOTE: DASHED LINES INDICATE OPTIONS.
 ROCKER / STEER OPTION.

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Platform Control Box Switch Panel Wiring Diagram, Deutz D2011L03i • TD2011L04i Models (ANSI • CSA)



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COMPONENT INDEX	
C1	CAPACITOR, JIB CIRCUIT (S-65 OPTION)
CR13	JIB SELECT RELAY (S-65 OPTION)
CR14	JIB VALVE RELAY (S-65 OPTION)
CR27	RELAY - BRAKE CIRCUIT (LIFT / DRIVE OPTION)
CR30	RELAY - LIMIT SWITCH CIRCUIT (LIFT / DRIVE OPTION)
H1	TILT ALARM
JC3	JOYSTICK - DRIVE / STEER
JC7	JOYSTICK - PRIMARY BOOM UP / DOWN, EXTEND / RETRACT, TURNTABLE ROTATE
L1	LED - DRIVE ENABLE
L47	LED - CABLE TENSION
L48	LED - TILT ALARM
P2	EMERGENCY STOP BUTTON
P3	HORN BUTTON
TS1	AUXILIARY PUMP TOGGLE SWITCH
TS2	ENGINE START TOGGLE SWITCH
TS4	RPM SELECT TOGGLE SWITCH
TS6	GLOW PLUG TOGGLE SWITCH
TS7	PLATFORM ROTATE TOGGLE SWITCH
TS8	JIB BOOM UP / DOWN TOGGLE SWITCH (S-65 OPTION)

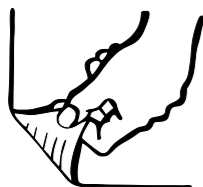
TS9	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
TS14	DRIVE SPEED TOGGLE SWITCH
TS15	DRIVE ENABLE TOGGLE SWITCH
TS43	PLAT. BOX HEATER (OPTION)
TS47	GENERATOR (OPTION)
U13	ALC500 JOYSTICK CONTROLLER CARD

NOTE: DASHED LINES INDICATE OPTIONS.
 ROCKER / STEER OPTION.

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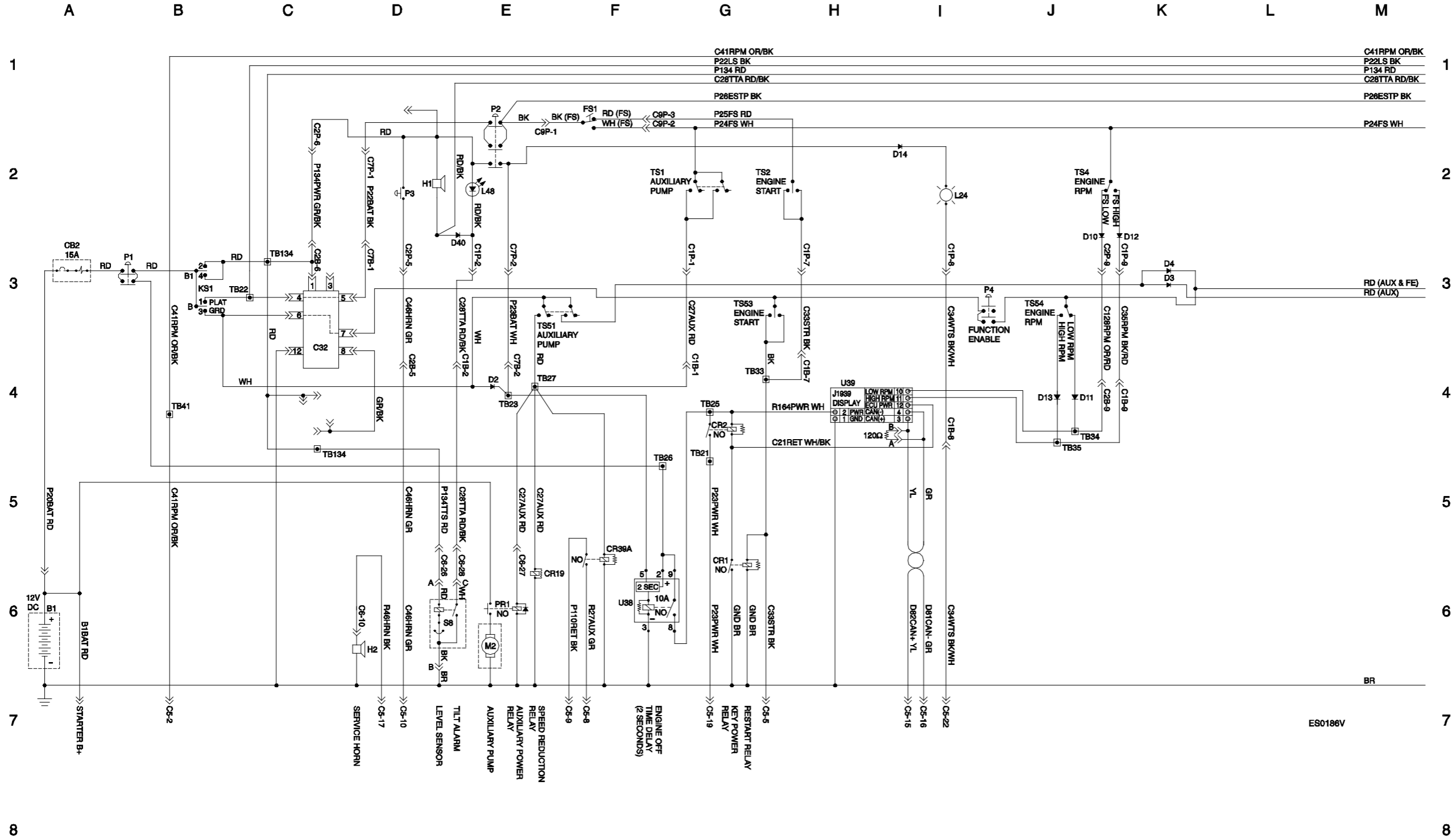
**Platform Control Box Switch Panel Wiring Diagram,
Deutz D2011L03i • TD2011L04i Models (ANSI • CSA)**



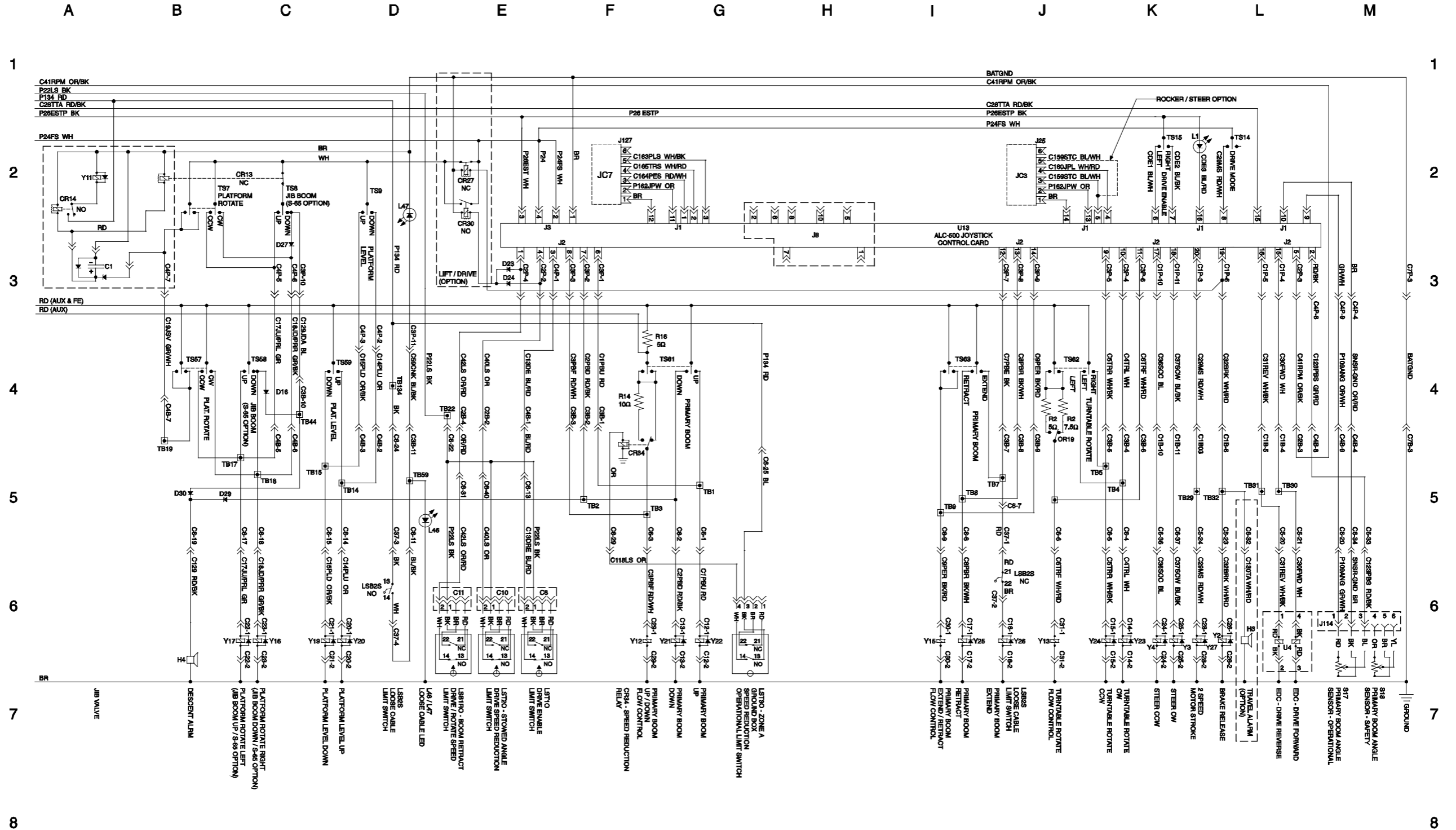
Electrical Schematic, Deutz D 2.9 L4 Models (ANSI • CSA)



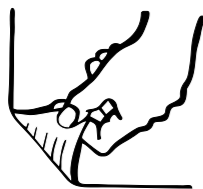
Electrical Schematic, Deutz D 2.9 L4 Models (ANSI • CSA)



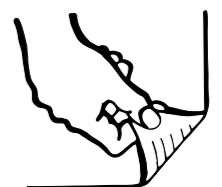
Electrical Schematic, Deutz D 2.9 L4 Models (ANSI • CSA)



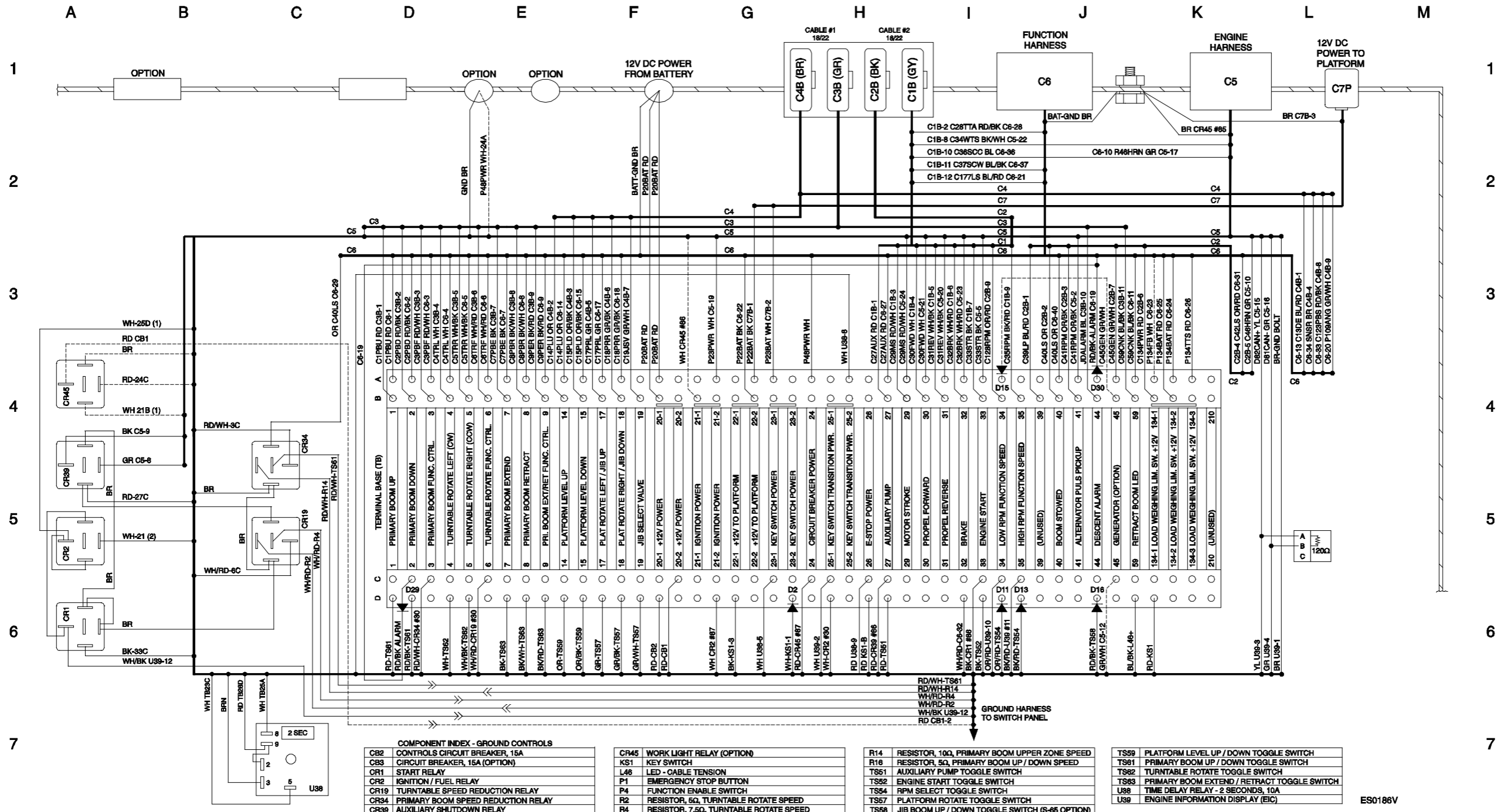
Electrical Schematic, Deutz D 2.9 L4 Models (ANSI • CSA)



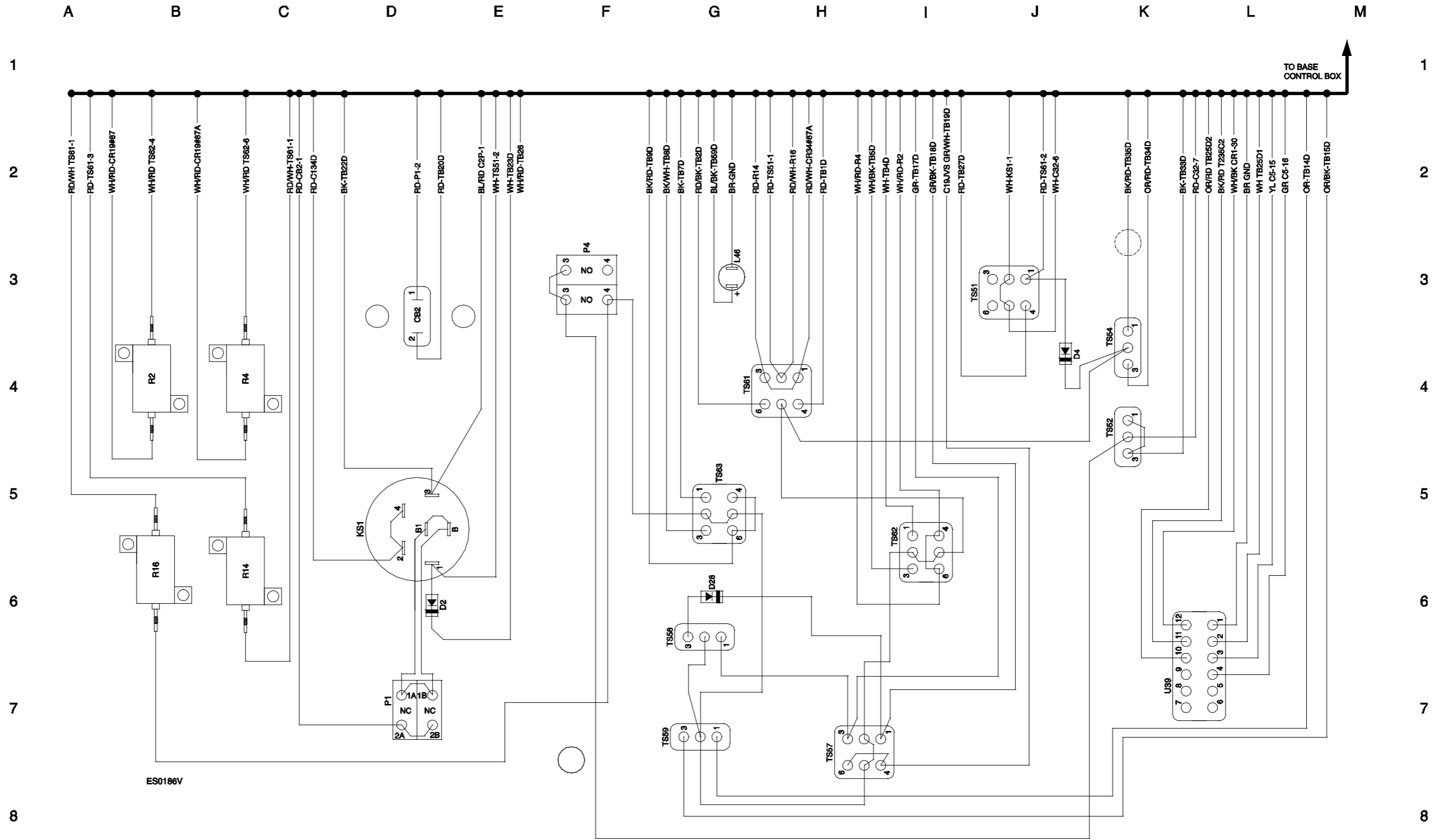
**Ground Control Box Terminal Strip Wiring Diagram,
Deutz D 2.9 L4 Models (ANSI • CSA)**



Ground Control Box Terminal Strip Wiring Diagram, Deutz D 2.9 L4 Models (ANSI • CSA)



Ground Control Box Switch Panel Wiring Diagram, Deutz D 2.9 L4 Models (ANSI • CSA)



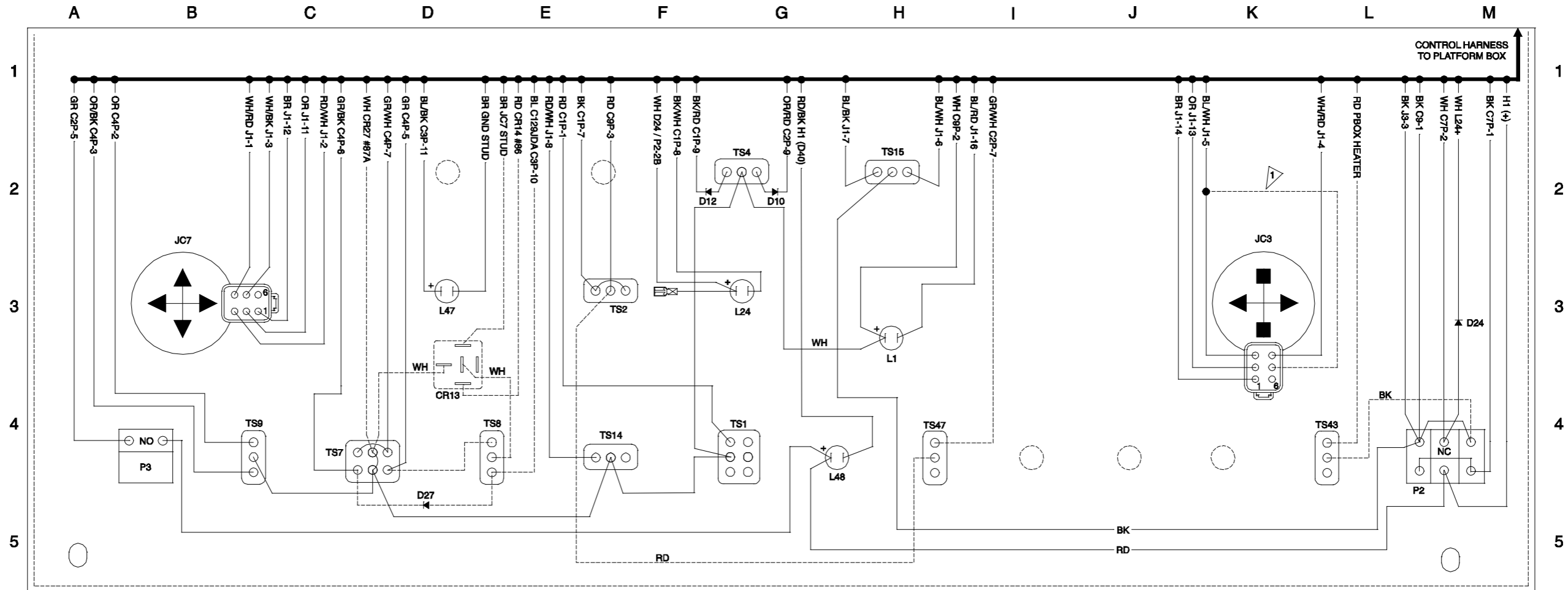
**Ground Control Box Switch Panel Wiring Diagram,
Deutz D 2.9 L4 Models (ANSI • CSA)**



**Platform Control Box Wiring Diagram,
Deutz D 2.9 L4 Models (ANSI • CSA)**



Platform Control Box Switch Panel Wiring Diagram, Deutz D 2.9 L4 Models (ANSI • CSA)



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COMPONENT INDEX - GROUND CONTROLS	
C1	CAPACITOR, JIB CIRCUIT (S-65 OPTION)
CR13	RELAY - JIB SELECT (S-65 OPTION)
CR14	RELAY - JIB VALVE (S-65 OPTION)
CR27	RELAY - BRAKE CIRCUIT (LIFT / DRIVE OPTION)
CR30	RELAY - LIMIT SWITCH (LIFT / DRIVE OPTION)
H1	TILT ALARM
JC3	JOYSTICK - DRIVE / STEER
JC7	JOYSTICK - PRIMARY BOOM UP / DOWN, EXTEND / RETRACT, TURNTABLE ROTATE
L1	LED - DRIVE ENABLE
L24	LED - GLOW PLUG
L47	LED - CABLE TENSION
L48	LED - TILT ALARM
P2	EMERGENCY STOP BUTTON
P3	HORN BUTTON
TS1	AUXILIARY PUMP TOGGLE SWITCH

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TS2	ENGINE START TOGGLE SWITCH
TS4	RPM SELECT TOGGLE SWITCH
TS7	PLATFORM ROTATE TOGGLE SWITCH
TS8	JIB BOOM UP / DOWN TOGGLE SWITCH (S-65 OPTION)
TS9	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
TS14	DRIVE SPEED TOGGLE SWITCH
TS15	DRIVE ENABLE TOGGLE SWITCH
TS43	PLAT. BOX HEATER (OPTION)
TS47	GENERATOR (OPTION)
U13	ALC500 JOYSTICK CONTROLLER CARD

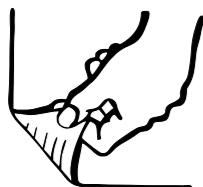
NOTE: DASHED LINES INDICATE OPTIONS.
 ROCKER / STEER OPTION.

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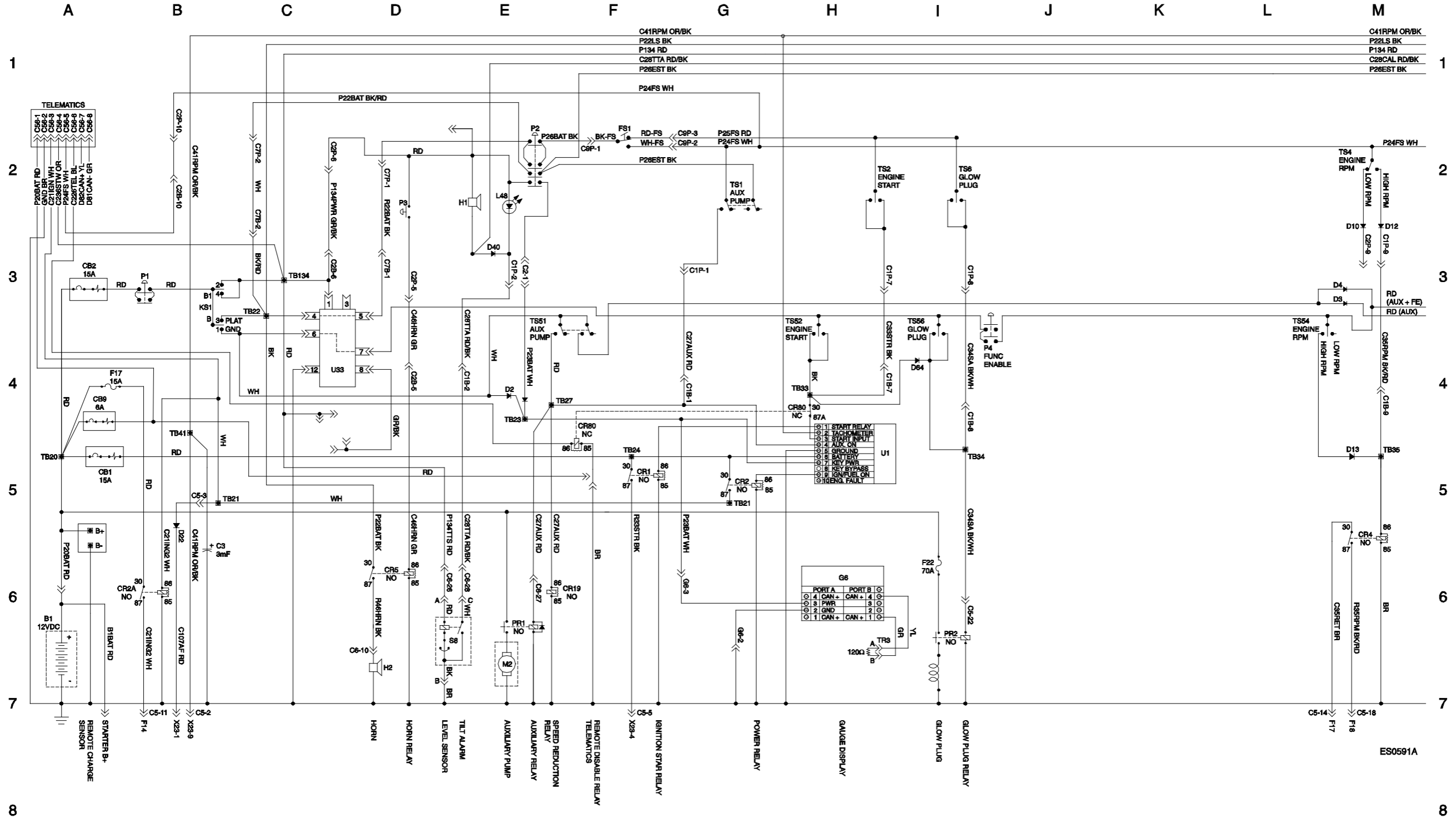
**Platform Control Box Switch Panel Wiring Diagram,
Deutz D 2.9 L4 Models (ANSI • CSA)**



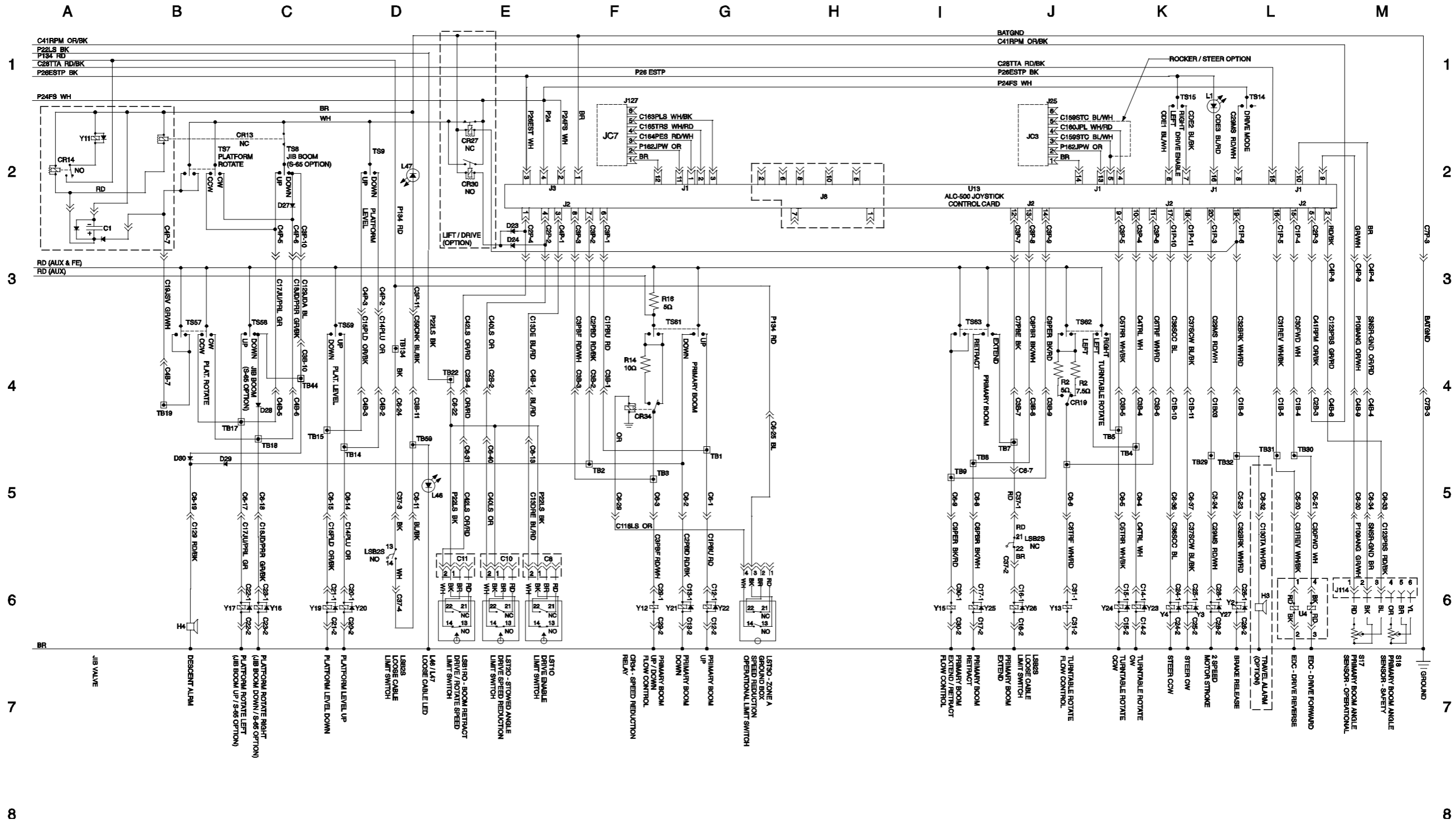
Electrical Schematic, Deutz D436 L3i Models (ANSI • CSA)



Electrical Schematic, Deutz D436 L3i Models (ANSI • CSA)



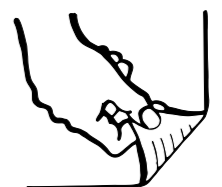
Electrical Schematic, Deutz D436 L3i Models (ANSI • CSA)



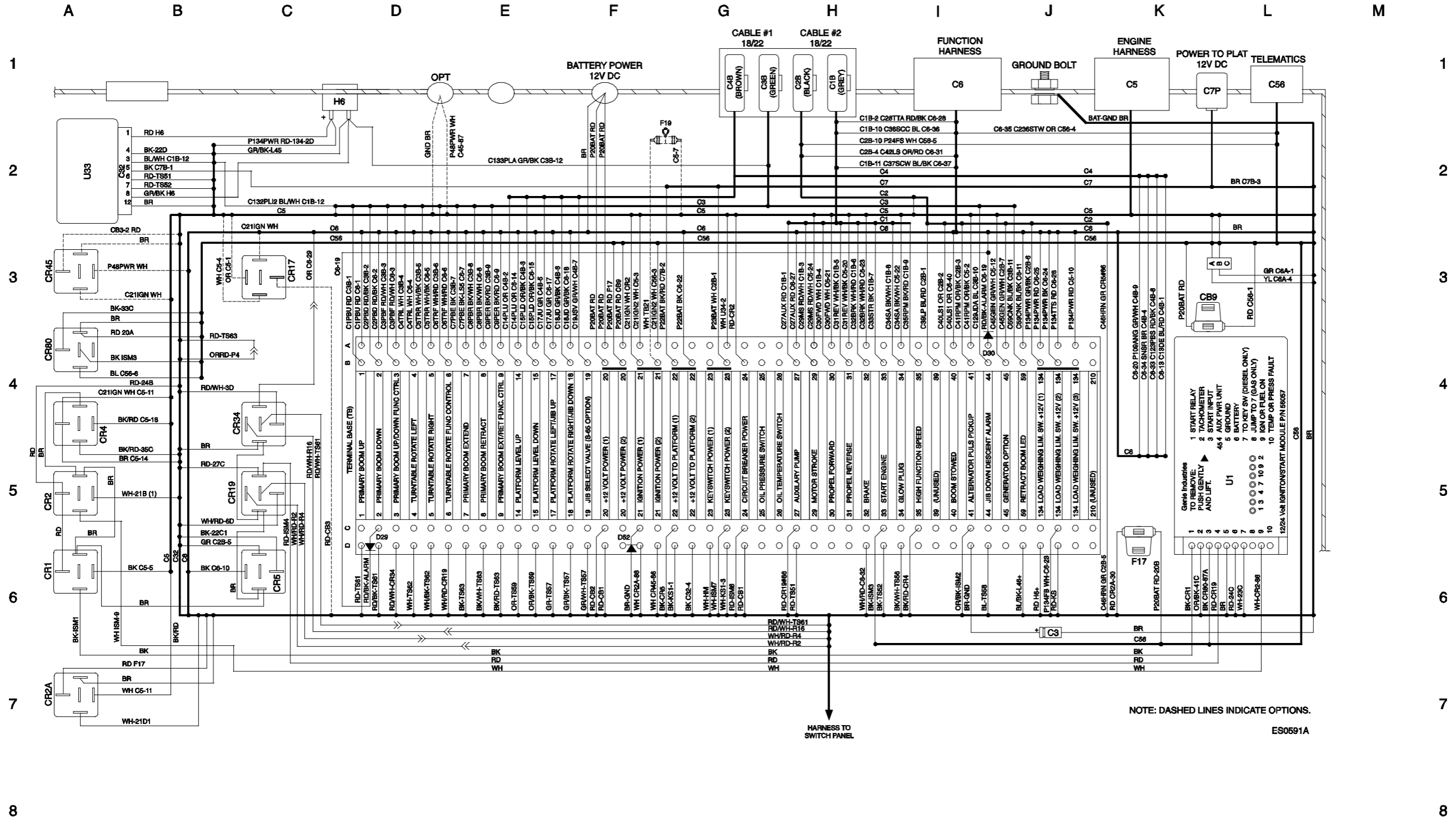
Electrical Schematic, Deutz D436 L3i Models (ANSI • CSA)



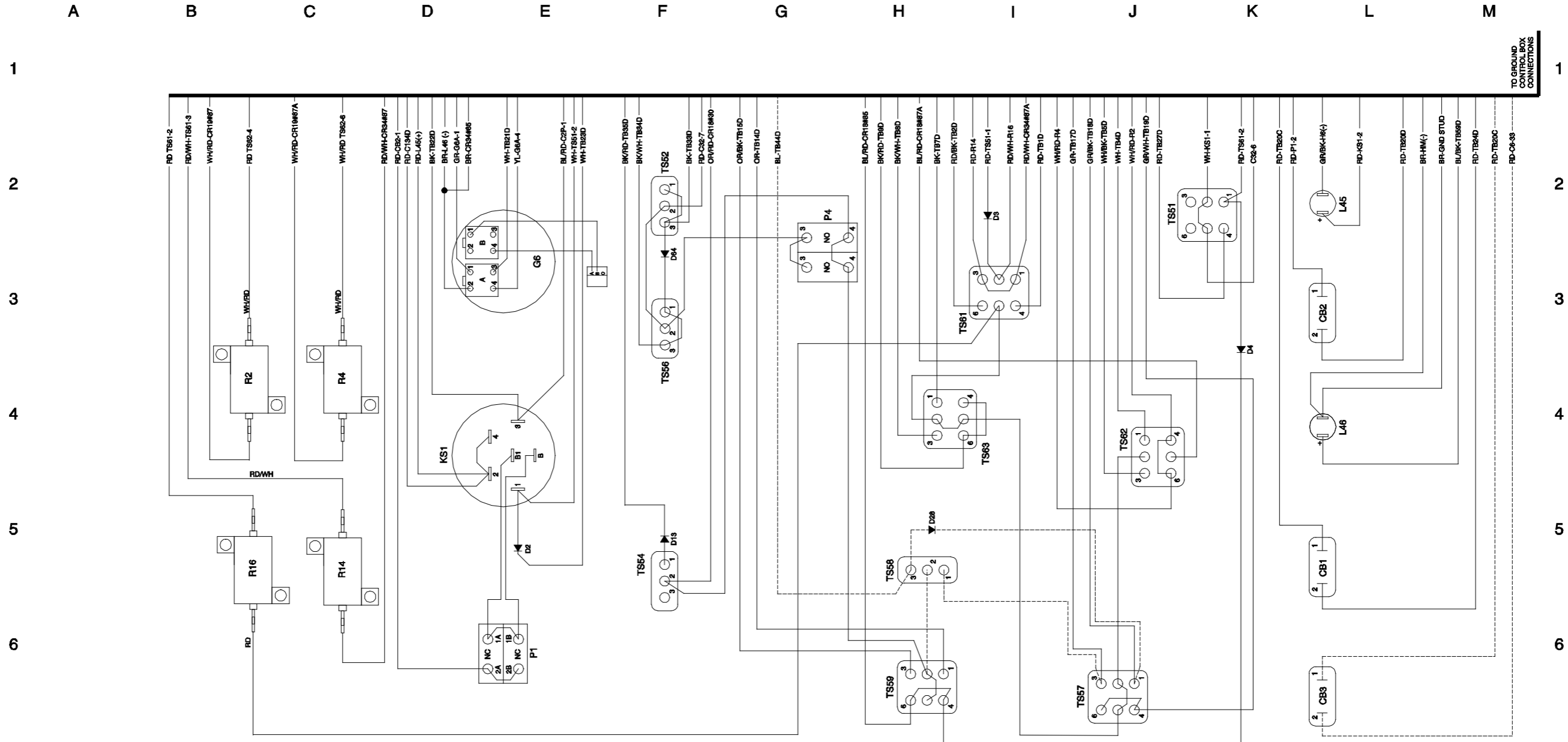
**Ground Control Box Terminal Strip Wiring Diagram,
Deutz D436 L3i Models (ANSI • CSA)**



Ground Control Box Terminal Strip Wiring Diagram, Deutz D436 L3i Models (ANSI • CSA)



Ground Control Box Switch Panel Wiring Diagram, Deutz D436 L3i Models (ANSI • CSA)



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COMPONENT INDEX - GROUND CONTROLS

CB1	ENGINE CIRCUIT BREAKER, 15A
CB2	CONTROLS CIRCUIT BREAKER, 15A
CB3	CIRCUIT BREAKER, 15A (OPTION)
CB7	HIGH IDLE CIRCUIT BREAKER
CR1	START RELAY
CR2	IGNITION / FUEL RELAY
CR4	HIGH IDLE RELAY
CR5	HORN RELAY
CR17	HYDRAULIC OIL COOLER RELAY (OPTION)
CR19	TURNTABLE SPEED REDUCTION RELAY
CR23	DRIVE LIGHTS RELAY (OPTION)
CR34	PRIMARY BOOM SPEED REDUCTION RELAY
G6	OUR METER
H6	PLATFORM OVERLOAD ALARM

KS1	KEY SWITCH
L45	LED - PLATFORM OVERLOAD
L46	LED - CABLE TENSION
P1	EMERGENCY STOP BUTTON
P4	FUNCTION ENABLE SWITCH
R2	RESISTOR, 5Ω, TURNTABLE ROTATE SPEED
R4	RESISTOR, 7.5Ω, TURNTABLE ROTATE SPEED
R14	RESISTOR, 10Ω, PRIMARY BOOM UPPER ZONE SPEED
R16	RESISTOR, 5Ω, PRIMARY BOOM UP / DOWN SPEED
TS51	AUXILIARY PUMP TOGGLE SWITCH
TS52	ENGINE START TOGGLE SWITCH
TS54	RPM SELECT TOGGLE SWITCH
TS56	GLOW PLUG TOGGLE SWITCH
TS57	PLATFORM ROTATE TOGGLE SWITCH

TS58	JIB BOOM UP / DOWN TOGGLE SWITCH (S-65 OPTION)
TS59	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
TS61	PRIMARY BOOM UP / DOWN TOGGLE SWITCH
TS62	TURNTABLE ROTATE TOGGLE SWITCH
TS63	PRIMARY BOOM EXTEND / RETRACT TOGGLE SWITCH
U1	IGNITION START MODULE
U33	LOAD SENSE MODULE
U34	TIME DELAY RELAY - 2 SECONDS, 10A

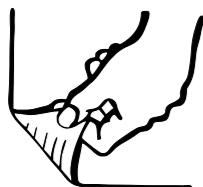
NOTE: DASHED LINES INDICATE OPTIONS.

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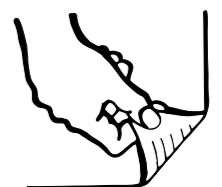
TO GROUND
CONNECTIONS



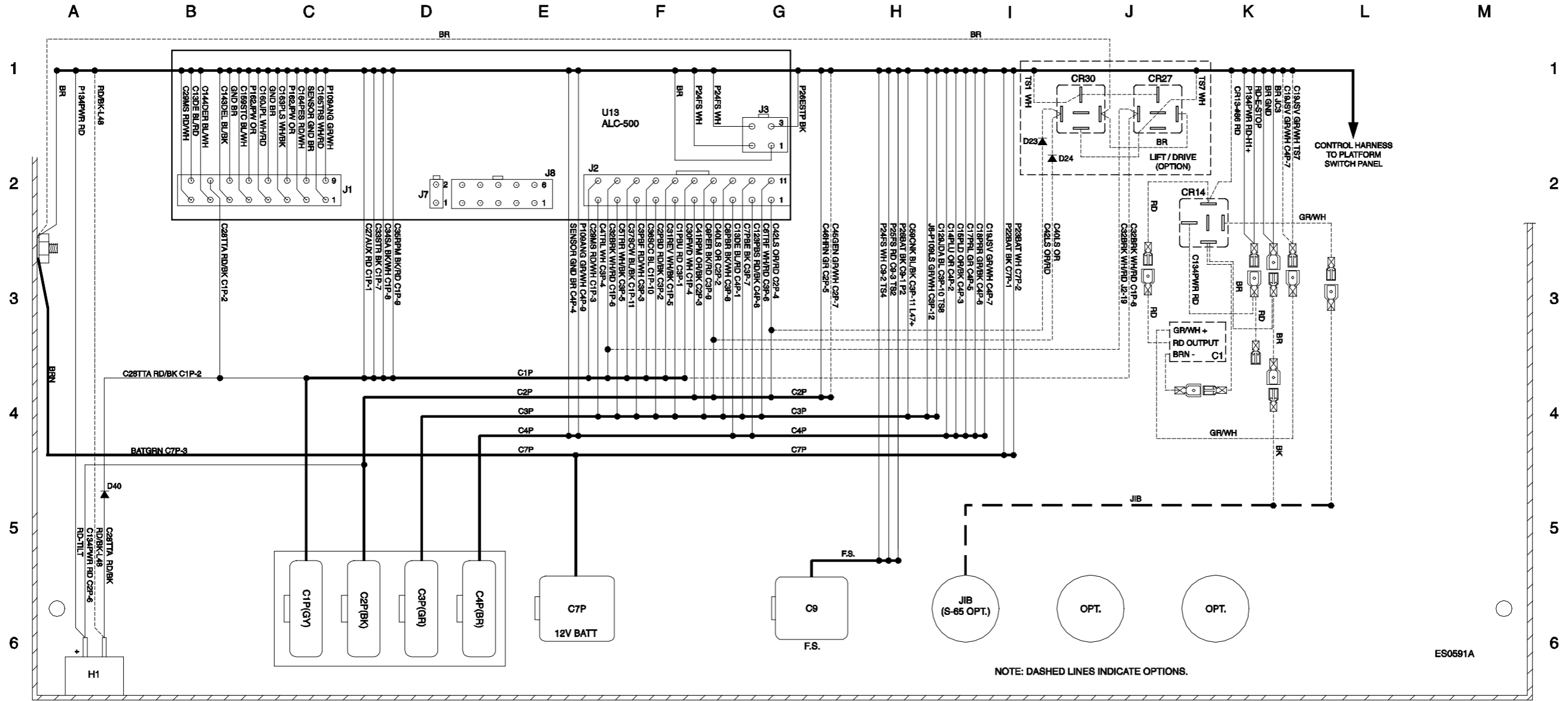
**Ground Control Box Switch Panel Wiring Diagram,
Deutz D436 L3i Models (ANSI • CSA)**



**Platform Control Box Wiring Diagram,
Deutz D436 L3i Models (ANSI • CSA)**



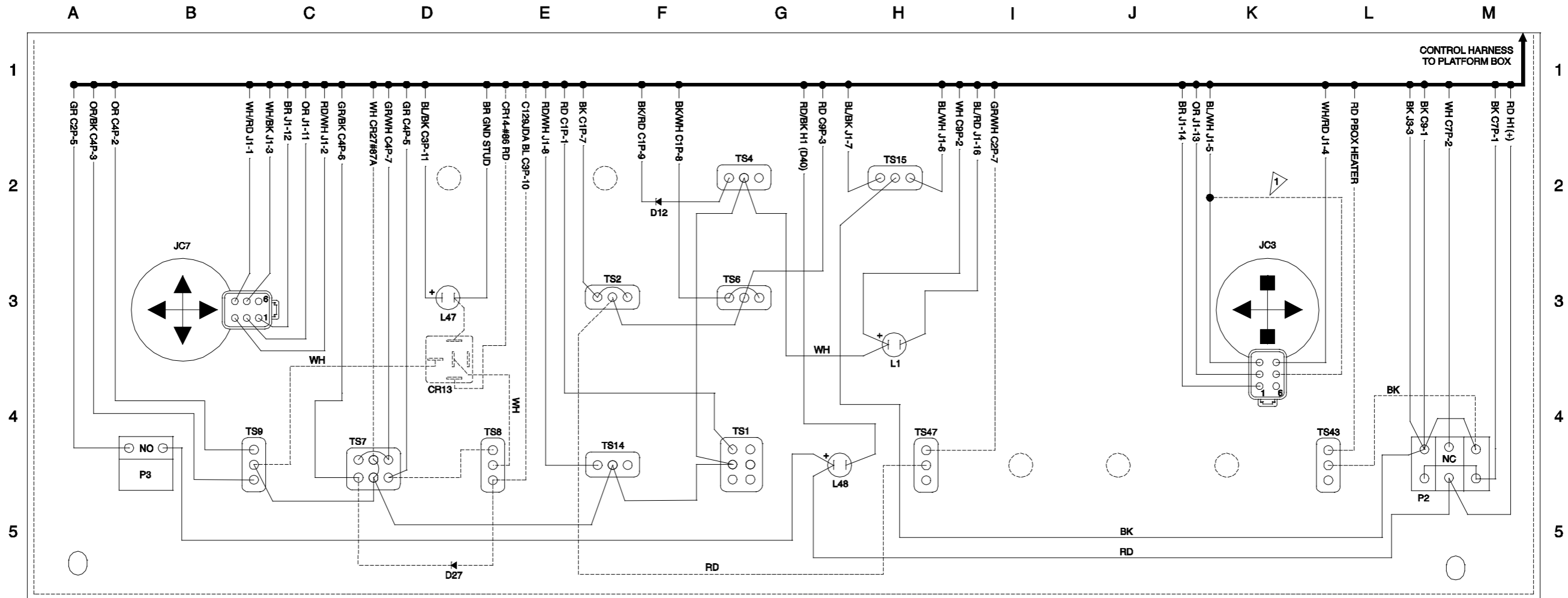
Platform Control Box Wiring Diagram, Deutz D436 L3i Models (ANSI • CSA)



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NOTE: DASHED LINES INDICATE OPTIONS.

Platform Control Box Switch Panel Wiring Diagram, Deutz D436 L3i Models (ANSI • CSA)



COMPONENT INDEX

C1	CAPACITOR, JIB CIRCUIT (S-65 OPTION)
CR13	JIB SELECT RELAY (S-65 OPTION)
CR14	JIB VALVE RELAY (S-65 OPTION)
CR27	RELAY - BRAKE CIRCUIT (LIFT / DRIVE OPTION)
CR30	RELAY - LIMIT SWITCH CIRCUIT (LIFT / DRIVE OPTION)
H1	TILT ALARM
JC3	JOYSTICK - DRIVE / STEER
JC7	JOYSTICK - PRIMARY BOOM UP / DOWN, EXTEND / RETRACT, TURNTABLE ROTATE
L1	LED - DRIVE ENABLE
L47	LED - CABLE TENSION
L48	LED - TILT ALARM
P2	EMERGENCY STOP BUTTON
P3	HORN BUTTON
TS1	AUXILIARY PUMP TOGGLE SWITCH
TS2	ENGINE START TOGGLE SWITCH
TS4	RPM SELECT TOGGLE SWITCH
TS6	GLOW PLUG TOGGLE SWITCH
TS7	PLATFORM ROTATE TOGGLE SWITCH
TS8	JIB BOOM UP / DOWN TOGGLE SWITCH (S-65 OPTION)

TS9	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
TS14	DRIVE SPEED TOGGLE SWITCH
TS15	DRIVE ENABLE TOGGLE SWITCH
TS43	PLAT. BOX HEATER (OPTION)
TS47	GENERATOR (OPTION)
U13	ALC500 JOYSTICK CONTROLLER CARD

NOTE: DASHED LINES INDICATE OPTIONS.
 ROCKER / STEER OPTION.

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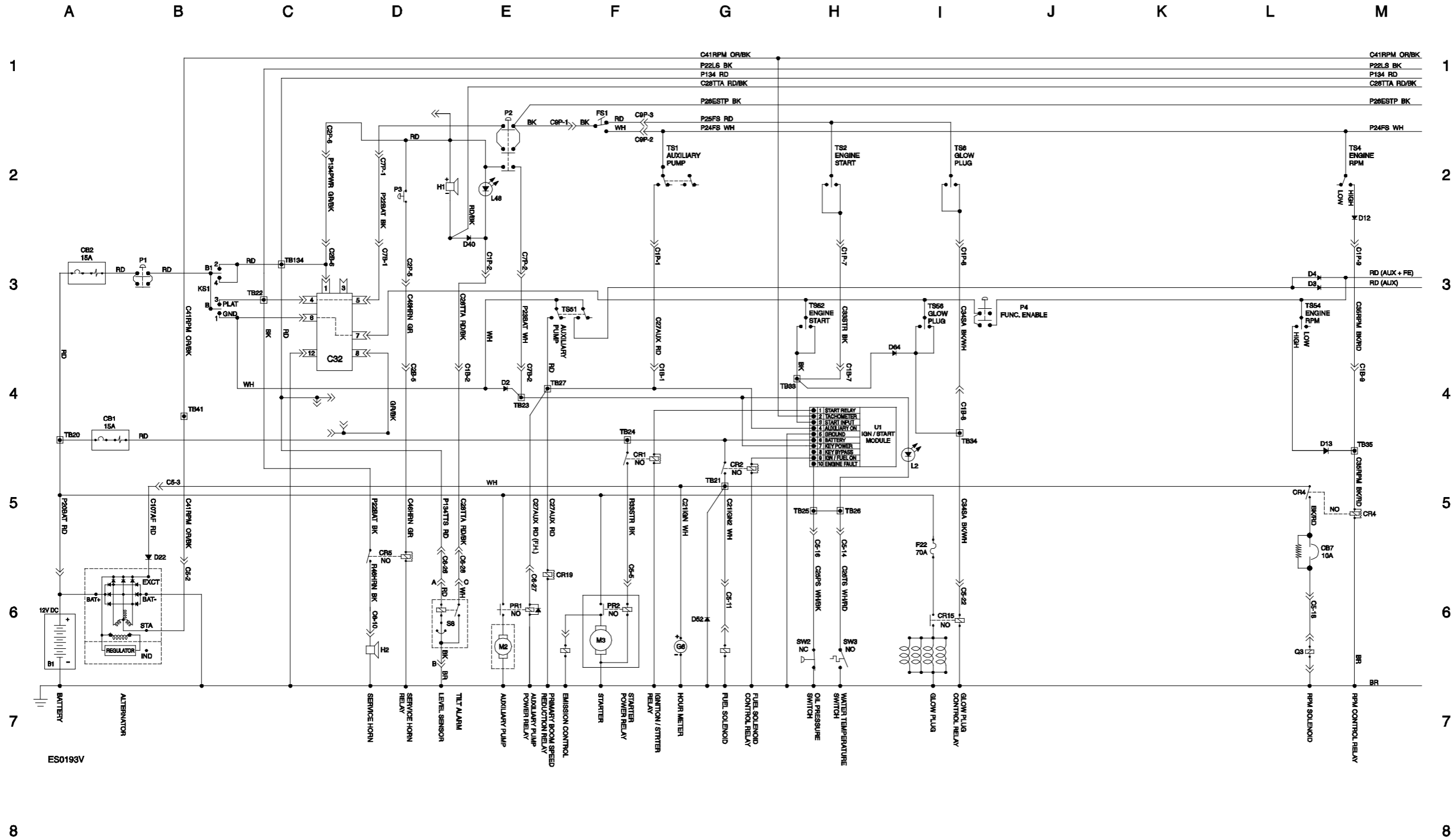
**Platform Control Box Switch Panel Wiring Diagram,
Deutz D436 L3i Models (ANSI • CSA)**



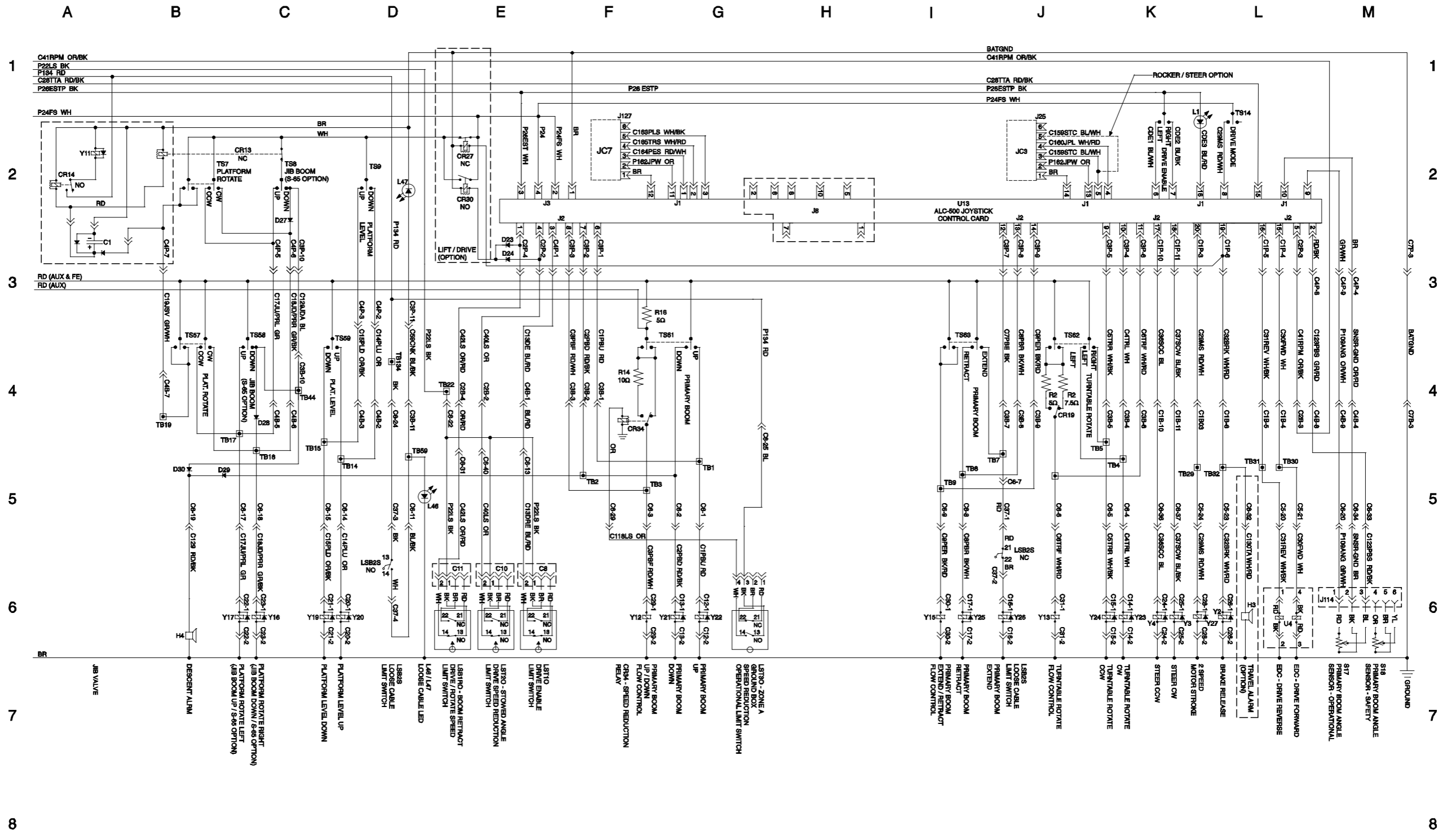
Electrical Schematic, Perkins 404D-22 Models (ANSI • CSA)



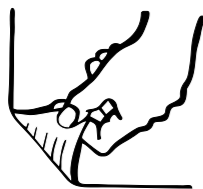
Electrical Schematic, Perkins 404D-22 Models (ANSI • CSA)



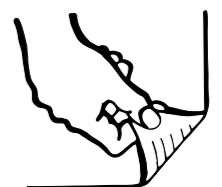
Electrical Schematic, Perkins 404D-22 Models (ANSI • CSA)



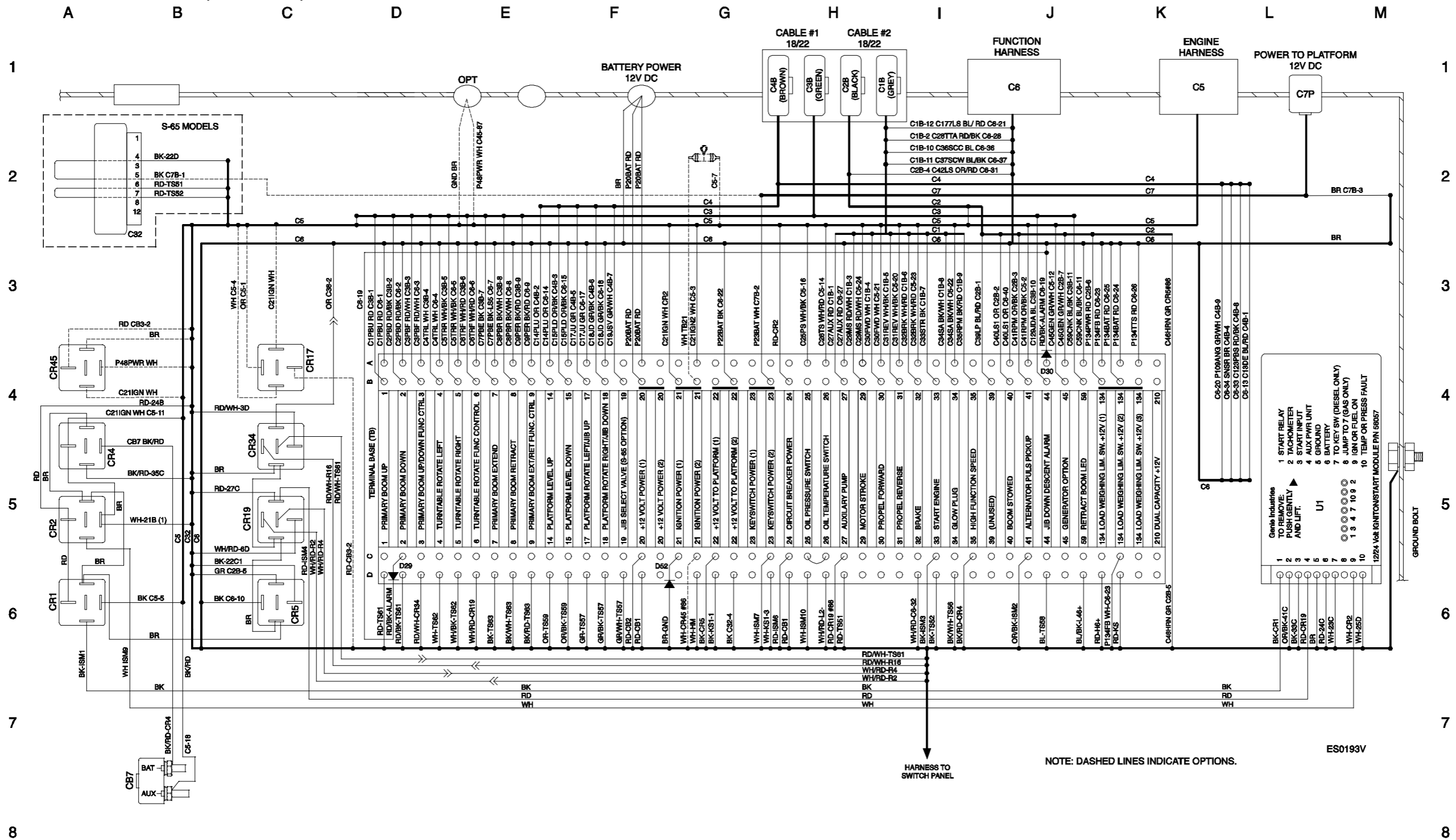
Electrical Schematic, Perkins 404D-22 Models (ANSI • CSA)



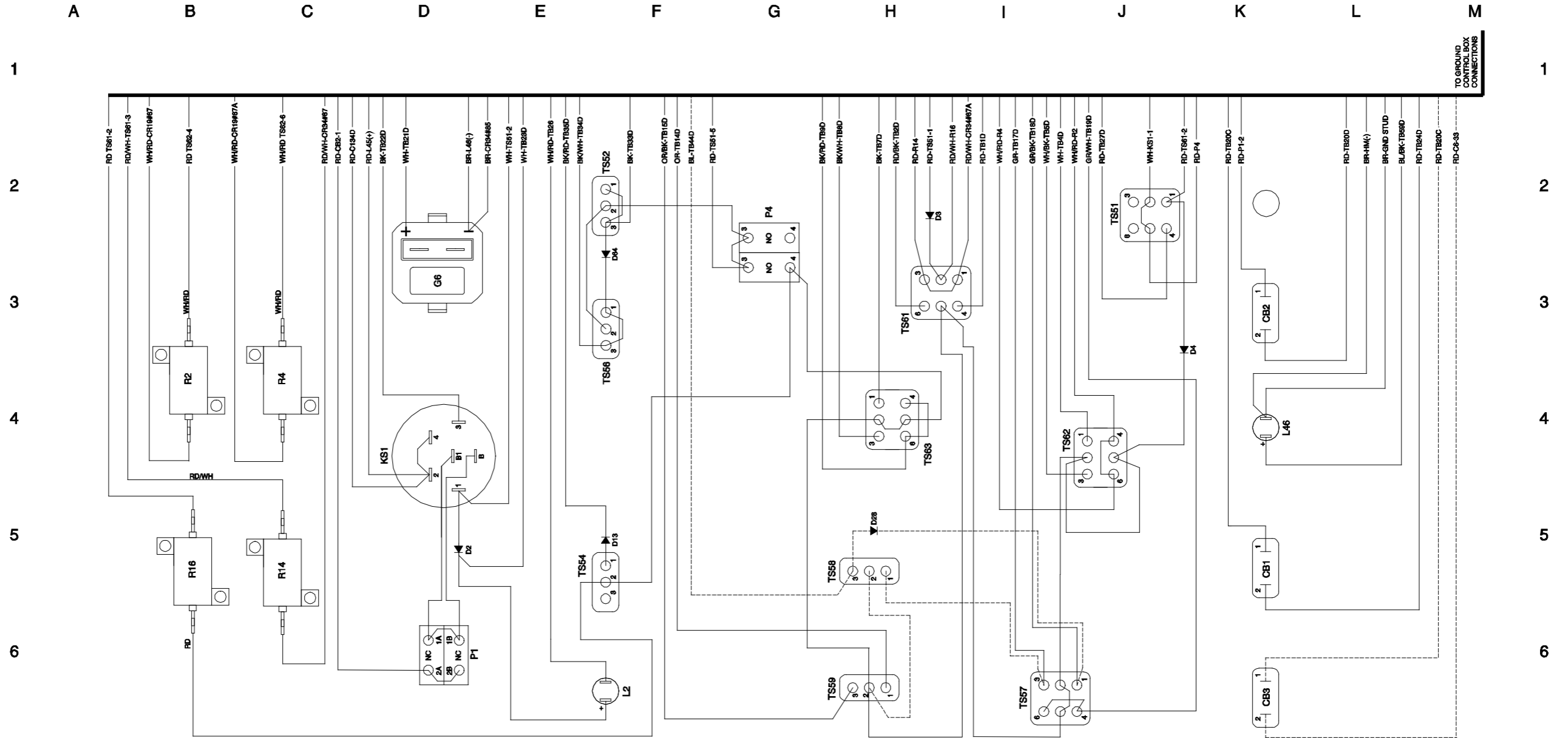
**Ground Control Box Terminal Strip Wiring Diagram,
Perkins 404D-22 Models (ANSI • CSA)**



Ground Control Box Terminal Strip Wiring Diagram, Perkins 404D-22 Models (ANSI • CSA)



Ground Control Box Switch Panel Wiring Diagram, Perkins 404D-22 Models (ANSI • CSA)



COMPONENT INDEX - GROUND CONTROLS		
CB1	ENGINE CIRCUIT BREAKER, 15A	
CB2	CONTROLS CIRCUIT BREAKER, 15A	
CB3	CIRCUIT BREAKER, 15A (OPTION)	
CR7	HIGH IDLE CIRCUIT BREAKER	
CR1	START RELAY	
CR2	IGNITION / FUEL RELAY	
CR4	HIGH IDLE RELAY	
CR6	HORN RELAY	
CR17	HYDRAULIC OIL COOLER RELAY (OPTION)	
CR19	TURNTABLE SPEED REDUCTION RELAY	
CR23	DRIVE LIGHTS RELAY (OPTION)	
CR34	PRIMARY BOOM SPEED REDUCTION RELAY	
G6	HOUR METER	
KS1	KEY SWITCH	
L2	LED - CHECK ENGINE	
L46	LED - CABLE TENSION	
P1	EMERGENCY STOP BUTTON	
P4	FUNCTION ENABLE SWITCH	
R2	RESISTOR, 50, TURNTABLE ROTATE SPEED	
R4	RESISTOR, 7.5Ω, TURNTABLE ROTATE SPEED	
R14	RESISTOR, 10Ω, PRIMARY BOOM UPPER ZONE SPEED	
R18	RESISTOR, 50, PRIMARY BOOM UP / DOWN SPEED	
TS51	AUXILIARY PUMP TOGGLE SWITCH	
TS52	ENGINE START TOGGLE SWITCH	
TS54	RPM SELECT TOGGLE SWITCH	
TS56	GLOW PLUG TOGGLE SWITCH	
TS57	PLATFORM ROTATE TOGGLE SWITCH	
TS58	JIB BOOM UP / DOWN TOGGLE SWITCH (S-65 OPTION)	
TS59	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH	
TS61	PRIMARY BOOM UP / DOWN TOGGLE SWITCH	
TS62	TURNTABLE ROTATE TOGGLE SWITCH	
TS63	PRIMARY BOOM EXTEND / RETRACT TOGGLE SWITCH	
U1	IGNITION START MODULE	

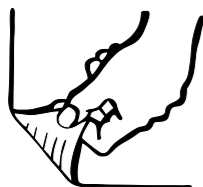
NOTE: DASHED LINES INDICATE OPTIONS.

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TO GROUND
OR GROUND BOX
CONNECTIONS



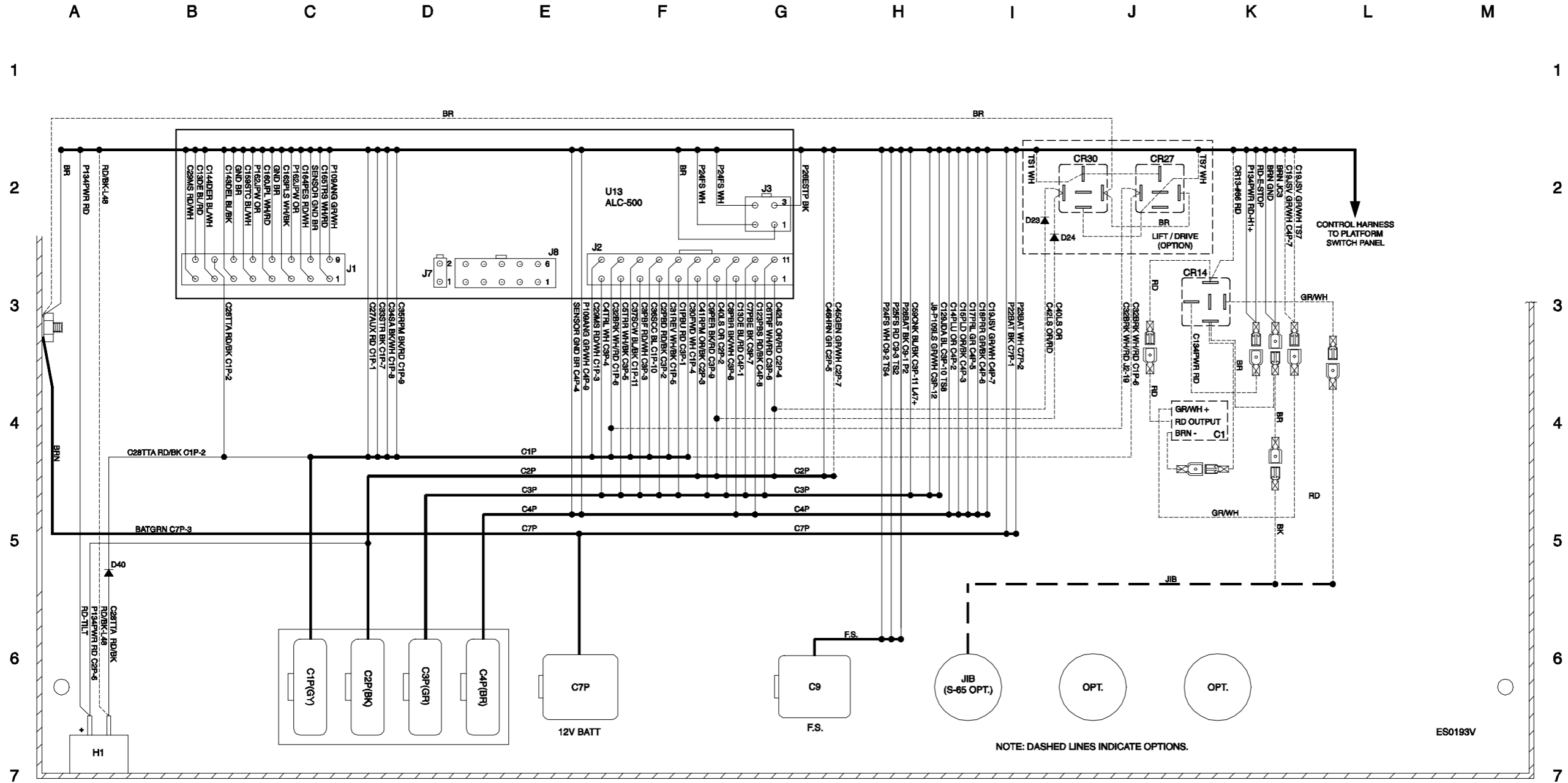
**Ground Control Box Switch Panel Wiring Diagram,
Perkins 404D-22 Models (ANSI • CSA)**



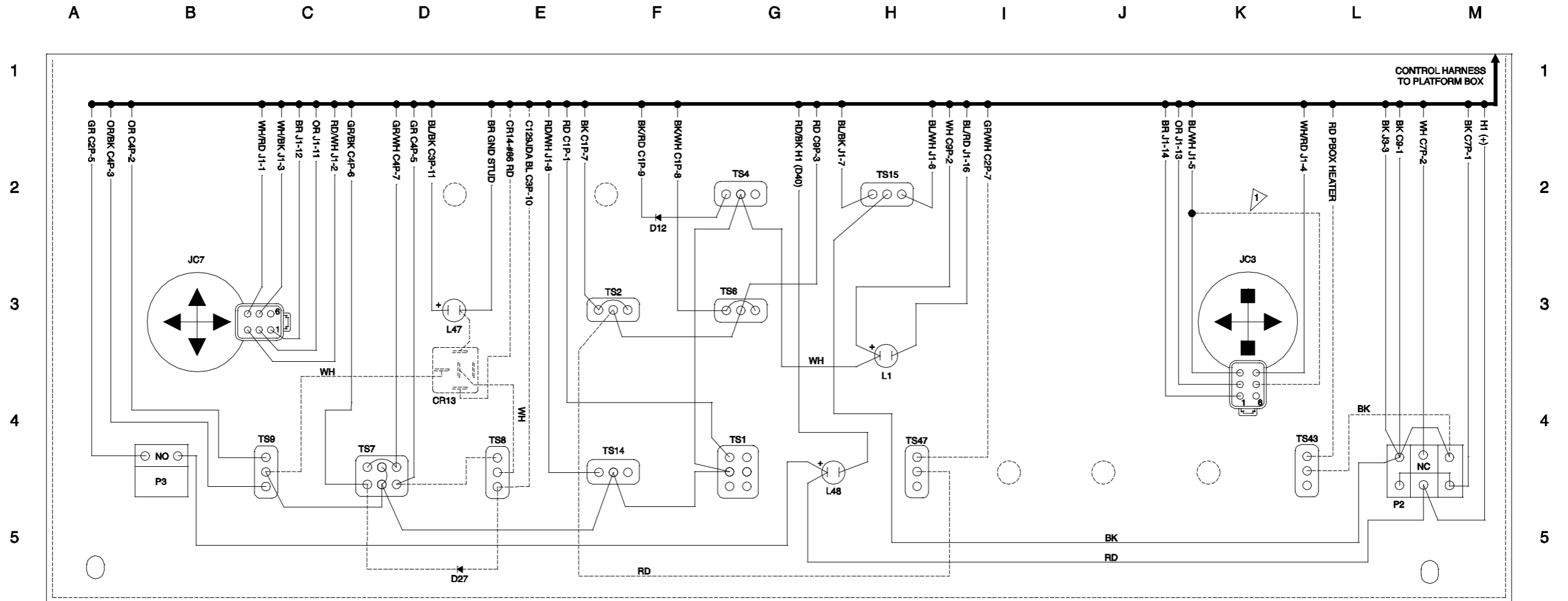
**Platform Control Box Wiring Diagram,
Perkins 404D-22 Models (ANSI • CSA)**



Platform Control Box Wiring Diagram,
Perkins 404D-22 Models (ANSI • CSA)



Platform Control Box Switch Panel Wiring Diagram, Perkins 404D-22 Models (ANSI • CSA)



COMPONENT INDEX

C1	CAPACITOR, JIB CIRCUIT (S-65 OPTION)
CR13	JIB SELECT RELAY (S-65 OPTION)
CR14	JIB VALVE RELAY (S-65 OPTION)
CR27	RELAY - BRAKE CIRCUIT (LIFT / DRIVE OPTION)
CR30	RELAY - LIMIT SWITCH CIRCUIT (LIFT / DRIVE OPTION)
H1	TILT ALARM
JC3	JOYSTICK - DRIVE / STEER
JC7	JOYSTICK - PRIMARY BOOM UP / DOWN, EXTEND / RETRACT, TURNTABLE ROTATE
L1	LED - DRIVE ENABLE
L47	LED - CABLE TENSION
L48	LED - TILT ALARM
P2	EMERGENCY STOP BUTTON
P3	HORN BUTTON
TS1	AUXILIARY PUMP TOGGLE SWITCH
TS2	ENGINE START TOGGLE SWITCH
TS4	RPM SELECT TOGGLE SWITCH
TS6	GLOW PLUG TOGGLE SWITCH
TS7	PLATFORM ROTATE TOGGLE SWITCH
TS8	JIB BOOM UP / DOWN TOGGLE SWITCH (S-65 OPTION)

TS9	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
TS14	DRIVE SPEED TOGGLE SWITCH
TS15	DRIVE ENABLE TOGGLE SWITCH
TS43	PLAT. BOX HEATER (OPTION)
TS47	GENERATOR (OPTION)
U13	ALC500 JOYSTICK CONTROLLER CARD

NOTE: DASHED LINES INDICATE OPTIONS.
 ROCKER / STEER OPTION.

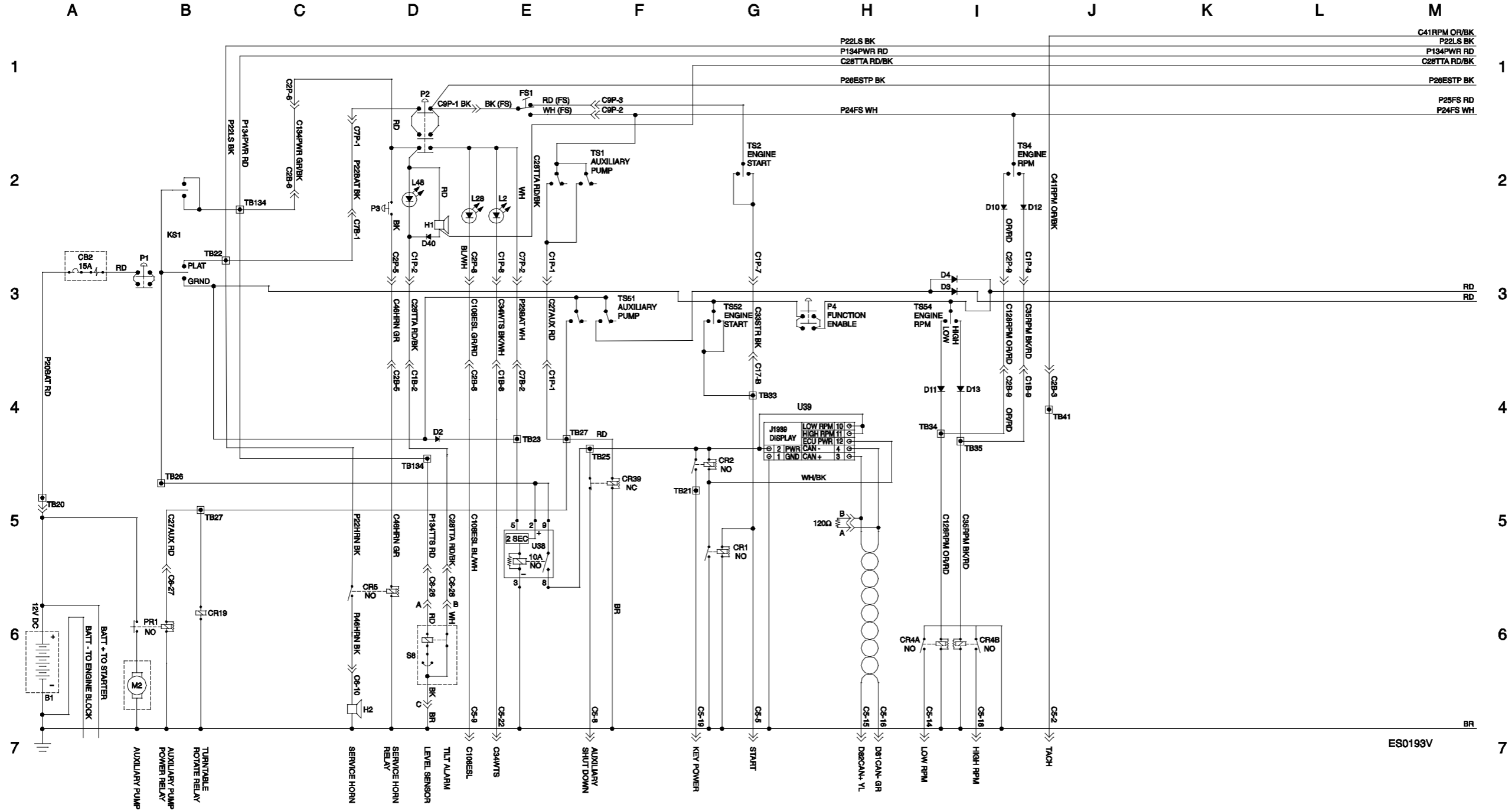
**Platform Control Box Switch Panel Wiring Diagram,
Perkins 404D-22 Models (ANSI • CSA)**



Electrical Schematic, Perkins 404F-22 Models (ANSI • CSA)



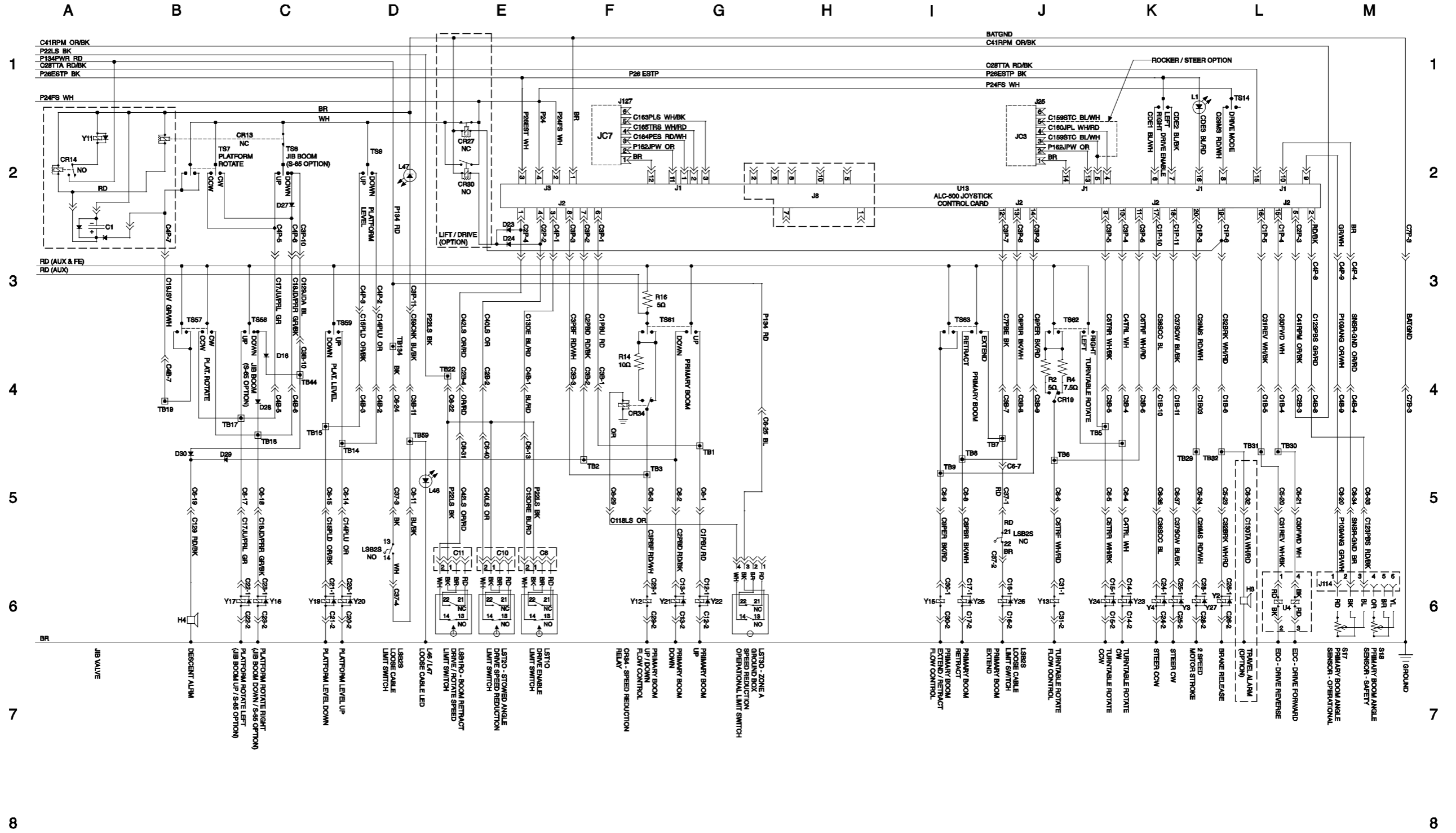
Electrical Schematic, Perkins 404F-22 Models (ANSI • CSA)



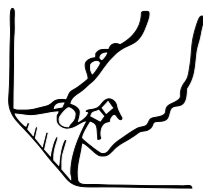
NOTES:
 1. ALL LIMIT SWITCHES SHOWN WITH THE BOOM IN THE STOWED POSITION.
 2. C1B / C1P - GRAY; C2B / C2P - BLACK; C3B / C3P - GREEN; C4B / C4P - BROWN.
 3. DASHED LINES INDICATE OPTION WIRES.

1 ROCKER STEER OPTION.

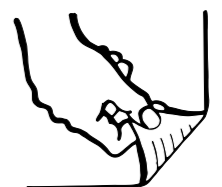
Electrical Schematic, Perkins 404F-22 Models (ANSI • CSA)



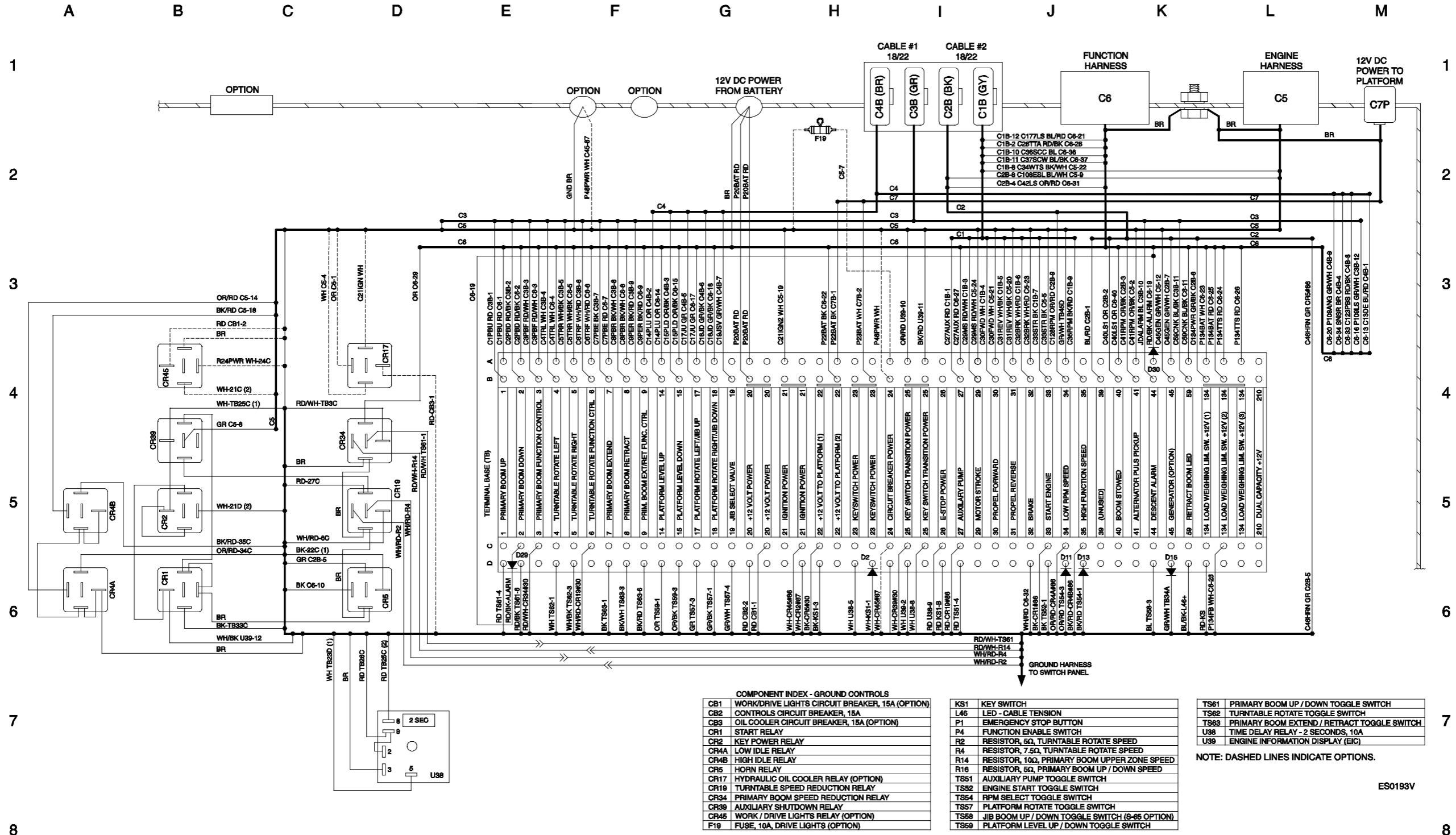
Electrical Schematic, Perkins 404F-22 Models (ANSI • CSA)



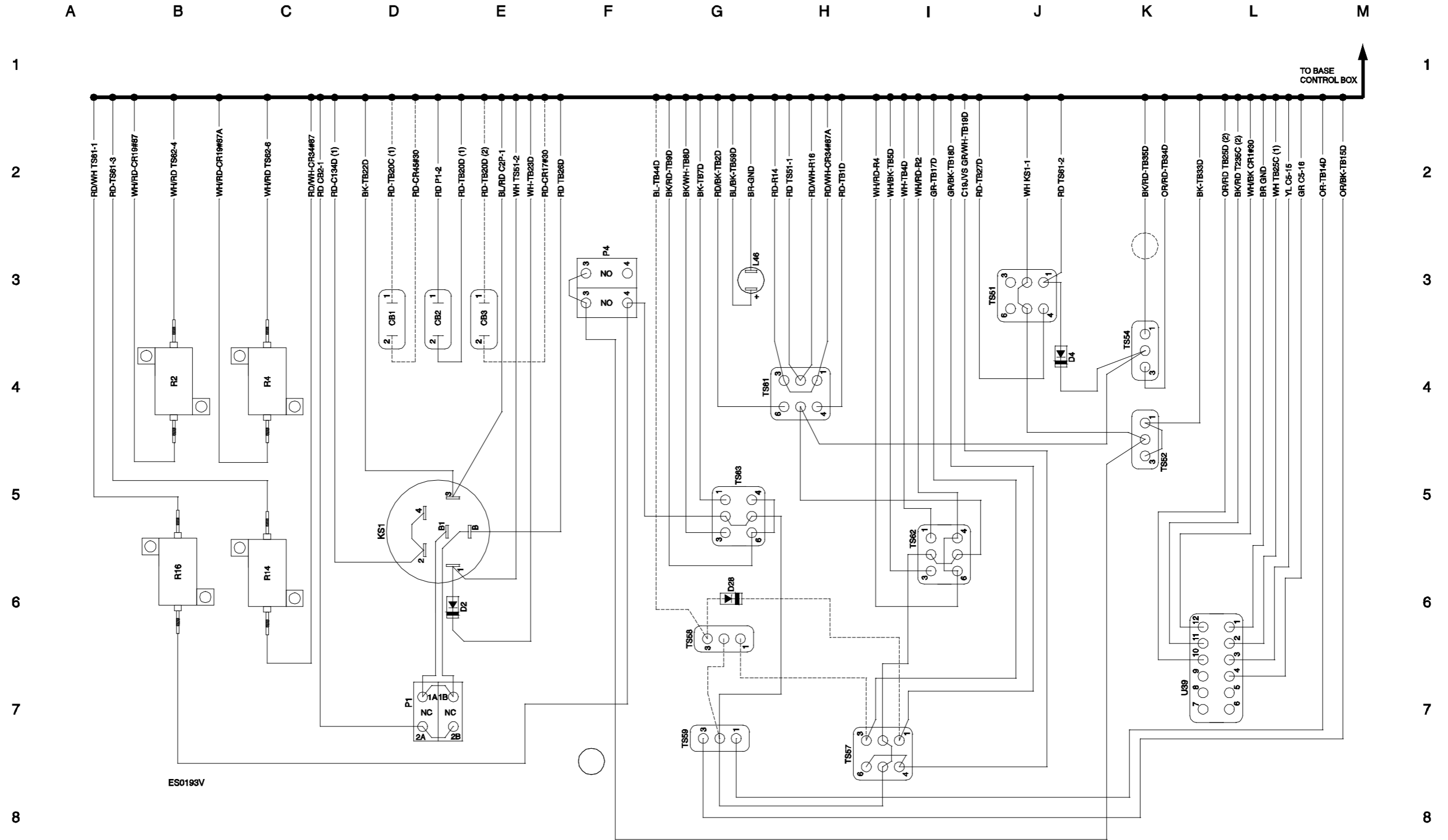
**Ground Control Box Terminal Strip Wiring Diagram,
Perkins 404F-22 Models (ANSI • CSA)**



Ground Control Box Terminal Strip Wiring Diagram, Perkins 404F-22 Models (ANSI • CSA)



Ground Control Box Switch Panel Wiring Diagram, Perkins 404F-22 Models (ANSI • CSA)



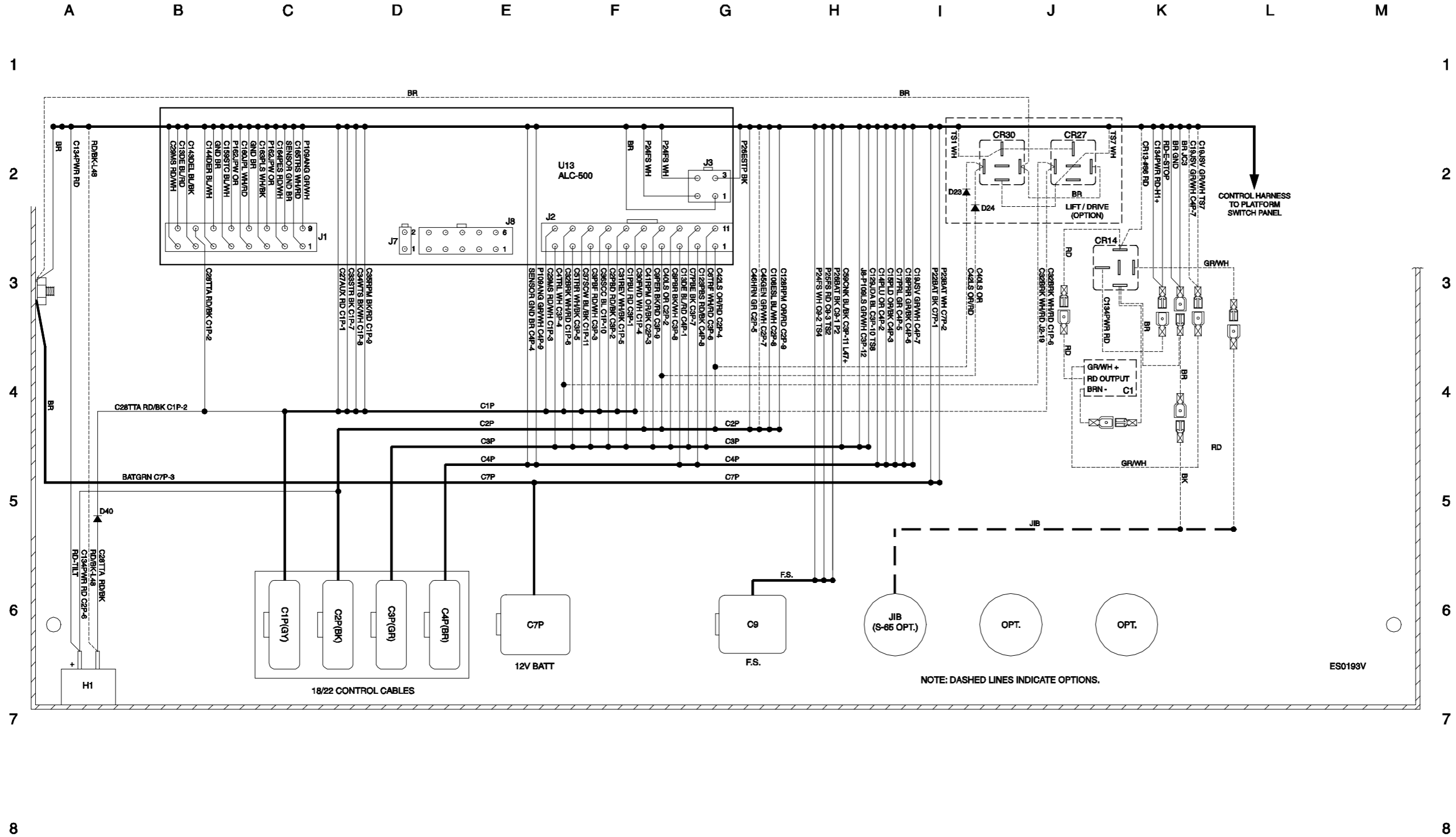
**Ground Control Box Switch Panel Wiring Diagram,
Perkins 404F-22 Models (ANSI • CSA)**



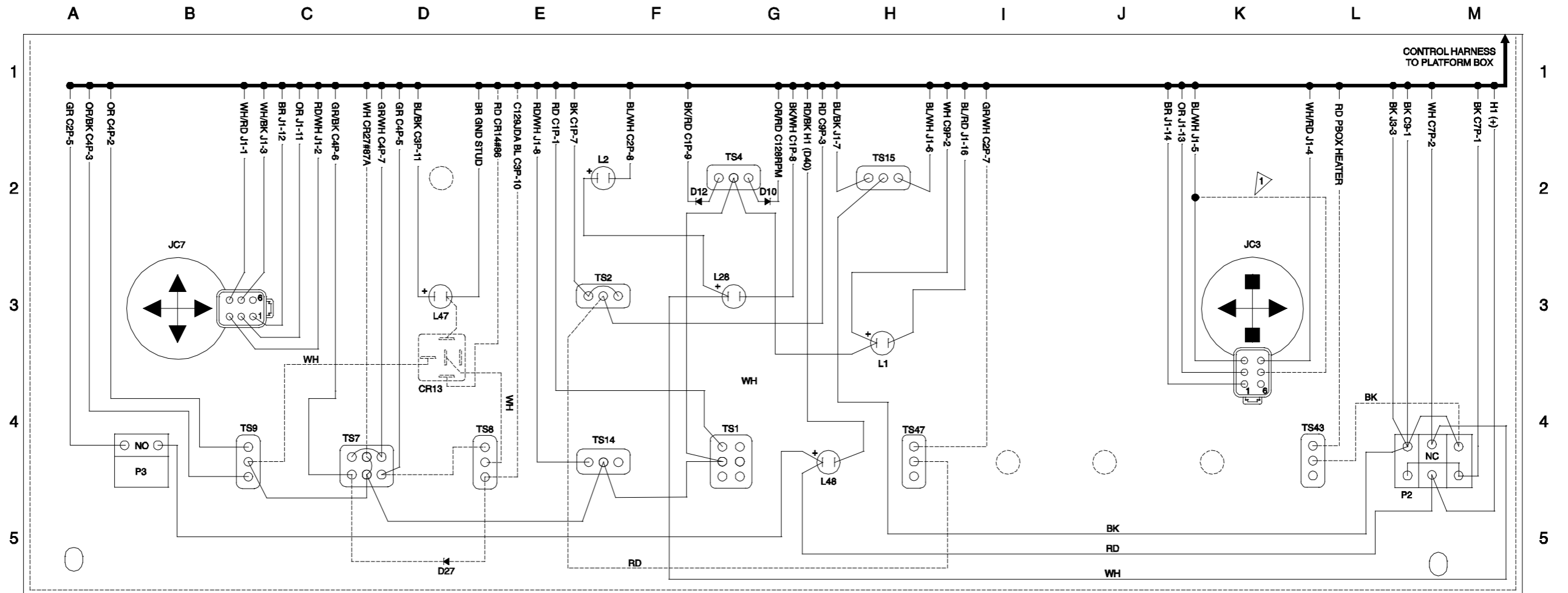
**Platform Control Box Wiring Diagram,
Perkins 404F-22 Models (ANSI • CSA)**



Platform Control Box Wiring Diagram, Perkins 404F-22 Models (ANSI • CSA)



Platform Control Box Switch Panel Wiring Diagram, Perkins 404F-22 Models (ANSI • CSA)



COMPONENT INDEX

C1	CAPACITOR, JIB CIRCUIT (S-65 OPTION)
CR13	JIB SELECT RELAY (S-65 OPTION)
CR14	JIB VALVE RELAY (S-65 OPTION)
CR27	RELAY - BRAKE CIRCUIT (LIFT / DRIVE OPTION)
CR30	RELAY - LIMIT SWITCH CIRCUIT (LIFT / DRIVE OPTION)
H1	TILT ALARM
JC3	JOYSTICK - DRIVE / STEER
JC7	JOYSTICK - PRIMARY BOOM UP / DOWN, EXTEND / RETRACT, TURNTABLE ROTATE
L1	LED - DRIVE ENABLE
L2	LED - CHECK ENGINE
L28	LED - WAIT TO START (GLOW PLUGS)
L47	LED - CABLE TENSION
L48	LED - TILT ALARM
P2	EMERGENCY STOP BUTTON
P3	HORN BUTTON
TS1	AUXILIARY PUMP TOGGLE SWITCH
TS2	ENGINE START TOGGLE SWITCH
TS4	RPM SELECT TOGGLE SWITCH
TS7	PLATFORM ROTATE TOGGLE SWITCH

TS8	JIB BOOM UP / DOWN TOGGLE SWITCH (S-65 OPTION)
TS9	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
TS14	DRIVE SPEED TOGGLE SWITCH
TS15	DRIVE ENABLE TOGGLE SWITCH
TS43	PLAT. BOX HEATER (OPTION)
TS47	GENERATOR (OPTION)
U13	ALC500 JOYSTICK CONTROLLER CARD

NOTE: DASHED LINES INDICATE OPTIONS.

ROCKER / STEER OPTION.

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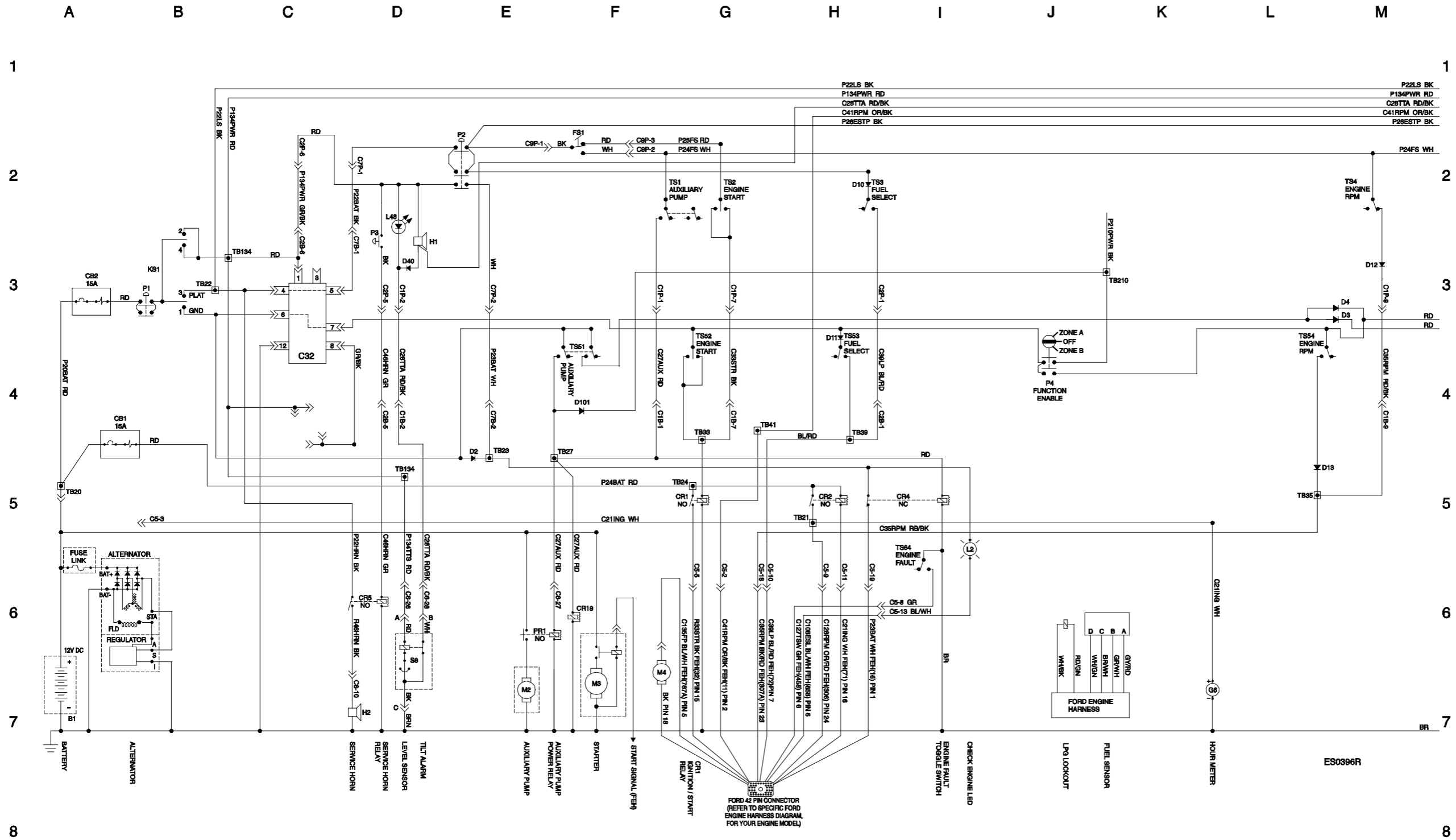
**Platform Control Box Switch Panel Wiring Diagram,
Perkins 404F-22 Models (ANSI • CSA)**



**Electrical Schematic, S-60X • S-60XC
Ford MSG-425 EFI Models (ANSI • CSA)**

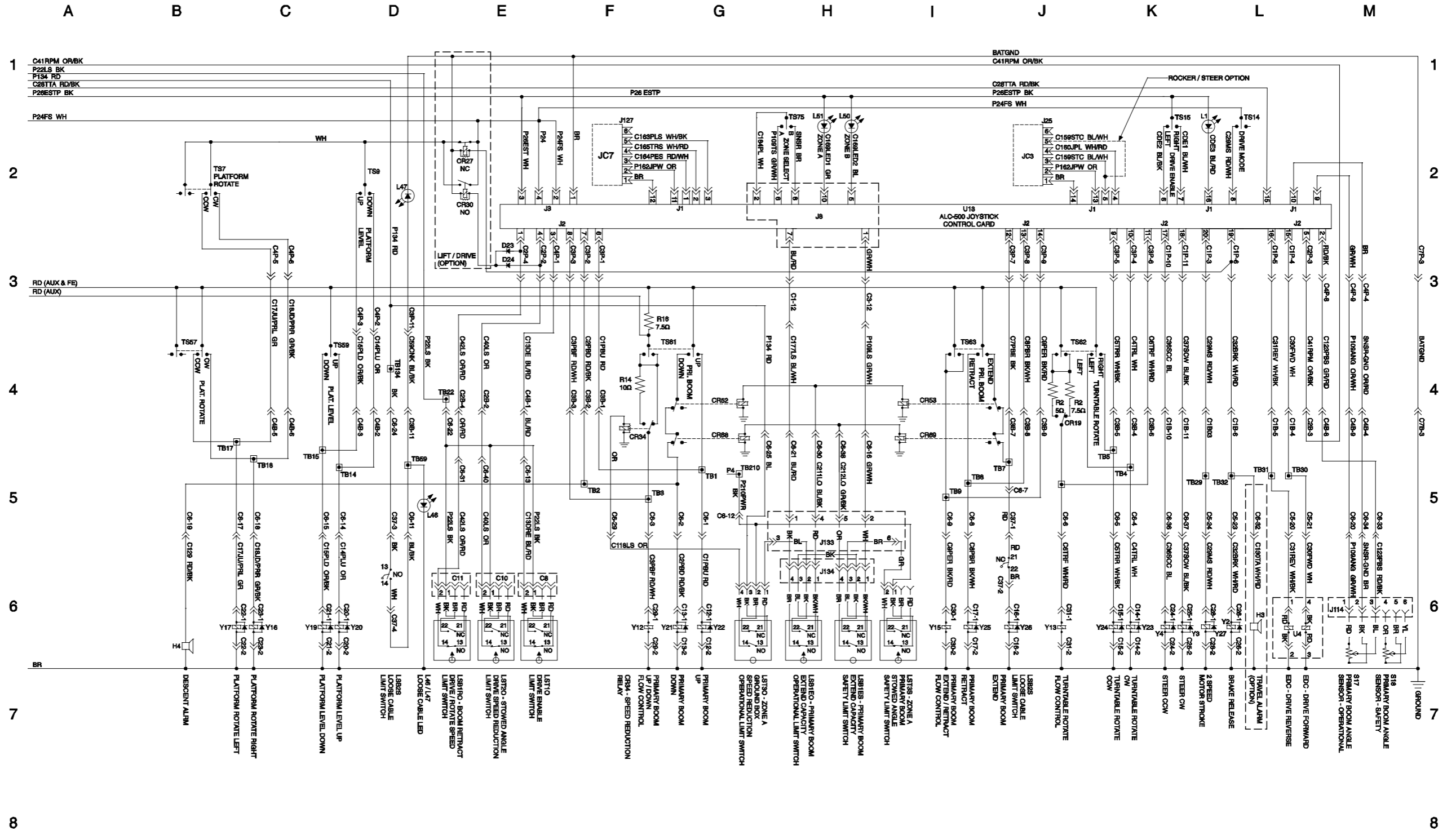


Electrical Schematic, S-60X • S-60XC Ford MSG-425 EFI Models (ANSI • CSA)



Electrical Schematic, S-60X • S-60XC

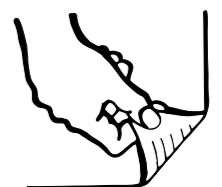
Ford MSG-425 EFI Models (ANSI • CSA)



**Electrical Schematic, S-60X • S-60XC
Ford MSG-425 EFI Models (ANSI • CSA)**

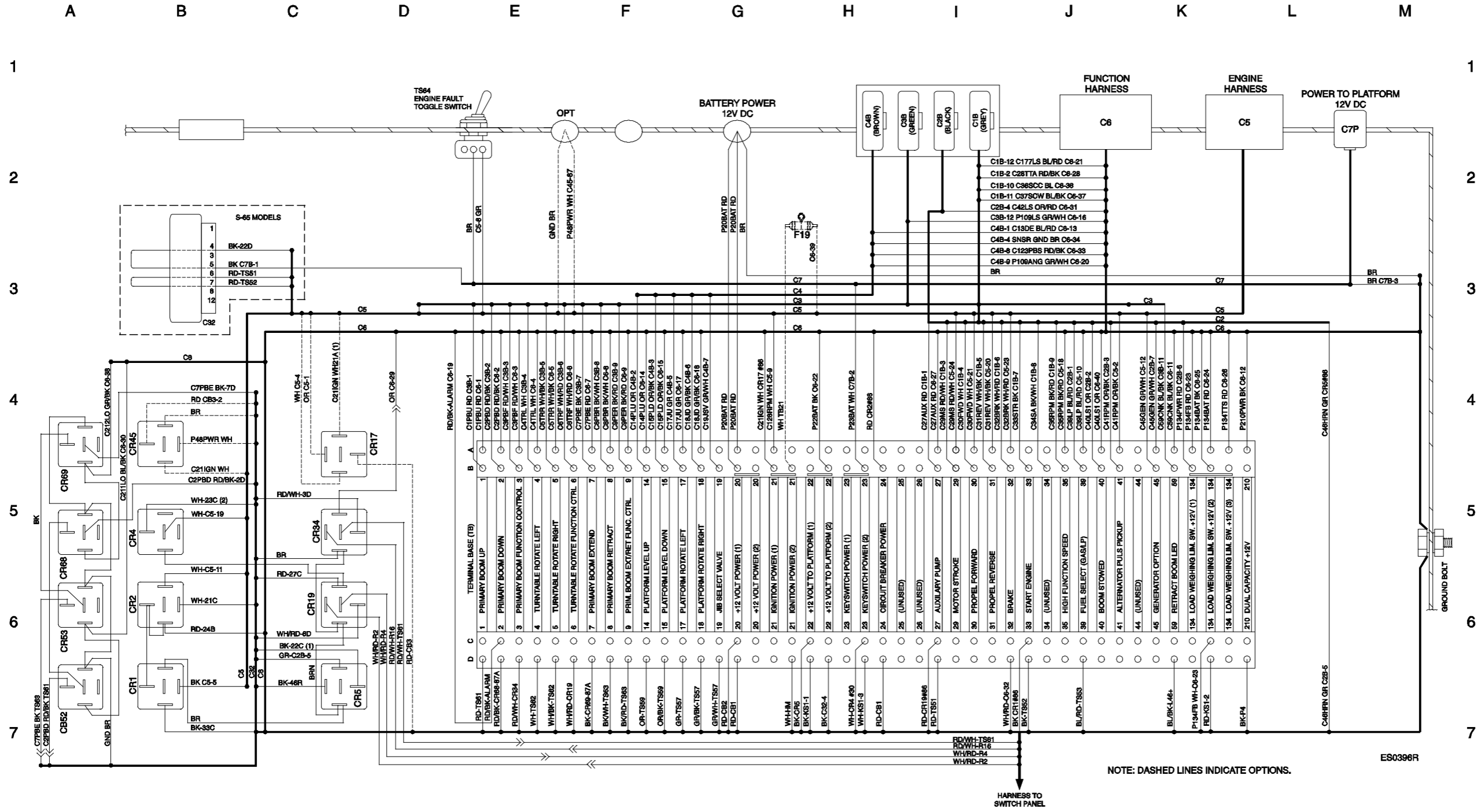


**Ground Control Box Terminal Strip Wiring Diagram, S-60X • S-60XC
Ford MSG-425 EFI Models (ANSI • CSA)**



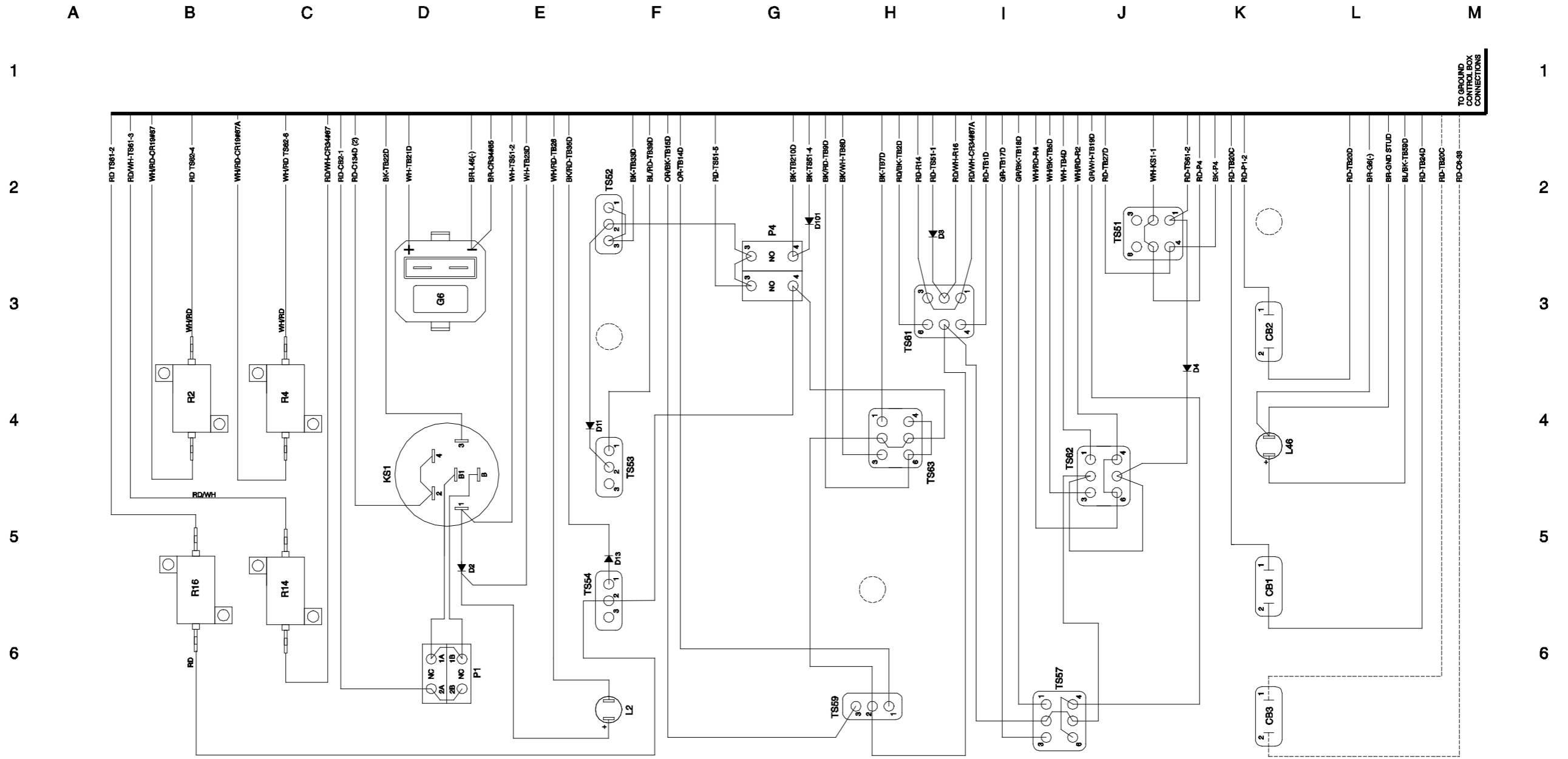
Ground Control Box Terminal Strip Wiring Diagram, S-60X • S-60XC

Ford MSG-425 EFI Models (ANSI • CSA)



Ground Control Box Switch Panel Wiring Diagram, S-60X • S-60XC

Ford MSG-425 EFI Models (ANSI • CSA)

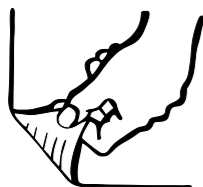


COMPONENT INDEX - GROUND CONTROLS		
CB1	ENGINE CIRCUIT BREAKER, 15A	
CB2	CONTROLS CIRCUIT BREAKER, 15A	
CB3	CIRCUIT BREAKER, 15A (OPTION)	
CB7	HIGH IDLE CIRCUIT BREAKER	
CR1	START RELAY	
CR2	IGNITION / FUEL RELAY	
CR4	HIGH IDLE RELAY	
CR5	HORN RELAY	
CR17	HYDRAULIC OIL COOLER RELAY (OPTION)	
CR19	TURNTABLE SPEED REDUCTION RELAY	
CR23	DRIVE LIGHTS RELAY (OPTION)	
CR34	PRIMARY BOOM SPEED REDUCTION RELAY	
G6	HOUR METER	
KS1	KEY SWITCH	
L2	LED - CHECK ENGINE	
L46	LED - CABLE TENSION	
P1	EMERGENCY STOP BUTTON	
P4	FUNCTION ENABLE SWITCH	
R2	RESISTOR, 5Ω, TURNTABLE ROTATE SPEED	
R4	RESISTOR, 7.5Ω, TURNTABLE ROTATE SPEED	
R14	RESISTOR, 10Ω, PRIMARY BOOM UPPER ZONE SPEED	
R16	RESISTOR, 7.5Ω, PRIMARY BOOM UP / DOWN SPEED	
TS51	AUXILIARY PUMP TOGGLE SWITCH	
TS52	ENGINE START TOGGLE SWITCH	
TS53	FUEL SELECT TOGGLE SWITCH	
TS54	RPM SELECT TOGGLE SWITCH	
TS57	PLATFORM ROTATE TOGGLE SWITCH	
TS59	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH	
TS61	PRIMARY BOOM UP / DOWN TOGGLE SWITCH	
TS62	TURNTABLE ROTATE TOGGLE SWITCH	
TS63	PRIMARY BOOM EXTEND / RETRACT TOGGLE SWITCH	

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**Ground Control Box Switch Panel Wiring Diagram,
S-60X • S-60XC, Ford MSG-425 EFI Models (ANSI • CSA)**

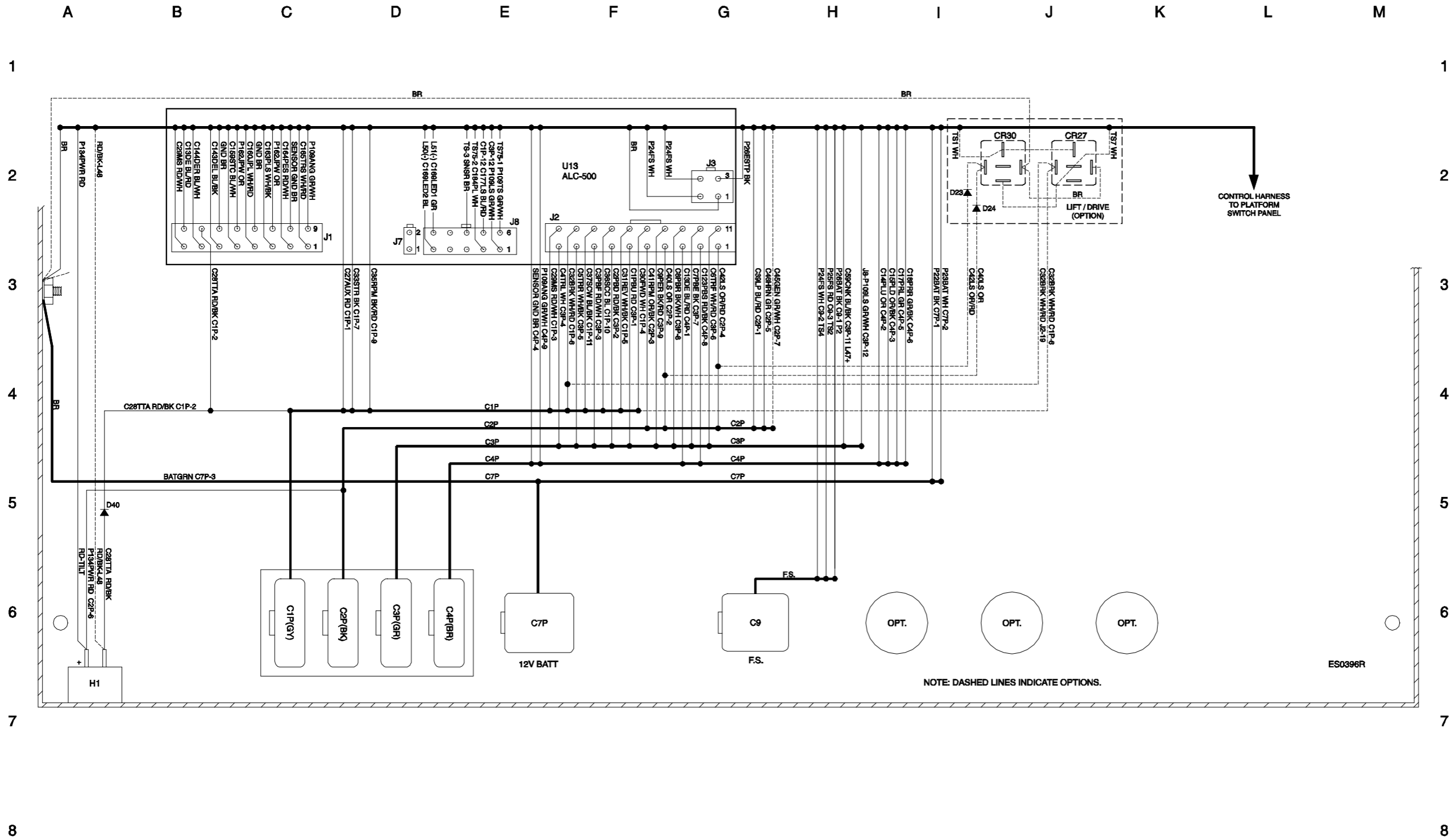


**Platform Control Box Wiring Diagram, S-60X • S-60XC
Ford MSG-425 EFI Models (ANSI • CSA)**



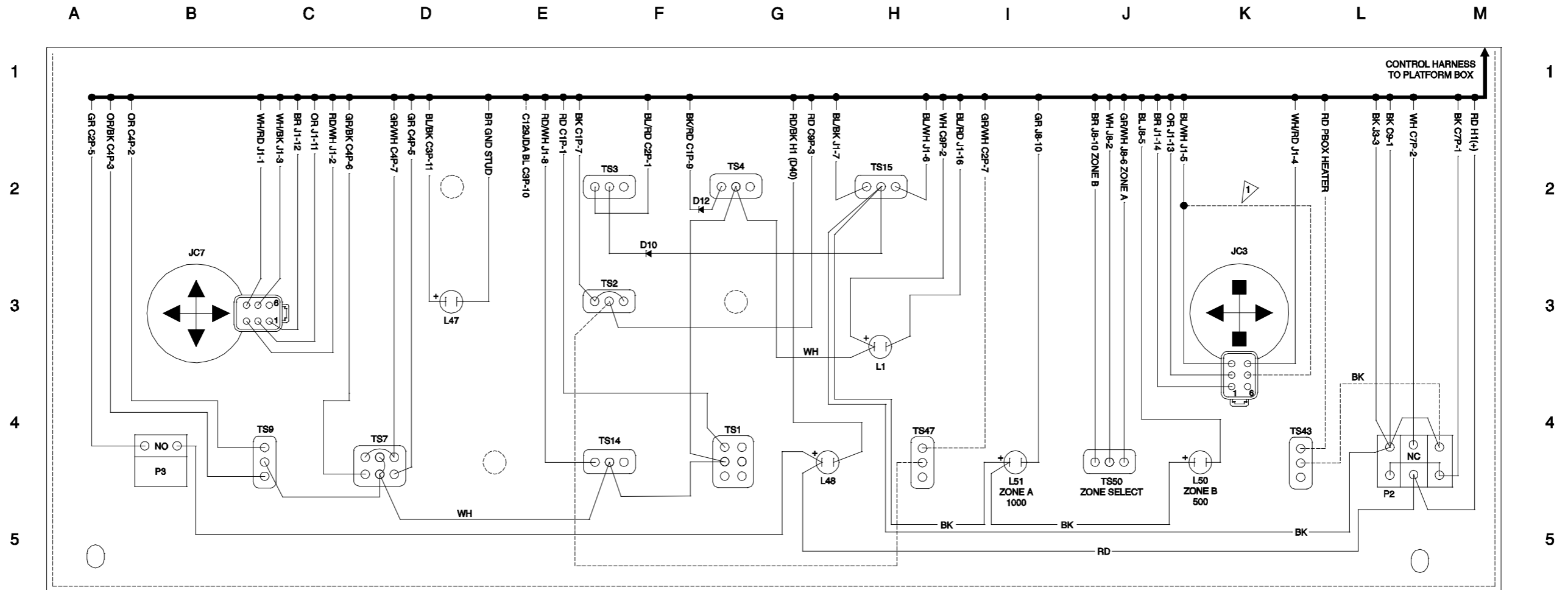
Platform Control Box Wiring Diagram, S-60X • S-60XC

Ford MSG-425 EFI Models (ANSI • CSA)



Platform Control Box Switch Panel Wiring Diagram, S-60X • S-60XC

Ford MSG-425 EFI Models (ANSI • CSA)



COMPONENT INDEX

C1	CAPACITOR, JIB CIRCUIT (S-65 OPTION)
CR13	JIB SELECT RELAY (S-65 OPTION)
CR14	JIB VALVE RELAY (S-65 OPTION)
CR27	BRAKE CIRCUIT (LIFT / DRIVE OPTION)
CR30	LIMIT SWITCH (LIFT / DRIVE OPTION)
H1	TILT ALARM
JC3	JOYSTICK - DRIVE / STEER
JC7	JOYSTICK - PRIMARY BOOM UP / DOWN, EXTEND / RETRACT, TURNTABLE ROTATE
L1	LED - DRIVE ENABLE
L47	LED - CABLE TENSION
L48	LED - TILT ALARM
L50	LED - ZONE A
L51	LED - ZONE B
P2	EMERGENCY STOP BUTTON
P3	HORN BUTTON
TS1	AUXILIARY PUMP TOGGLE SWITCH
TS2	ENGINE START TOGGLE SWITCH
TS3	FUEL SELECT TOGGLE SWITCH
TS4	RPM SELECT TOGGLE SWITCH

TS7	PLATFORM ROTATE TOGGLE SWITCH
TS9	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
TS14	DRIVE SPEED TOGGLE SWITCH
TS15	DRIVE ENABLE TOGGLE SWITCH
TS43	PLAT. BOX HEATER (OPTION)
TS47	GENERATOR (OPTION)
TS50	ZONE SELECT TOGGLE SWITCH
U13	ALC500 JOYSTICK CONTROLLER CARD

ROCKER / STEER OPTION.

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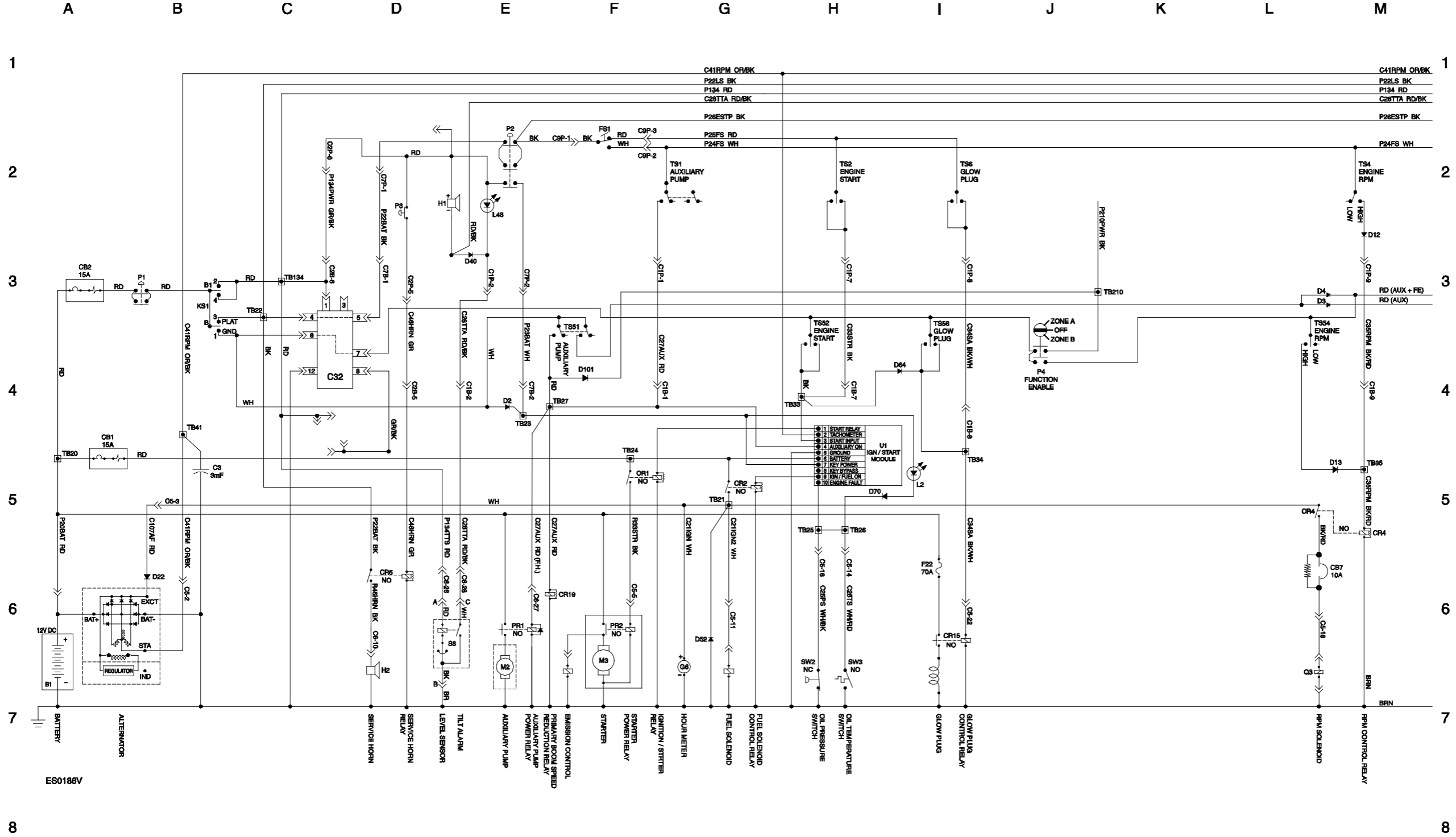
**Platform Control Box Switch Panel Wiring Diagram, S-60X • S-60XC
Ford MSG-425 EFI Models (ANSI • CSA)**



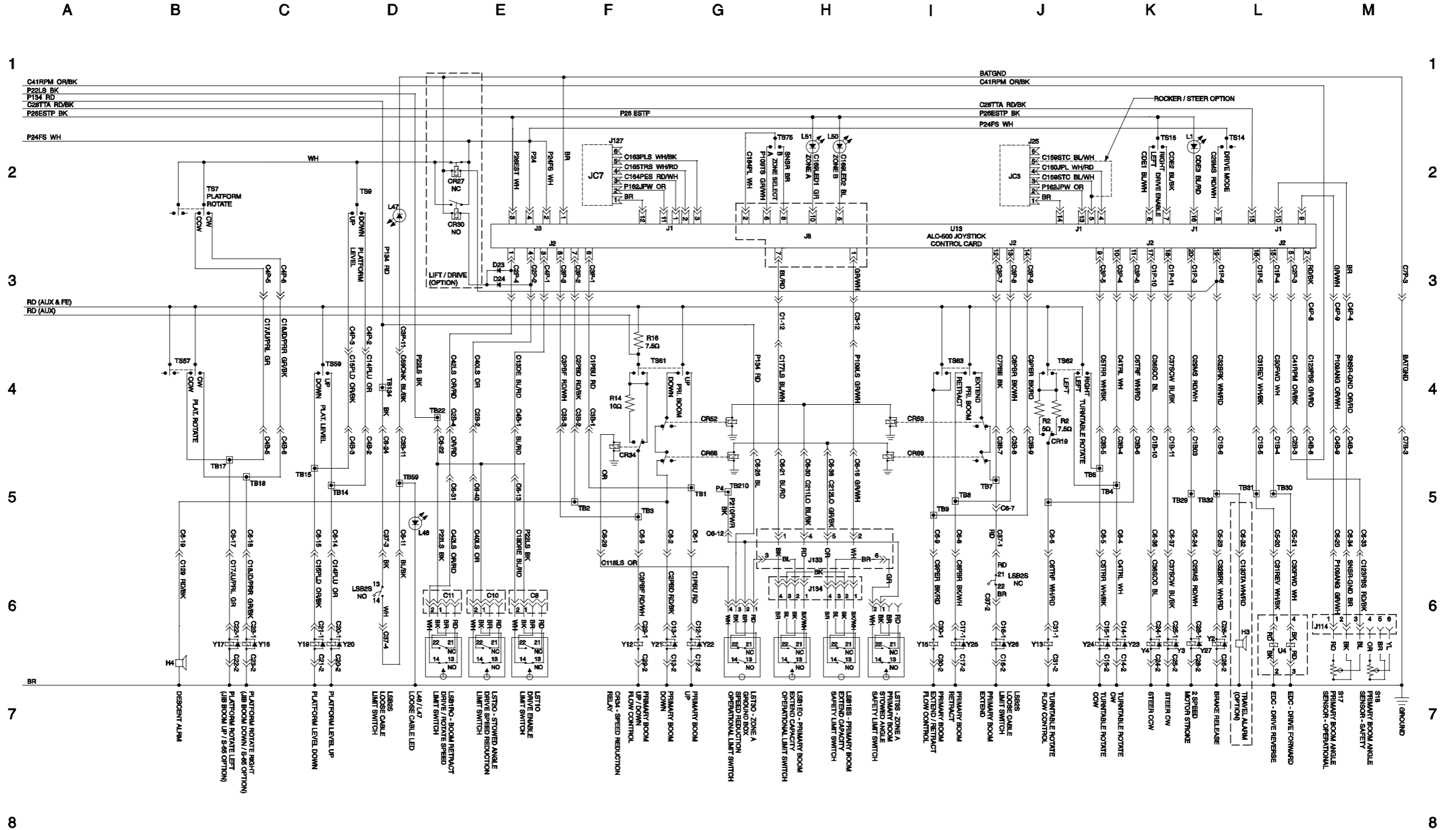
Electrical Schematic, S-60X • S-60XC, Deutz D2011L03i Models (ANSI • CSA)



Electrical Schematic, S-60X • S-60XC, Deutz D2011L03i Models (ANSI • CSA)



Electrical Schematic, S-60X • S-60XC, Deutz D2011L03i Models (ANSI • CSA)



**Electrical Schematic, S-60X • S-60XC,
Deutz D2011L03i Models (ANSI • CSA)**

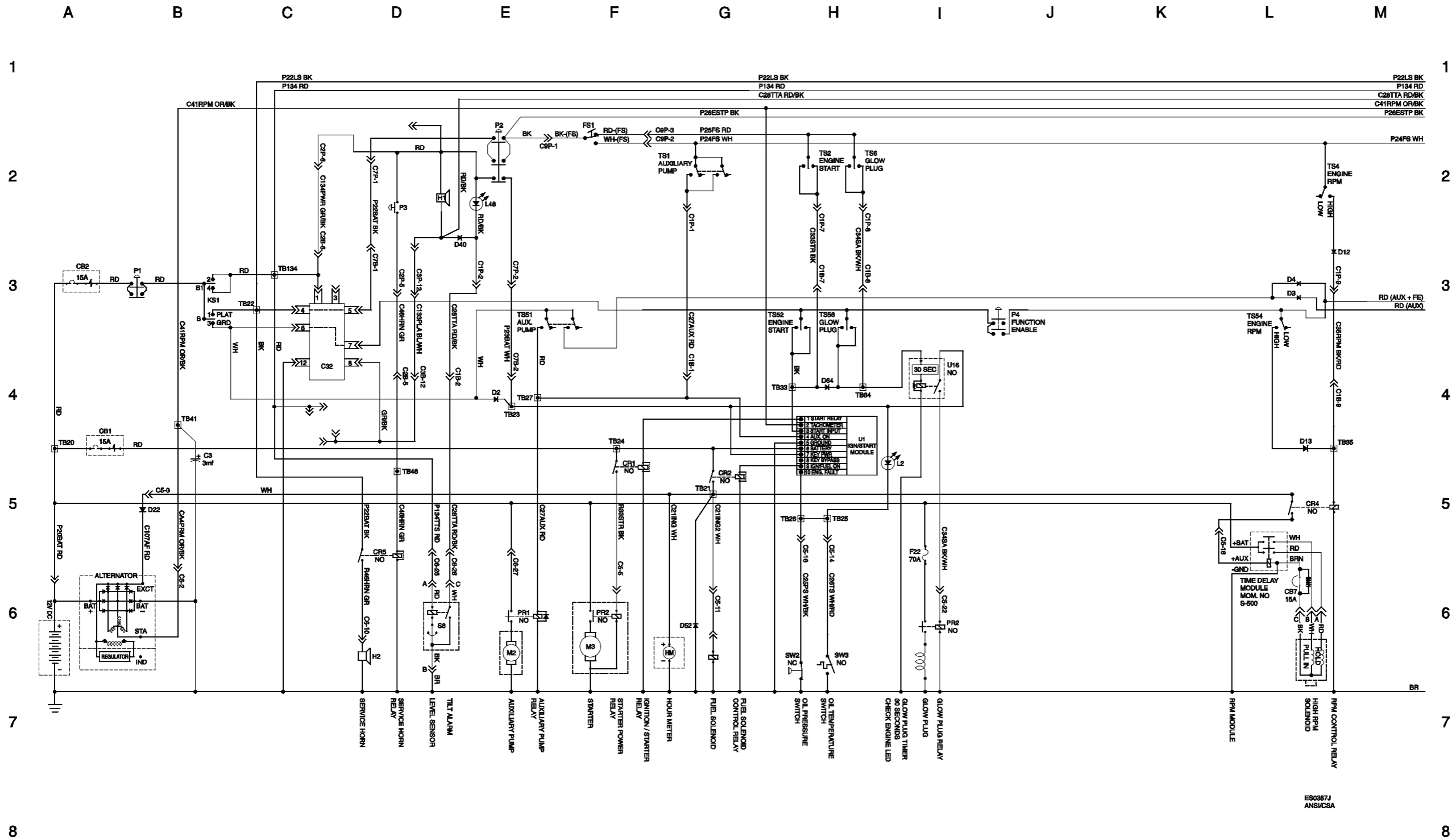


**Electrical Schematic, S-60X • S-60XC
Deutz TD2011L04i Models (ANSI • CSA)**



Electrical Schematic, S-60X • S-60XC

Deutz TD2011L04i Models (ANSI • CSA)



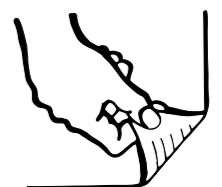
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ANSI/CSA



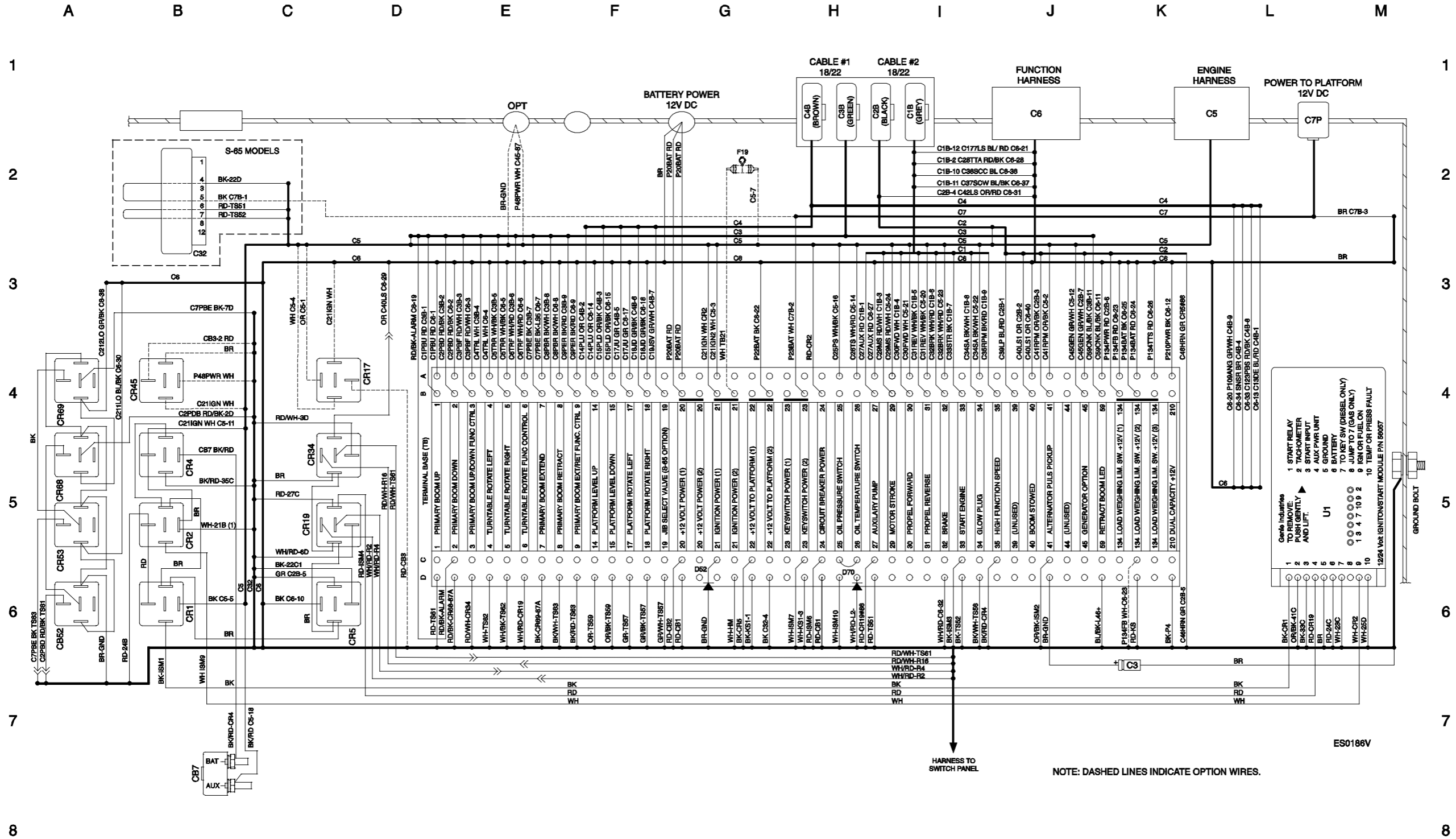
**Electrical Schematic, S-60X • S-60XC
Deutz TD2011L04i Models (ANSI • CSA)**



**Ground Control Box Terminal Strip Wiring Diagram, S-60X • S-60XC
Deutz D2011L03i • TD2011L04i Models (ANSI • CSA)**

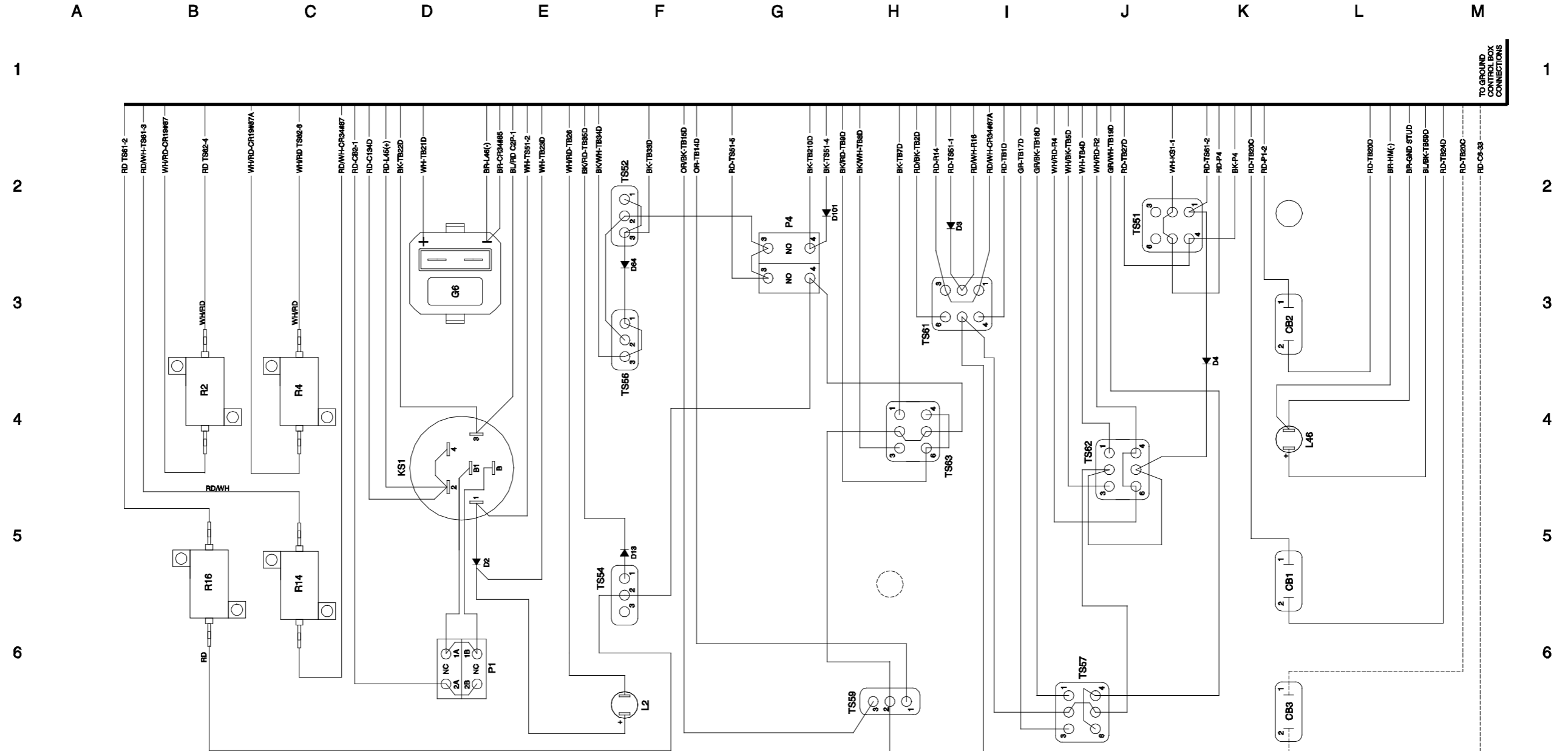


Ground Control Box Terminal Strip Wiring Diagram, S-60X • S-60XC, Deutz D2011L03i • TD2011L04i Models (ANSI • CSA)



Ground Control Box Switch Panel Wiring Diagram, S-60X • S-60XC

Deutz D2011L03i • TD2011L04i Models (ANSI • CSA)

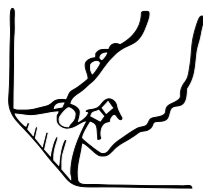


COMPONENT INDEX - GROUND CONTROLS					
CB1	ENGINE CIRCUIT BREAKER, 15A	L2	LED - CHECK ENGINE	TS61	PRIMARY BOOM UP / DOWN TOGGLE SWITCH
CB2	CONTROLS CIRCUIT BREAKER, 15A	L46	LED - CABLE TENSION	TS62	TURNTABLE ROTATE TOGGLE SWITCH
CB3	CIRCUIT BREAKER, 15A (OPTION)	P1	EMERGENCY STOP BUTTUN	TS63	PRIMARY BOOM EXTEND / RETRACT TOGGLE SWITCH
CB7	HIGH IDLE CIRCUIT BREAKER	P4	FUNCTION ENABLE SWITCH	U1	IGNITION START MODULE
CR1	START RELAY	R2	RESISTOR, 5Ω, TURNTABLE ROTATE SPEED	NOTE: DASHED LINES INDICATE OPTIONS.	
CR2	IGNITION / FUEL RELAY	R4	RESISTOR, 7.5Ω, TURNTABLE ROTATE SPEED		
CR4	HIGH IDLE RELAY	R14	RESISTOR, 10Ω, PRIMARY BOOM UPPER ZONE SPEED		
CR5	HORN RELAY	R16	RESISTOR, 7.5Ω, PRIMARY BOOM UP / DOWN SPEED		
CR17	HYDRAULIC OIL COOLER RELAY (OPTION)	TS51	AUXILIARY PUMP TOGGLE SWITCH		
CR19	TURNTABLE SPEED REDUCTION RELAY	TS52	ENGINE START TOGGLE SWITCH		
CR34	PRIMARY BOOM SPEED REDUCTION RELAY	TS54	RPM SELECT TOGGLE SWITCH		
CR45	WORK LIGHTS RELAY (OPTION)	TS56	GLOW PLUG TOGGLE SWITCH		
G6	HOUR METER	TS57	PLATFORM ROTATE TOGGLE SWITCH		
K81	KEY SWITCH	TS69	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH		

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**Ground Control Box Switch Panel Wiring Diagram, S-60X • S-60XC
Deutz D2011L03i • TD2011L04i Models (ANSI • CSA)**

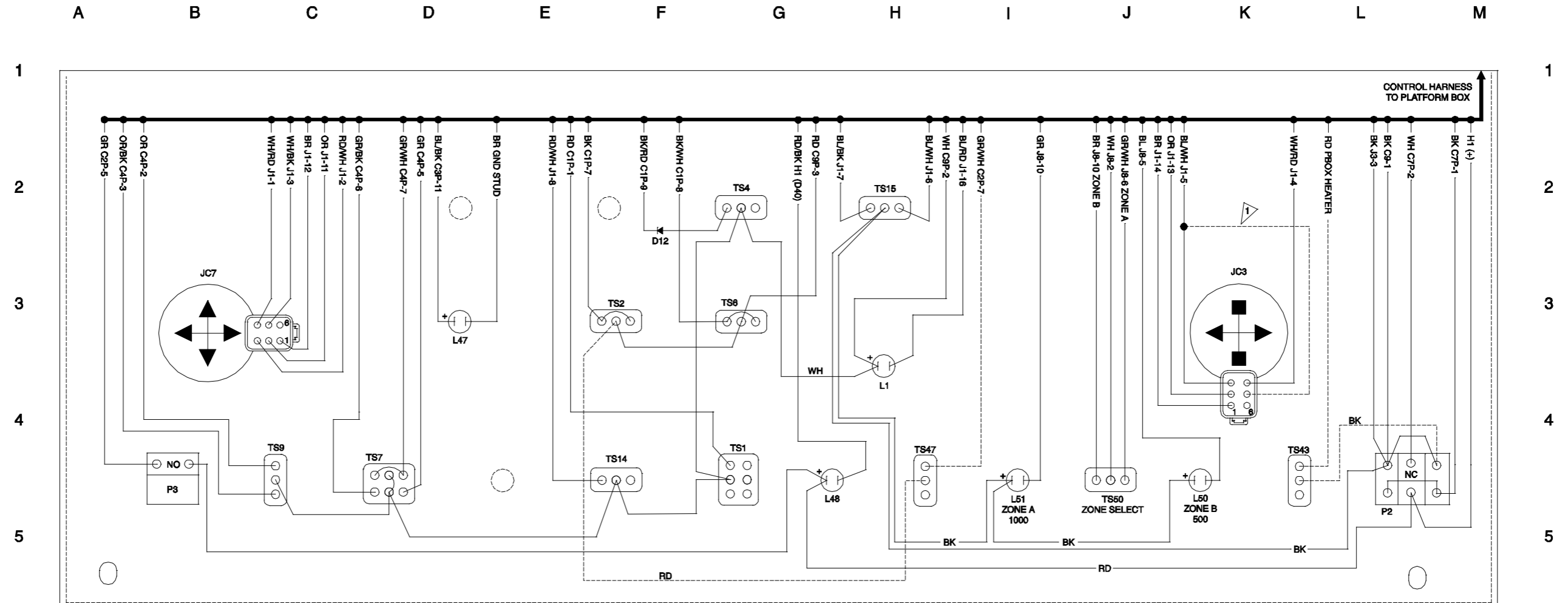


**Platform Control Box Wiring Diagram, S-60X • S-60XC
Deutz D2011L03i • TD2011L04i Models (ANSI • CSA)**



Platform Control Box Switch Panel Wiring Diagram, S-60X • S-60XC

Deutz D2011L03i • TD2011L04i Models (ANSI • CSA)



COMPONENT INDEX - GROUND CONTROLS

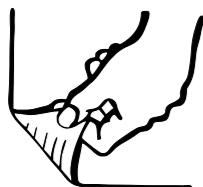
C1	CAPACITOR, JIB CIRCUIT (S-65 OPTION)
CR13	JIB SELECT RELAY (S-65 OPTION)
CR14	JIB VALVE RELAY (S-65 OPTION)
CR27	BRAKE CIRCUIT (LIFT / DRIVE OPTION)
CR30	LIMIT SWITCH (LIFT / DRIVE OPTION)
H1	TILT ALARM
JC3	JOYSTICK - DRIVE / STEER
JC7	JOYSTICK - PRIMARY BOOM UP / DOWN, EXTEND / RETRACT, TURNTABLE ROTATE
L1	LED - DRIVE ENABLE
L47	LED - CABLE TENSION
L48	LED - TILT ALARM
L50	LED - ZONE A
L51	LED - ZONE B
P2	EMERGENCY STOP BUTTON
P3	HORN BUTTON
TS1	AUXILIARY PUMP TOGGLE SWITCH
TS2	ENGINE START TOGGLE SWITCH
TS4	RPM SELECT TOGGLE SWITCH
TS6	GLOW PLUG TOGGLE SWITCH

TS7	PLATFORM ROTATE TOGGLE SWITCH
TS9	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
TS14	DRIVE SPEED TOGGLE SWITCH
TS15	DRIVE ENABLE TOGGLE SWITCH
TS43	PLAT. BOX HEATER (OPTION)
TS47	GENERATOR (OPTION)
TS50	ZONE SELECT TOGGLE SWITCH
U13	ALC500 JOYSTICK CONTROLLER CARD

NOTE: DASHED LINES INDICATE OPTIONS.
 ROCKER / STEER OPTION.

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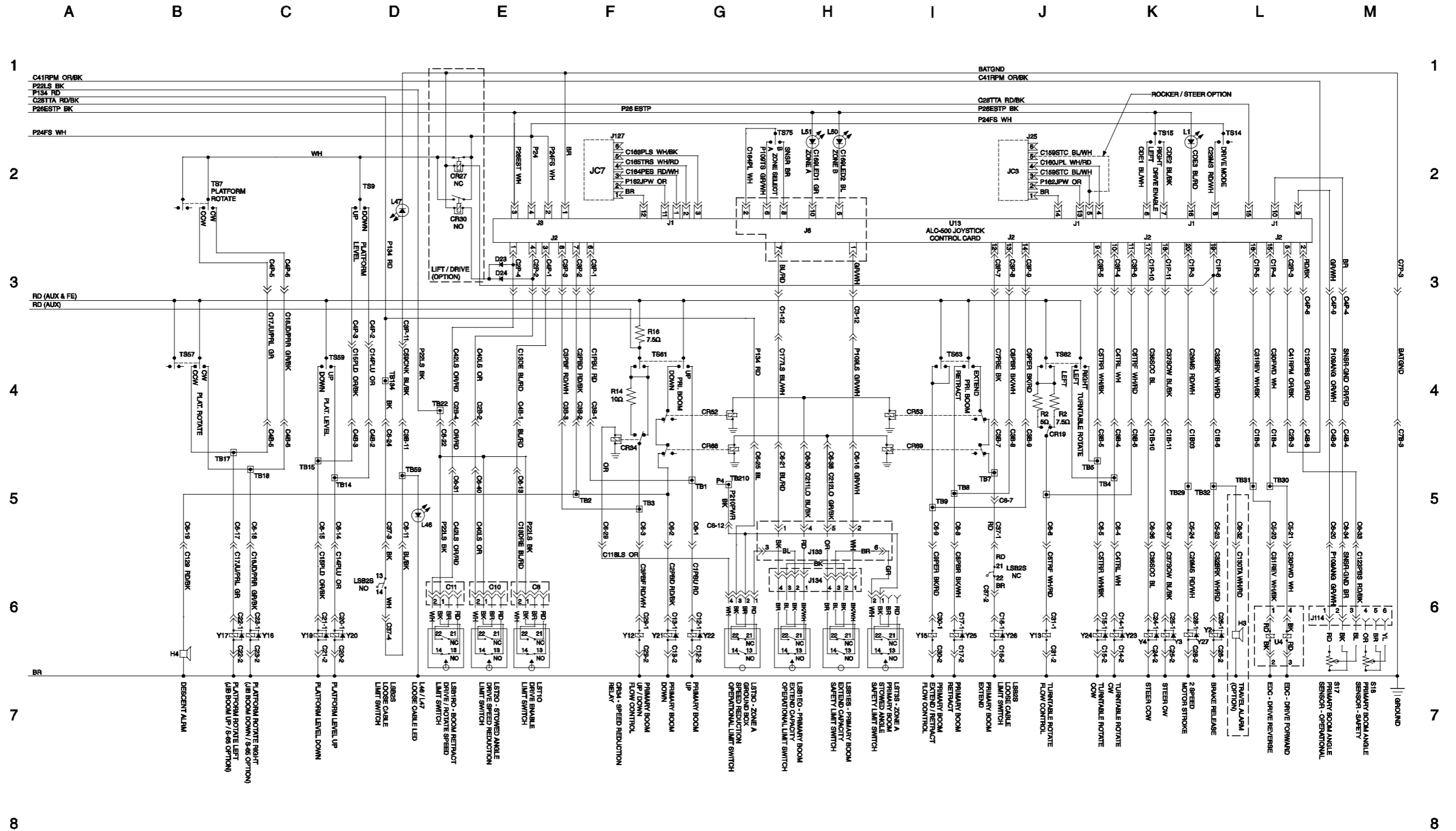
**Platform Control Box Switch Panel Wiring Diagram, S-60X • S-60XC
Deutz D2011L03i • TD2011L04i Models (ANSI • CSA)**



**Electrical Schematic, S-60X • S-60XC
Deutz D 2.9 L4 Models (ANSI • CSA)**



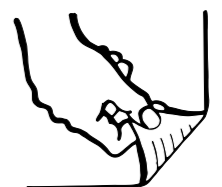
Electrical Schematic, S-60X • S-60XC, Deutz D 2.9 L4 Models (ANSI • CSA)



**Electrical Schematic, S-60X • S-60XC
Deutz D 2.9 L4 Models (ANSI • CSA)**

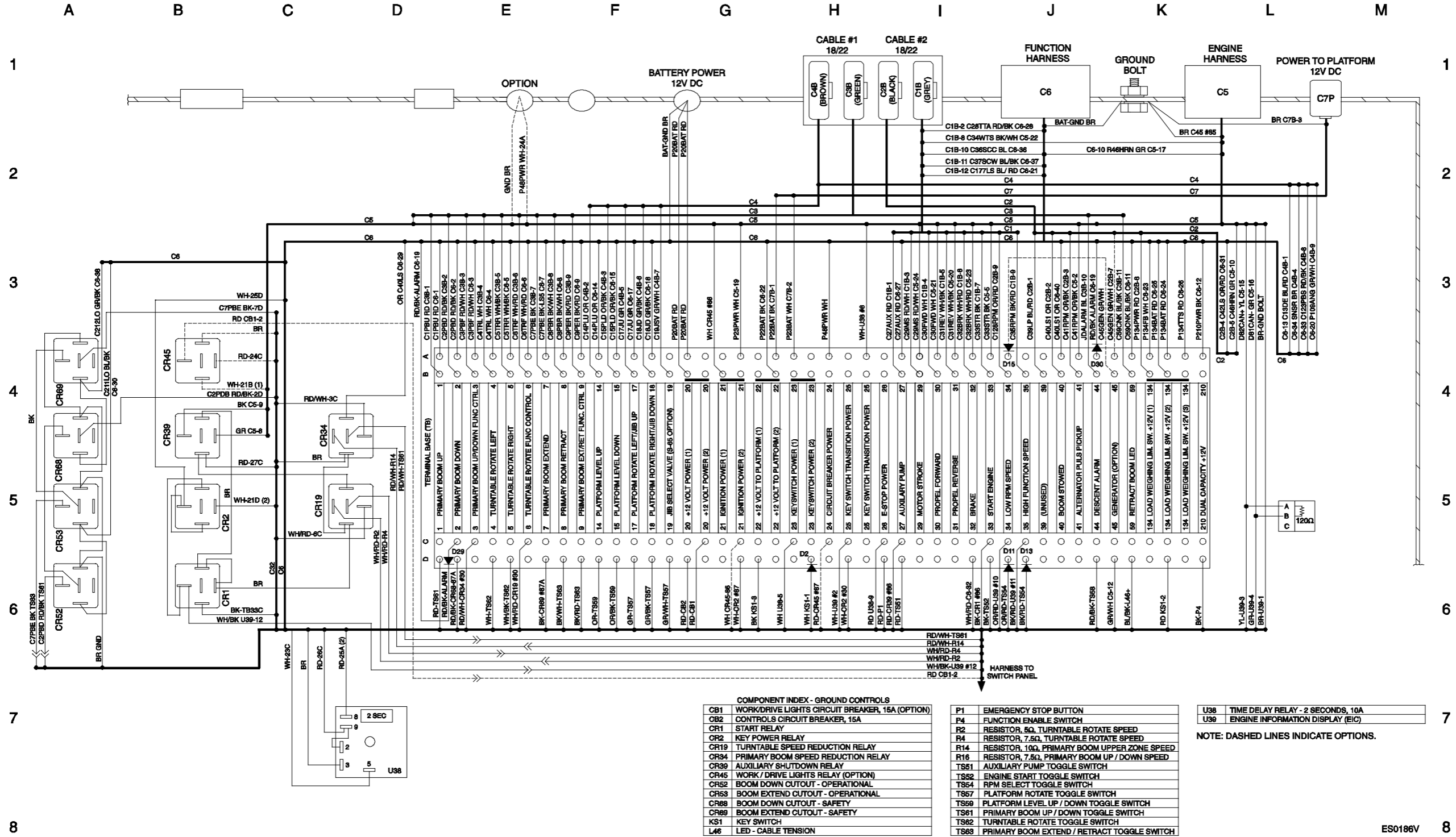


**Ground Control Box Terminal Strip Wiring Diagram, S-60X • S-60XC
Deutz D 2.9 L4 Models (ANSI • CSA)**



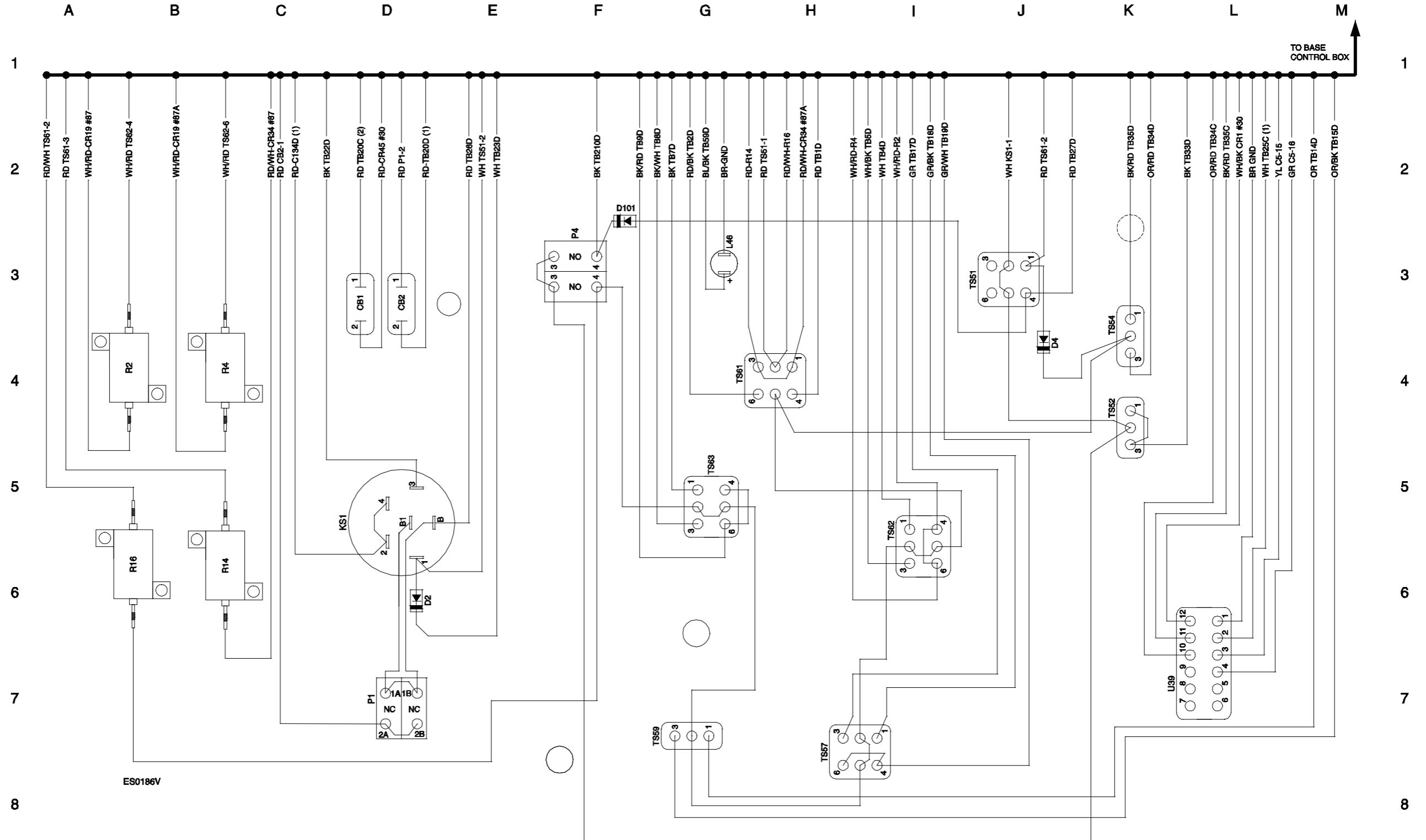
Ground Control Box Terminal Strip Wiring Diagram, S-60X • S-60XC

Deutz D 2.9 L4 Models (ANSI • CSA)



Ground Control Box Switch Panel Wiring Diagram, S-60X • S-60XC

Deutz D 2.9 L4 (ANSI • CSA)



**Ground Control Box Switch Panel Wiring Diagram, S-60X • S-60XC,
Deutz D 2.9 L4 (ANSI • CSA)**

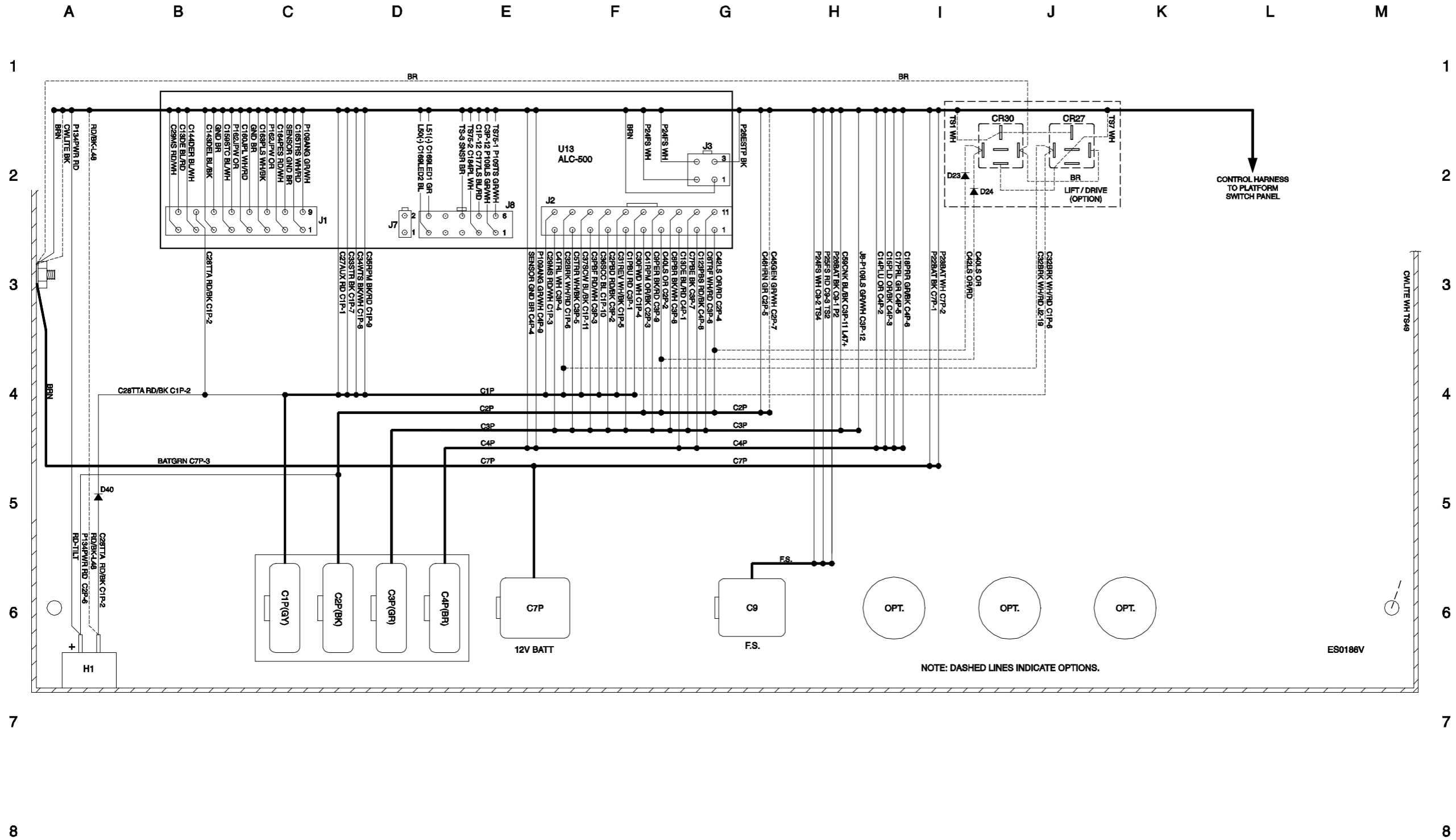


**Platform Control Box Wiring Diagram, S-60X • S-60XC
Deutz D 2.9 L4 Models (ANSI • CSA)**



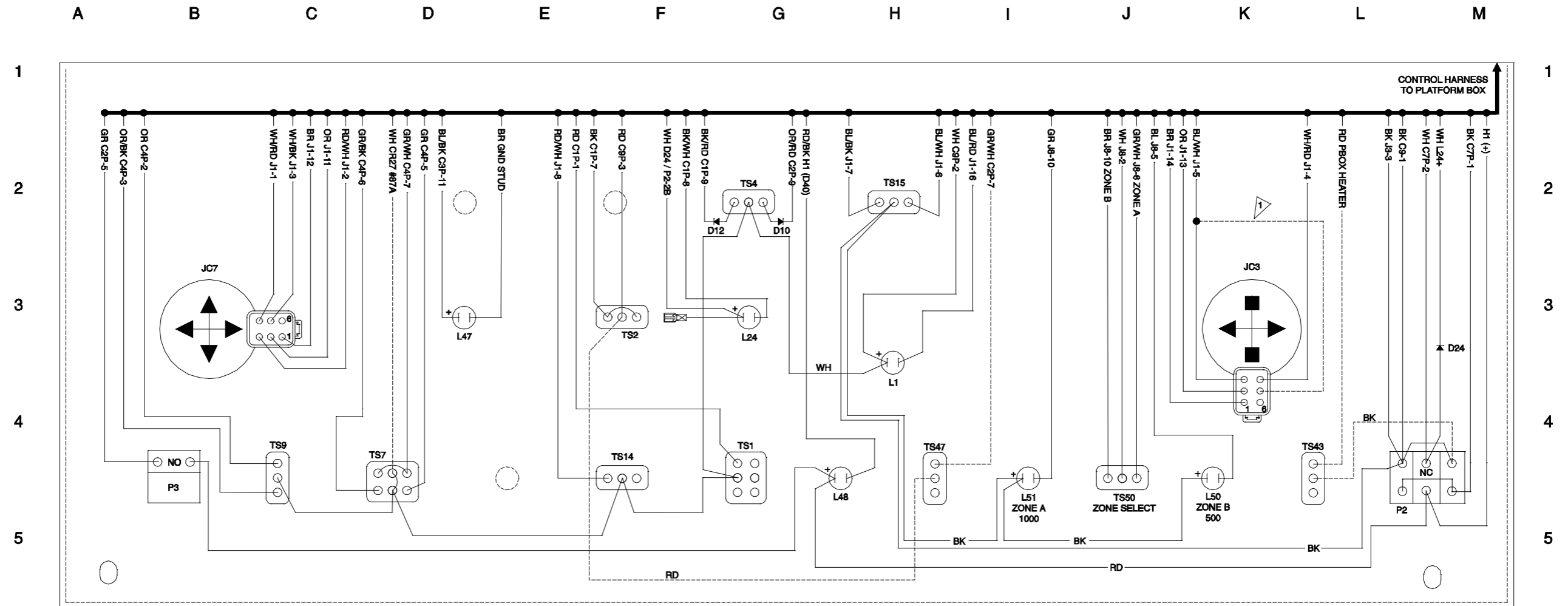
Platform Control Box Wiring Diagram, S-60X • S-60XC

Deutz D 2.9 L4 Models (ANSI • CSA)



Platform Control Box Switch Panel Wiring Diagram, S-60X • S-60XC

Deutz D 2.9 L4 Models (ANSI • CSA)



COMPONENT INDEX - GROUND CONTROLS

CR27	BRAKE CIRCUIT (LIFT / DRIVE OPTION)
CR30	LIMIT SWITCH (LIFT / DRIVE OPTION)
H1	TILT ALARM
JC3	JOYSTICK - DRIVE / STEER
JC7	JOYSTICK - PRIMARY BOOM UP / DOWN, EXTEND / RETRACT, TURNTABLE ROTATE
L1	LED - DRIVE ENABLE
L24	LED - GLOW PLUG
L47	LED - CABLE TENSION
L48	LED - TILT ALARM
L50	LED - ZONE A
L51	LED - ZONE B
P2	EMERGENCY STOP BUTTON
P3	HORN BUTTON
TS1	AUXILIARY PUMP TOGGLE SWITCH
TS2	ENGINE START TOGGLE SWITCH
TS4	RPM SELECT TOGGLE SWITCH

TS7	PLATFORM ROTATE TOGGLE SWITCH
TS9	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
TS14	DRIVE SPEED TOGGLE SWITCH
TS15	DRIVE ENABLE TOGGLE SWITCH
TS43	PLAT. BOX HEATER (OPTION)
TS47	GENERATOR (OPTION)
TS50	ZONE SELECT TOGGLE SWITCH
U13	ALCS00 JOYSTICK CONTROLLER CARD

NOTE: DASHED LINES INDICATE OPTIONS.
 ROCKER / STEER OPTION.

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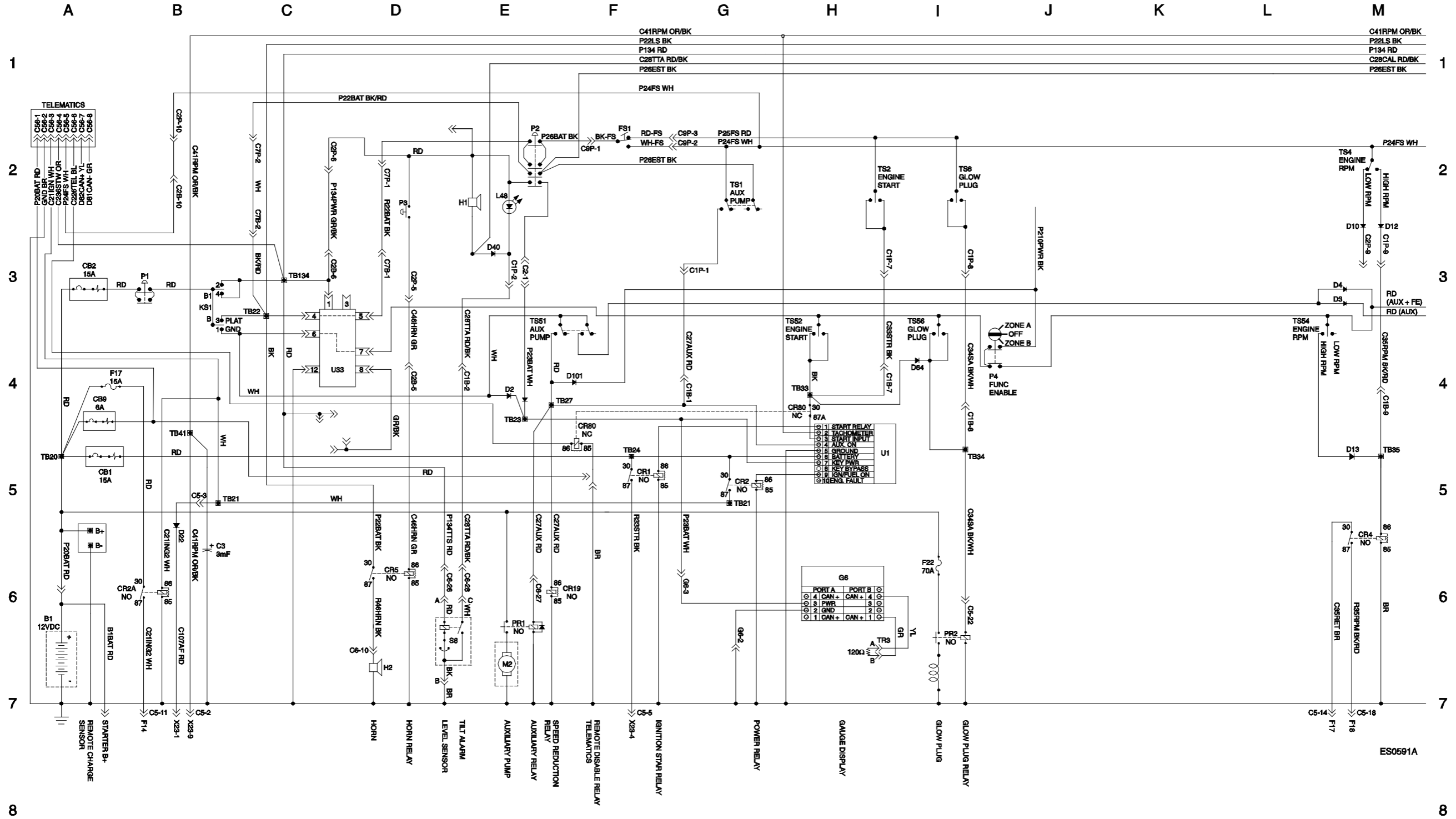
**Platform Control Box Switch Panel Wiring Diagram, S-60X • S-60XC
Deutz D 2.9 L4 Models (ANSI • CSA)**



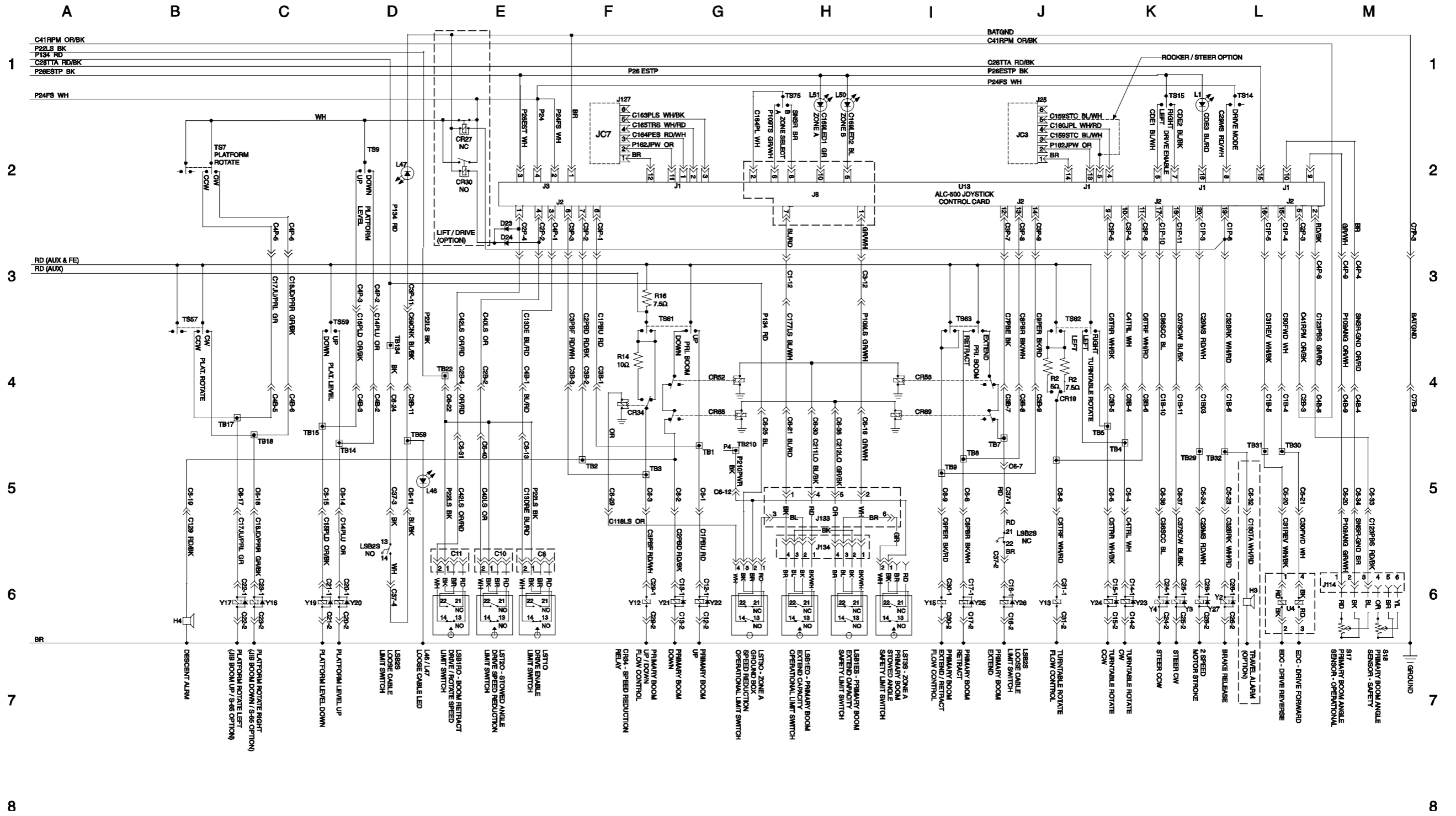
**Electrical Schematic, S-60X • S-60XC
Deutz D436 L3i Models (ANSI • CSA)**



Electrical Schematic, S-60X • S-60XC, Deutz D436 L3i Models (ANSI • CSA)



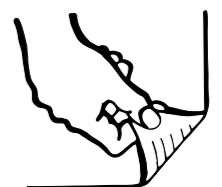
Electrical Schematic, S-60X • S-60XC, Deutz D436 L3i Models (ANSI • CSA)



**Electrical Schematic, S-60X • S-60XC
Deutz D436 L3i Models (ANSI • CSA)**

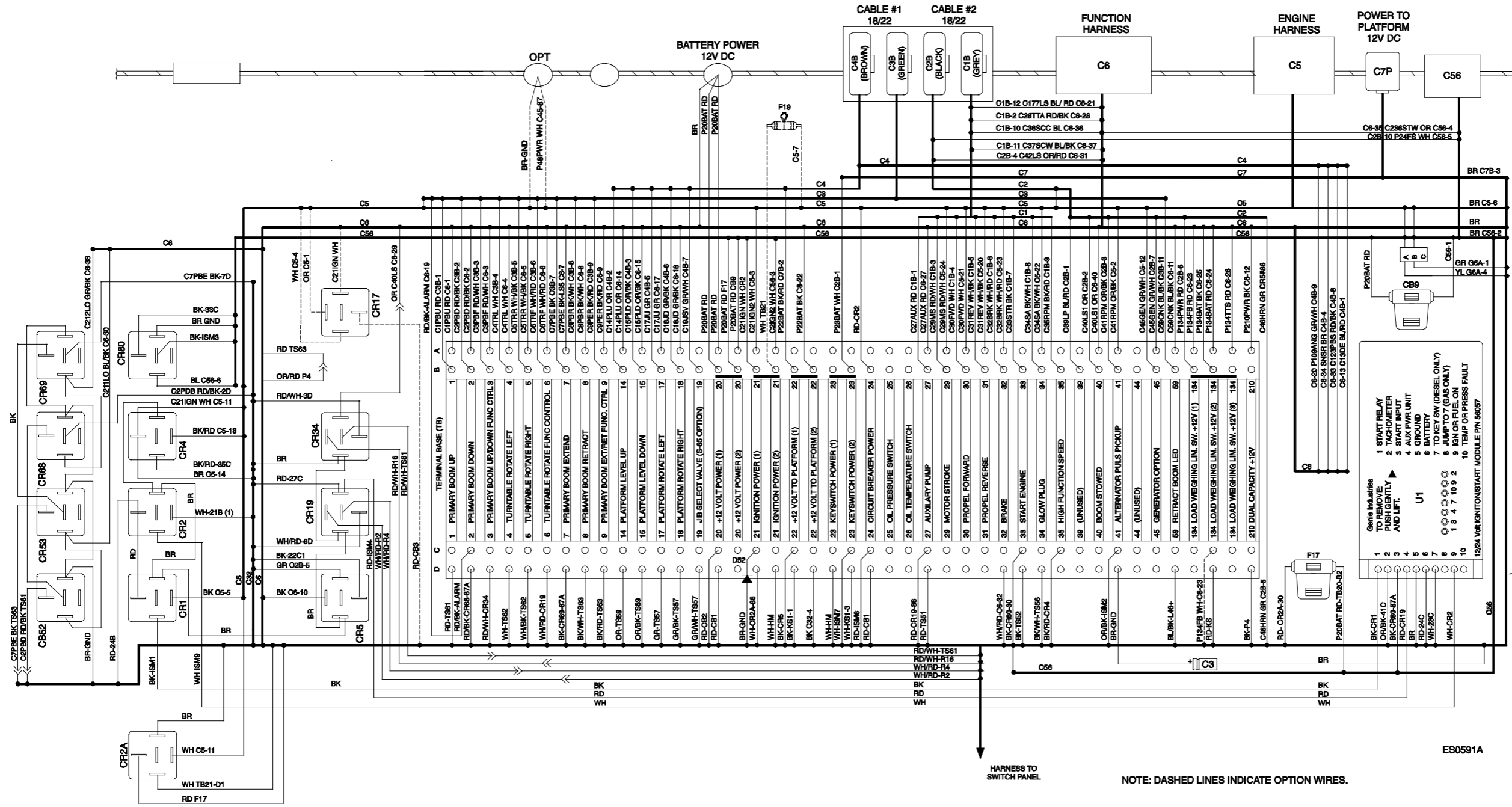


**Ground Control Box Terminal Strip Wiring Diagram, S-60X • S-60XC
Deutz D436 L3i Models (ANSI • CSA)**



Ground Control Box Terminal Strip Wiring Diagram, S-60X • S-60XC

Deutz D436 L3i Models (ANSI • CSA)



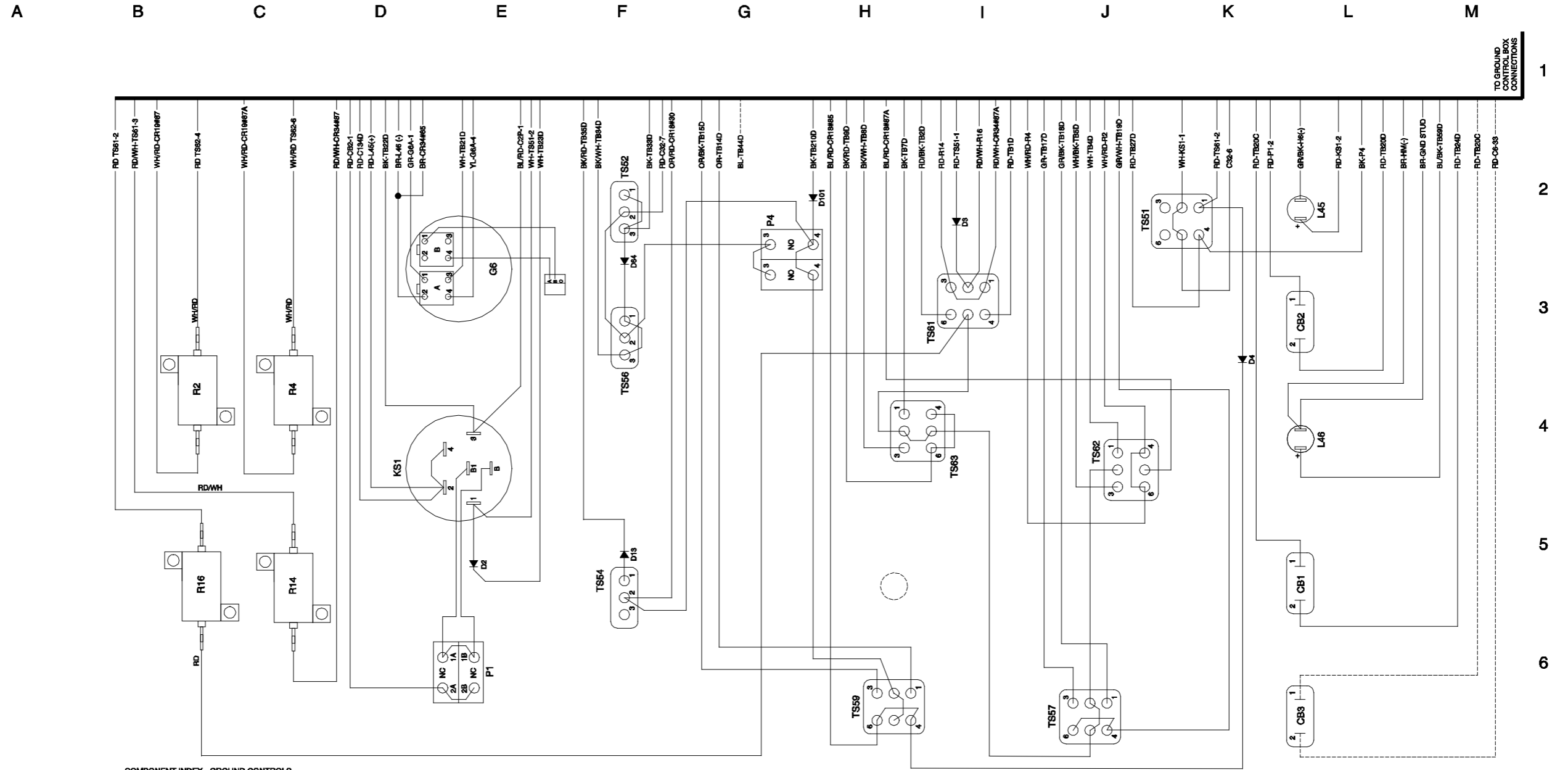
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NOTE: DASHED LINES INDICATE OPTION WIRES.



Ground Control Box Switch Panel Wiring Diagram, S-60X • S-60XC

Deutz D436 L3i (ANSI • CSA)



COMPONENT INDEX - GROUND CONTROLS

CB1	ENGINE CIRCUIT BREAKER, 15A
CB2	CONTROLS CIRCUIT BREAKER, 15A
CB3	CIRCUIT BREAKER, 15A (OPTION)
CB7	HIGH IDLE CIRCUIT BREAKER
CR1	START RELAY
CR2	IGNITION / FUEL RELAY
CR4	HIGH IDLE RELAY
CR5	HORN RELAY
CR17	HYDRAULIC OIL COOLER RELAY (OPTION)
CR19	TURNTABLE SPEED REDUCTION RELAY
CR23	DRIVE LIGHTS RELAY (OPTION)
CR34	PRIMARY BOOM SPEED REDUCTION RELAY
G6	HOUR METER
H6	PLATFORM OVERLOAD ALARM

KS1	KEY SWITCH
L45	LED - PLATFORM OVERLOAD
L46	LED - CABLE TENSION
P1	EMERGENCY STOP BUTTON
P4	FUNCTION ENABLE SWITCH
R2	RESISTOR, 5Ω, TURNTABLE ROTATE SPEED
R4	RESISTOR, 7.5Ω, TURNTABLE ROTATE SPEED
R14	RESISTOR, 10Ω, PRIMARY BOOM UPPER ZONE SPEED
R16	RESISTOR, 5Ω, PRIMARY BOOM UP / DOWN SPEED
TS51	AUXILIARY PUMP TOGGLE SWITCH
TS52	ENGINE START TOGGLE SWITCH
TS54	RPM SELECT TOGGLE SWITCH
TS56	GLOW PLUG TOGGLE SWITCH
TS57	PLATFORM ROTATE TOGGLE SWITCH

TS59	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
TS61	PRIMARY BOOM UP / DOWN TOGGLE SWITCH
TS62	TURNTABLE ROTATE TOGGLE SWITCH
TS63	PRIMARY BOOM EXTEND / RETRACT TOGGLE SWITCH
U1	IGNITION START MODULE
U33	LOAD SENSE MODULE
U34	TIME DELAY RELAY - 2 SECONDS, 10A

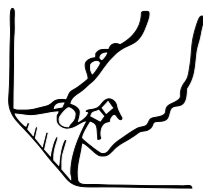
NOTE: DASHED LINES INDICATE OPTIONS.

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TO GROUND
CONNECTIONS



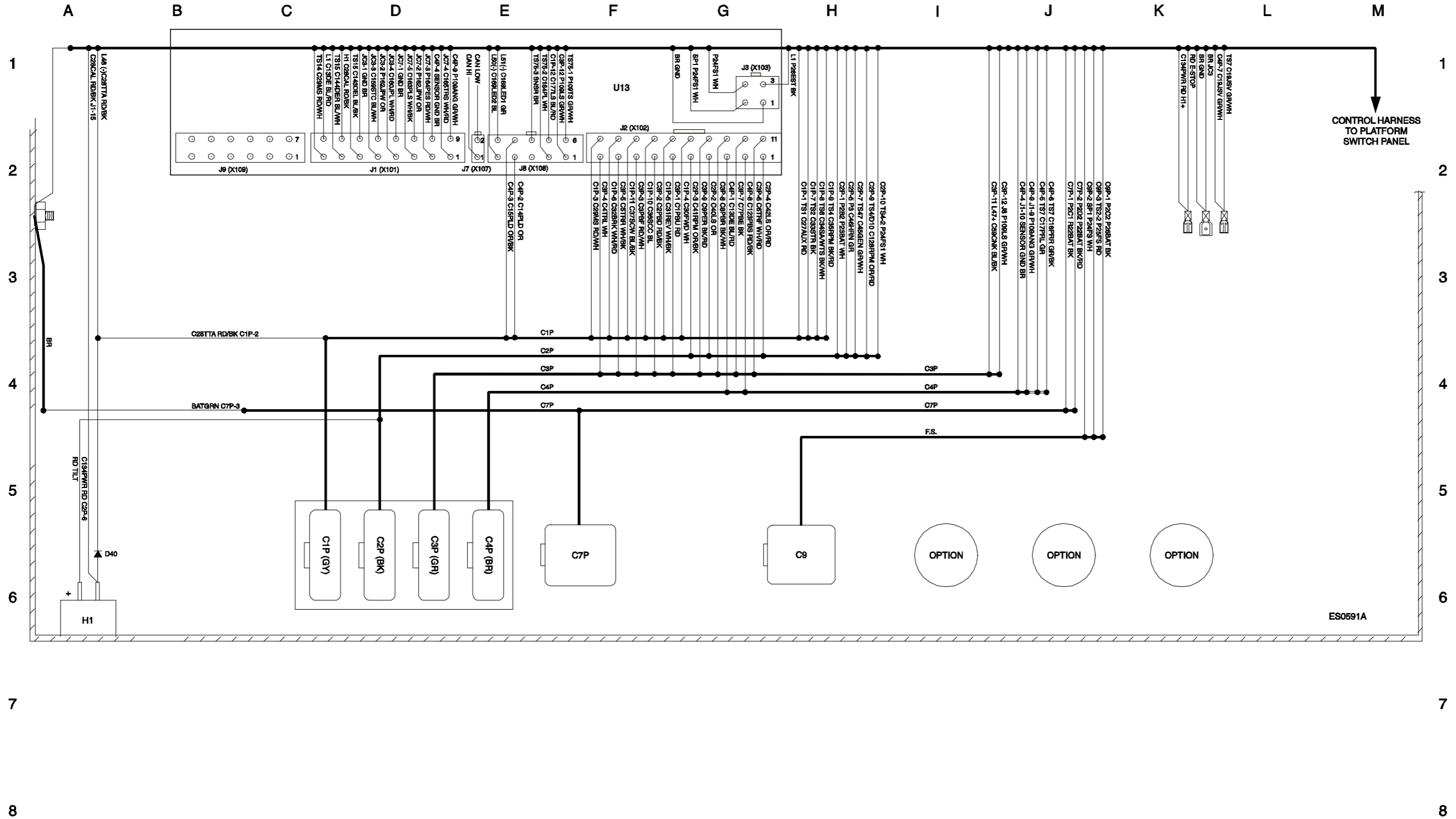
**Ground Control Box Switch Panel Wiring Diagram, S-60X • S-60XC,
Deutz D436 L3i (ANSI • CSA)**



**Platform Control Box Wiring Diagram, S-60X • S-60XC
Deutz D436 L3i Models (ANSI • CSA)**

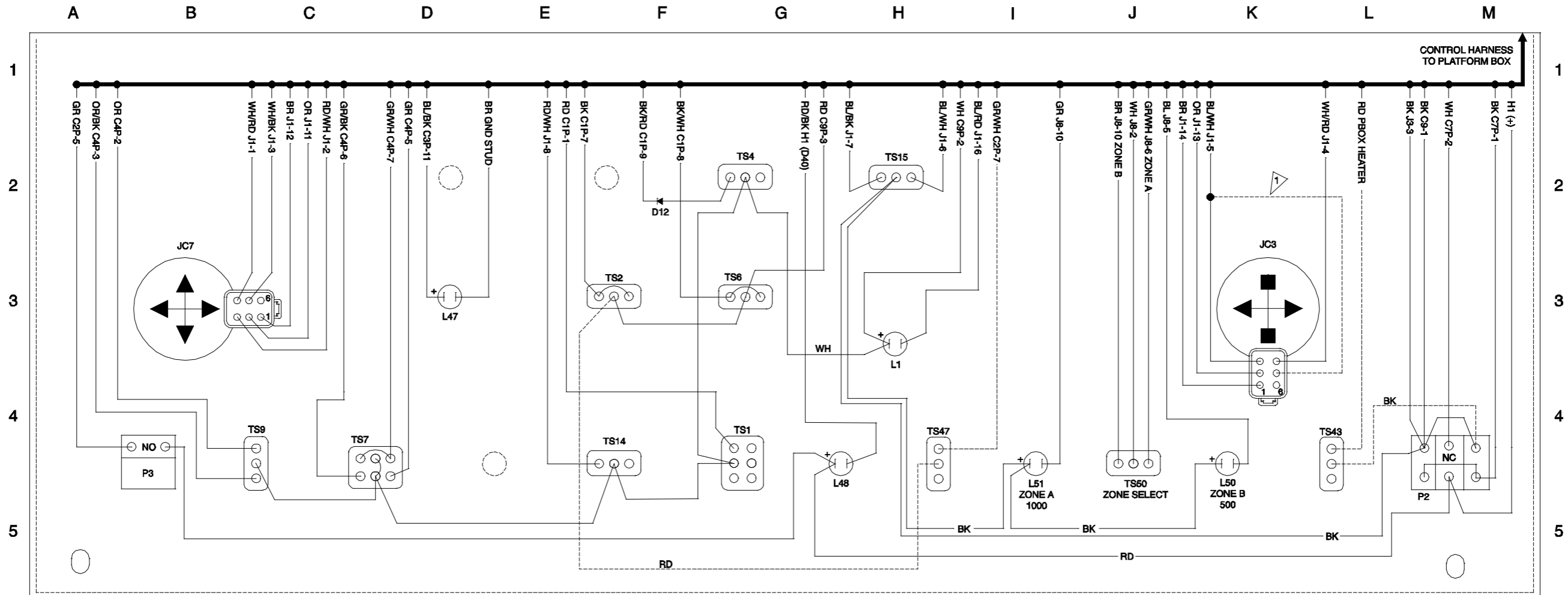


Platform Control Box Wiring Diagram, S-60X • S-60XC Deutz D436 L3i Models (ANSI • CSA)



Platform Control Box Switch Panel Wiring Diagram, S-60X • S-60XC

Deutz D436 L3i Models (ANSI • CSA)



COMPONENT INDEX - GROUND CONTROLS

6	CR27	BRAKE CIRCUIT (LIFT / DRIVE OPTION)
	CR30	LIMIT SWITCH (LIFT / DRIVE OPTION)
	H1	TILT ALARM
	JC3	JOYSTICK - DRIVE / STEER
	JC7	JOYSTICK - PRIMARY BOOM UP / DOWN, EXTEND / RETRACT, TURNTABLE ROTATE
	L1	LED - DRIVE ENABLE
	L47	LED - CABLE TENSION
	L48	LED - TILT ALARM
	L50	LED - ZONE A
	L51	LED - ZONE B
7	P2	EMERGENCY STOP BUTTON
	P3	HORN BUTTON
	TS1	AUXILIARY PUMP TOGGLE SWITCH
	TS2	ENGINE START TOGGLE SWITCH
	TS4	RPM SELECT TOGGLE SWITCH
	TS6	GLOW PLUG TOGGLE SWITCH

	TS7	PLATFORM ROTATE TOGGLE SWITCH
	TS9	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
	TS14	DRIVE SPEED TOGGLE SWITCH
	TS15	DRIVE ENABLE TOGGLE SWITCH
	TS43	PLAT. BOX HEATER (OPTION)
	TS47	GENERATOR (OPTION)
	TS50	ZONE SELECT TOGGLE SWITCH
	U13	ALC500 JOYSTICK CONTROLLER CARD

NOTE: DASHED LINES INDICATE OPTIONS.

ROCKER / STEER OPTION.

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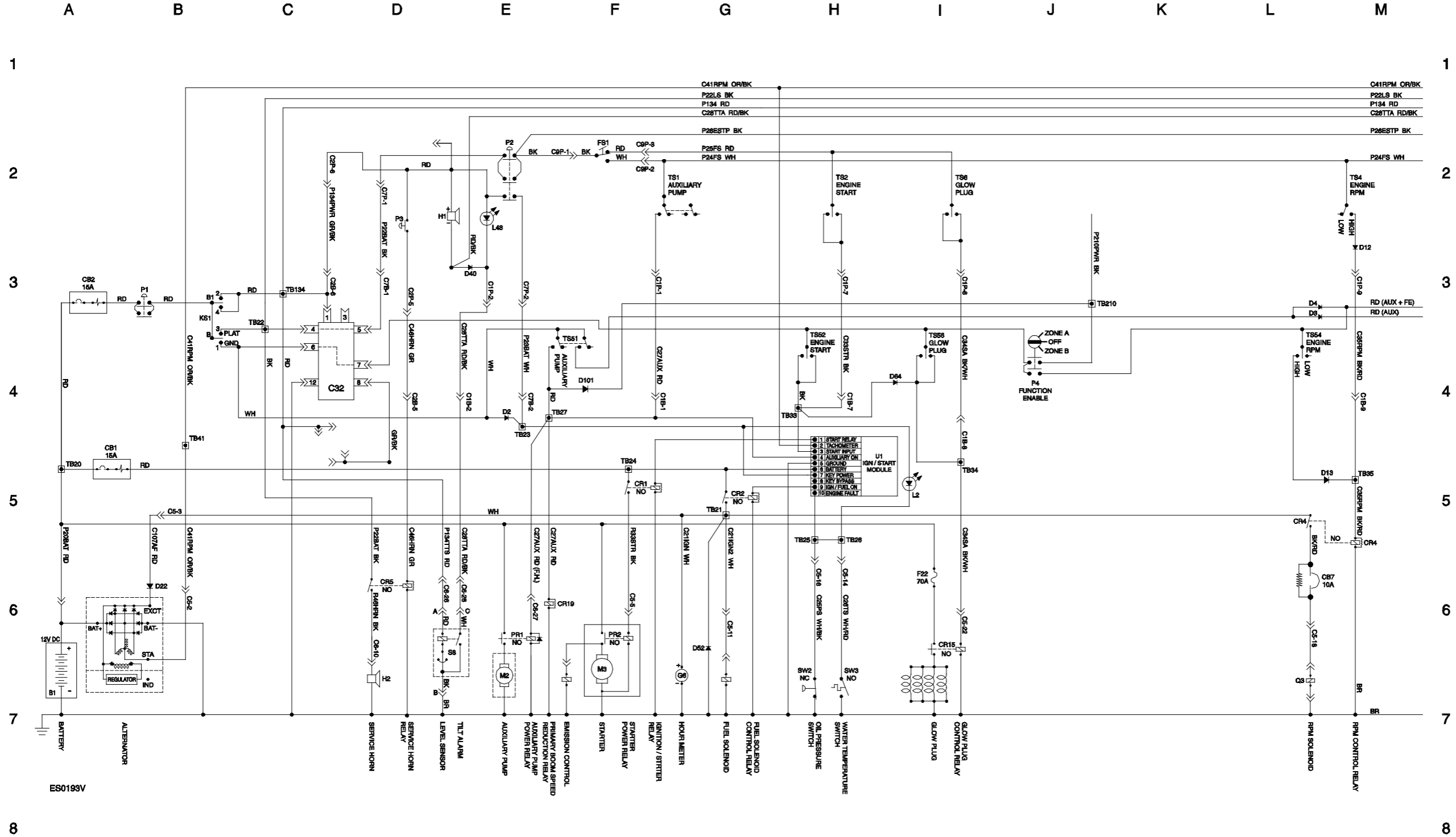
**Platform Control Box Switch Panel Wiring Diagram, S-60X • S-60XC
Deutz D436 L3i Models (ANSI • CSA)**



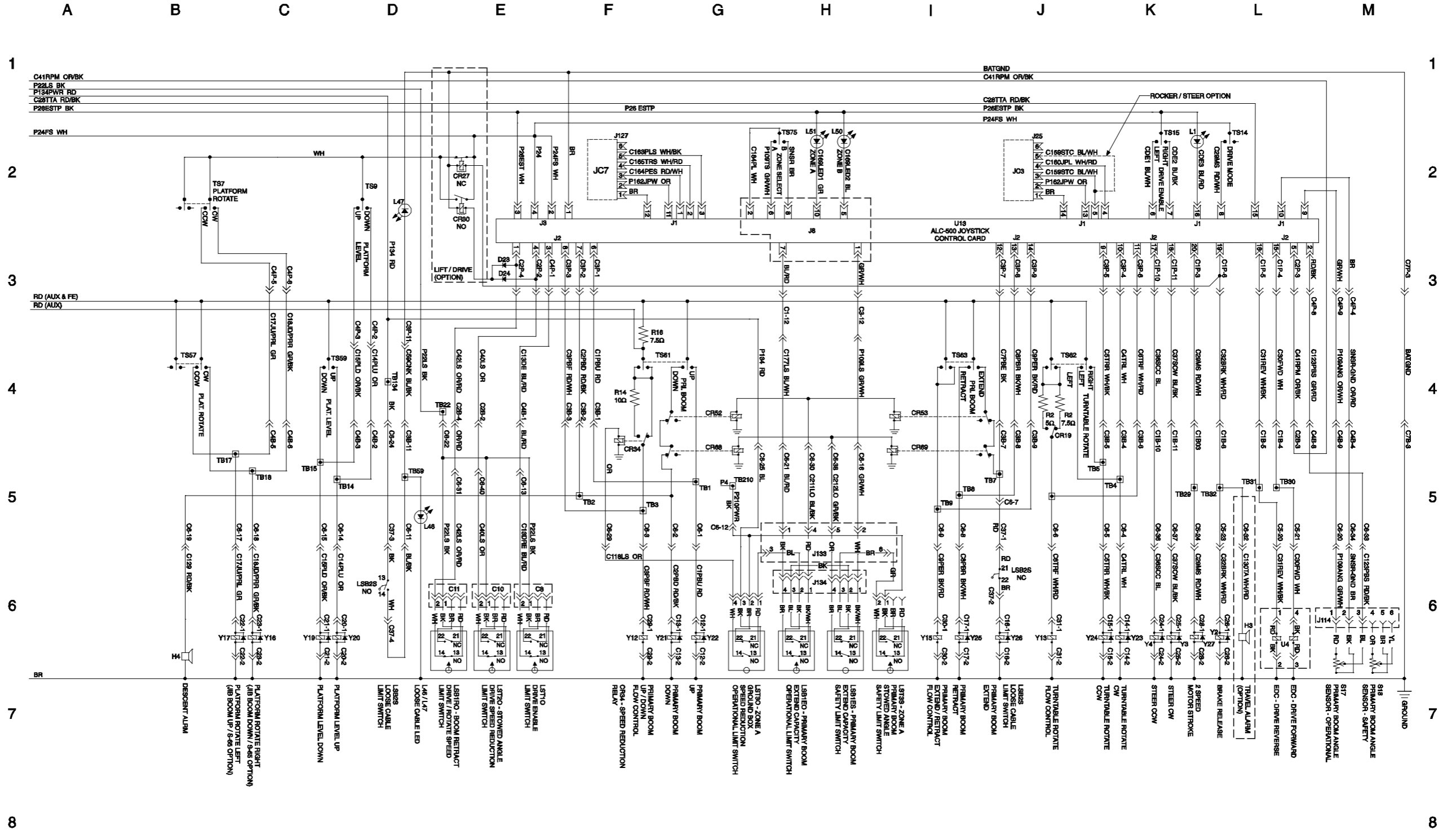
**Electrical Schematic, S-60X • S-60XC
Perkins 404D-22 Models (ANSI • CSA)**



Electrical Schematic, S-60X • S-60XC, Perkins 404D-22 Models (ANSI • CSA)



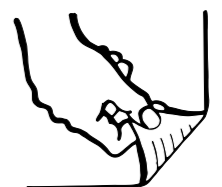
Electrical Schematic, S-60X • S-60XC, Perkins 404D-22 Models (ANSI • CSA)



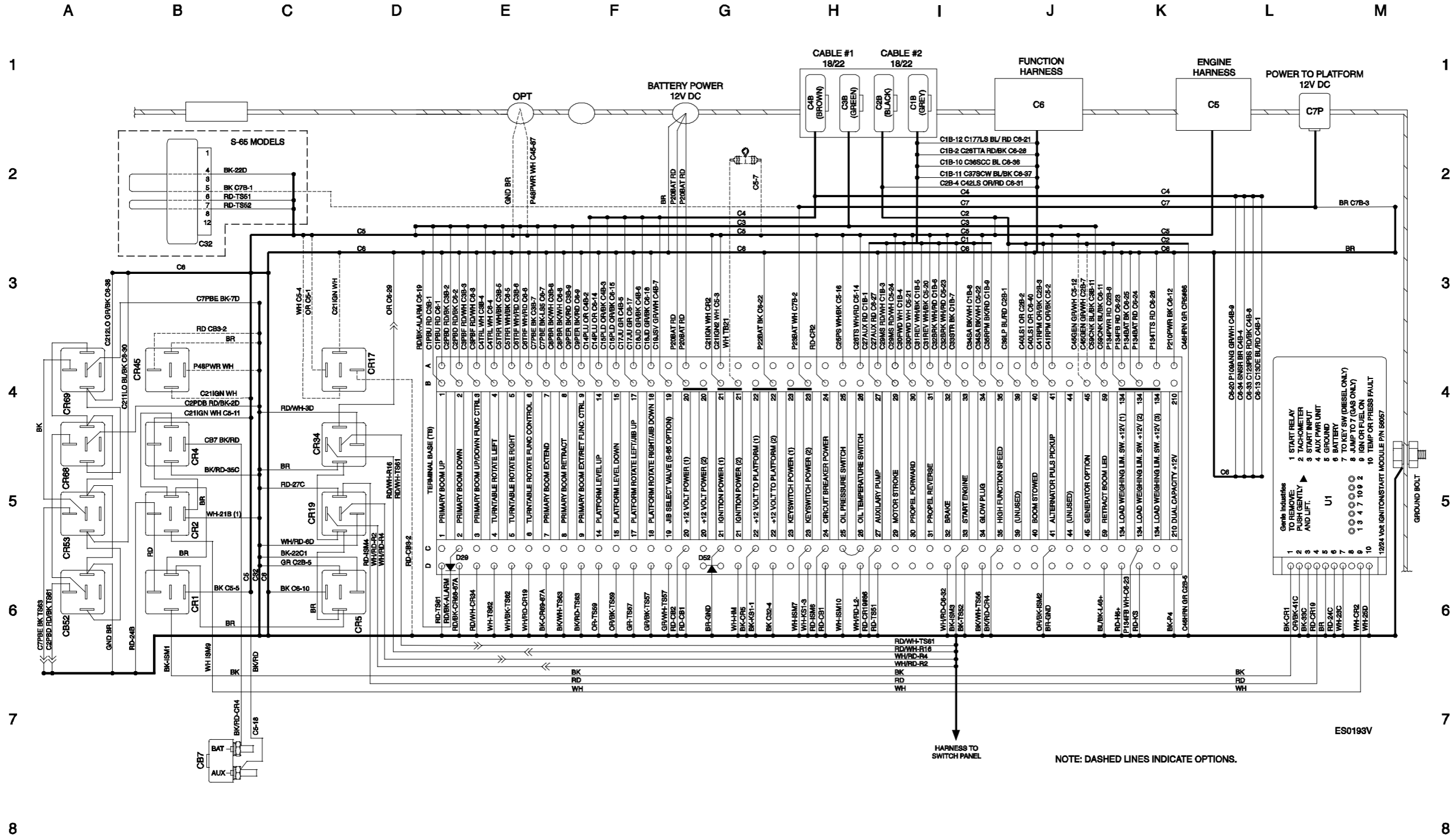
**Electrical Schematic, S-60X • S-60XC
Perkins 404D-22 Models (ANSI • CSA)**



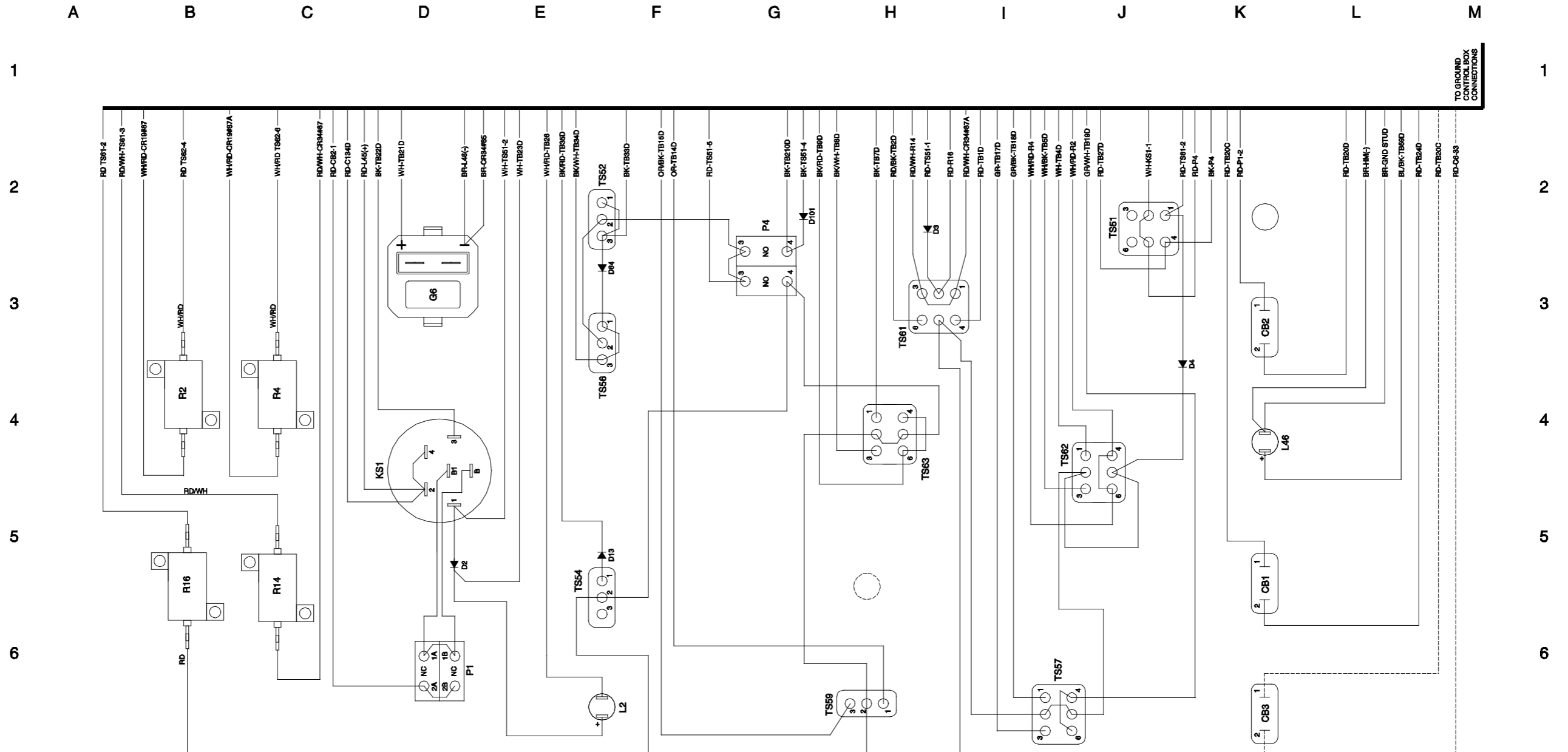
**Ground Control Box Terminal Strip Wiring Diagram, S-60X • S-60XC,
Perkins 404D-22 Models (ANSI • CSA)**



Ground Control Box Terminal Strip Wiring Diagram, S-60X • S-60XC, Perkins 404D-22 Models (ANSI • CSA)



Ground Control Box Switch Panel Wiring Diagram, S-60X • S-60XC, Perkins 404D-22 Models (ANSI • CSA)



COMPONENT INDEX - GROUND CONTROLS

CB1	ENGINE CIRCUIT BREAKER, 15A
CB2	CONTROLS CIRCUIT BREAKER, 15A
CB3	CIRCUIT BREAKER, 15A (OPTION)
CB7	HIGH IDLE CIRCUIT BREAKER
CR1	START RELAY
CR2	IGNITION / FUEL RELAY
CR4	HIGH IDLE RELAY
CR5	HORN RELAY
CR17	HYDRAULIC OIL COOLER RELAY (OPTION)
CR19	TURNTABLE SPEED REDUCTION RELAY
CR23	DRIVE LIGHTS RELAY (OPTION)
CR34	PRIMARY BOOM SPEED REDUCTION RELAY
G6	HOUR METER
KS1	KEY SWITCH

L2	LED - CHECK ENGINE
L46	LED - CABLE TENSION
P1	EMERGENCY STOP BUTTON
P4	FUNCTION ENABLE SWITCH
R2	RESISTOR, 5Ω, TURNTABLE ROTATE SPEED
R4	RESISTOR, 7.5Ω, TURNTABLE ROTATE SPEED
R14	RESISTOR, 10Ω, PRIMARY BOOM UPPER ZONE SPEED
R16	RESISTOR, 7.5Ω, PRIMARY BOOM UP / DOWN SPEED
TS51	AUXILIARY PUMP TOGGLE SWITCH
TS52	ENGINE START TOGGLE SWITCH
TS54	RPM SELECT TOGGLE SWITCH
TS56	GLOW PLUG TOGGLE SWITCH
TS57	PLATFORM ROTATE TOGGLE SWITCH
TS59	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH

TS61	PRIMARY BOOM UP / DOWN TOGGLE SWITCH
TS62	TURNTABLE ROTATE TOGGLE SWITCH
TS63	PRIMARY BOOM EXTEND / RETRACT TOGGLE SWITCH
U1	IGNITION START MODULE

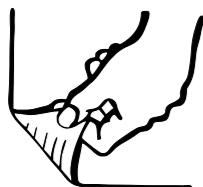
NOTE: DASHED LINES INDICATE OPTIONS.

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TO GROUND
OR GROUND
CONNECTIONS



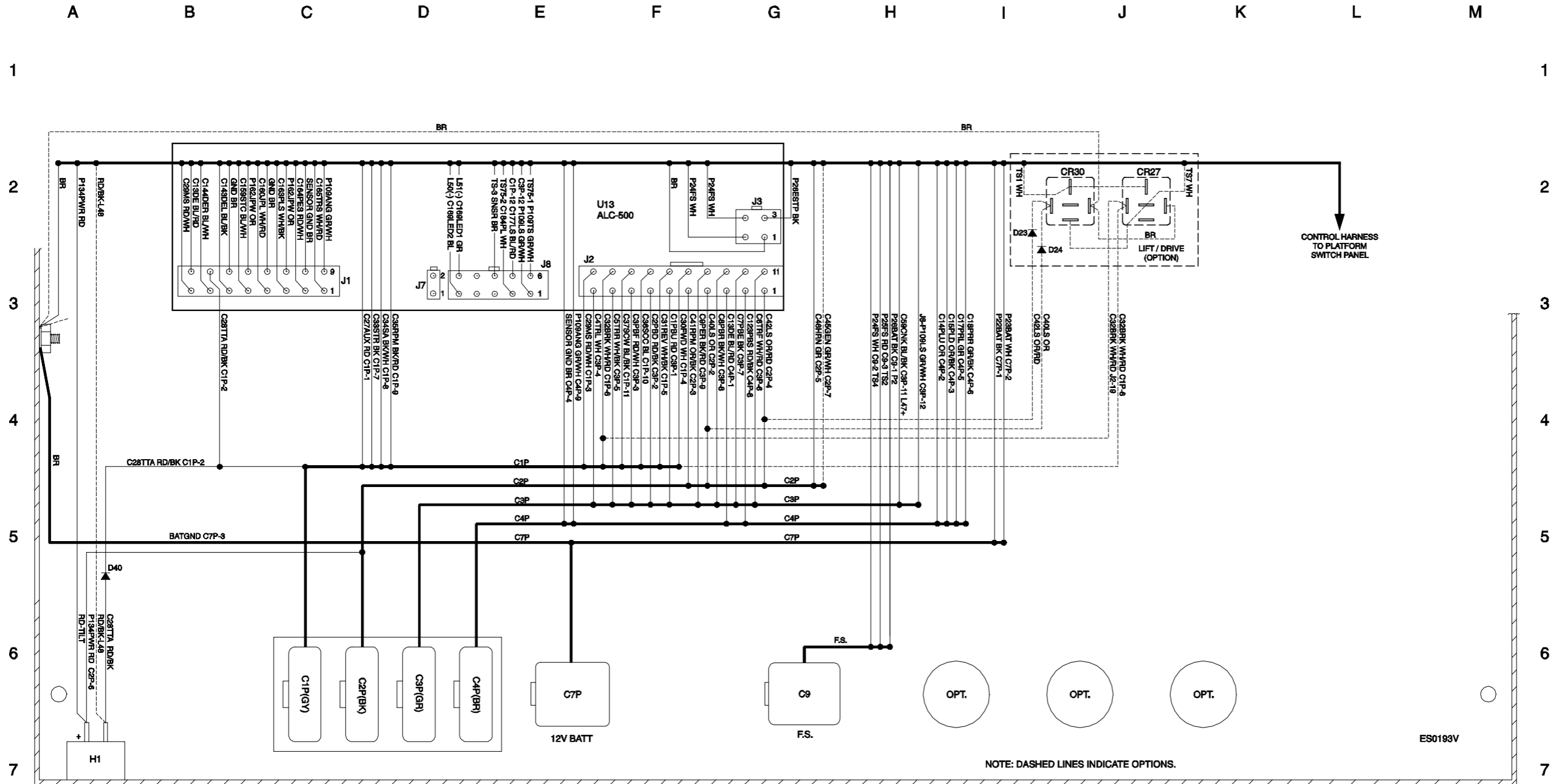
**Ground Control Box Switch Panel Wiring Diagram, S-60X • S-60XC,
Perkins 404D-22 Models (ANSI • CSA)**



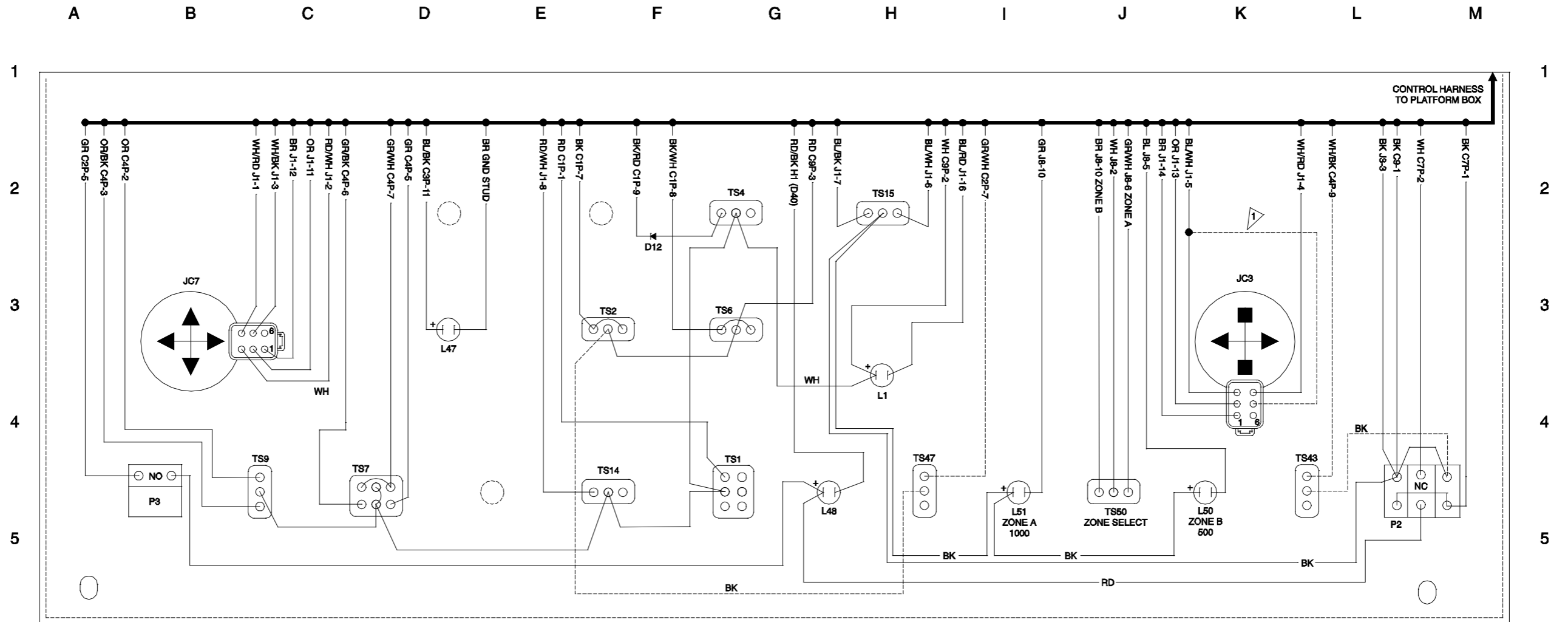
**Platform Control Box Wiring Diagram, S-60X • S-60XC,
Perkins 404D-22 Models (ANSI • CSA)**



Platform Control Box Wiring Diagram, S-60X • S-60XC, Perkins 404D-22 Models (ANSI • CSA)



**Platform Control Box Switch Panel Wiring Diagram, S-60X • S-60XC,
Perkins 404D-22 Models (ANSI • CSA)**



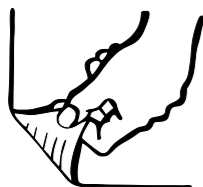
6 COMPONENT INDEX - GROUND CONTROLS

CR27	BRAKE CIRCUIT (LIFT / DRIVE OPTION)
CR30	LIMIT SWITCH (LIFT / DRIVE OPTION)
H1	TILT ALARM
JC3	JOYSTICK - DRIVE / STEER
JC7	JOYSTICK - PRIMARY BOOM UP / DOWN, EXTEND / RETRACT, TURNTABLE ROTATE
L1	LED - DRIVE ENABLE
L47	LED - CABLE TENSION
L48	LED - TILT ALARM
L50	LED - ZONE A
L51	LED - ZONE B
P2	EMERGENCY STOP BUTTON
P3	HORN BUTTON
TS1	AUXILIARY PUMP TOGGLE SWITCH
TS2	ENGINE START TOGGLE SWITCH
TS4	RPM SELECT TOGGLE SWITCH
TS6	GLOW PLUG TOGGLE SWITCH

TS7	PLATFORM ROTATE TOGGLE SWITCH
TS9	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
TS14	DRIVE SPEED TOGGLE SWITCH
TS15	DRIVE ENABLE TOGGLE SWITCH
TS43	PLAT. BOX HEATER (OPTION)
TS47	GENERATOR (OPTION)
TS50	ZONE SELECT TOGGLE SWITCH
U13	ALC500 JOYSTICK CONTROLLER CARD

NOTE: DASHED LINES INDICATE OPTIONS.
 ROCKER / STEER OPTION.

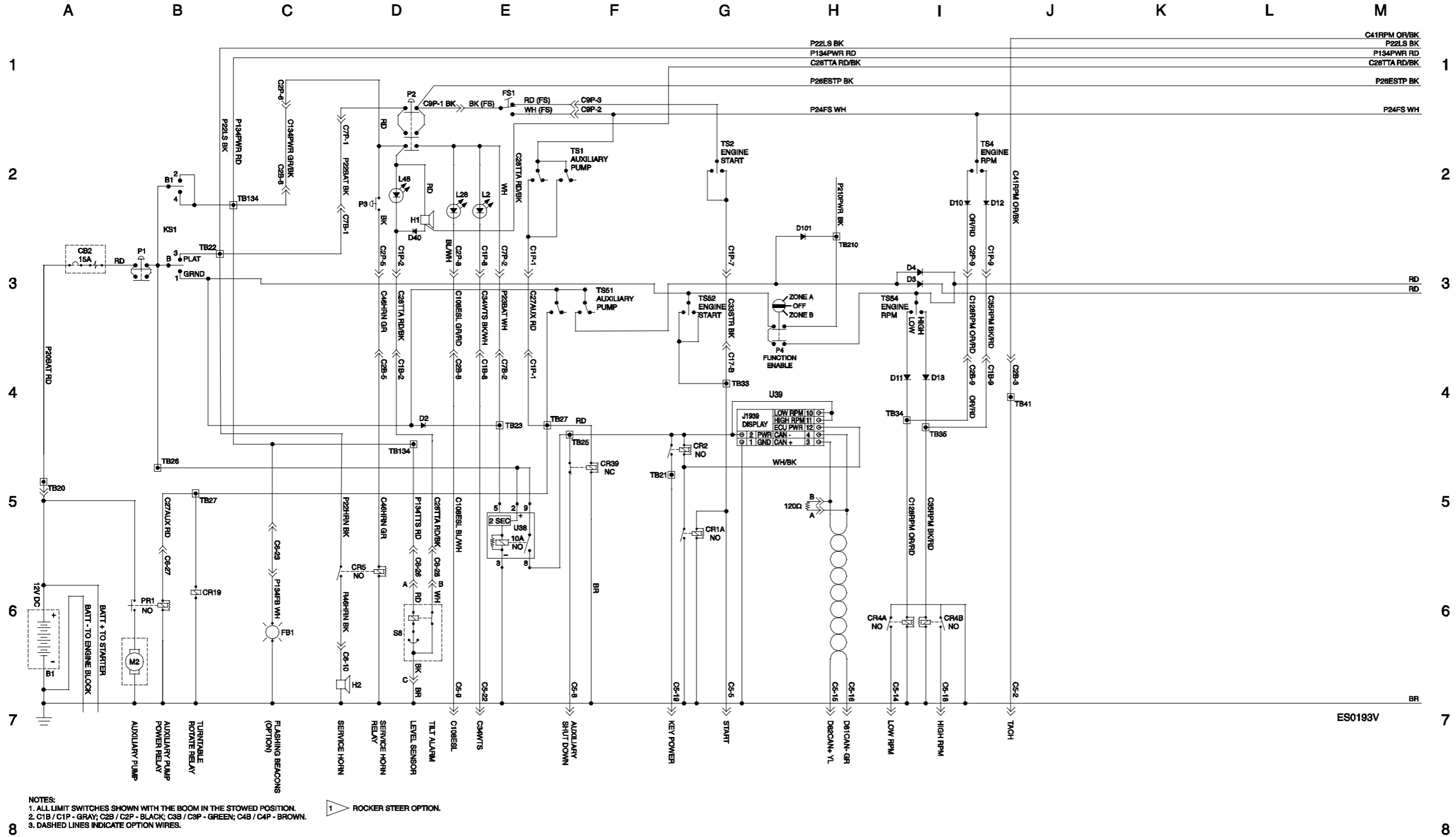
**Platform Control Box Switch Panel Wiring Diagram, S-60X • S-60XC,
Perkins 404D-22 Models (ANSI • CSA)**



**Electrical Schematic, S-60X • S-60XC
Perkins 404F-22 Models (ANSI • CSA)**



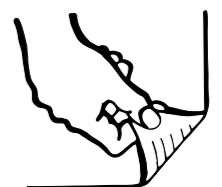
Electrical Schematic, S-60X • S-60XC, Perkins 404F-22 Models (ANSI • CSA)



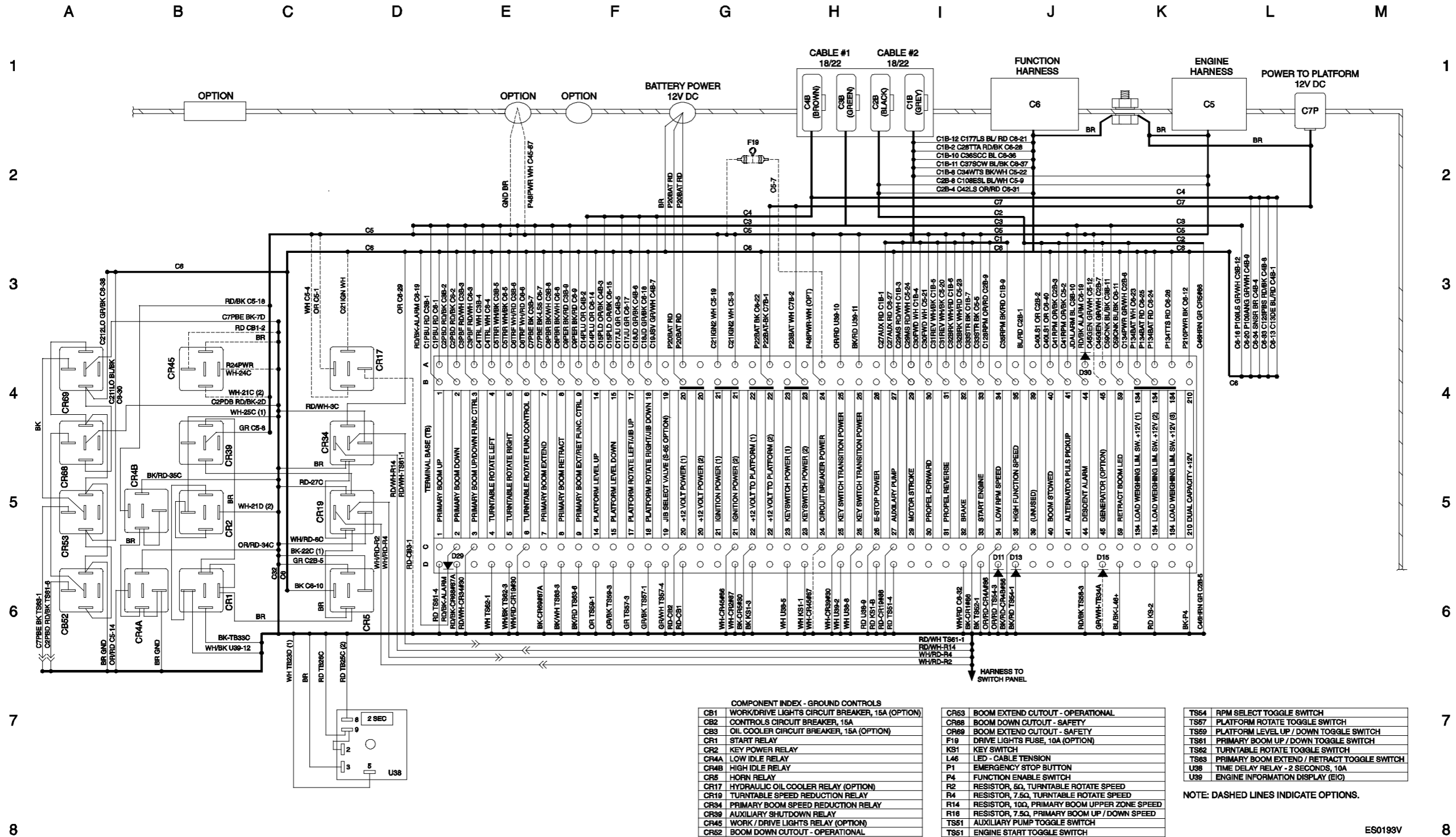
**Electrical Schematic, S-60X • S-60XC
Perkins 404F-22 Models (ANSI • CSA)**



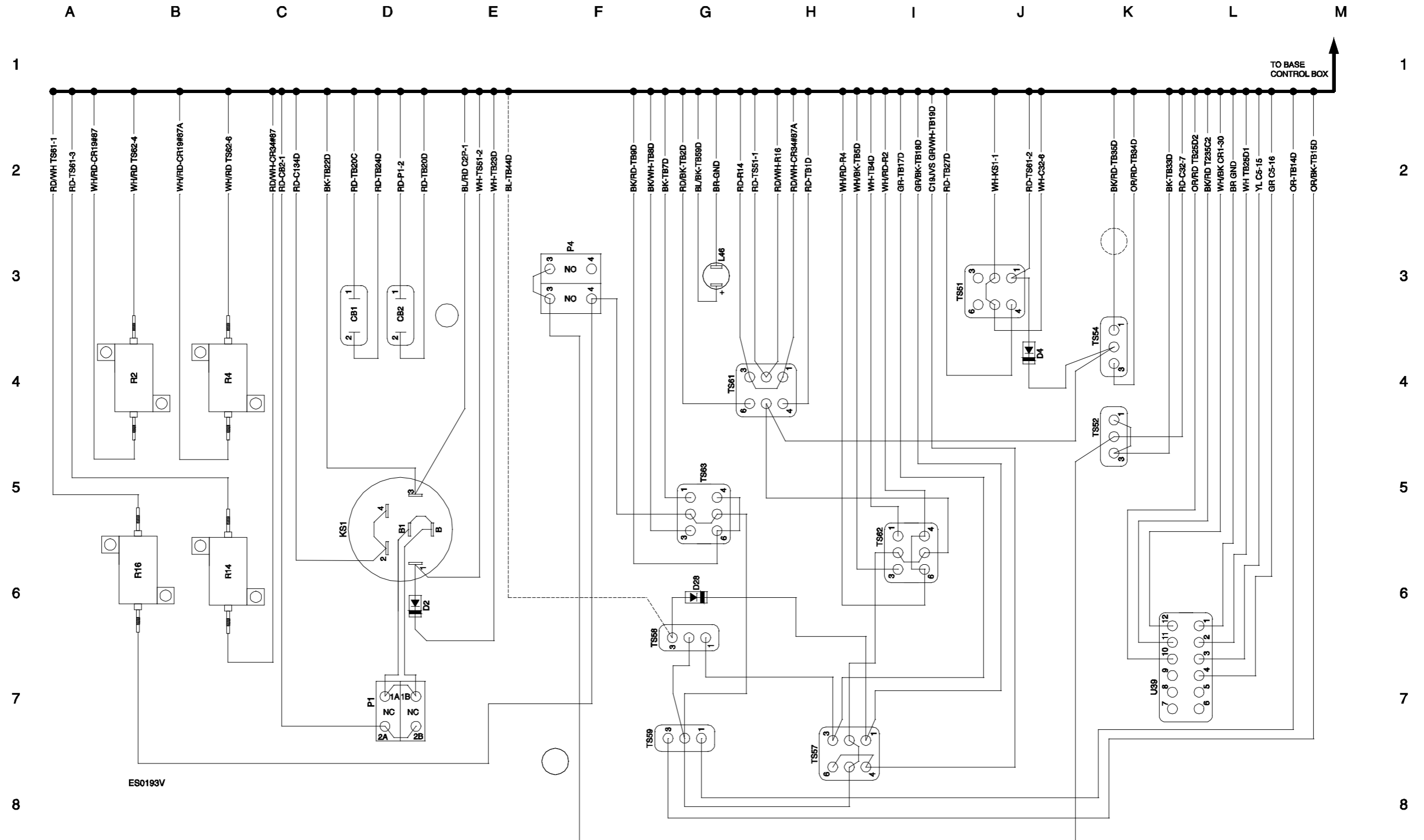
**Ground Control Box Terminal Strip Wiring Diagram, S-60X • S-60XC,
Perkins 404F-22 Models (ANSI • CSA)**



Ground Control Box Terminal Strip Wiring Diagram, S-60X • S-60XC, Perkins 404F-22 Models (ANSI • CSA)



Ground Control Box Switch Panel Wiring Diagram, S-60X • S-60XC, Perkins 404F-22 Models (ANSI • CSA)



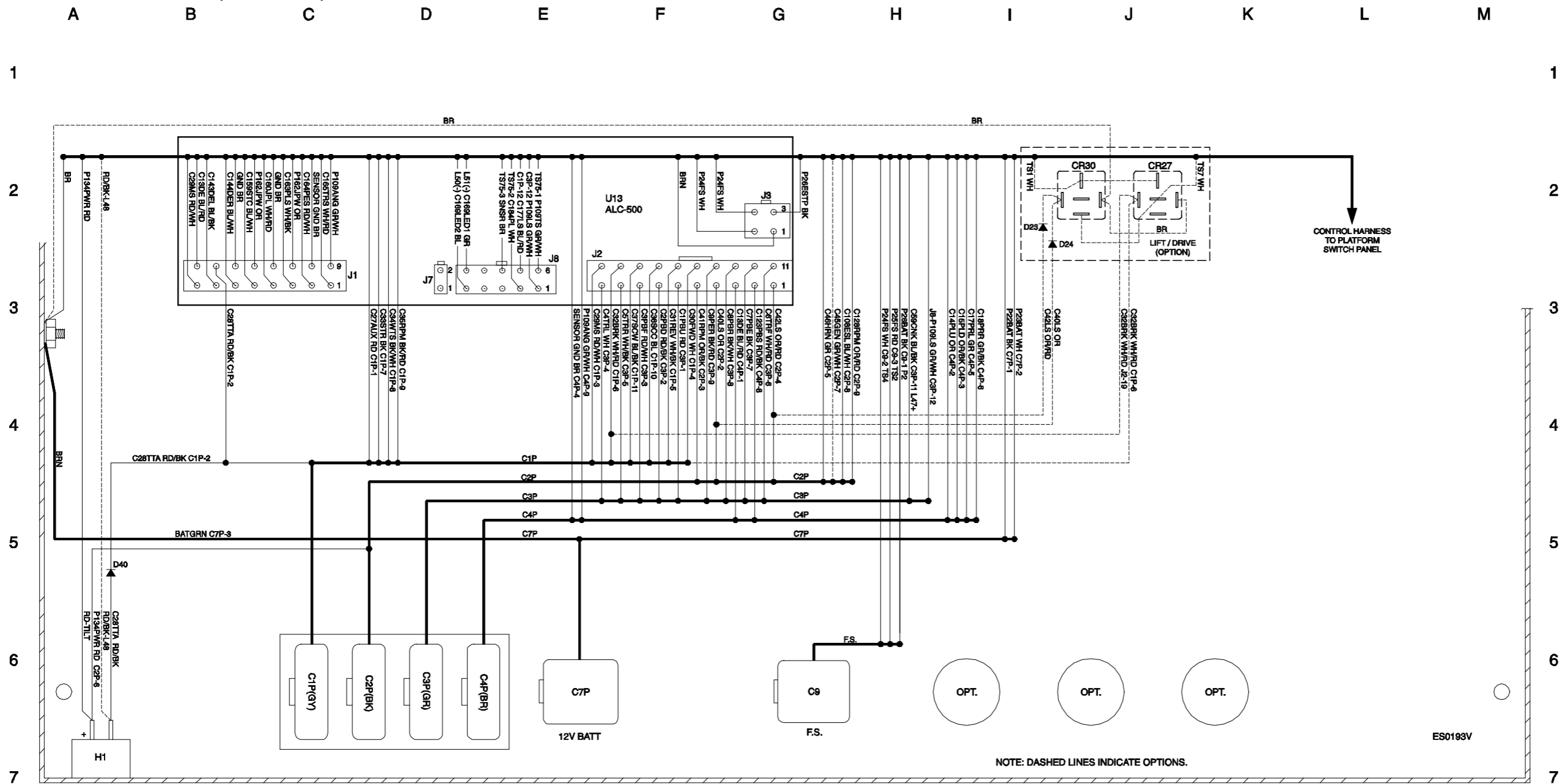
**Ground Control Box Switch Panel Wiring Diagram, S-60X • S-60XC,
Perkins 404F-22 Models (ANSI • CSA)**



**Platform Control Box Wiring Diagram, S-60X • S-60XC,
Perkins 404F-22 Models (ANSI • CSA)**

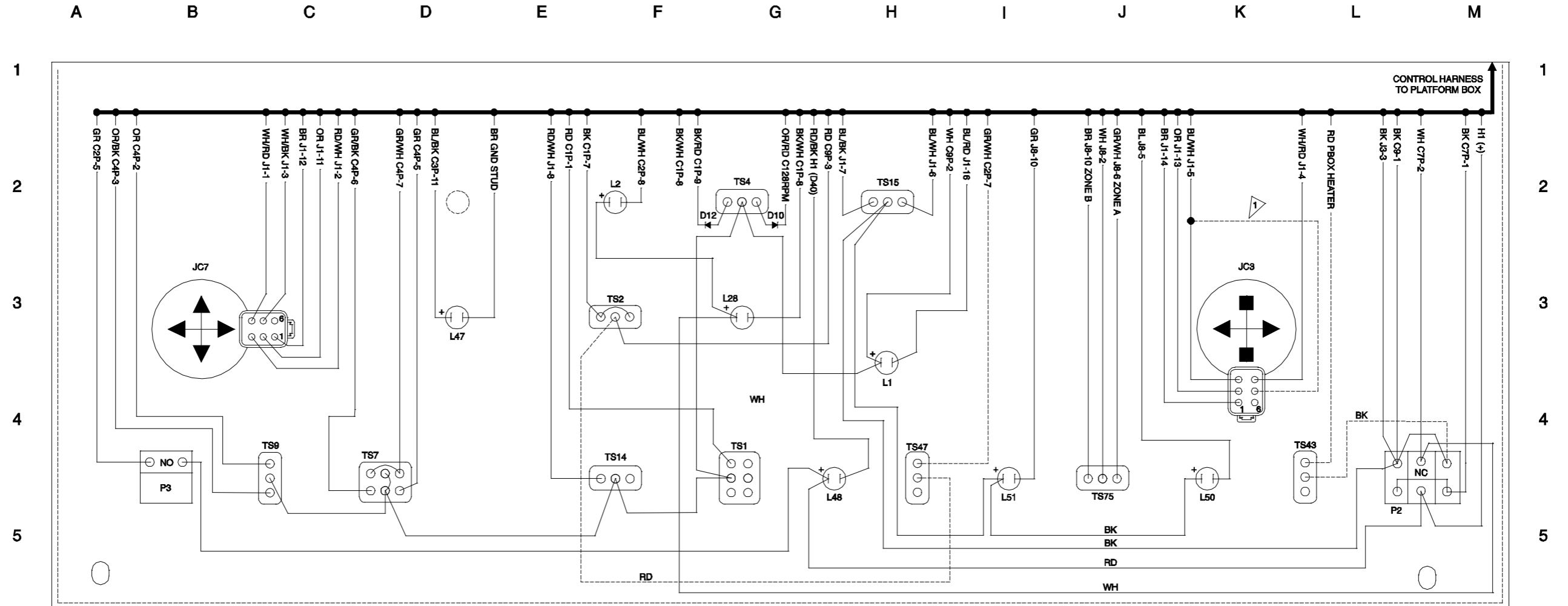


**Platform Control Box Wiring Diagram, S-60X • S-60XC,
Perkins 404F-22 Models (ANSI • CSA)**



NOTE: DASHED LINES INDICATE OPTIONS.

Platform Control Box Switch Panel Wiring Diagram, S-60X • S-60XC, Perkins 404F-22 Models (ANSI • CSA)



COMPONENT INDEX

CR27	RELAY - BRAKE CIRCUIT (LIFT / DRIVE OPTION)
CR30	RELAY - LIMIT SWITCH CIRCUIT (LIFT / DRIVE OPTION)
H1	TILT ALARM
JC3	JOYSTICK - DRIVE / STEER
JC7	JOYSTICK - PRIMARY BOOM UP / DOWN, EXTEND / RETRACT, TURNTABLE ROTATE
L1	LED - DRIVE ENABLE
L2	LED - CHECK ENGINE
L28	LED - WAIT TO START (GLOW PLUGS)
L47	LED - CABLE TENSION
L48	LED - TILT ALARM
L50	LED - ZONE A
L51	LED - ZONE B
P2	EMERGENCY STOP BUTTON
P3	HORN BUTTON
TS1	AUXILIARY PUMP TOGGLE SWITCH
TS2	ENGINE START TOGGLE SWITCH

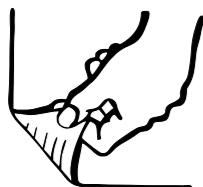
TS4	RPM SELECT TOGGLE SWITCH
TS7	PLATFORM ROTATE TOGGLE SWITCH
TS9	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
TS14	DRIVE SPEED TOGGLE SWITCH
TS15	DRIVE ENABLE TOGGLE SWITCH
TS43	PLAT. BOX HEATER (OPTION)
TS47	GENERATOR (OPTION)
TS75	ZONE SELCT TOGGLE SWITCH
U13	ALC500 JOYSTICK CONTROLLER CARD

NOTE: DASHED LINES INDICATE OPTIONS.
 ROCKER / STEER OPTION.

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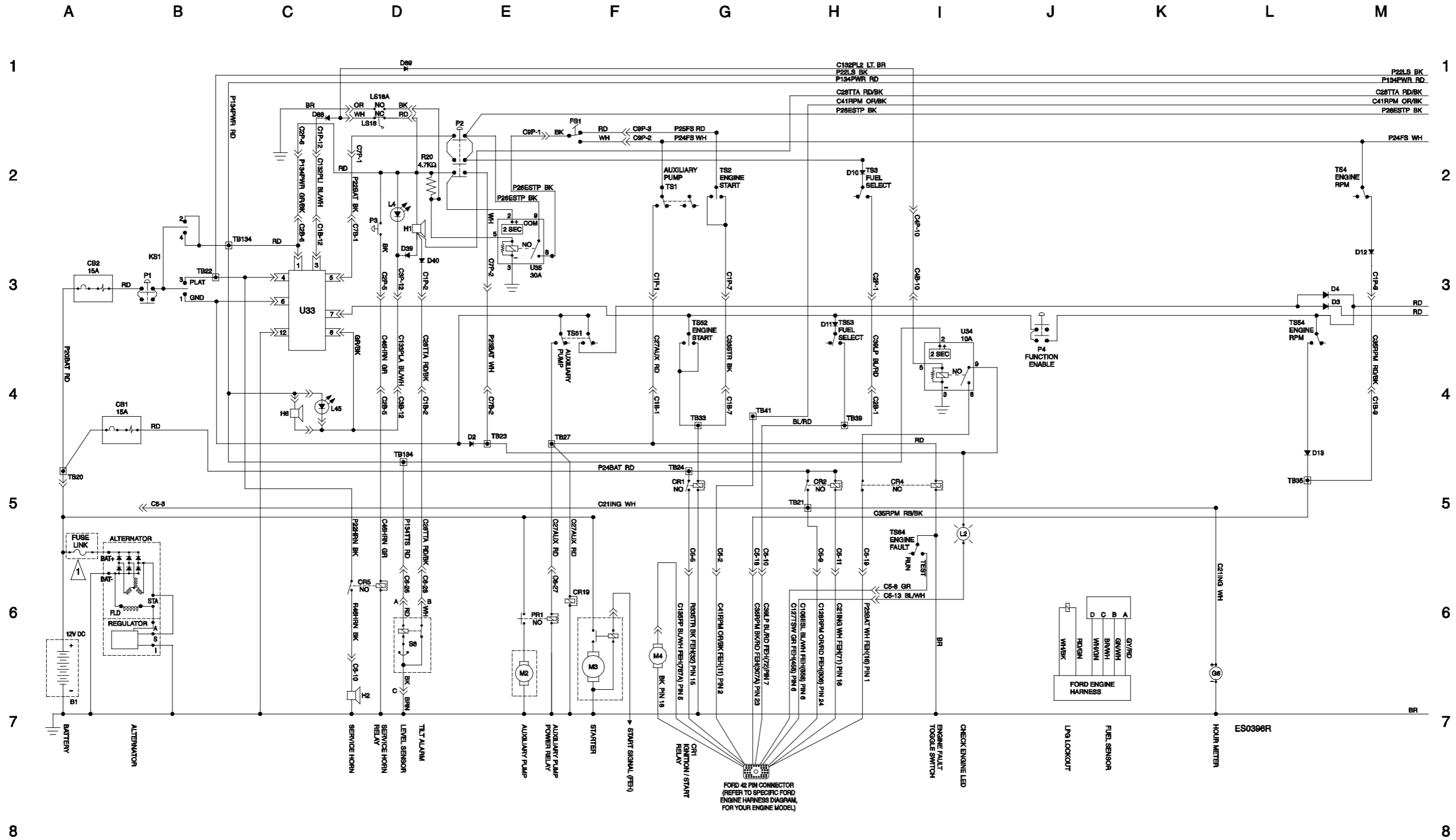
**Platform Control Box Switch Panel Wiring Diagram, S-60X • S-60XC,
Perkins 404F-22 Models (ANSI • CSA)**



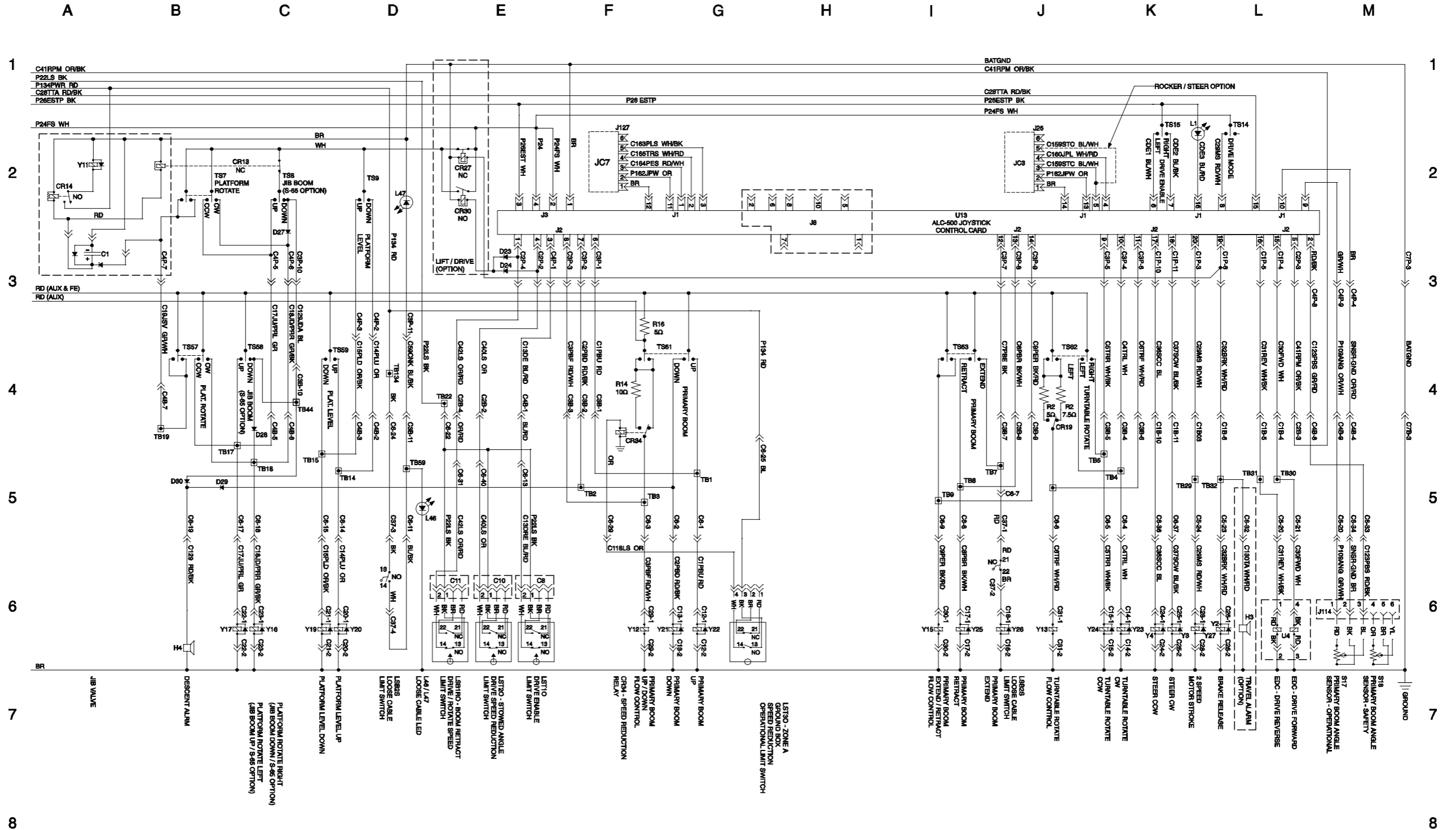
Electrical Schematic, Ford MSG-425 EFI Models (CE)



Electrical Schematic, Ford MSG-425 EFI Models (CE)



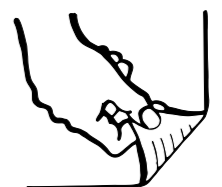
Electrical Schematic, Ford MSG-425 EFI Models (CE)



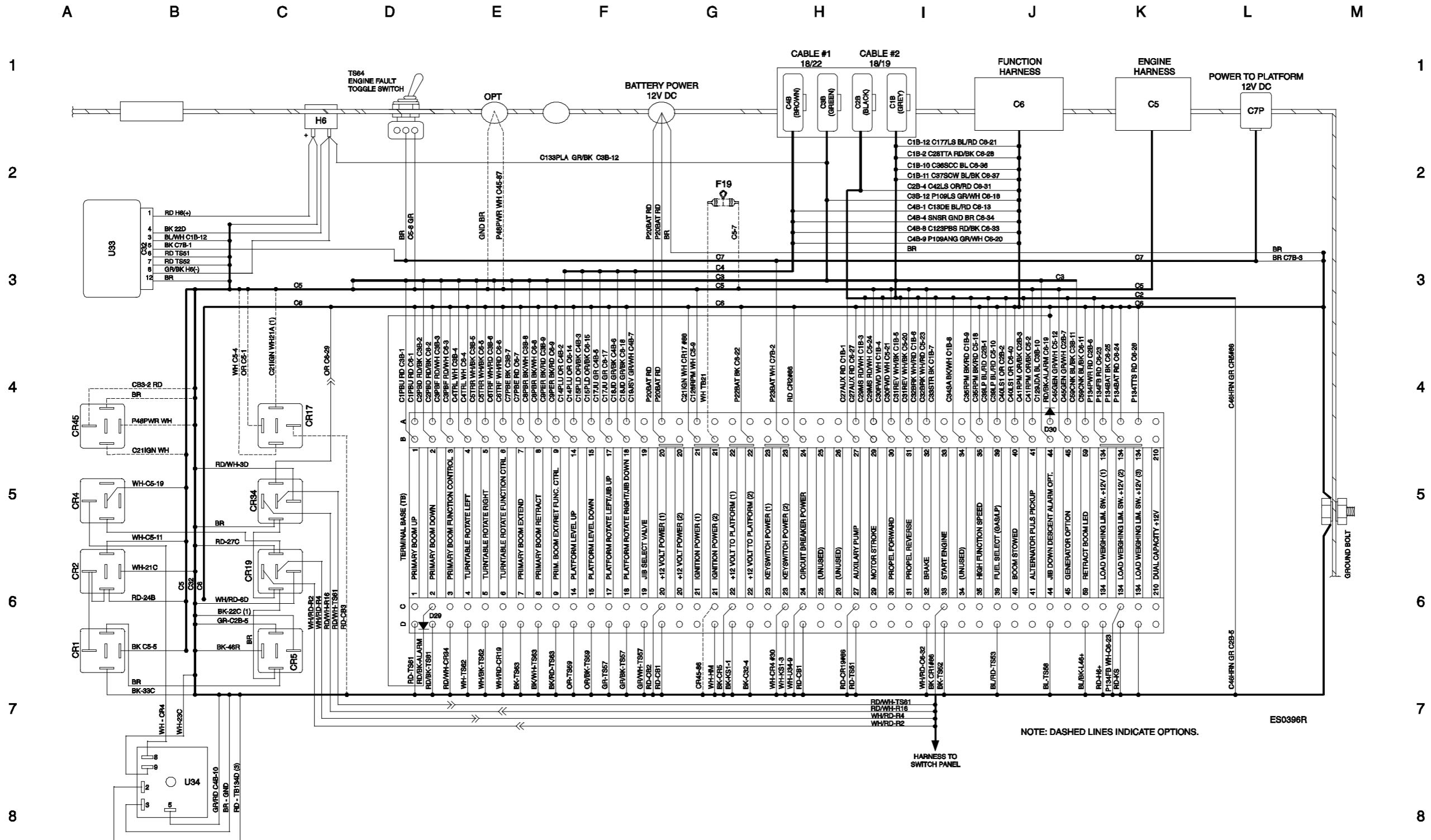
Electrical Schematic, Ford MSG-425 EFI Models (CE)



**Ground Control Box Terminal Strip Wiring Diagram,
Ford MSG-425 EFI Models (CE)**



Ground Control Box Terminal Strip Wiring Diagram, Ford MSG-425 EFI Models (CE)

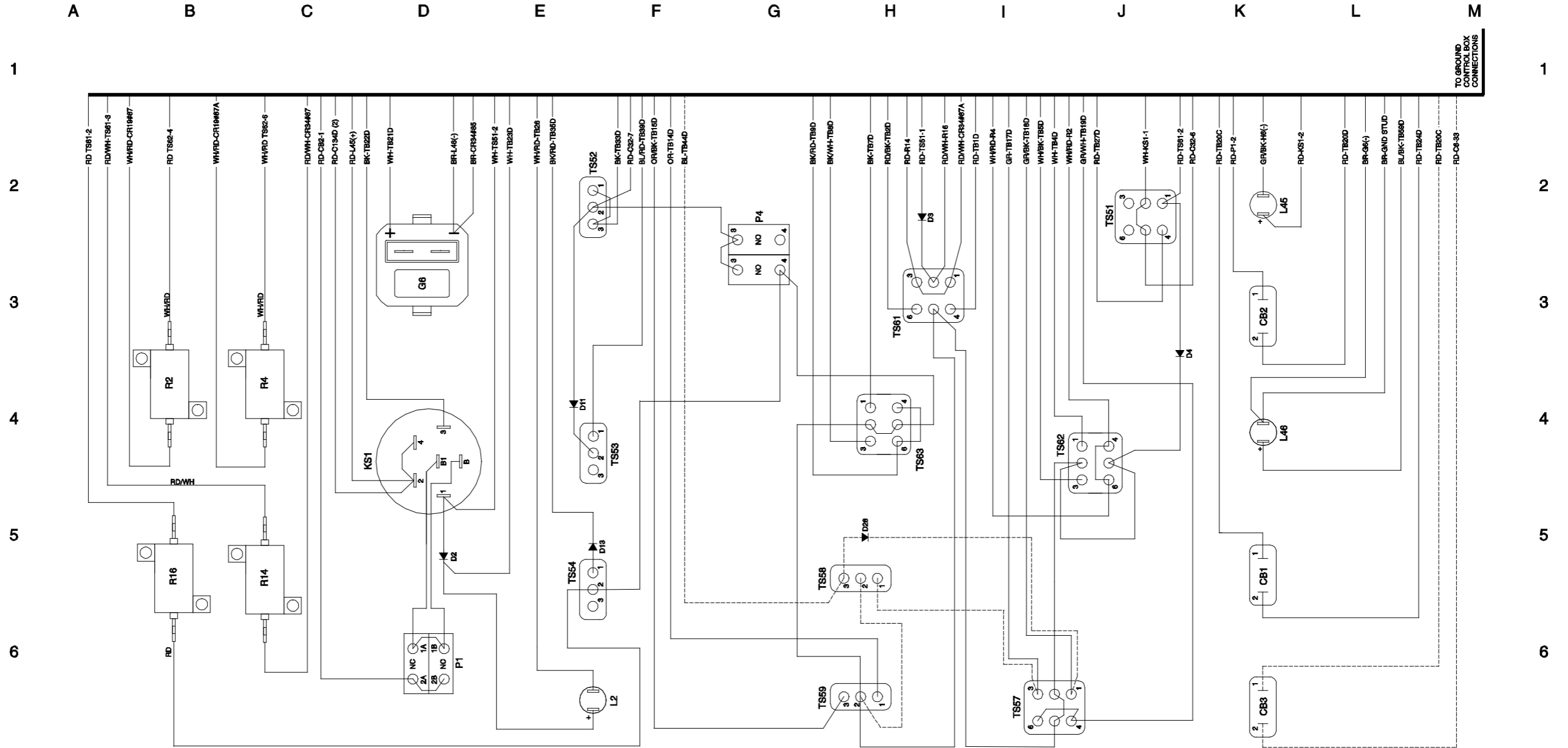


NOTE: DASHED LINES INDICATE OPTIONS.

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Ground Control Box Switch Panel Wiring Diagram, Ford MSG-425 EFI Models (CE)



COMPONENT INDEX - GROUND CONTROLS

CB1	ENGINE CIRCUIT BREAKER, 15A
CB2	CONTROL S CIRCUIT BREAKER, 15A
CB3	CIRCUIT BREAKER, 15A (OPTION)
CB7	HIGH IDLE CIRCUIT BREAKER
CR1	START RELAY
CR2	IGNITION / FUEL RELAY
CR4	HIGH IDLE RELAY
CR5	HORN RELAY
CR17	HYDRAULIC OIL COOLER RELAY (OPTION)
CR19	TURNTABLE SPEED REDUCTION RELAY
CR23	DRIVE LIGHTS RELAY (OPTION)
CR34	PRIMARY BOOM SPEED REDUCTION RELAY
G6	HOUR METER
H6	PLATFORM OVERLOAD ALARM

KS1	KEY SWITCH
L2	LED - CHECK ENGINE
L45	LED - PLATFORM OVERLOAD
L46	LED - CABLE TENSION
P1	EMERGENCY STOP BUTTON
P4	FUNCTION ENABLE SWITCH
R2	RESISTOR, 5Ω, TURNTABLE ROTATE SPEED
R4	RESISTOR, 7.5Ω, TURNTABLE ROTATE SPEED
R14	RESISTOR, 10Ω, PRIMARY BOOM UPPER ZONE SPEED
R16	RESISTOR, 5Ω, PRIMARY BOOM UP / DOWN SPEED
R18	AUXILIARY PUMP TOGGLE SWITCH
TS62	ENGINE START TOGGLE SWITCH
TS83	FUEL SELECT TOGGLE SWITCH
TS84	RPM SELECT TOGGLE SWITCH

TS67	PLATFORM ROTATE TOGGLE SWITCH
L2	LED - CHECK ENGINE
TS68	JIB BOOM UP / DOWN TOGGLE SWITCH (S-65 OPTION)
TS69	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
TS81	PRIMARY BOOM UP / DOWN TOGGLE SWITCH
TS82	TURNTABLE ROTATE TOGGLE SWITCH
TS83	PRIMARY BOOM EXTEND / RETRACT TOGGLE SWITCH
U33	LOAD SENSE MODULE
U34	TIME DELAY RELAY - 2 SECONDS, 10A

NOTE: DASHED LINES INDICATE OPTIONS.

ES0396R

TO GROUND BOX CONNECTIONS



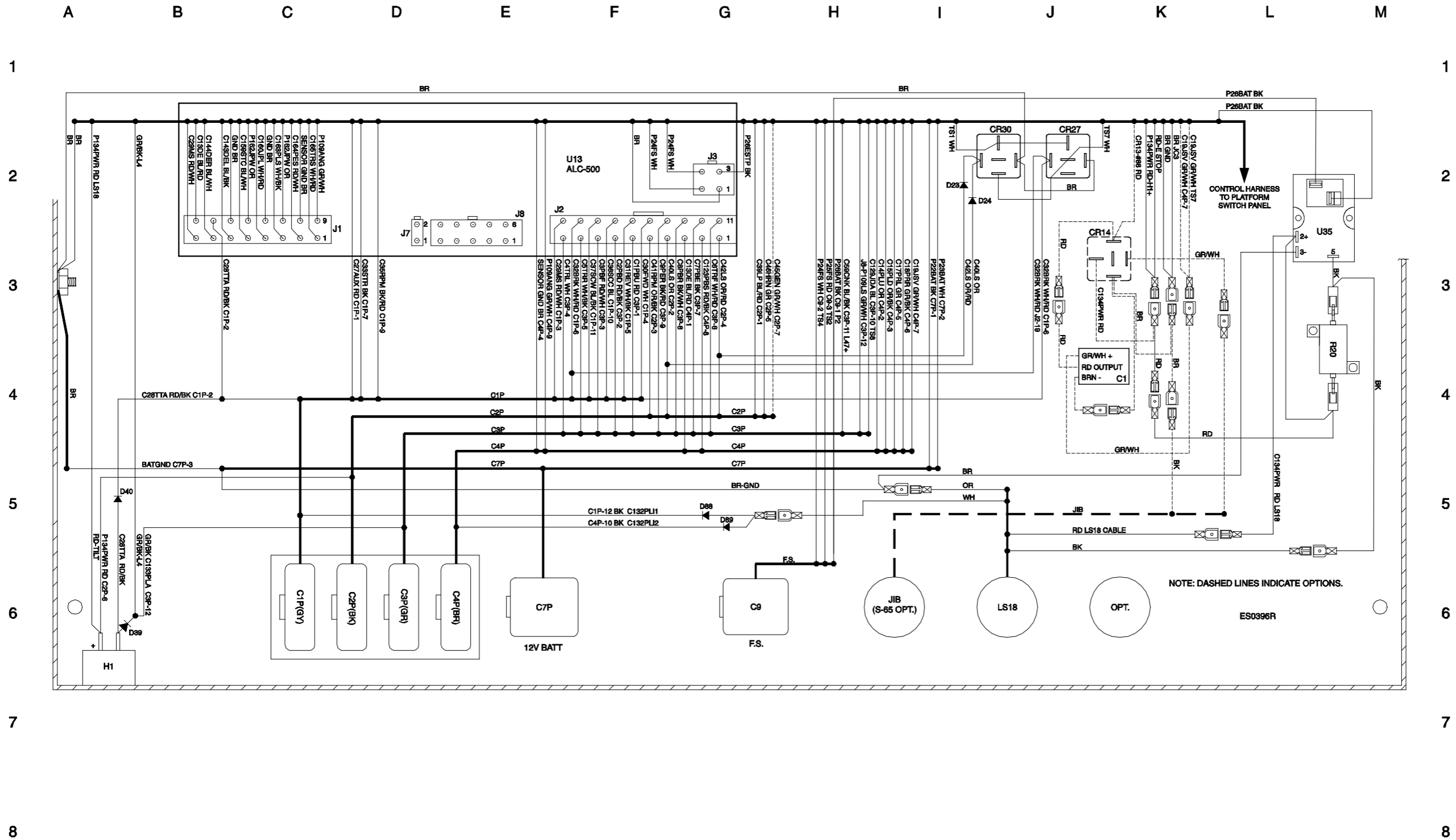
**Ground Control Box Switch Panel Wiring Diagram,
Ford MSG-425 EFI Models (CE)**



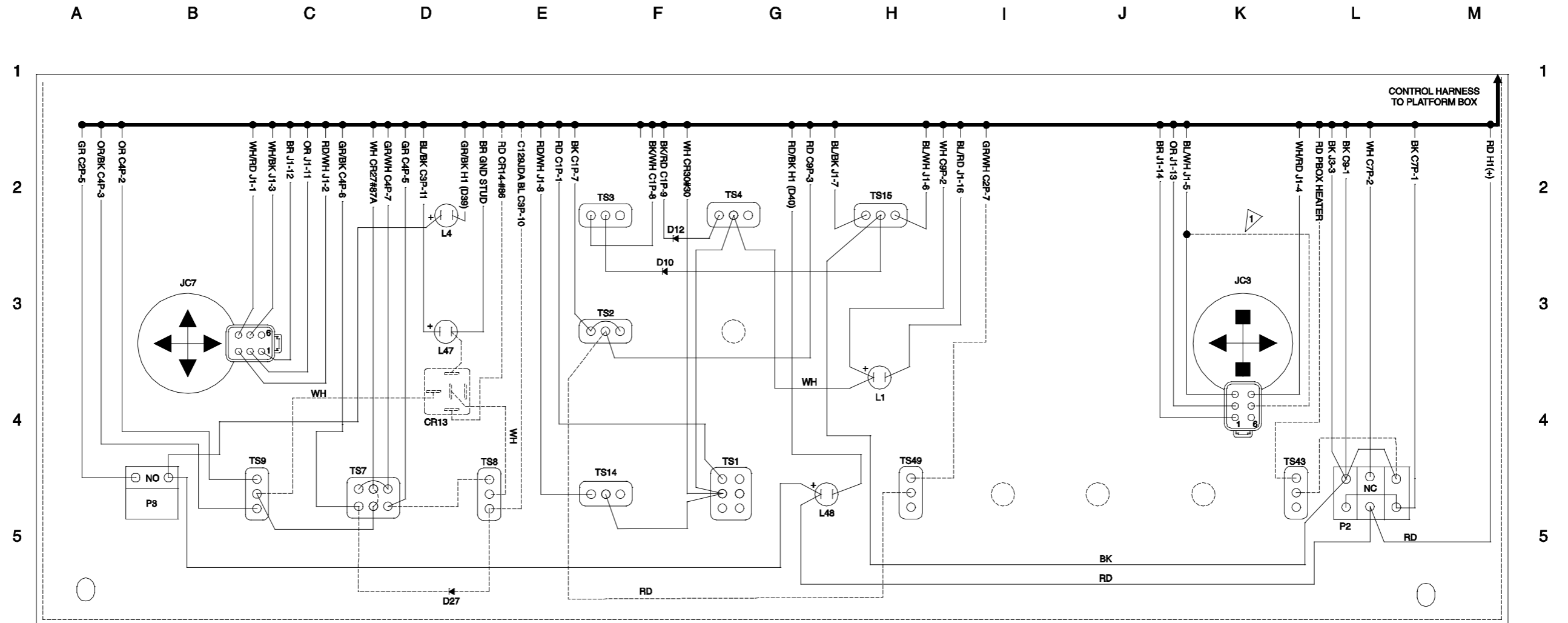
**Platform Control Box Wiring Diagram,
Ford MSG-425 EFI Models (CE)**



Platform Control Box Wiring Diagram, Ford MSG-425 EFI Models (CE)



Platform Control Box Switch Panel Wiring Diagram, Ford MSG-425 EFI Models (CE)



6 COMPONENT INDEX

C1	CAPACITOR, JIB CIRCUIT (S-65 OPTION)
CR13	JIB SELECT RELAY (S-65 OPTION)
CR14	JIB VALVE RELAY (S-65 OPTION)
CR27	RELAY - BRAKE CIRCUIT (LIFT / DRIVE OPTION)
CR30	RELAY - LIMIT SWITCH (LIFT / DRIVE OPTION)
CR76	RELAY - LOAD SENSE AUX RECOVERY
H1	TILT ALARM
JC3	JOYSTICK - DRIVE / STEER
JC7	JOYSTICK - PRIMARY BOOM UP / DOWN, EXTEND / RETRACT, TURNTABLE ROTATE
L1	LED - DRIVE ENABLE
L4	LED - PLATFORM OVERLOAD
L47	LED - CABLE TENSION
L48	LED - TILT ALARM
LS18	PLATFORM OVERLOAD LIMIT SWITCH
P2	EMERGENCY STOP BUTTON
P3	HORN BUTTON
R20	RESISTOR - 4700Ω
TS1	AUXILIARY PUMP TOGGLE SWITCH
TS2	ENGINE START TOGGLE SWITCH

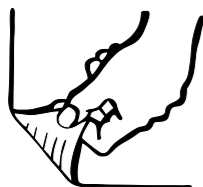
TS3	FUEL SELECT TOGGLE SWITCH
TS4	RPM SELECT TOGGLE SWITCH
TS7	PLATFORM ROTATE TOGGLE SWITCH
TS8	JIB BOOM UP / DOWN TOGGLE SWITCH (S-65 OPTION)
TS9	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
TS14	DRIVE SPEED TOGGLE SWITCH
TS15	DRIVE ENABLE TOGGLE SWITCH
TS43	PLAT. BOX HEATER (OPTION)
TS47	GENERATOR (OPTION)
U13	ALC500 JOYSTICK CONTROLLER CARD
U35	TIME DELAY RELAY

NOTE: DASHED LINES INDICATE OPTIONS.
1 ▷ ROCKER / STEER OPTION.

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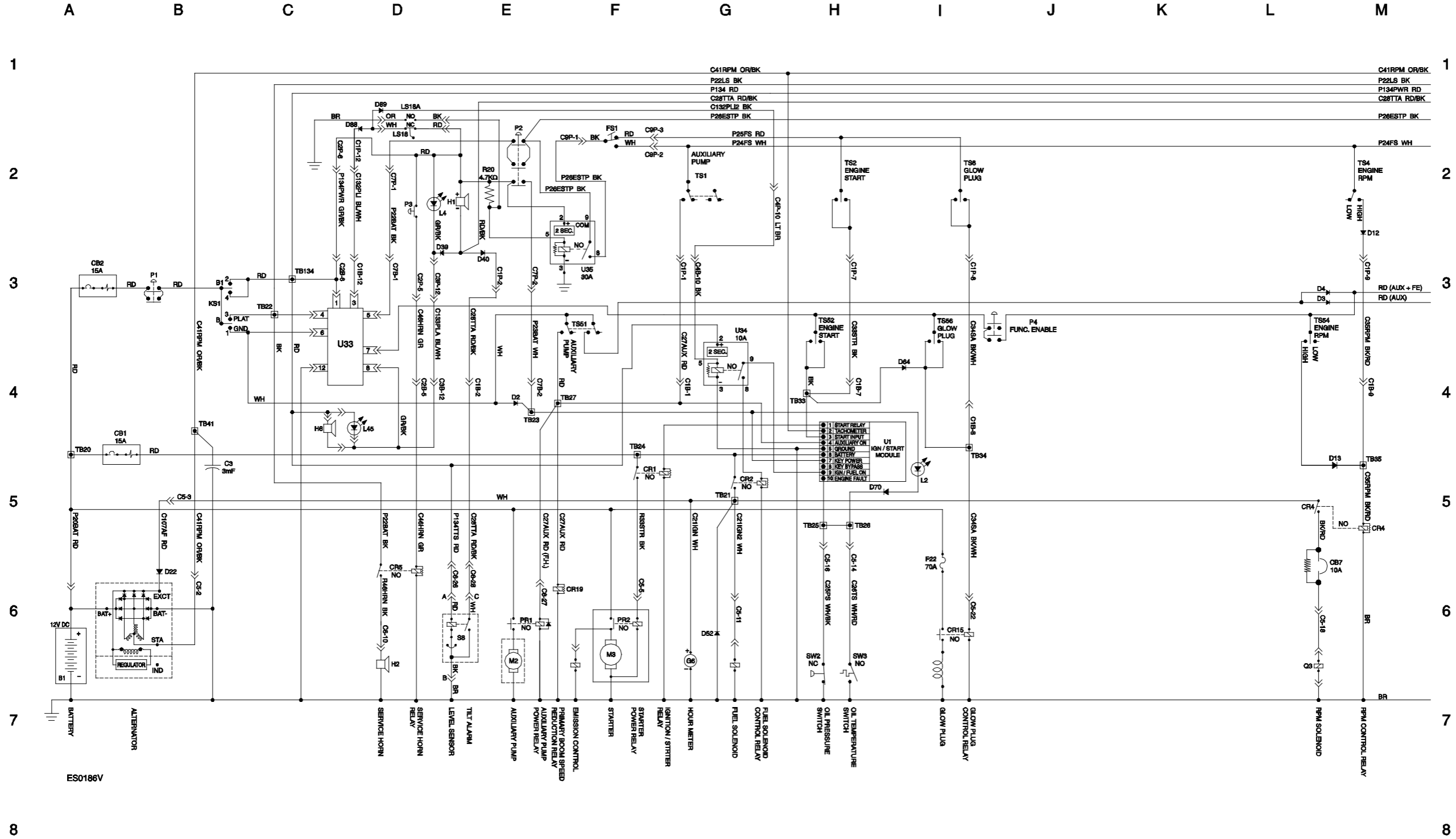
**Platform Control Box Switch Panel Wiring Diagram,
Ford MSG-425 EFI Models (CE)**



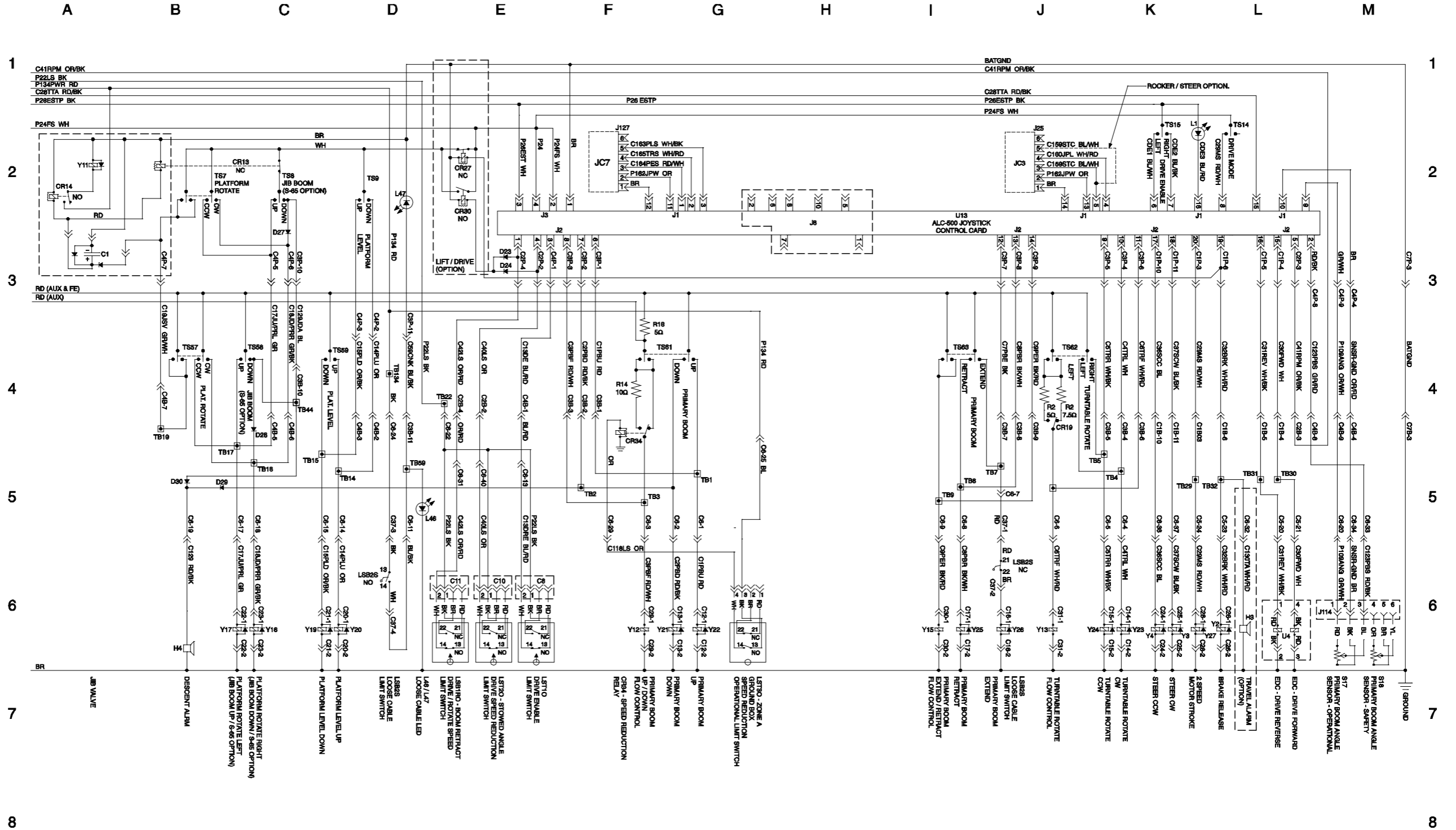
Electrical Schematic, Deutz D2011L03i Models (CE)



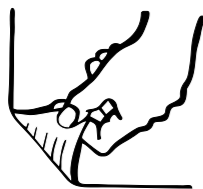
Electrical Schematic, Deutz D2011L03i Models (CE)



Electrical Schematic, Deutz D2011L03i Models (CE)



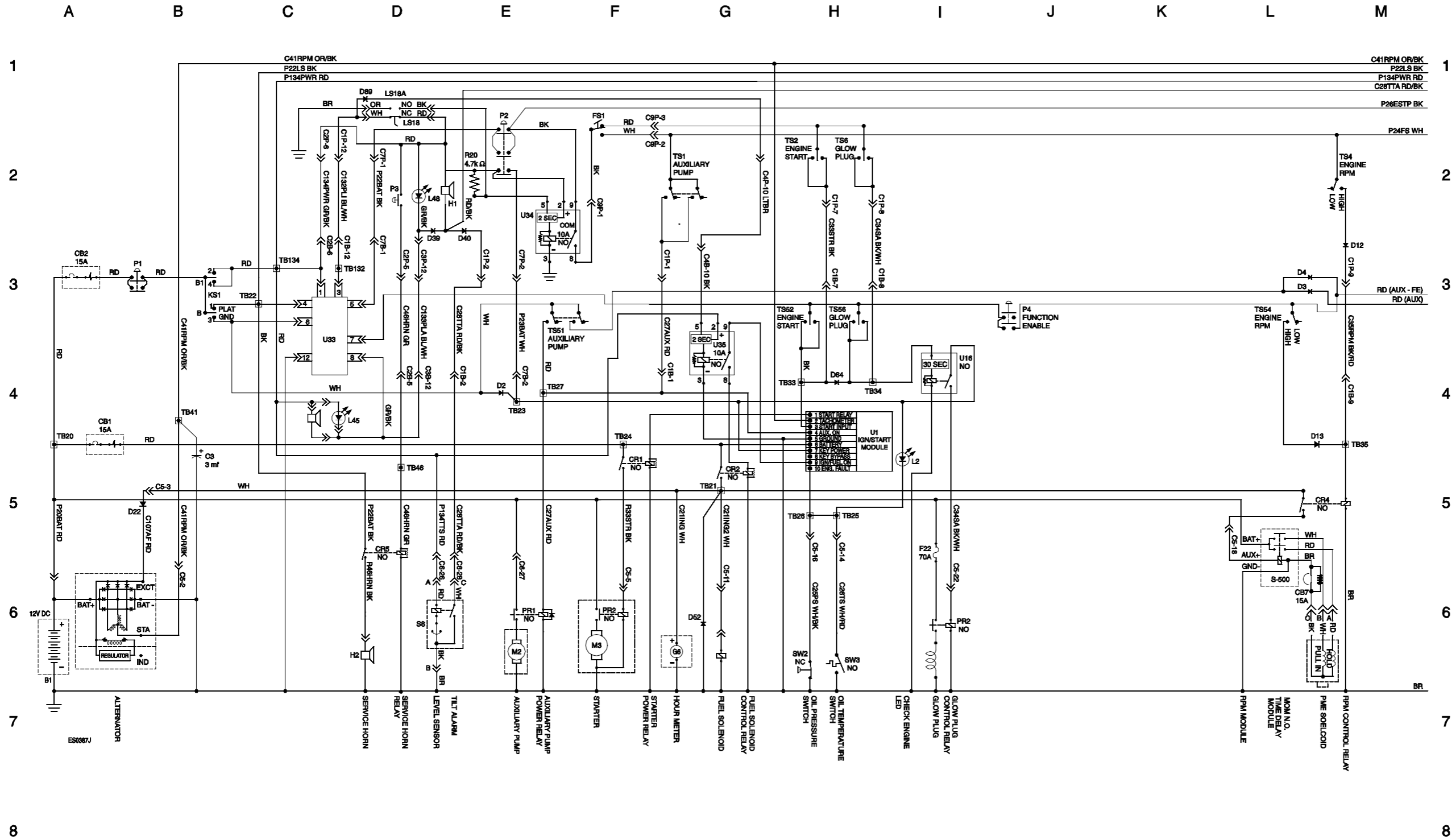
Electrical Schematic, Deutz D2011L03i Models (CE)



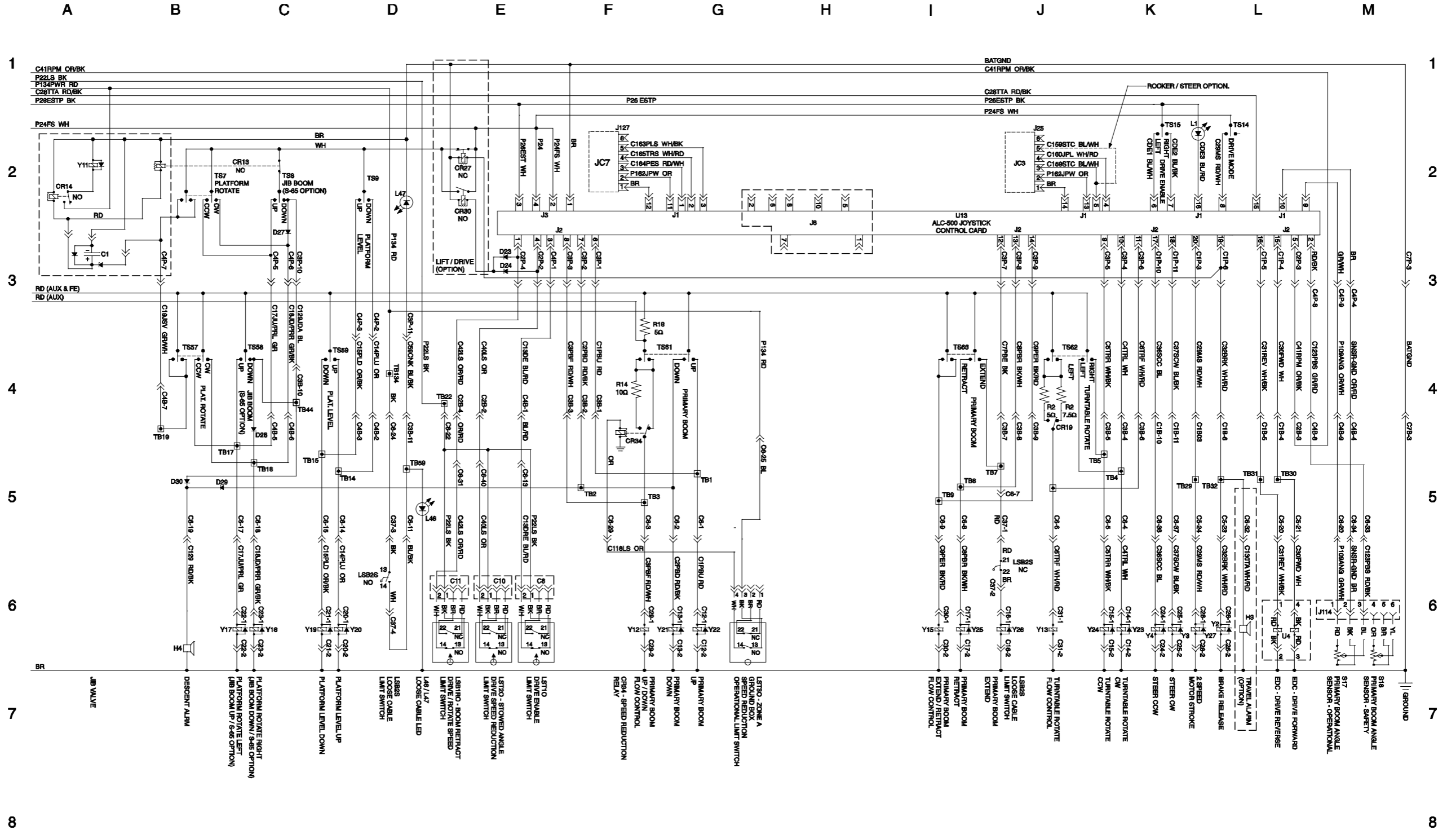
Electrical Schematic, Deutz TD2011L04i Models (CE)



Electrical Schematic, Deutz TD2011L04i Models (CE)



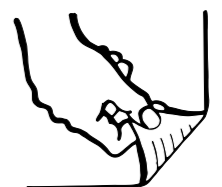
Electrical Schematic, Deutz TD2011L04i Models (CE)



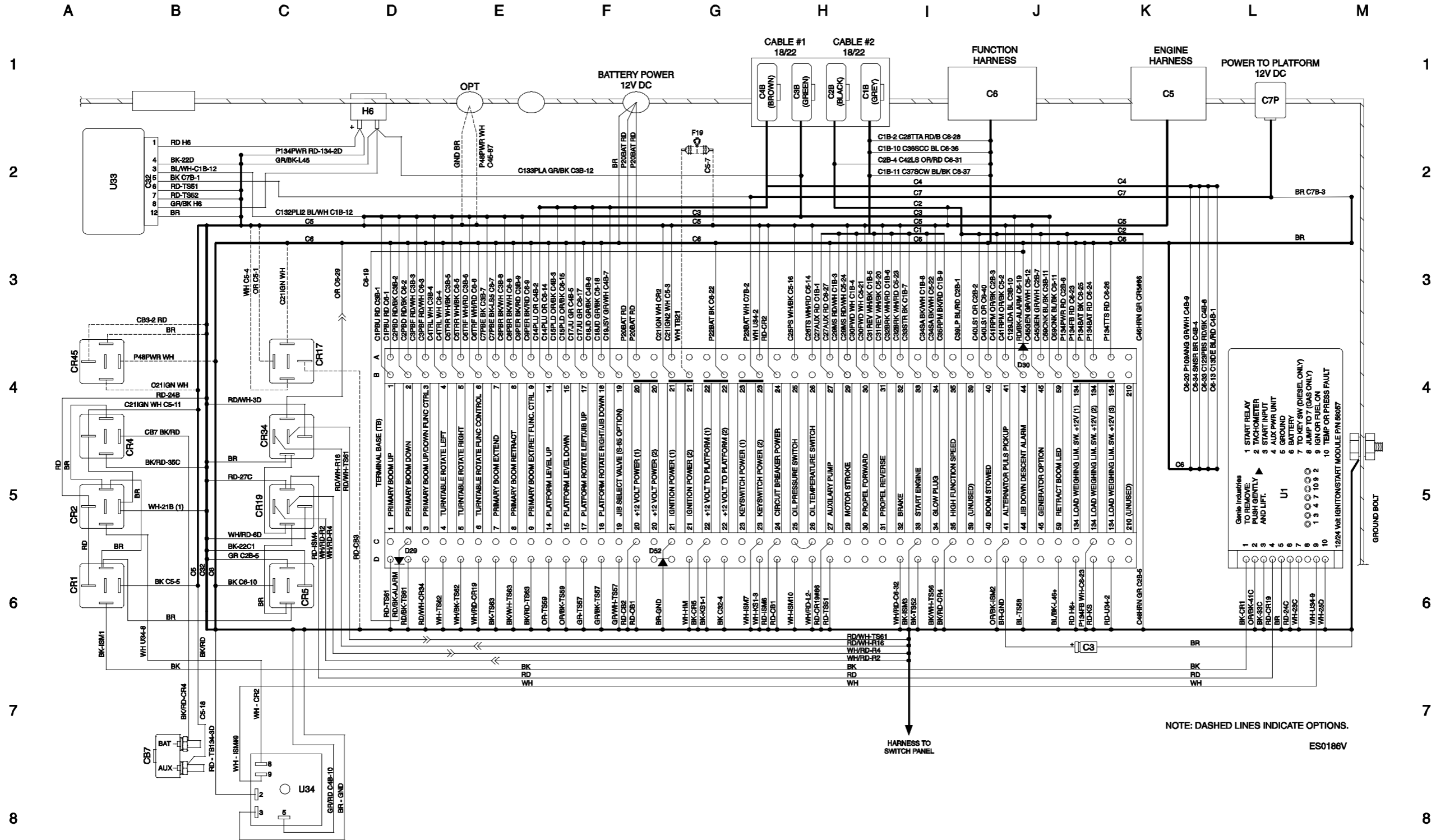
Electrical Schematic, Deutz TD2011L04i Models (CE)



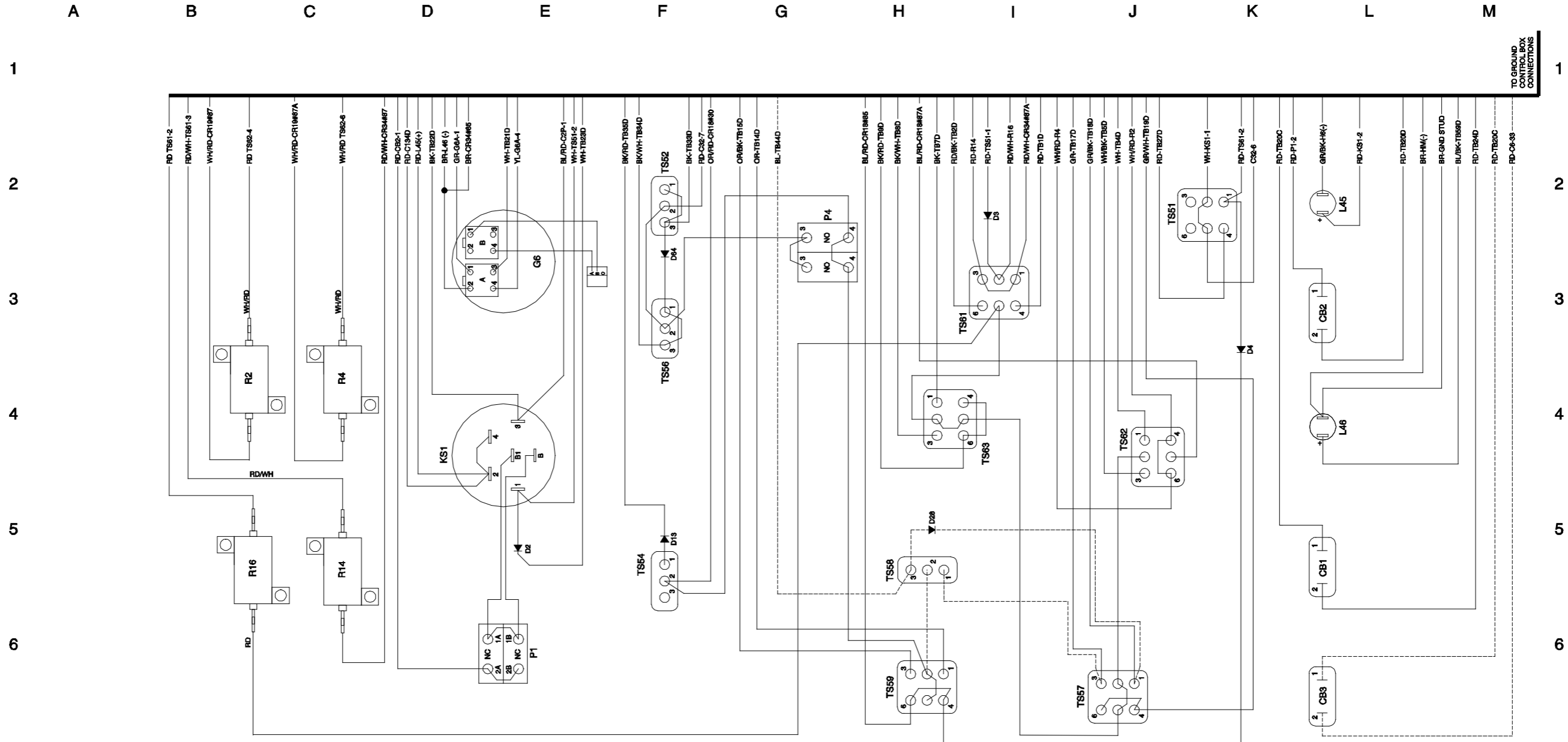
**Ground Control Box Terminal Strip Wiring Diagram,
Deutz D2011L03i • TD2011L04i Models (CE)**



Ground Control Box Terminal Strip Wiring Diagram, Deutz D2011L03i • TD2011L04i Models (CE)



Ground Control Box Switch Panel Wiring Diagram, Deutz D2011L03i • TD2011L04i Models (CE)



COMPONENT INDEX - GROUND CONTROLS

CB1	ENGINE CIRCUIT BREAKER, 15A
CB2	CONTROLS CIRCUIT BREAKER, 15A
CB3	CIRCUIT BREAKER, 15A (OPTION)
CB7	HIGH IDLE CIRCUIT BREAKER
CR1	START RELAY
CR2	IGNITION / FUEL RELAY
CR4	HIGH IDLE RELAY
CR5	HORN RELAY
CR17	HYDRAULIC OIL COOLER RELAY (OPTION)
CR19	TURNTABLE SPEED REDUCTION RELAY
CR23	DRIVE LIGHTS RELAY (OPTION)
CR34	PRIMARY BOOM SPEED REDUCTION RELAY
G6	OUR METER
H6	PLATFORM OVERLOAD ALARM

KS1	KEY SWITCH
L45	LED - PLATFORM OVERLOAD
L46	LED - CABLE TENSION
P1	EMERGENCY STOP BUTTON
P4	FUNCTION ENABLE SWITCH
R2	RESISTOR, 50, TURNTABLE ROTATE SPEED
R4	RESISTOR, 7.50, TURNTABLE ROTATE SPEED
R14	RESISTOR, 100, PRIMARY BOOM UPPER ZONE SPEED
R16	RESISTOR, 50, PRIMARY BOOM UP / DOWN SPEED
TS51	AUXILIARY PUMP TOGGLE SWITCH
TS52	ENGINE START TOGGLE SWITCH
TS54	RPM SELECT TOGGLE SWITCH
TS56	GLOW PLUG TOGGLE SWITCH
TS57	PLATFORM ROTATE TOGGLE SWITCH

TS58	JIB BOOM UP / DOWN TOGGLE SWITCH (S-65 OPTION)
TS59	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
TS61	PRIMARY BOOM UP / DOWN TOGGLE SWITCH
TS62	TURNTABLE ROTATE TOGGLE SWITCH
TS63	PRIMARY BOOM EXTEND / RETRACT TOGGLE SWITCH
U1	IGNITION START MODULE
U3	LOAD SENSE MODULE
U34	TIME DELAY RELAY - 2 SECONDS, 10A

NOTE: DASHED LINES INDICATE OPTIONS.

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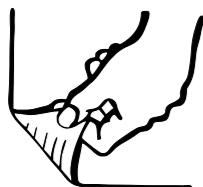
TO GROUND
CONNECTIONS

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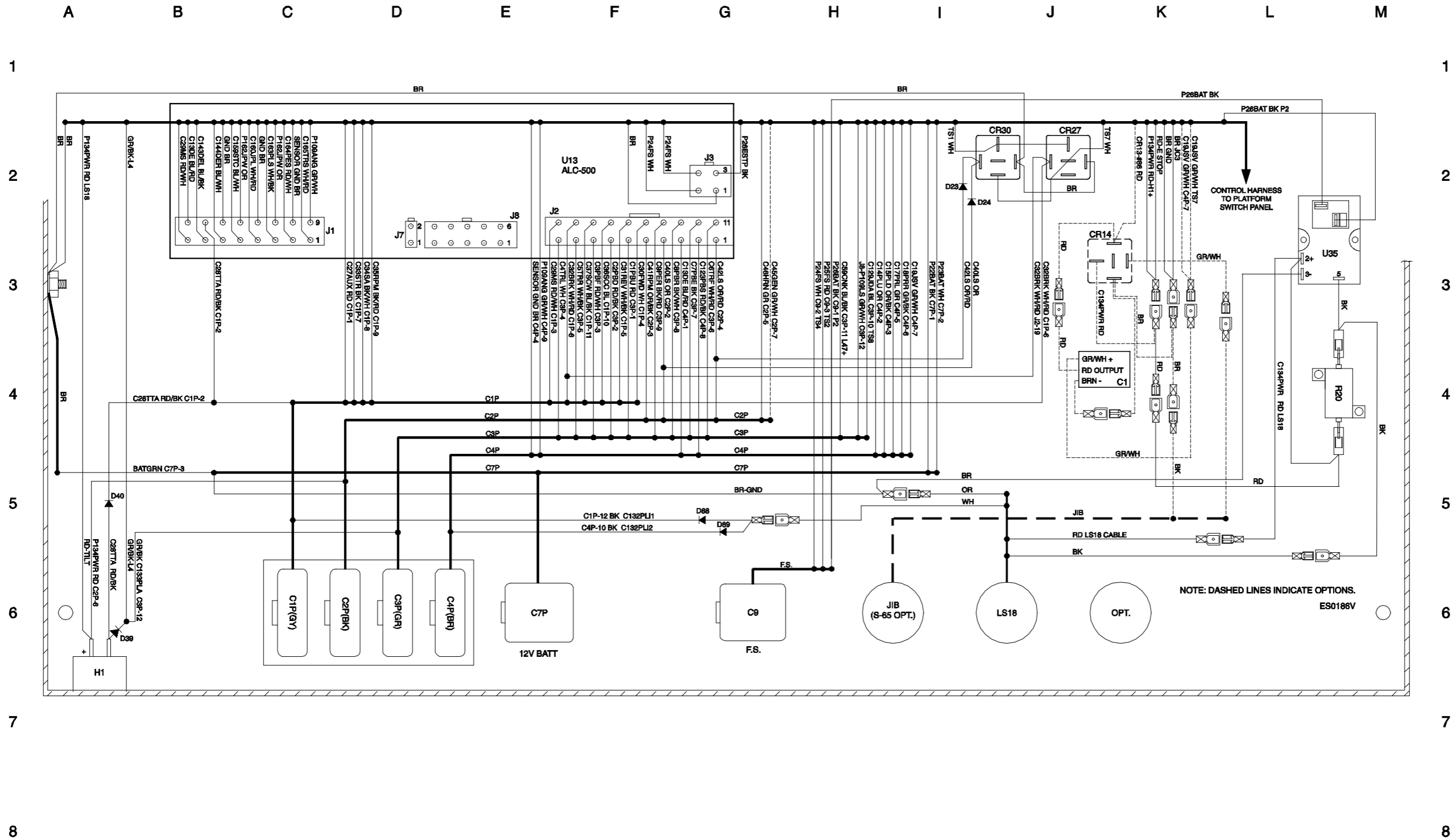
**Ground Control Box Switch Panel Wiring Diagram,
Deutz D2011L03i • TD2011L04i Models (CE)**



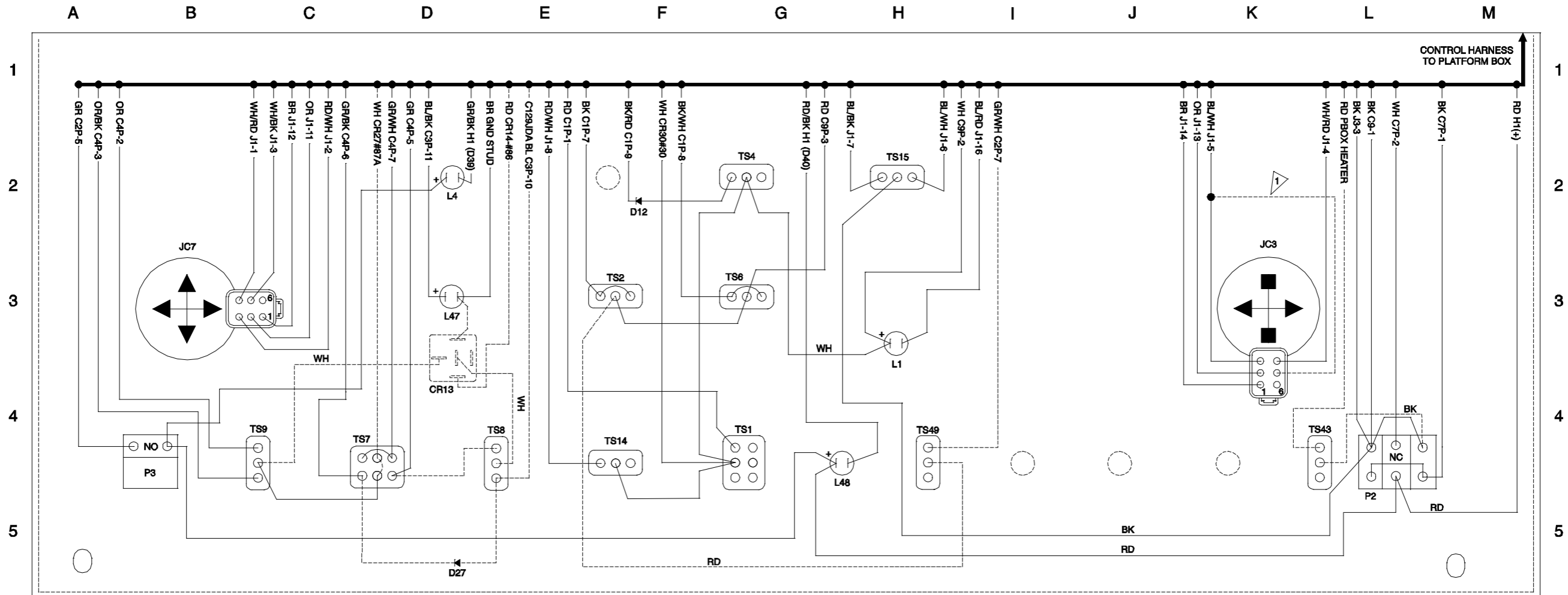
**Platform Control Box Wiring Diagram,
Deutz D2011L03i • TD2011L04i Models (CE)**



Platform Control Box Wiring Diagram, Deutz D2011L03i • TD2011L04i Models (CE)



Platform Control Box Switch Panel Wiring Diagram, Deutz D2011L03i • TD2011L04i Models (CE)



COMPONENT INDEX

C1	CAPACITOR, JIB CIRCUIT (S-65 OPTION)
CR13	JIB SELECT RELAY (S-65 OPTION)
CR14	JIB VALVE RELAY (S-65 OPTION)
CR27	RELAY - BRAKE CIRCUIT (LIFT / DRIVE OPTION)
CR30	RELAY - LIMIT SWITCH (LIFT / DRIVE OPTION)
CR76	RELAY - LOAD SENSE AUX RECOVERY
H1	TILT ALARM
JC3	JOYSTICK - DRIVE / STEER
JC7	JOYSTICK - PRIMARY BOOM UP / DOWN, EXTEND / RETRACT, TURNTABLE ROTATE
L1	LED - DRIVE ENABLE
L4	LED - PLATFORM OVERLOAD
L47	LED - CABLE TENSION
L48	LED - TILT ALARM
LS18	PLATFORM OVERLOAD LIMIT SWITCH
P2	EMERGENCY STOP BUTTON
P3	HORN BUTTON
R20	RESISTOR - 4700Ω
TS1	AUXILIARY PUMP TOGGLE SWITCH
TS2	ENGINE START TOGGLE SWITCH

TS4	RPM SELECT TOGGLE SWITCH
TS6	GLOW PLUG TOGGLE SWITCH
TS7	PLATFORM ROTATE TOGGLE SWITCH
TS8	JIB BOOM UP / DOWN TOGGLE SWITCH (S-65 OPTION)
TS9	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
TS14	DRIVE SPEED TOGGLE SWITCH
TS15	DRIVE ENABLE TOGGLE SWITCH
TS43	PLAT. BOX HEATER (OPTION)
TS47	GENERATOR (OPTION)
U13	ALC500 JOYSTICK CONTROLLER CARD
U35	TIME DELAY RELAY

NOTE: DASHED LINES INDICATE OPTIONS.
 ROCKER / STEER OPTION.

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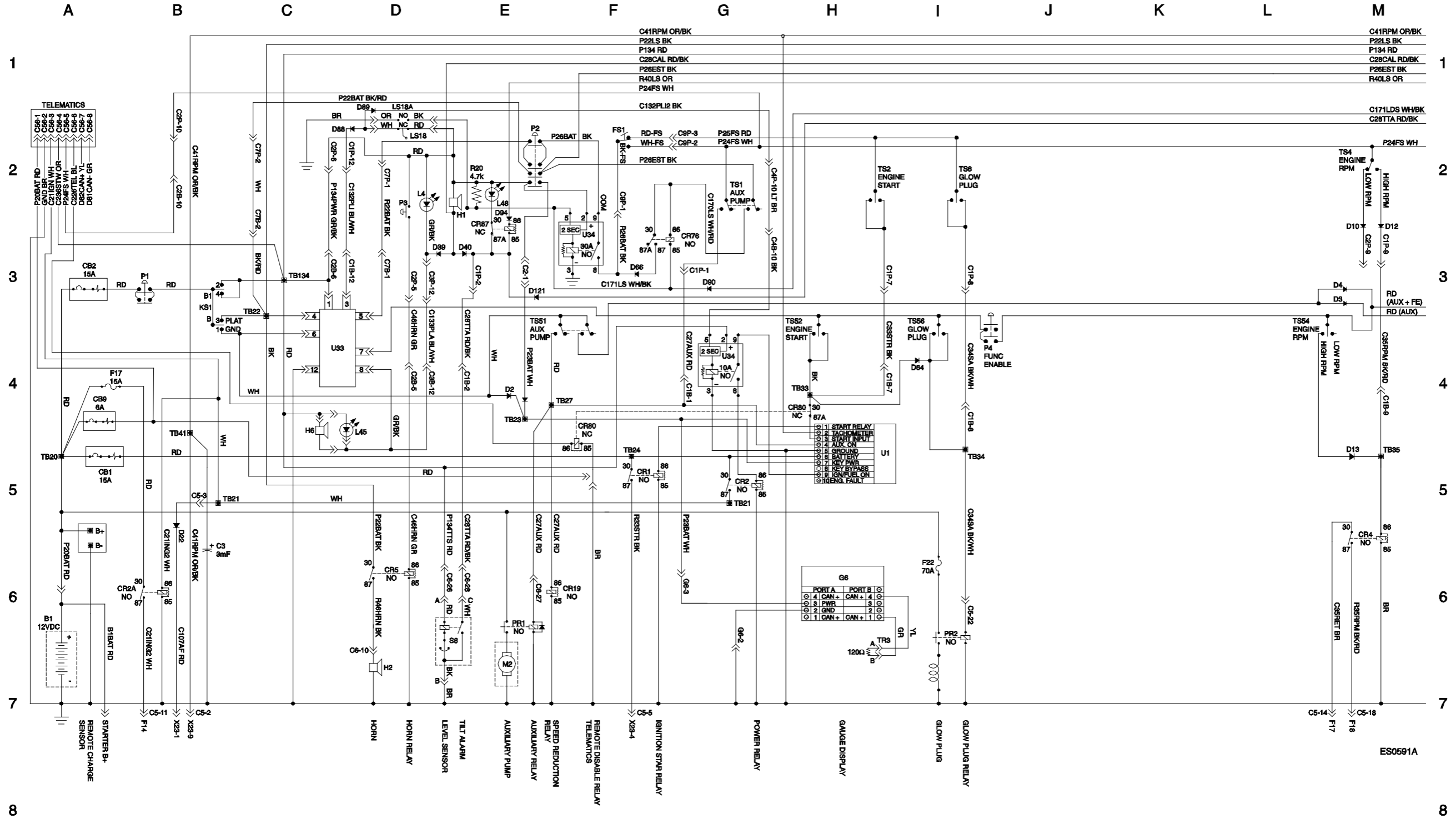
**Platform Control Box Switch Panel Wiring Diagram,
Deutz D2011L03i • TD2011L04i Models (CE)**



Electrical Schematic, Deutz D436 L3i Models (CE)



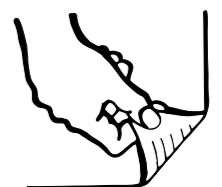
Electrical Schematic, Deutz D436 L3i Models (CE)



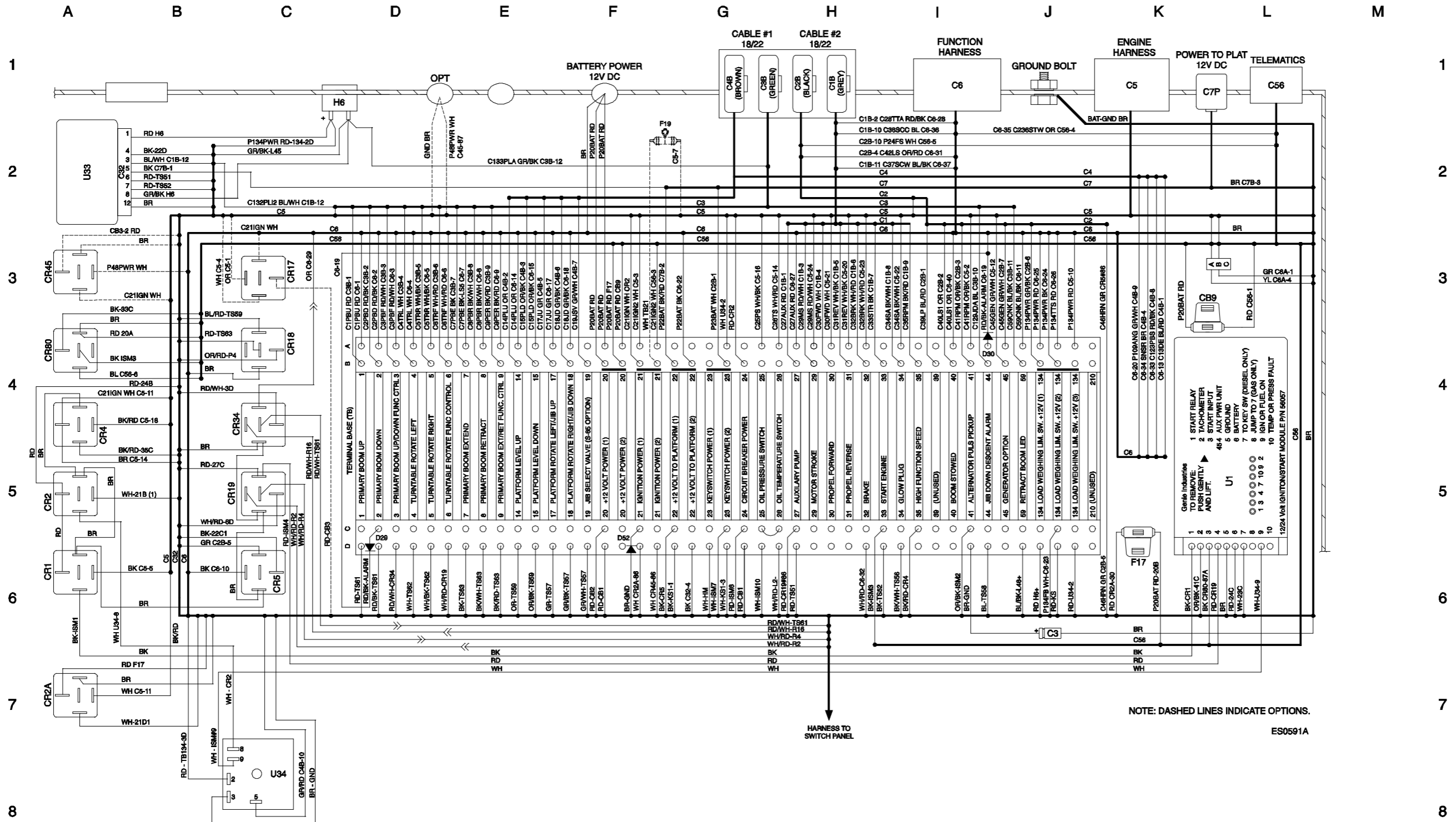
Electrical Schematic, Deutz D436 L3i Models (CE)



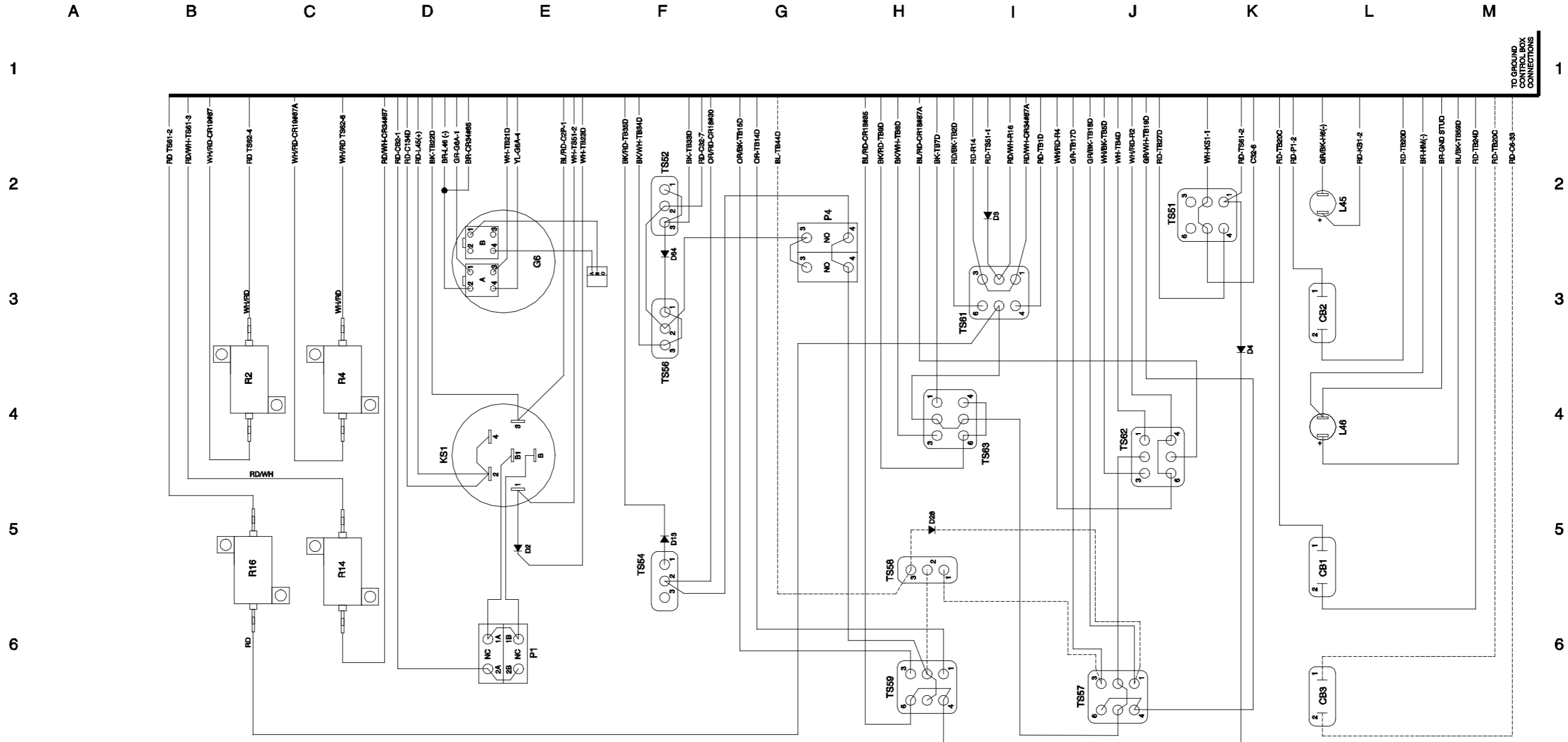
**Ground Control Box Terminal Strip Wiring Diagram,
Deutz D436 L3i Models (CE)**



Ground Control Box Terminal Strip Wiring Diagram, Deutz D436 L3i Models (CE)



Ground Control Box Switch Panel Wiring Diagram, Deutz D436 L3i Models (CE)



COMPONENT INDEX - GROUND CONTROLS

CB1	ENGINE CIRCUIT BREAKER, 15A
CB2	CONTROLS CIRCUIT BREAKER, 15A
CB3	CIRCUIT BREAKER, 15A (OPTION)
CB7	HIGH IDLE CIRCUIT BREAKER
CR1	START RELAY
CR2	IGNITION / FUEL RELAY
CR4	HIGH IDLE RELAY
CR5	HORN RELAY
CR17	HYDRAULIC OIL COOLER RELAY (OPTION)
CR19	TURNTABLE SPEED REDUCTION RELAY
CR23	DRIVE LIGHTS RELAY (OPTION)
CR34	PRIMARY BOOM SPEED REDUCTION RELAY
G6	OUR METER
H6	PLATFORM OVERLOAD ALARM

KS1	KEY SWITCH
L45	LED - PLATFORM OVERLOAD
L46	LED - CABLE TENSION
P1	EMERGENCY STOP BUTTON
P4	FUNCTION ENABLE SWITCH
R2	RESISTOR, 50, TURNTABLE ROTATE SPEED
R4	RESISTOR, 7.50, TURNTABLE ROTATE SPEED
R14	RESISTOR, 100, PRIMARY BOOM UPPER ZONE SPEED
R16	RESISTOR, 50, PRIMARY BOOM UP / DOWN SPEED
TS51	AUXILIARY PUMP TOGGLE SWITCH
TS52	ENGINE START TOGGLE SWITCH
TS54	RPM SELECT TOGGLE SWITCH
TS56	GLOW PLUG TOGGLE SWITCH
TS57	PLATFORM ROTATE TOGGLE SWITCH

TS58	JIB BOOM UP / DOWN TOGGLE SWITCH (S-65 OPTION)
TS59	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
TS61	PRIMARY BOOM UP / DOWN TOGGLE SWITCH
TS62	TURNTABLE ROTATE TOGGLE SWITCH
TS63	PRIMARY BOOM EXTEND / RETRACT TOGGLE SWITCH
U1	IGNITION START MODULE
U3	LOAD SENSE MODULE
U34	TIME DELAY RELAY - 2 SECONDS, 10A

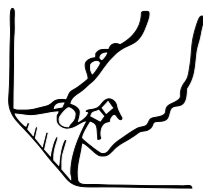
NOTE: DASHED LINES INDICATE OPTIONS.

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TO GROUND
CONNECTIONS



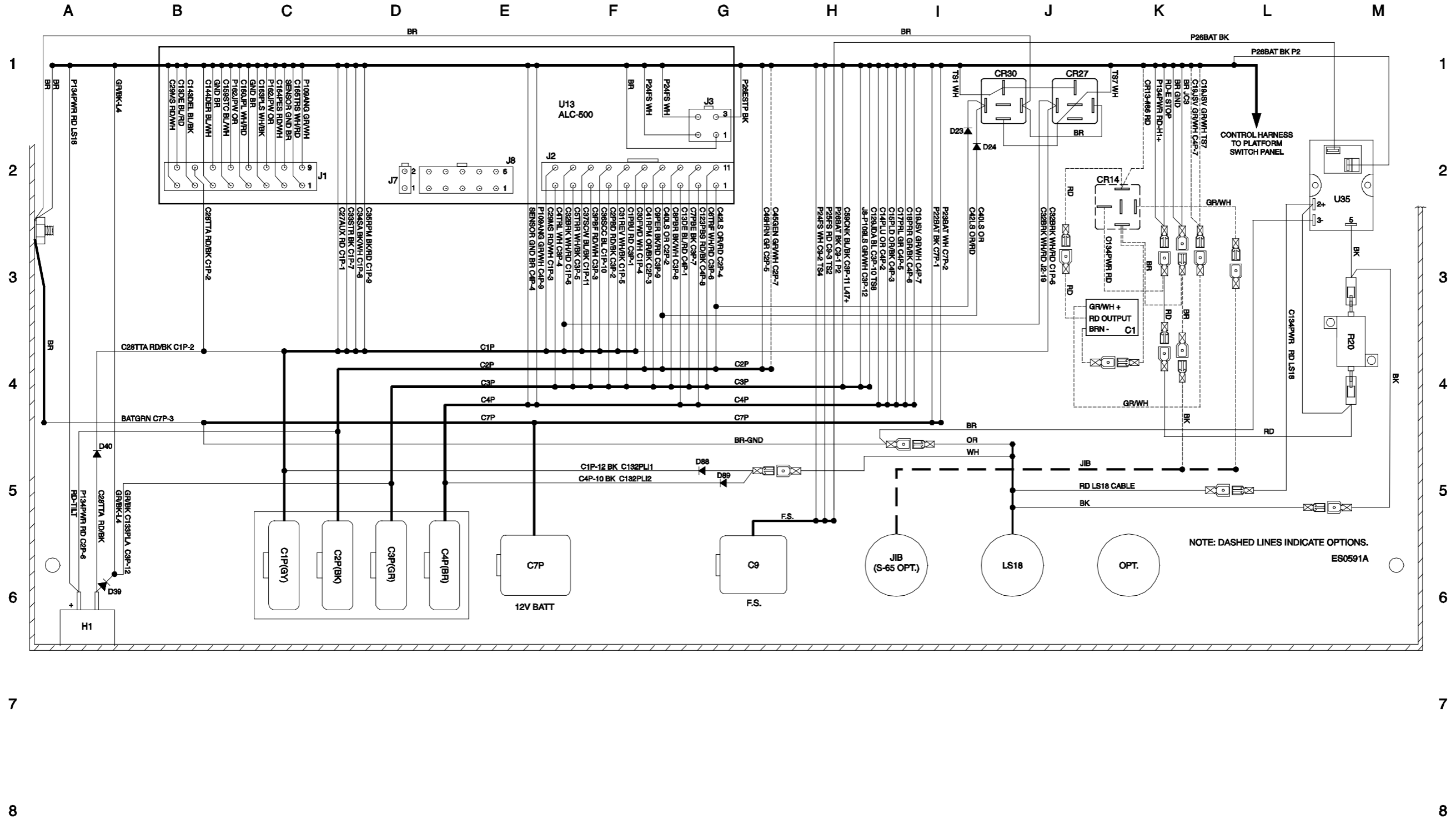
**Ground Control Box Switch Panel Wiring Diagram,
Deutz D436 L3i Models (CE)**



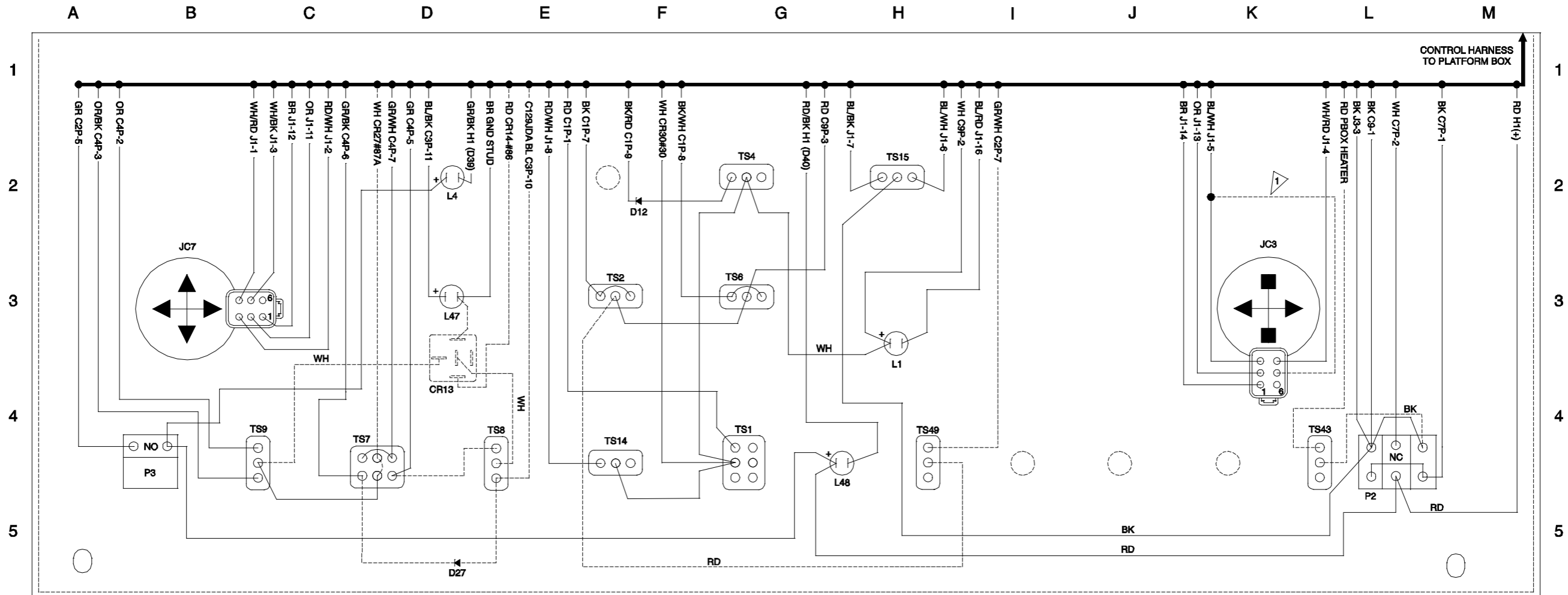
**Platform Control Box Wiring Diagram,
Deutz D436 L3i Models (CE)**



Platform Control Box Wiring Diagram, Deutz D436 L3i Models (CE)



Platform Control Box Switch Panel Wiring Diagram, Deutz D436 L3i Models (CE)



COMPONENT INDEX

C1	CAPACITOR, JIB CIRCUIT (S-65 OPTION)
CR13	JIB SELECT RELAY (S-65 OPTION)
CR14	JIB VALVE RELAY (S-65 OPTION)
CR27	RELAY - BRAKE CIRCUIT (LIFT / DRIVE OPTION)
CR30	RELAY - LIMIT SWITCH (LIFT / DRIVE OPTION)
CR76	RELAY - LOAD SENSE AUX RECOVERY
H1	TILT ALARM
JC3	JOYSTICK - DRIVE / STEER
JC7	JOYSTICK - PRIMARY BOOM UP / DOWN, EXTEND / RETRACT, TURNTABLE ROTATE
L1	LED - DRIVE ENABLE
L4	LED - PLATFORM OVERLOAD
L47	LED - CABLE TENSION
L48	LED - TILT ALARM
LS18	PLATFORM OVERLOAD LIMIT SWITCH
P2	EMERGENCY STOP BUTTON
P3	HORN BUTTON
R20	RESISTOR - 4700Ω
TS1	AUXILIARY PUMP TOGGLE SWITCH
TS2	ENGINE START TOGGLE SWITCH

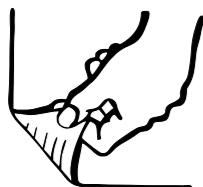
TS4	RPM SELECT TOGGLE SWITCH
TS6	GLOW PLUG TOGGLE SWITCH
TS7	PLATFORM ROTATE TOGGLE SWITCH
TS8	JIB BOOM UP / DOWN TOGGLE SWITCH (S-65 OPTION)
TS9	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
TS14	DRIVE SPEED TOGGLE SWITCH
TS15	DRIVE ENABLE TOGGLE SWITCH
TS43	PLAT. BOX HEATER (OPTION)
TS47	GENERATOR (OPTION)
U13	ALC500 JOYSTICK CONTROLLER CARD
U35	TIME DELAY RELAY

NOTE: DASHED LINES INDICATE OPTIONS.
 ROCKER / STEER OPTION.

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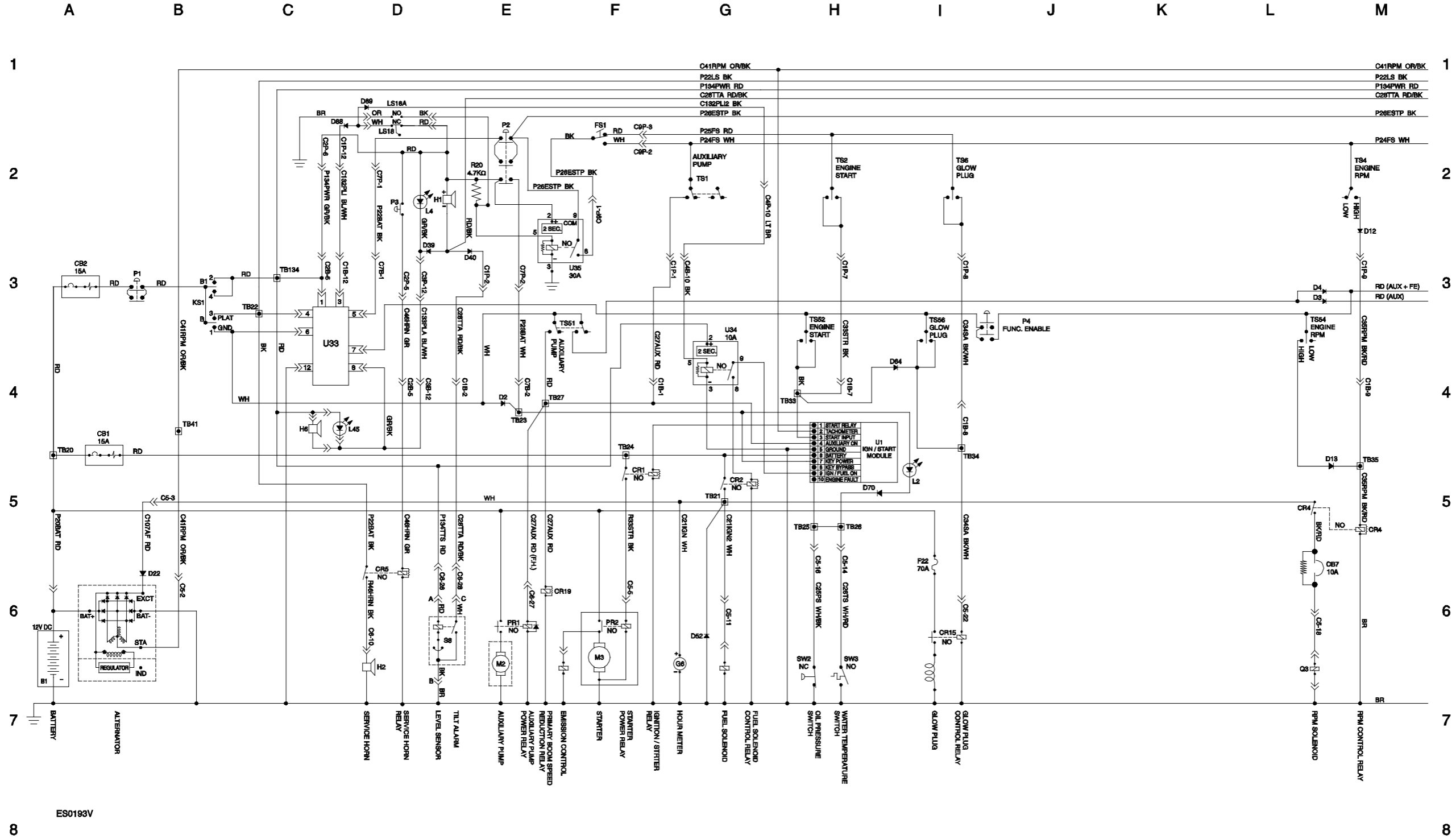
**Platform Control Box Switch Panel Wiring Diagram,
Deutz D436 L3i Models (CE)**



Electrical Schematic, Perkins 404D-22 Models (CE)



Electrical Schematic, Perkins 404D-22 Models (CE)



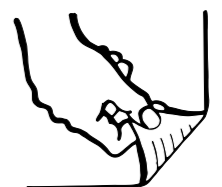
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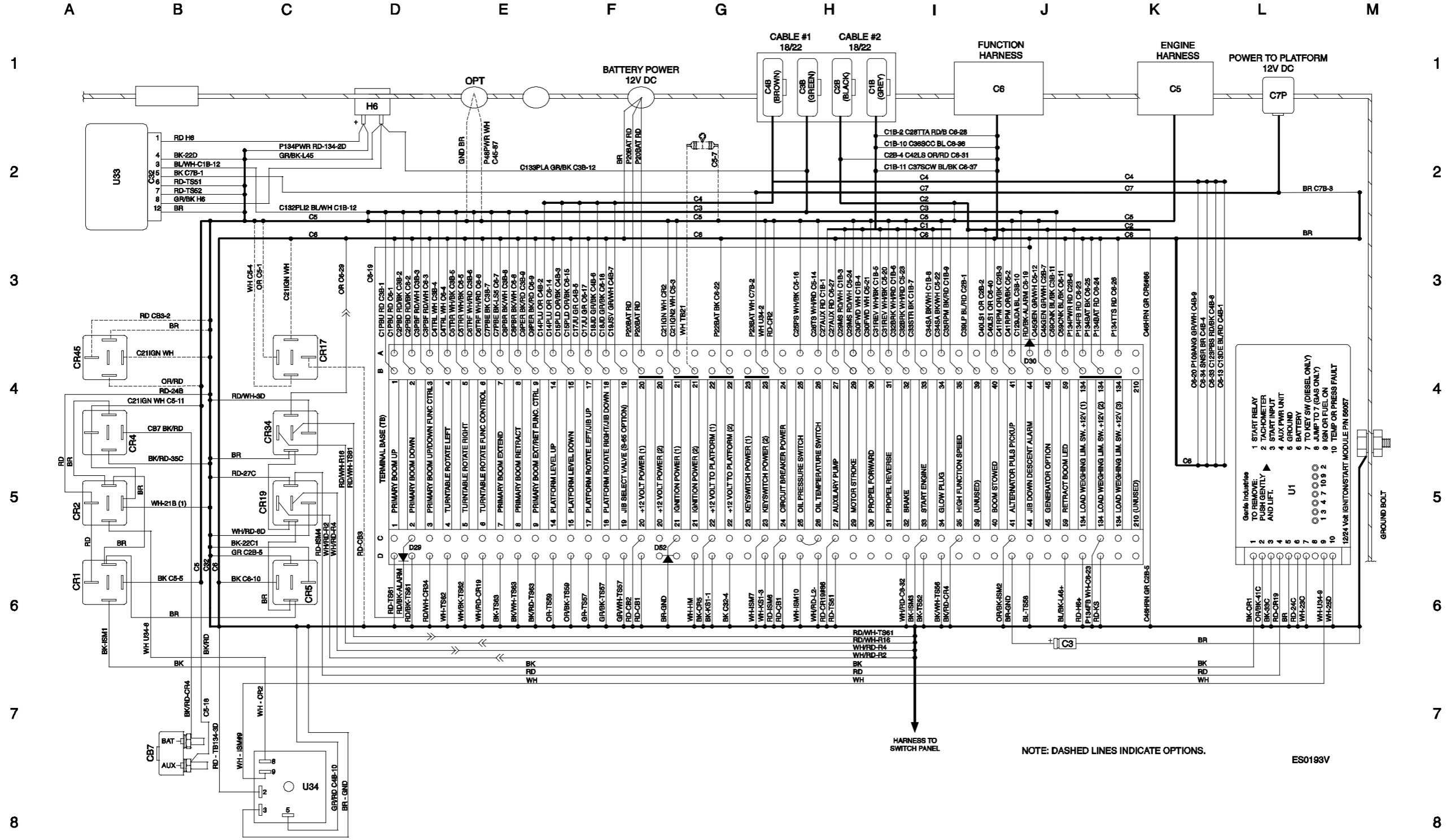
Electrical Schematic, Perkins 404D-22 Models (CE)



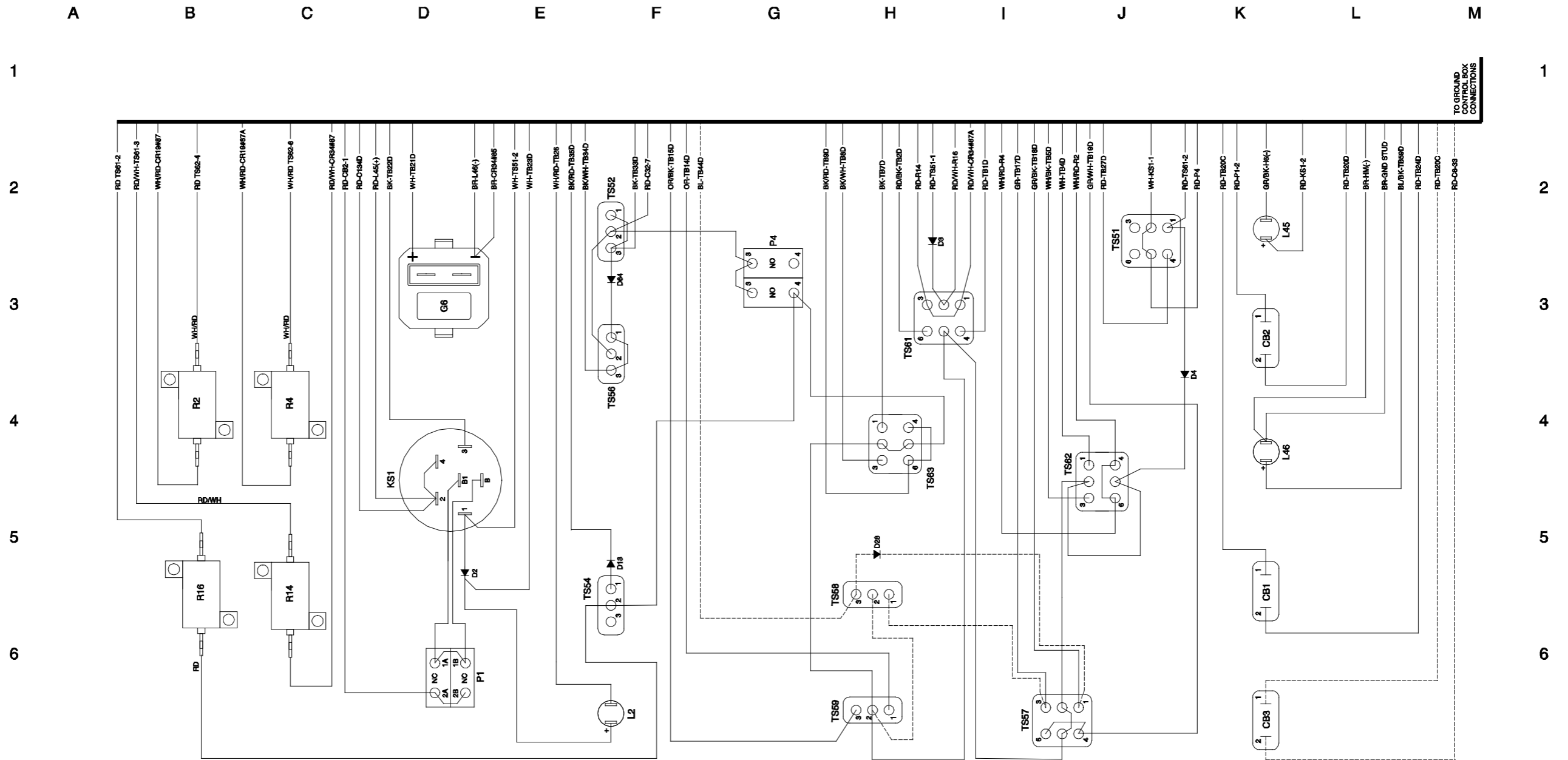
**Ground Control Box Terminal Strip Wiring Diagram,
Perkins 404D-22 Models (CE)**



Ground Control Box Terminal Strip Wiring Diagram, Perkins 404D-22 Models (CE)



Ground Control Box Switch Panel Wiring Diagram, Perkins 404D-22 Models (CE)



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COMPONENT INDEX - GROUND CONTROLS

CB1	ENGINE CIRCUIT BREAKER, 15A
CB2	CONTROLS CIRCUIT BREAKER, 15A
CB3	CIRCUIT BREAKER, 15A (OPTION)
CB7	HIGH IDLE CIRCUIT BREAKER
CR1	START RELAY
CR2	IGNITION / FUEL RELAY
CR4	HIGH IDLE RELAY
CR5	HORN RELAY
CR17	HYDRAULIC OIL COOLER RELAY (OPTION)
CR19	TURNTABLE SPEED REDUCTION RELAY
CR23	DRIVE LIGHTS RELAY (OPTION)
CR34	PRIMARY BOOM SPEED REDUCTION RELAY
G6	HOUR METER
H6	PLATFORM OVERLOAD ALARM

KS1	KEY SWITCH
L2	LED - CHECK ENGINE
L45	LED - PLATFORM OVERLOAD
L46	LED - CABLE TENSION
P1	EMERGENCY STOP BUTTON
P4	FUNCTION ENABLE SWITCH
R2	RESISTOR, 5Ω, TURNTABLE ROTATE SPEED
R4	RESISTOR, 7.5Ω, TURNTABLE ROTATE SPEED
R14	RESISTOR, 10Ω, PRIMARY BOOM UPPER ZONE SPEED
R16	RESISTOR, 5Ω, PRIMARY BOOM UP / DOWN SPEED
TS51	AUXILIARY PUMP TOGGLE SWITCH
TS52	ENGINE START TOGGLE SWITCH
TS54	RPM SELECT TOGGLE SWITCH
TS56	GLOW PLUG TOGGLE SWITCH

TS57	PLATFORM ROTATE TOGGLE SWITCH
TS58	JIB BOOM UP / DOWN TOGGLE SWITCH (S-65 OPTION)
TS59	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
TS61	PRIMARY BOOM UP / DOWN TOGGLE SWITCH
TS62	TURNTABLE ROTATE TOGGLE SWITCH
TS63	PRIMARY BOOM EXTEND / RETRACT TOGGLE SWITCH
U1	IGNITION START MODULE
U33	LOAD SENSE MODULE
U34	TIME DELAY RELAY - 2 SECONDS, 10A

NOTE: DASHED LINES INDICATE OPTIONS.

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TO GROUND CONTROL BOX CONNECTIONS

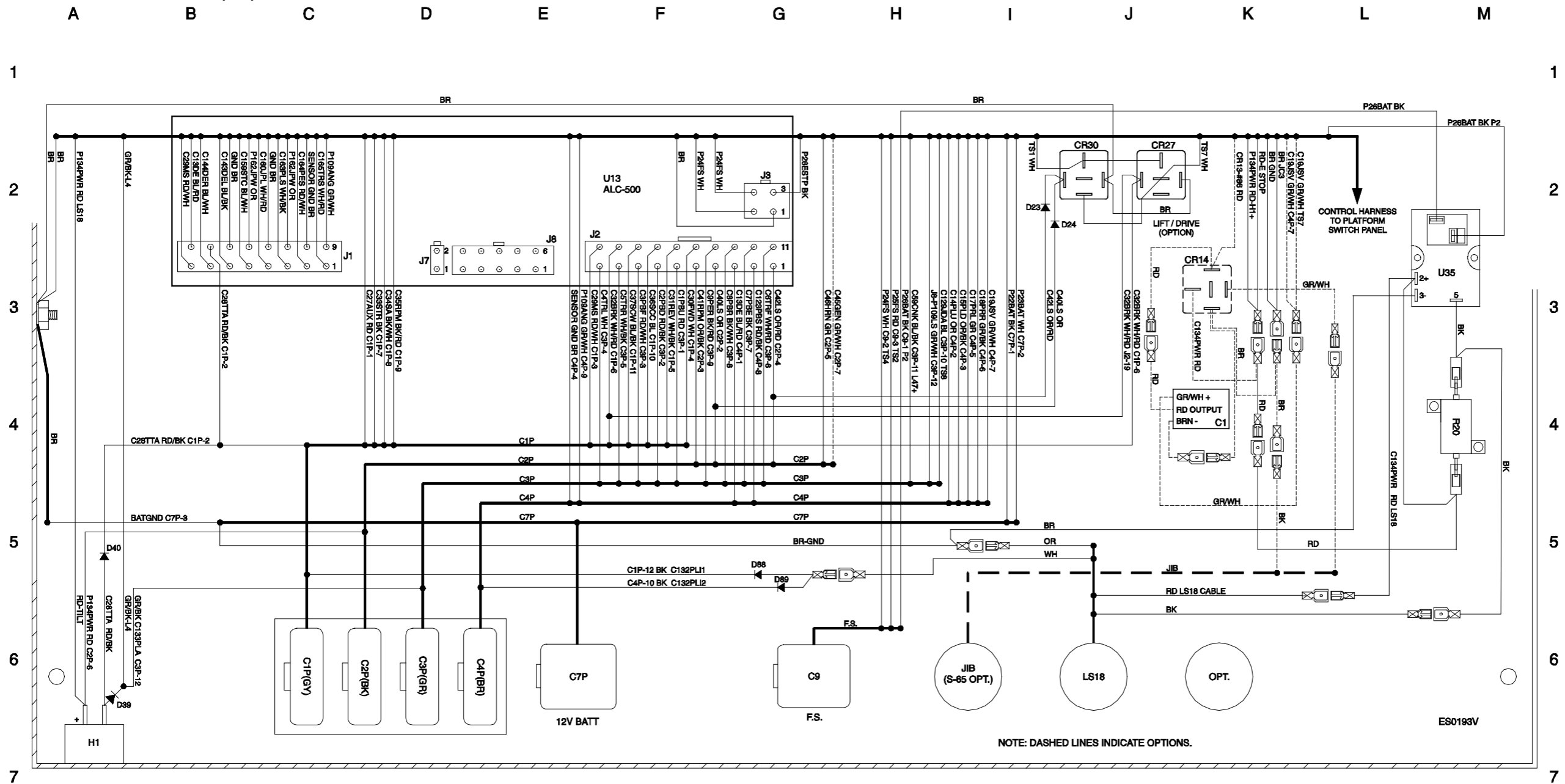
**Ground Control Box Switch Panel Wiring Diagram,
Perkins 404D-22 Models (CE)**



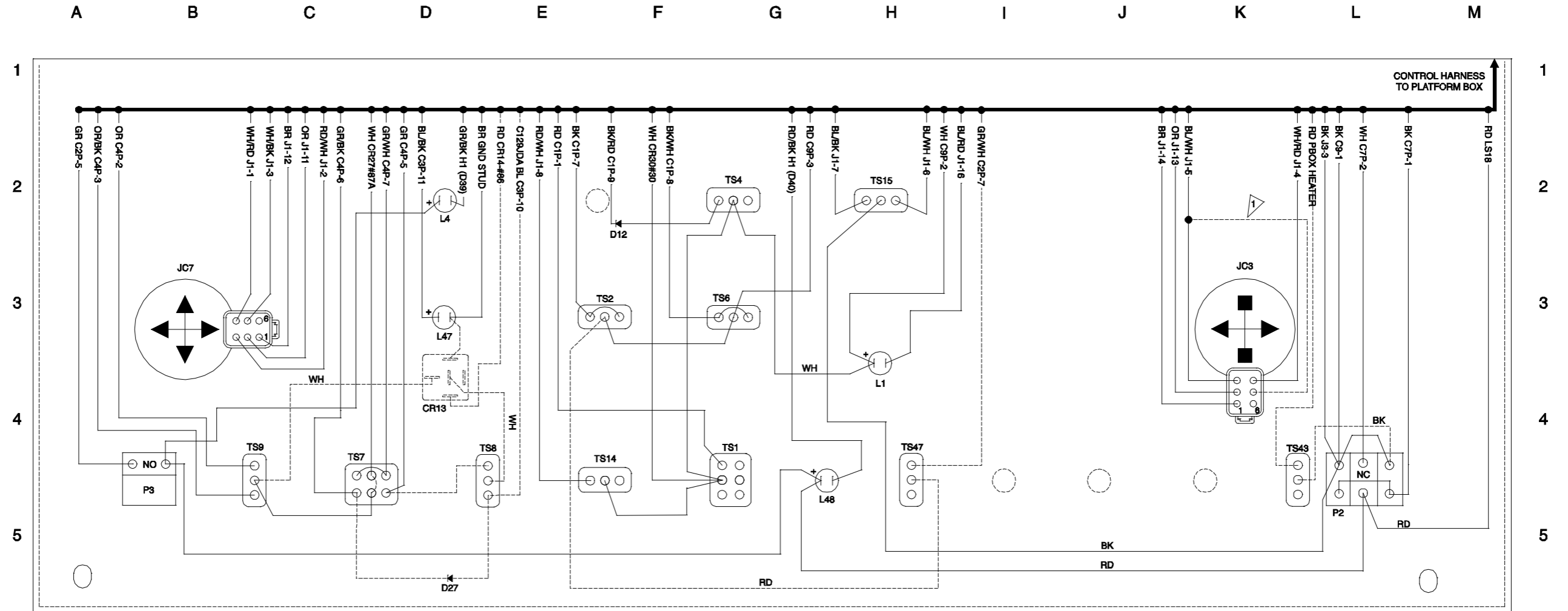
**Platform Control Box Wiring Diagram,
Perkins 404D-22 Models (CE)**



Platform Control Box Wiring Diagram, Perkins 404D-22 Models (CE)



Platform Control Box Switch Panel Wiring Diagram, Perkins 404D-22 Models (CE)



6 COMPONENT INDEX

C1	CAPACITOR, JIB CIRCUIT (S-65 OPTION)
CR13	JIB SELECT RELAY (S-65 OPTION)
CR14	JIB VALVE RELAY (S-65 OPTION)
CR27	RELAY - BRAKE CIRCUIT (LIFT / DRIVE OPTION)
CR30	RELAY - LIMIT SWITCH (LIFT / DRIVE OPTION)
CR76	RELAY - LOAD SENSE AUX RECOVERY
H1	TILT ALARM
JC3	JOYSTICK - DRIVE / STEER
JC7	JOYSTICK - PRIMARY BOOM UP / DOWN, EXTEND / RETRACT, TURNABLE ROTATE
L1	LED - DRIVE ENABLE
L4	LED - PLATFORM OVERLOAD
L47	LED - CABLE TENSION
L48	LED - TILT ALARM
LS18	PLATFORM OVERLOAD LIMIT SWITCH
P2	EMERGENCY STOP BUTTON
P3	HORN BUTTON
R20	RESISTOR - 4700Ω
TS1	AUXILIARY PUMP TOGGLE SWITCH
TS2	ENGINE START TOGGLE SWITCH

TS4	RPM SELECT TOGGLE SWITCH
TS6	GLOW PLUG TOGGLE SWITCH
TS7	PLATFORM ROTATE TOGGLE SWITCH
TS8	JIB BOOM UP / DOWN TOGGLE SWITCH (S-65 OPTION)
TS9	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
TS14	DRIVE SPEED TOGGLE SWITCH
TS15	DRIVE ENABLE TOGGLE SWITCH
TS43	PLAT. BOX HEATER (OPTION)
TS47	GENERATOR (OPTION)
U13	ALC500 JOYSTICK CONTROLLER CARD
U85	TIME DELAY RELAY

NOTE: DASHED LINES INDICATE OPTIONS.

▷ ROCKER / STEER OPTION.

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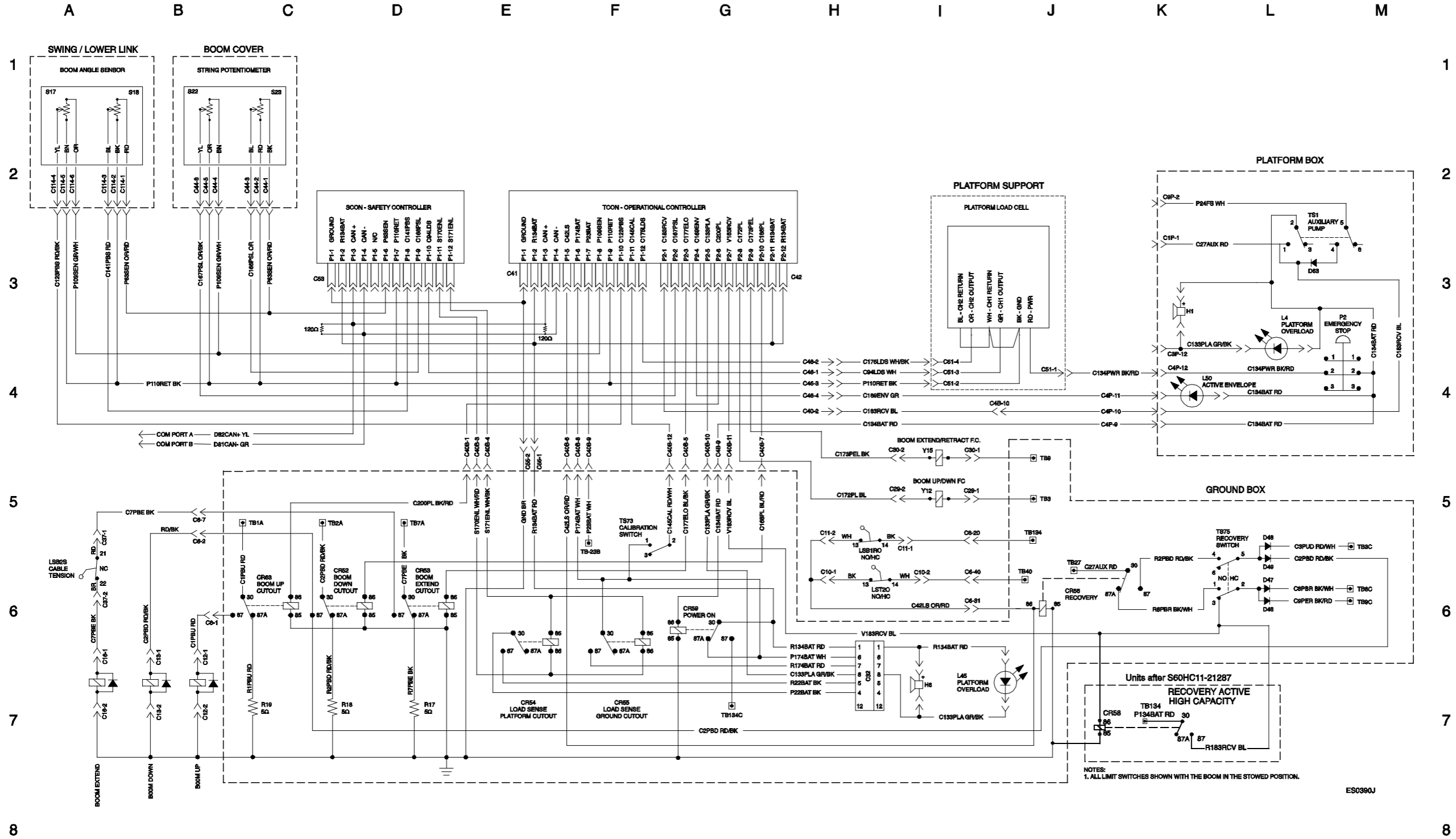
**Platform Control Box Switch Panel Wiring Diagram,
Perkins 404D-22 Models (CE)**



Electrical Schematic, S-60 HC (CE)



Electrical Schematic, S-60 HC (CE)

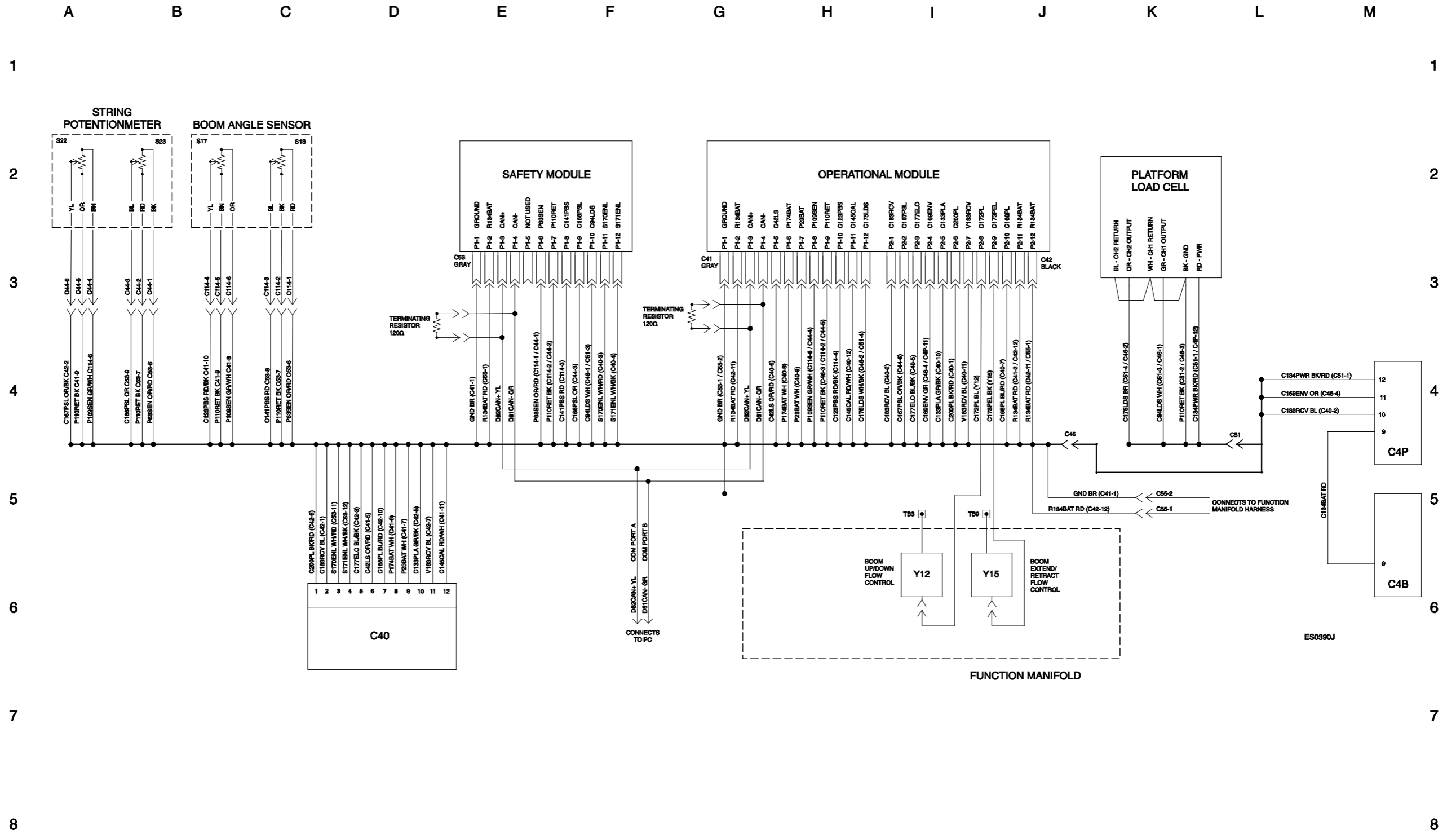


NOTES:
1. ALL LIMIT SWITCHES SHOWN WITH THE BOOM IN THE STOWED POSITION.

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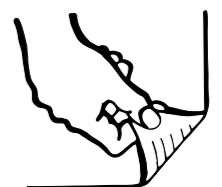
Chassis Wiring Diagram, S-60 HC (CE)



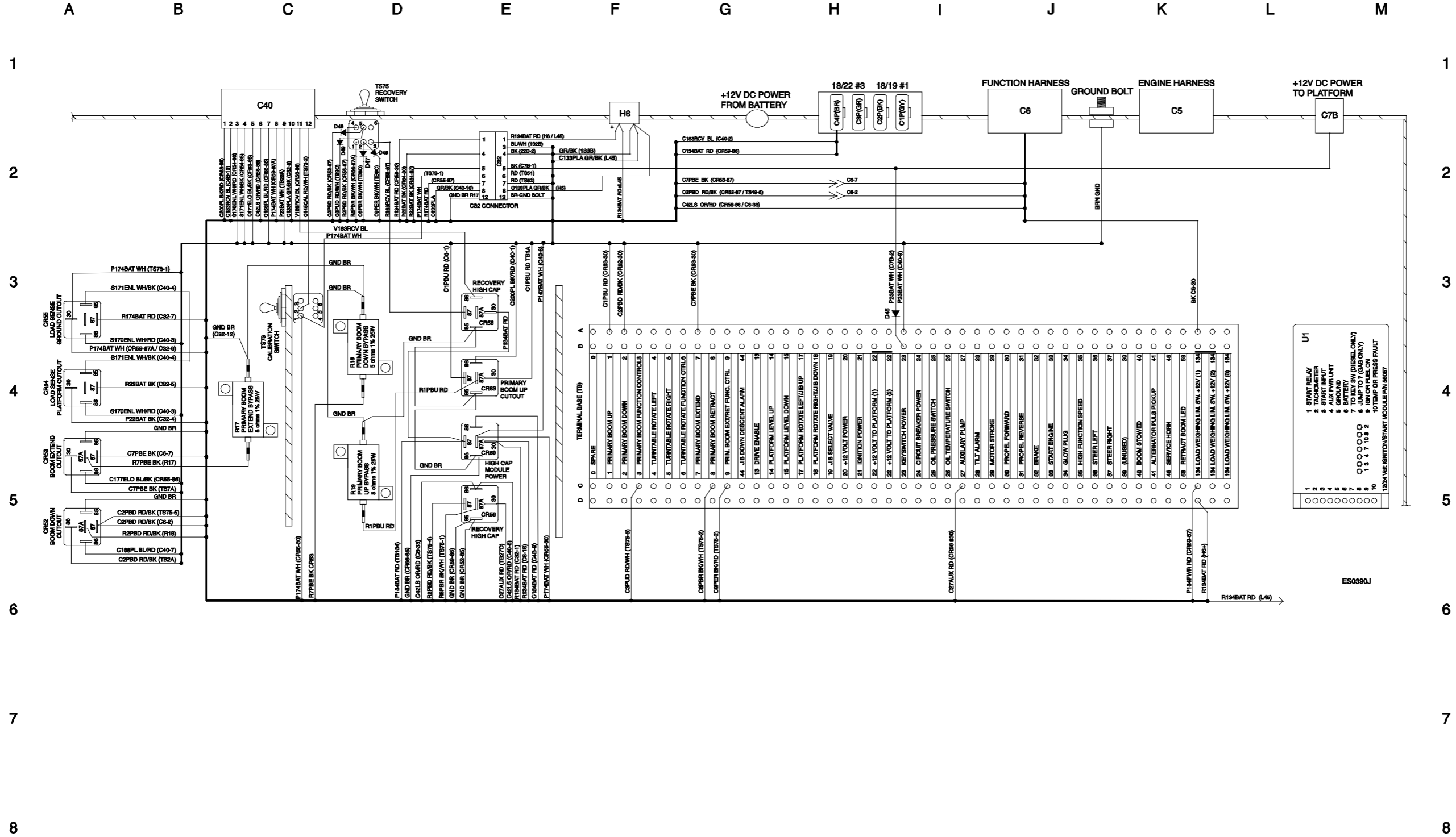
Chassis Wiring Diagram, S-60 HC (CE)



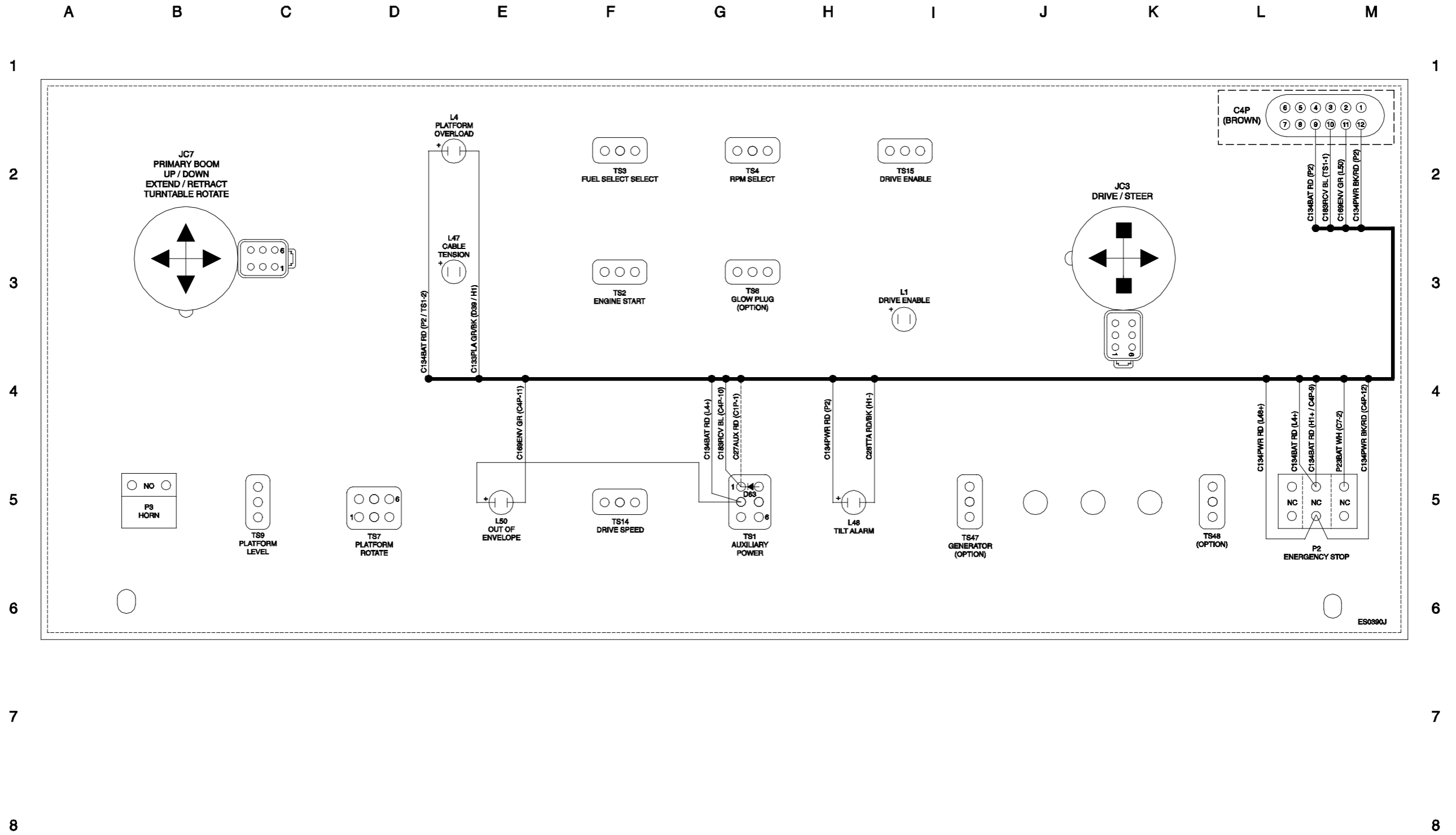
**Ground Control Box Terminal Strip Wiring Diagram,
S-60 HC (CE)**



Ground Control Box Terminal Strip Wiring Diagram, S-60 HC (CE)



Platform Control Box Wiring Diagram, S-60 HC (CE)



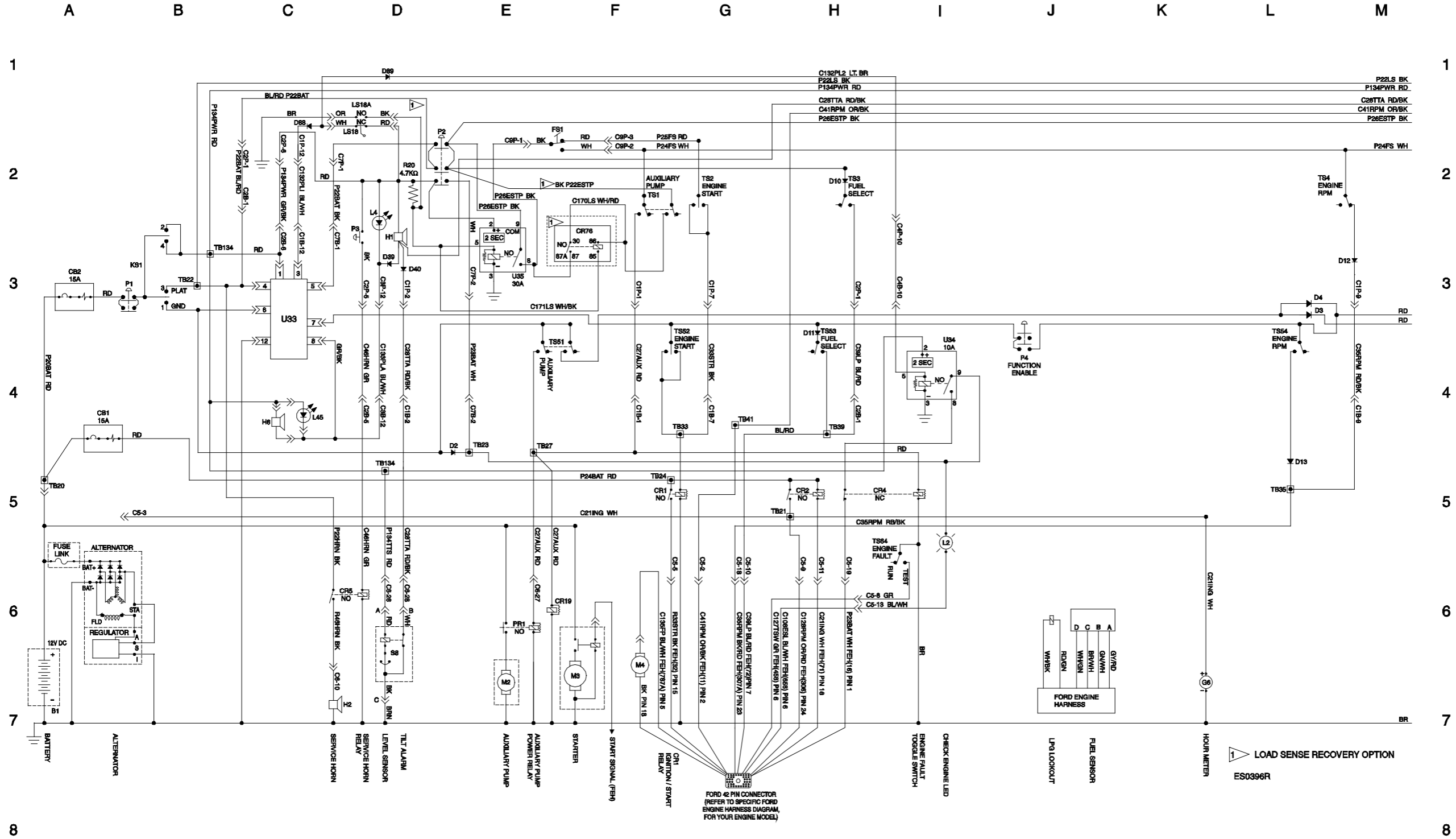
Platform Control Box Wiring Diagram, S-60 HC (CE)



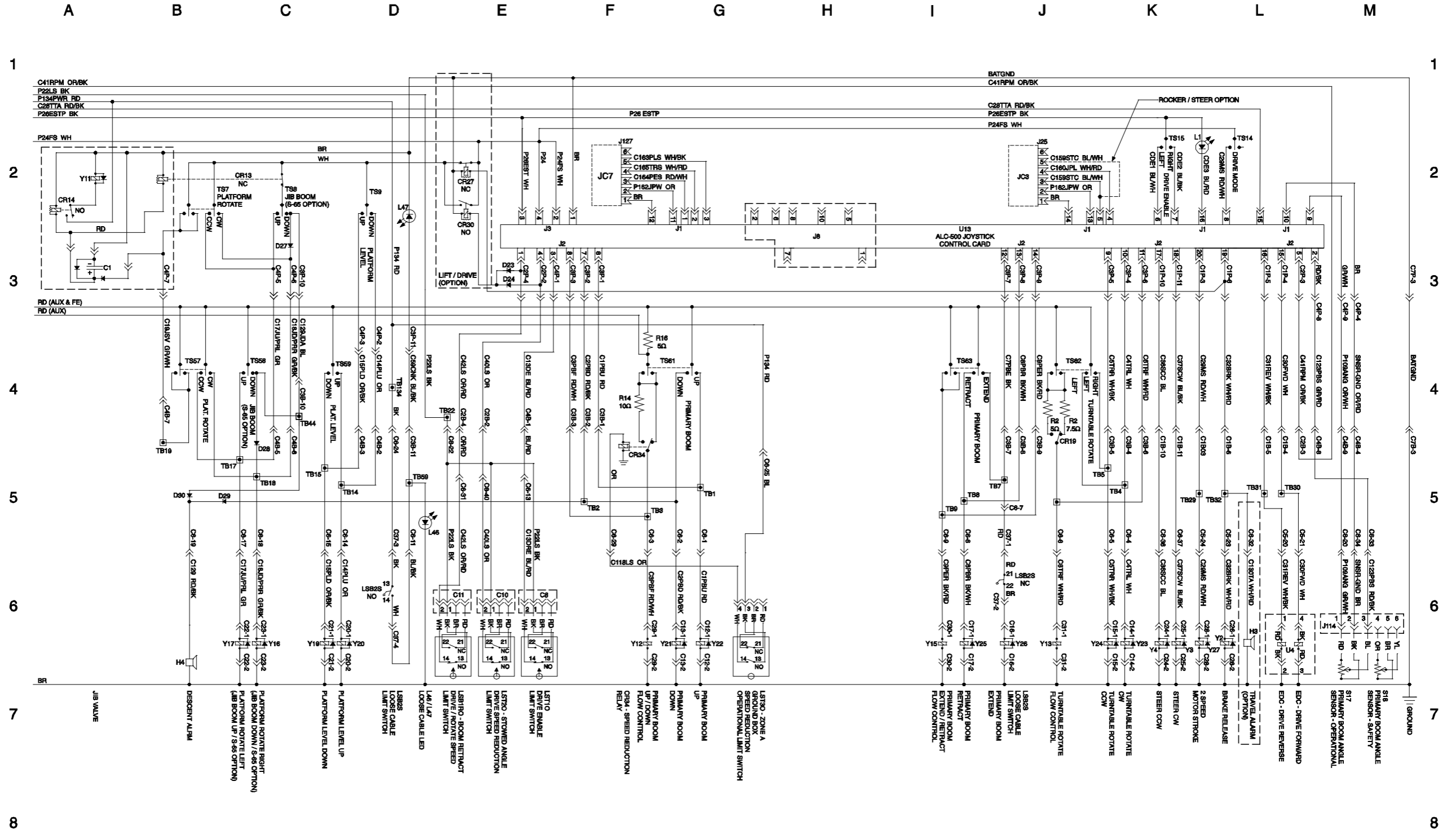
Electrical Schematic, Ford MSG-425 EFI Models (AS)



Electrical Schematic, Ford MSG-425 EFI Models (AS)



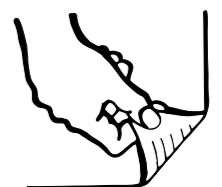
Electrical Schematic, Ford MSG-425 EFI Models (AS)



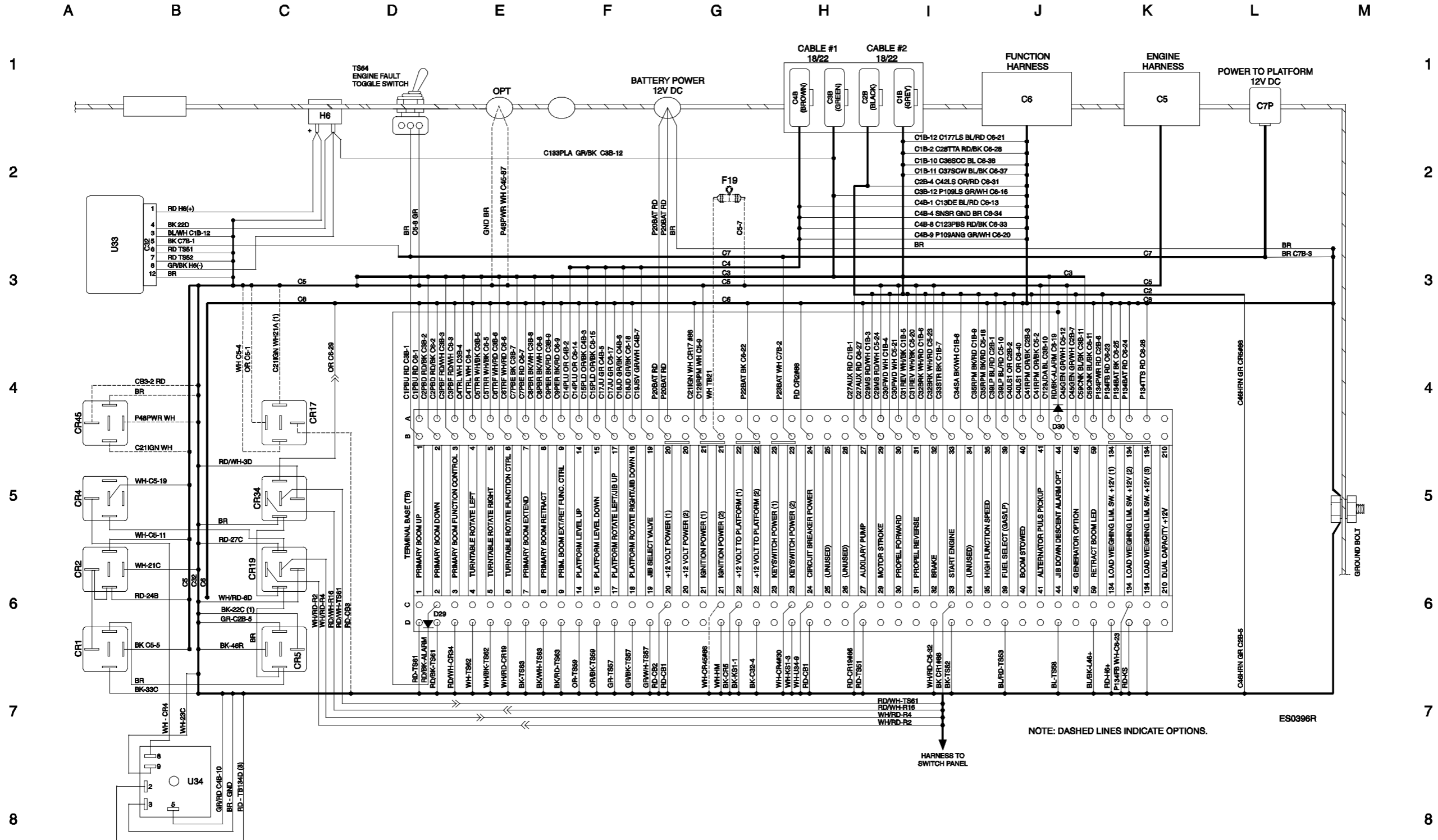
Electrical Schematic, Ford MSG-425 EFI Models (AS)



**Ground Control Box Terminal Strip Wiring Diagram,
Ford MSG-425 EFI Models (AS)**



Ground Control Box Terminal Strip Wiring Diagram, Ford MSG-425 EFI Models (AS)

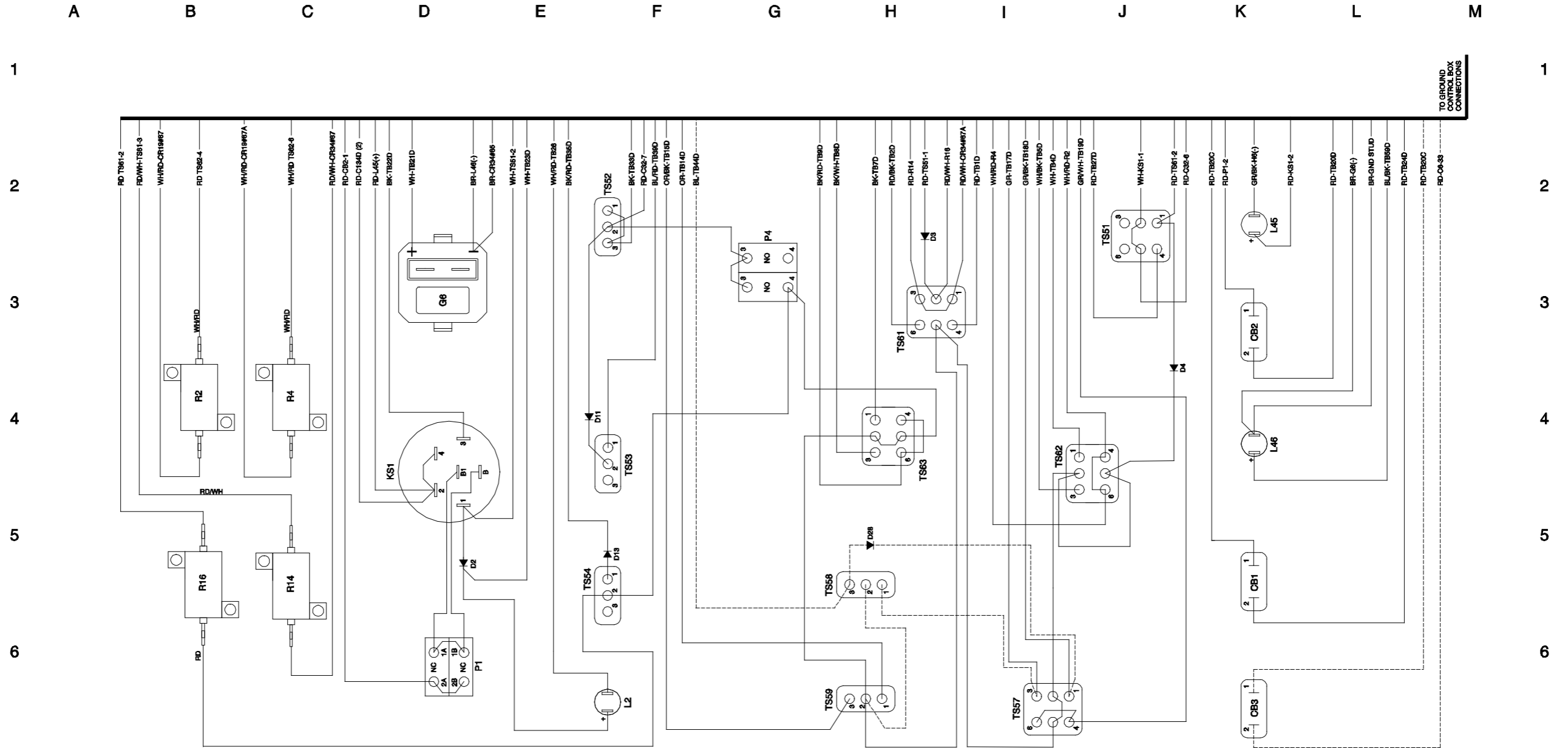


NOTE: DASHED LINES INDICATE OPTIONS.

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Ground Control Box Switch Panel Wiring Diagram, Ford MSG-425 EFI Models (AS)



COMPONENT INDEX - GROUND CONTROLS

CB1	ENGINE CIRCUIT BREAKER, 15A
CB2	CONTROLS CIRCUIT BREAKER, 15A
CB3	CIRCUIT BREAKER, 15A (OPTION)
CB7	HIGH IDLE CIRCUIT BREAKER
CR1	START RELAY
CR2	IGNITION / FUEL RELAY
CR4	HIGH IDLE RELAY
CR5	HORN RELAY
CR17	HYDRAULIC OIL COOLER RELAY (OPTION)
CR19	TURNTABLE SPEED REDUCTION RELAY
CR23	DRIVE LIGHTS RELAY (OPTION)
CR34	PRIMARY BOOM SPEED REDUCTION RELAY
G6	HOUR METER
H6	PLATFORM OVERLOAD ALARM

KS1	KEY SWITCH
L2	LED - CHECK ENGINE
L46	LED - PLATFORM OVERLOAD
L46	LED - CABLE TENSION
P1	EMERGENCY STOP BUTTON
P4	FUNCTION ENABLE SWITCH
R2	RESISTOR, 5Ω, TURNTABLE ROTATE SPEED
R4	RESISTOR, 7.5Ω, TURNTABLE ROTATE SPEED
R14	RESISTOR, 10Ω, PRIMARY BOOM UPPER ZONE SPEED
R16	RESISTOR, 5Ω, PRIMARY BOOM UP / DOWN SPEED
TS51	AUXILIARY PUMP TOGGLE SWITCH
TS52	ENGINE START TOGGLE SWITCH
TS53	FUEL SELECT TOGGLE SWITCH
TS54	RPM SELECT TOGGLE SWITCH

TS57	PLATFORM ROTATE TOGGLE SWITCH
TS58	JIB BOOM UP / DOWN TOGGLE SWITCH (S-65 OPTION)
TS59	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
TS61	PRIMARY BOOM UP / DOWN TOGGLE SWITCH
TS62	TURNTABLE ROTATE TOGGLE SWITCH
TS63	PRIMARY BOOM EXTEND / RETRACT TOGGLE SWITCH
U33	LOAD SENSE MODULE
U34	TIME DELAY RELAY - 2 SECONDS, 10A

NOTE: DASHED LINES INDICATE OPTIONS.

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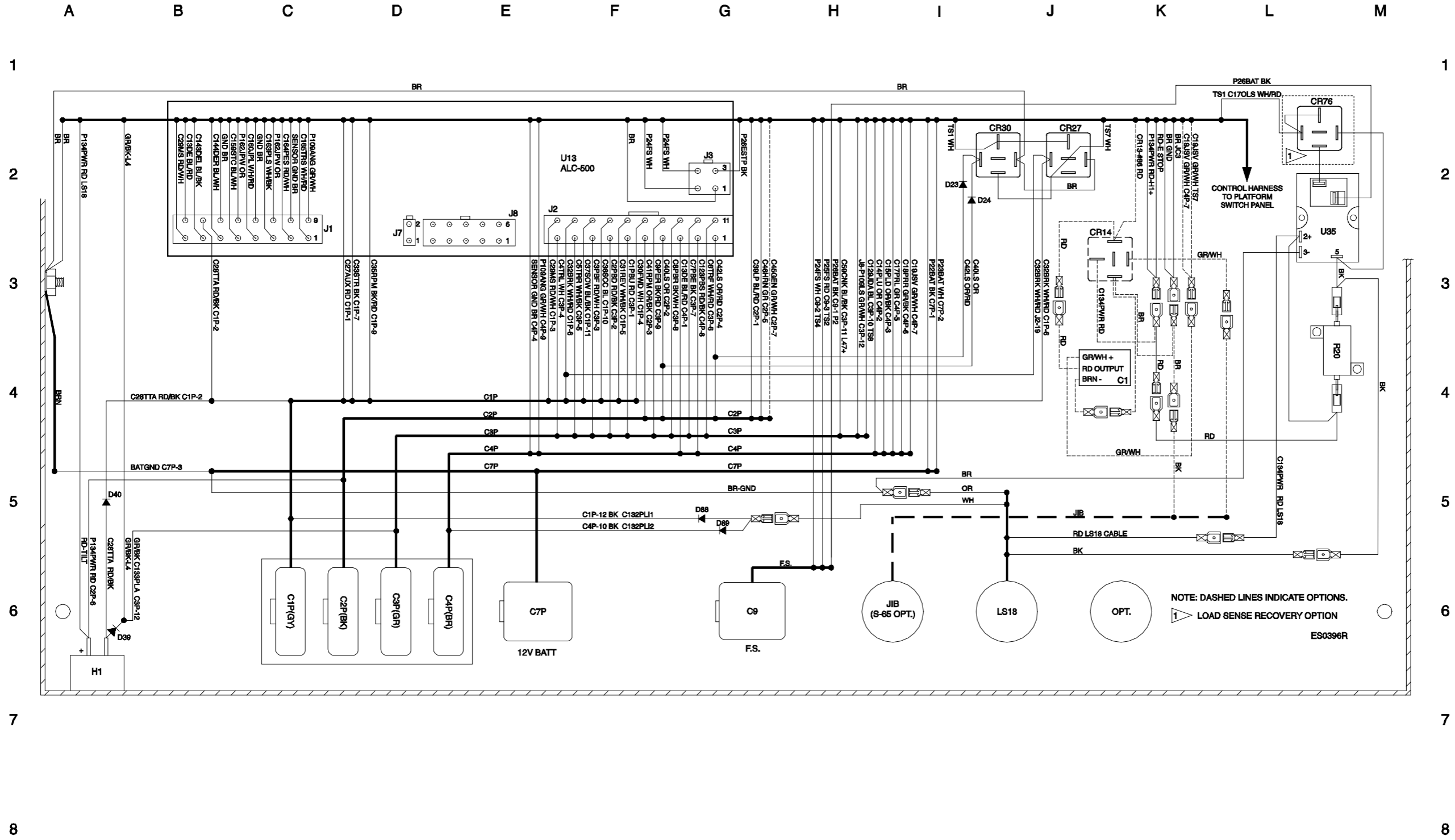
**Ground Control Box Switch Panel Wiring Diagram,
Ford MSG-425 EFI Models (AS)**



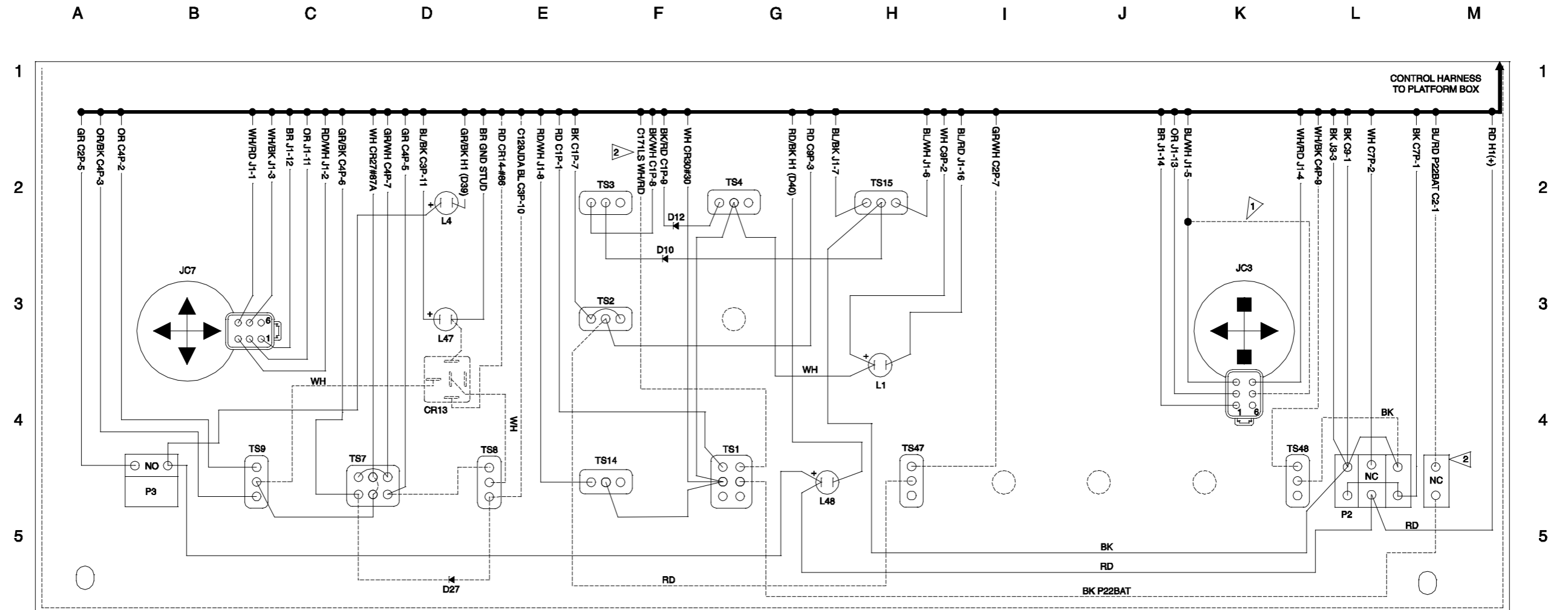
**Platform Control Box Wiring Diagram,
Ford MSG-425 EFI Models (AS)**



Platform Control Box Wiring Diagram, Ford MSG-425 EFI Models (AS)



Platform Control Box Switch Panel Wiring Diagram, Ford MSG-425 EFI Models (AS)



6 COMPONENT INDEX

C1	CAPACITOR, JIB CIRCUIT (S-65 OPTION)
CR13	JIB SELECT RELAY (S-65 OPTION)
CR14	JIB VALVE RELAY (S-65 OPTION)
CR27	RELAY - BRAKE CIRCUIT (LIFT / DRIVE OPTION)
CR30	RELAY - LIMIT SWITCH (LIFT / DRIVE OPTION)
CR76	RELAY - LOAD SENSE AUX RECOVERY
H1	TILT ALARM
JC3	JOYSTICK - DRIVE / STEER
JC7	JOYSTICK - PRIMARY BOOM UP / DOWN, EXTEND / RETRACT, TURNTABLE ROTATE
L1	LED - DRIVE ENABLE
L4	LED - PLATFORM OVERLOAD
L47	LED - CABLE TENSION
L48	LED - TILT ALARM
LS18	PLATFORM OVERLOAD LIMIT SWITCH
P2	EMERGENCY STOP BUTTON
P3	HORN BUTTON
R20	RESISTOR - 4700Ω
TS1	AUXILIARY PUMP TOGGLE SWITCH
TS2	ENGINE START TOGGLE SWITCH

TS3	FUEL SELECT TOGGLE SWITCH
TS4	RPM SELECT TOGGLE SWITCH
TS7	PLATFORM ROTATE TOGGLE SWITCH
TS8	JIB BOOM UP / DOWN TOGGLE SWITCH (S-65 OPTION)
TS9	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
TS14	DRIVE SPEED TOGGLE SWITCH
TS15	DRIVE ENABLE TOGGLE SWITCH
TS47	GENERATOR (OPTION)
TS48	DRIVE LIGHTS (OPTION)
U13	ALC500 JOYSTICK CONTROLLER CARD
U35	TIME DELAY RELAY

NOTE: DASHED LINES INDICATE OPTIONS.
 1 ▷ ROCKER / STEER OPTION.
 2 ▷ LOAD SENSE RECOVERY OPTION

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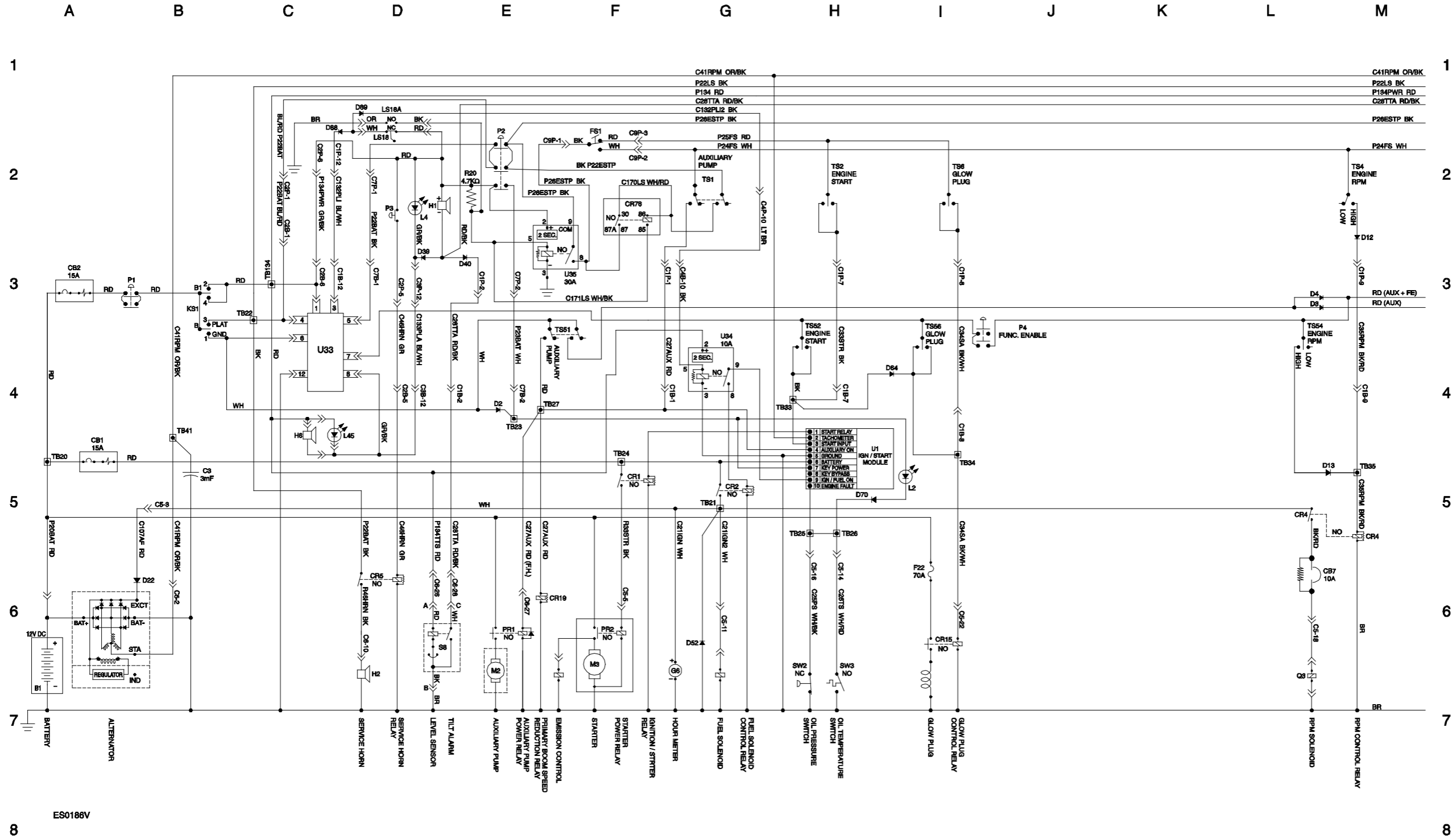
**Platform Control Box Switch Panel Wiring Diagram,
Ford MSG-425 EFI Models (AS)**



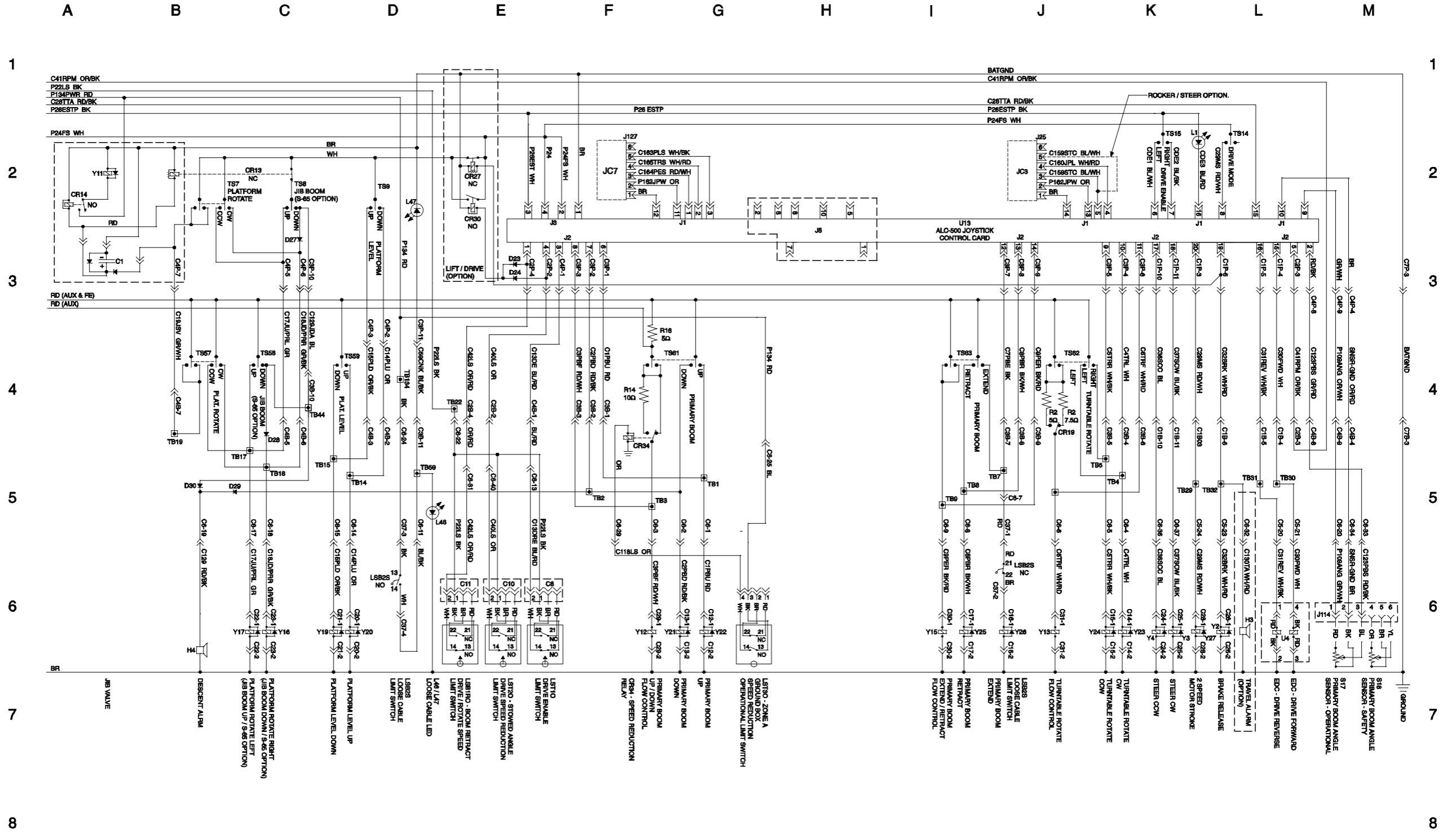
Electrical Schematic, Deutz D2011L03i Models (AS)



Electrical Schematic, Deutz D2011L03i Models (AS)



Electrical Schematic, Deutz D2011L03i Models (AS)



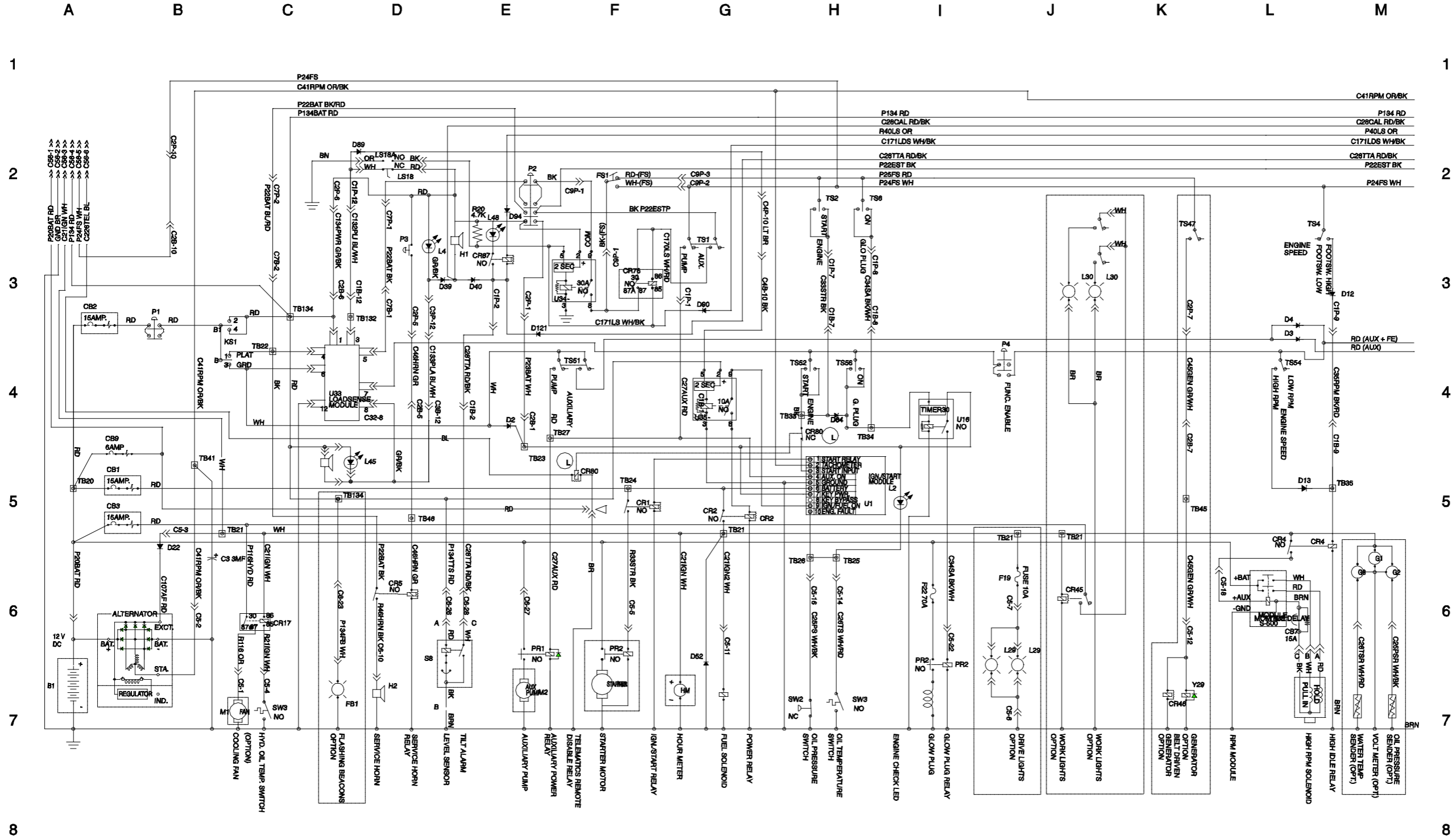
Electrical Schematic, Deutz D2011L03i Models (AS)



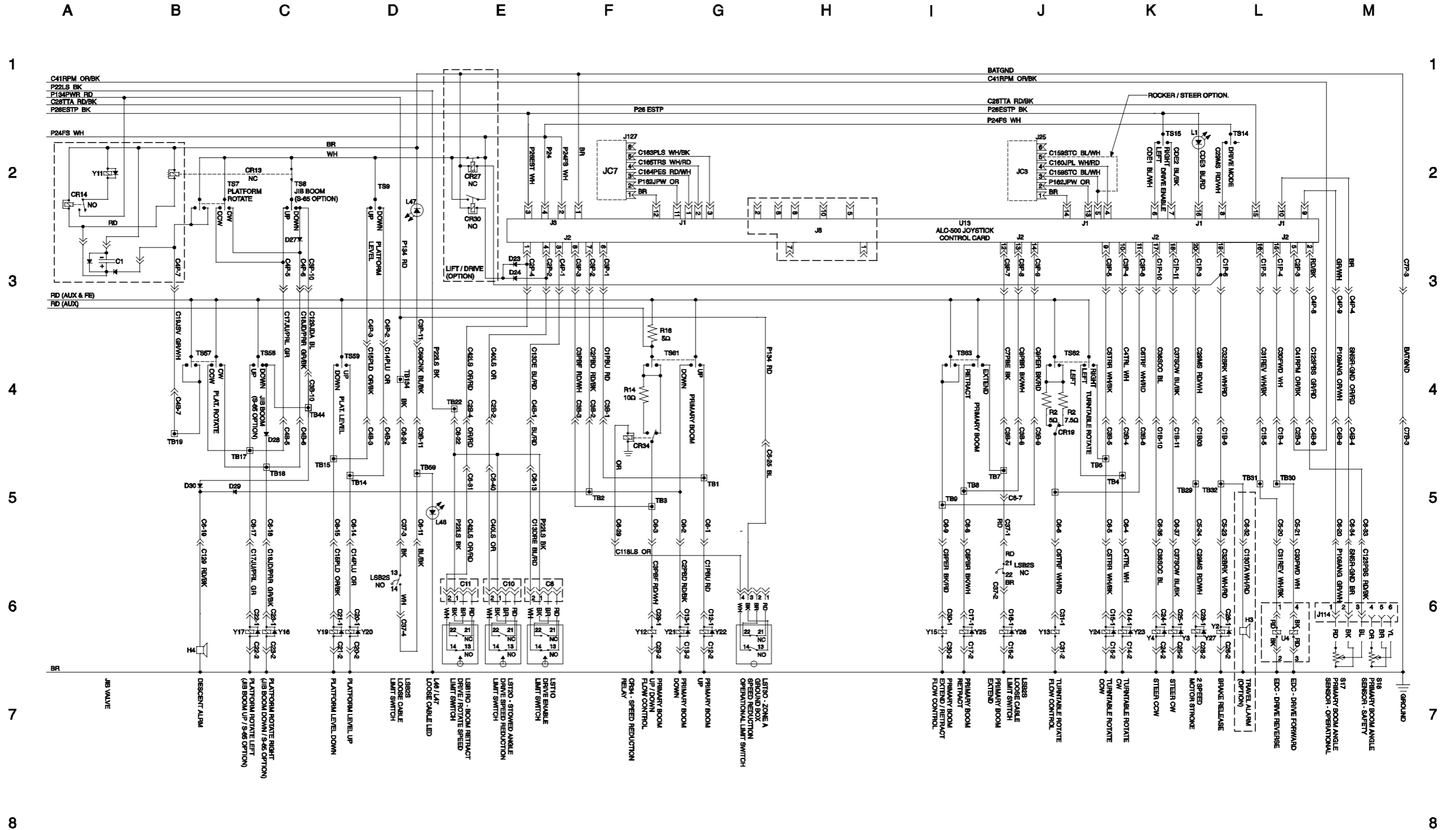
Electrical Schematic, Deutz TD2011L04i Models (AS)



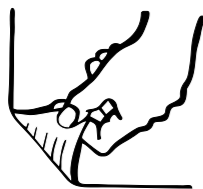
Electrical Schematic, Deutz TD2011L04i Models (AS)



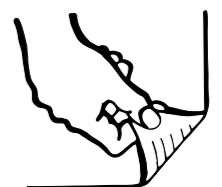
Electrical Schematic, Deutz TD2011L04i Models (AS)



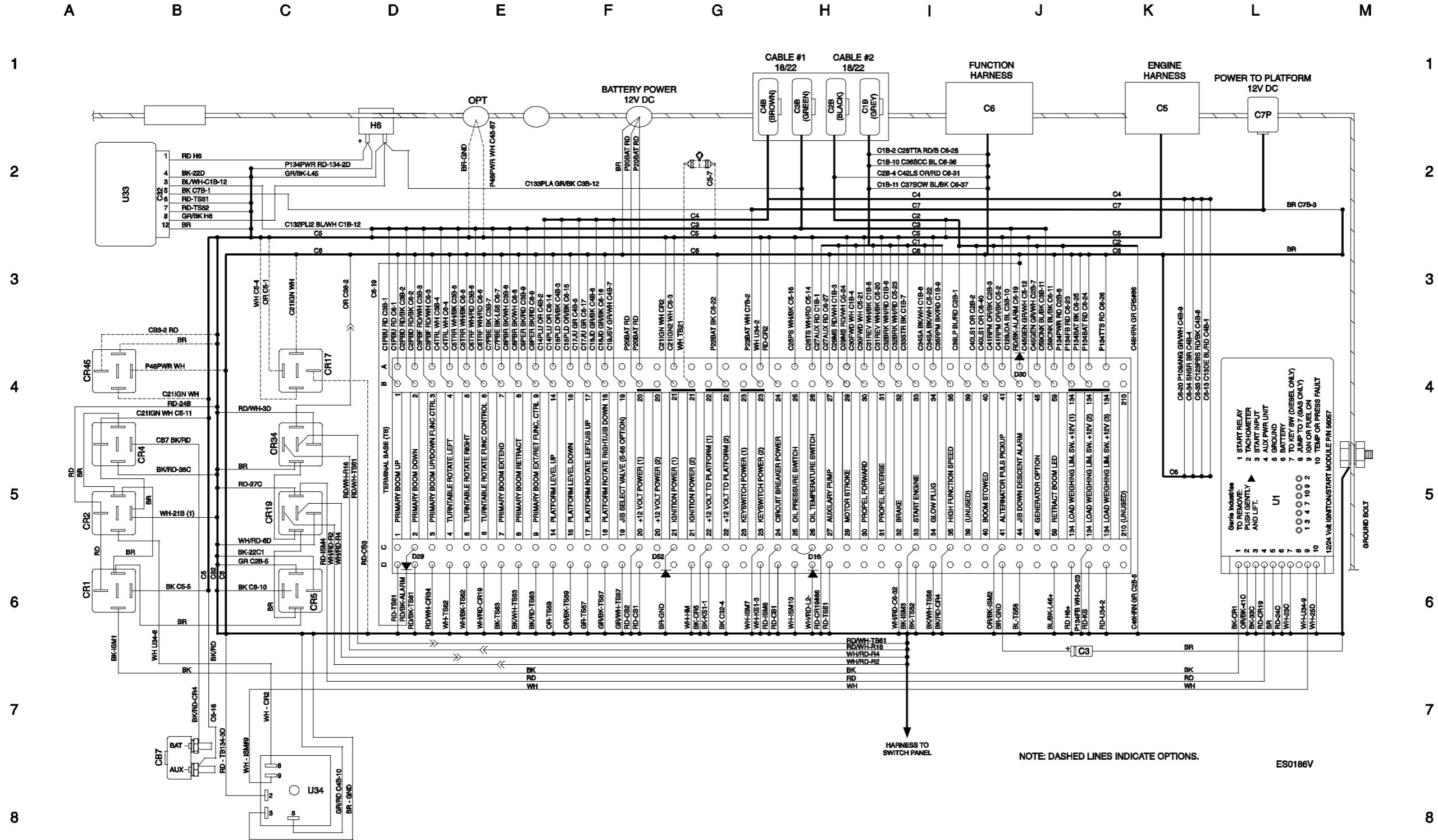
Electrical Schematic, Deutz TD2011L04i Models (AS)



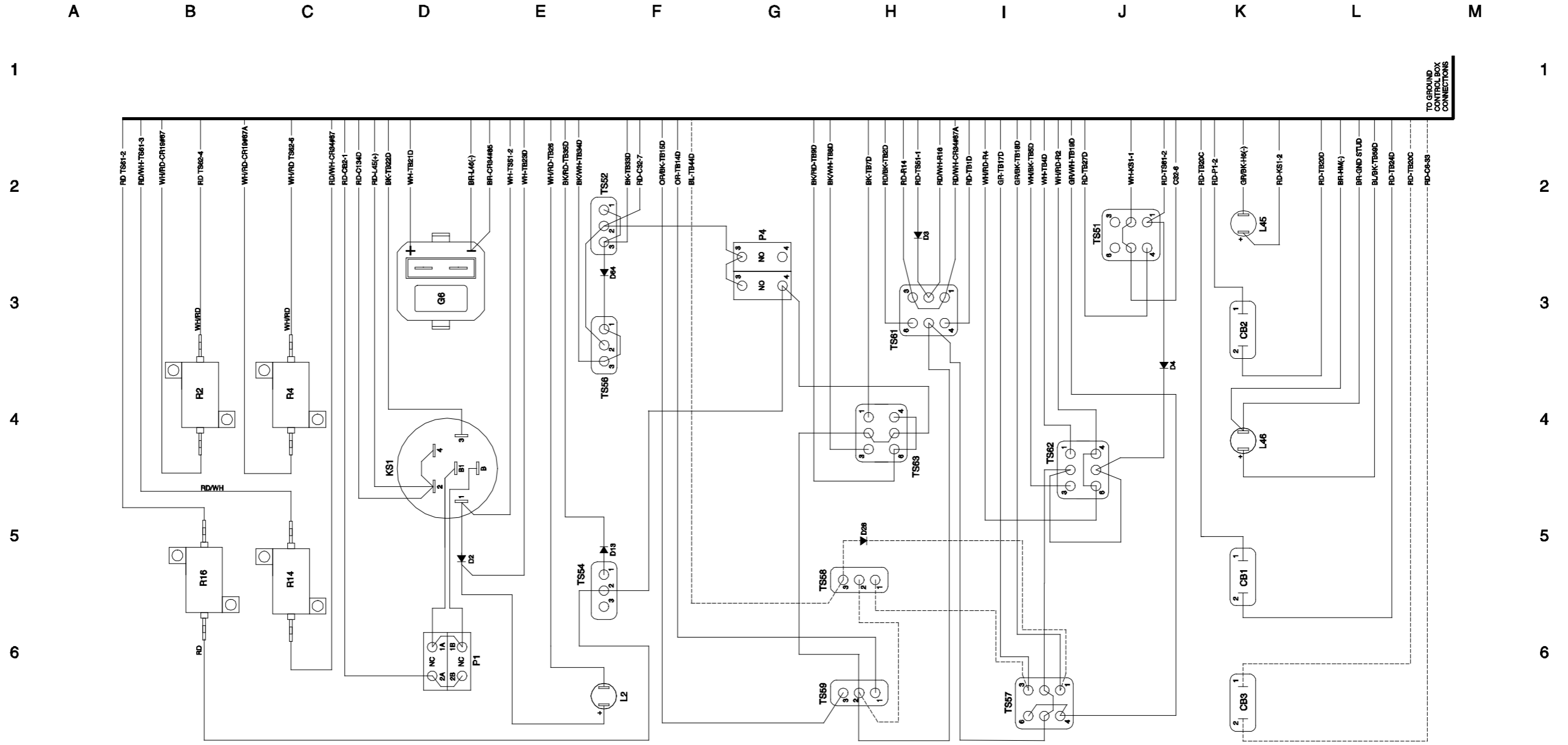
**Ground Control Box Terminal Strip Wiring Diagram,
Deutz D2011L03i • TD2011L04i Models (AS)**



Ground Control Box Terminal Strip Wiring Diagram, Deutz D2011L03i • TD2011L04i Models (AS)



Ground Control Box Switch Panel Wiring Diagram, Deutz D2011L03i • TD2011L04i Models (AS)



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COMPONENT INDEX - GROUND CONTROLS

C81	ENGINE CIRCUIT BREAKER, 15A
C82	CONTROLS CIRCUIT BREAKER, 15A
C83	CIRCUIT BREAKER, 15A (OPTION)
C87	HIGH IDLE CIRCUIT BREAKER
CR1	START RELAY
CR2	IGNITION / FUEL RELAY
CR4	HIGH IDLE RELAY
CR5	HORN RELAY
CR17	HYDRAULIC OIL COOLER RELAY (OPTION)
CR19	TURNTABLE SPEED REDUCTION RELAY
CR23	DRIVE LIGHTS RELAY (OPTION)
CR34	PRIMARY BOOM SPEED REDUCTION RELAY
G6	HOURLY METER
H6	PLATFORM OVERLOAD ALARM

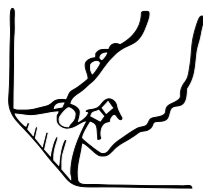
K81	KEY SWITCH
L2	LED - CHECK ENGINE
L45	LED - PLATFORM OVERLOAD
L46	LED - CABLE TENSION
P1	EMERGENCY STOP BUTTON
P4	FUNCTION ENABLE SWITCH
R2	RESISTOR, 5Ω, TURNABLE ROTATE SPEED
R4	RESISTOR, 7.5Ω, TURNABLE ROTATE SPEED
R14	RESISTOR, 10Ω, PRIMARY BOOM UPPER ZONE SPEED
R16	RESISTOR, 5Ω, PRIMARY BOOM UP / DOWN SPEED
TS51	AUXILIARY PUMP TOGGLE SWITCH
TS52	ENGINE START TOGGLE SWITCH
TS54	RPM SELECT TOGGLE SWITCH
TS56	GLOW PLUG TOGGLE SWITCH

TS57	PLATFORM ROTATE TOGGLE SWITCH
TS58	JIB BOOM UP / DOWN TOGGLE SWITCH (S-66 OPTION)
TS59	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
TS61	PRIMARY BOOM UP / DOWN TOGGLE SWITCH
TS62	TURNTABLE ROTATE TOGGLE SWITCH
TS63	PRIMARY BOOM EXTEND / RETRACT TOGGLE SWITCH
U1	IGNITION START MODULE
U33	LOAD SENSE MODULE
U34	TIME DELAY RELAY - 2 SECONDS, 10A

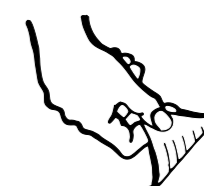
NOTE: DASHED LINES INDICATE OPTIONS.

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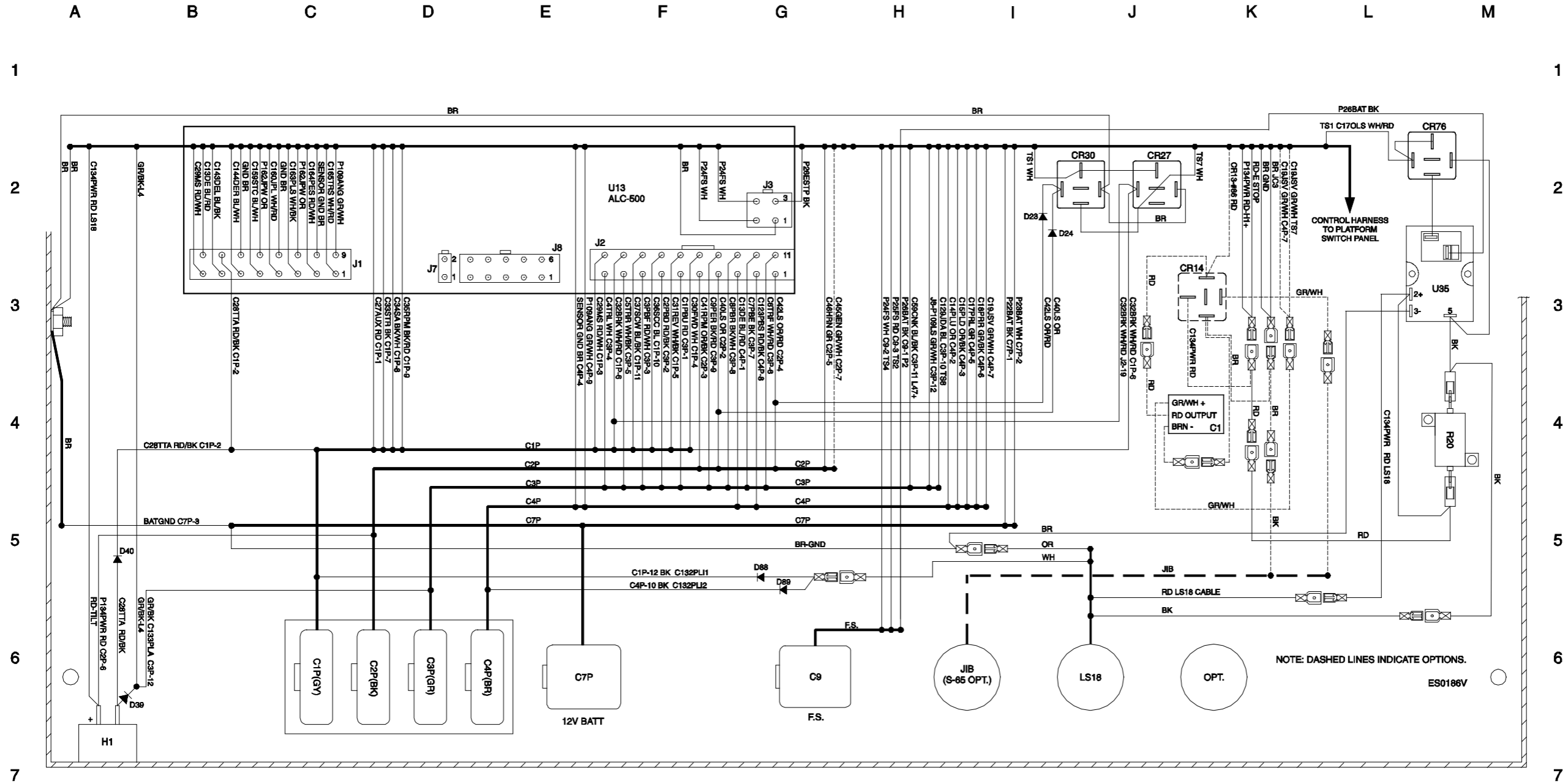
**Ground Control Box Switch Panel Wiring Diagram,
Deutz D2011L03i • TD2011L04i Models (AS)**



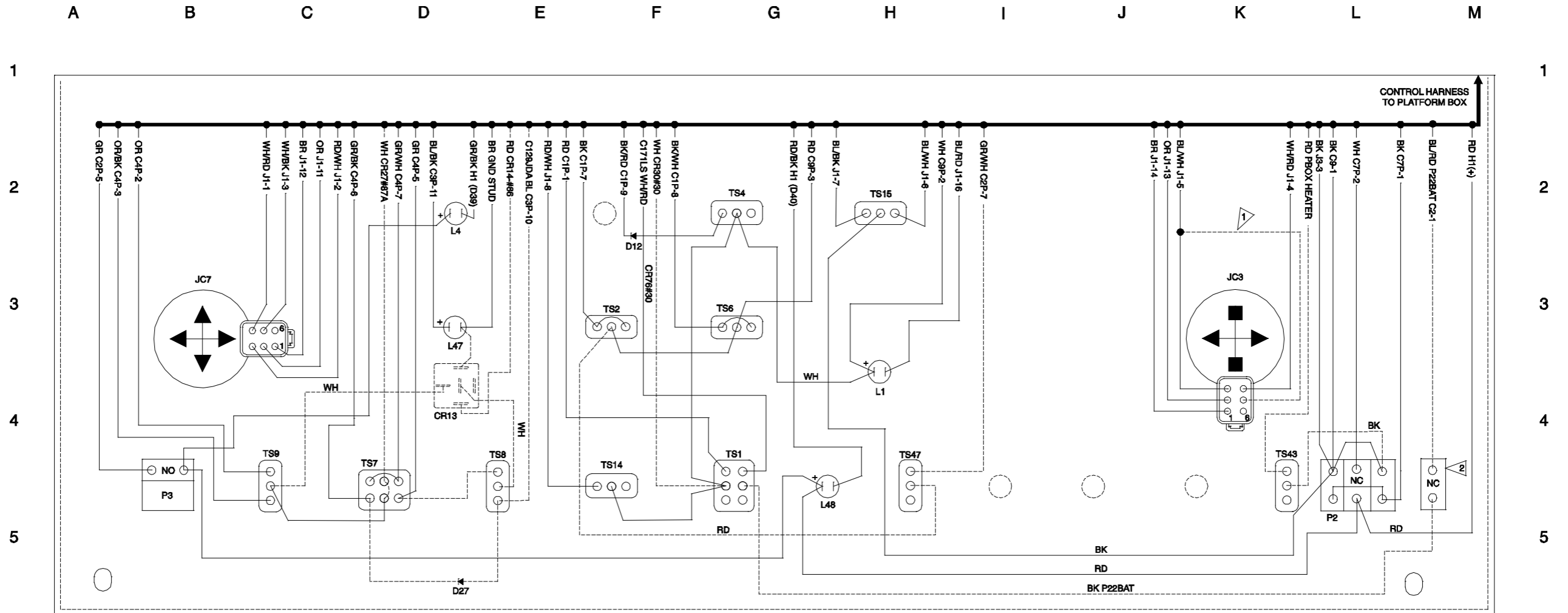
**Platform Control Box Wiring Diagram,
Deutz D2011L03i • TD2011L04i Models (AS)**



Platform Control Box Wiring Diagram, Deutz D2011L03i • TD2011L04i Models (AS)



Platform Control Box Switch Panel Wiring Diagram, Deutz D2011L03i • TD2011L04i Models (AS)



COMPONENT INDEX

C1	CAPACITOR, JIB CIRCUIT (S-65 OPTION)
CR13	JIB SELECT RELAY (S-65 OPTION)
CR14	JIB VALVE RELAY (S-65 OPTION)
CR27	RELAY - BRAKE CIRCUIT (LIFT / DRIVE OPTION)
CR30	RELAY - LIMIT SWITCH (LIFT / DRIVE OPTION)
CR76	RELAY - LOAD SENSE AUX RECOVERY
H1	TILT ALARM
JC3	JOYSTICK - DRIVE / STEER
JC7	JOYSTICK - PRIMARY BOOM UP / DOWN, EXTEND / RETRACT, TURNTABLE ROTATE
L1	LED - DRIVE ENABLE
L4	LED - PLATFORM OVERLOAD
L47	LED - CABLE TENSION
L48	LED - TILT ALARM
LS18	PLATFORM OVERLOAD LIMIT SWITCH
P2	EMERGENCY STOP BUTTON
P3	HORN BUTTON
R20	RESISTOR - 4700Ω
TS1	AUXILIARY PUMP TOGGLE SWITCH
TS2	ENGINE START TOGGLE SWITCH

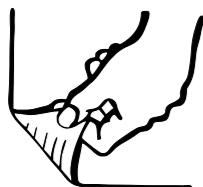
TS4	RPM SELECT TOGGLE SWITCH
TS6	GLOW PLUG TOGGLE SWITCH
TS7	PLATFORM ROTATE TOGGLE SWITCH
TS8	JIB BOOM UP / DOWN TOGGLE SWITCH (S-65 OPTION)
TS9	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
TS14	DRIVE SPEED TOGGLE SWITCH
TS15	DRIVE ENABLE TOGGLE SWITCH
TS43	PLAT. BOX HEATER (OPTION)
TS47	GENERATOR (OPTION)
U13	ALC500 JOYSTICK CONTROLLER CARD
U35	TIME DELAY RELAY

NOTE: DASHED LINES INDICATE OPTIONS.
 1 ROCKER / STEER OPTION.
 2 LOAD SENSE RECOVERY OPTION

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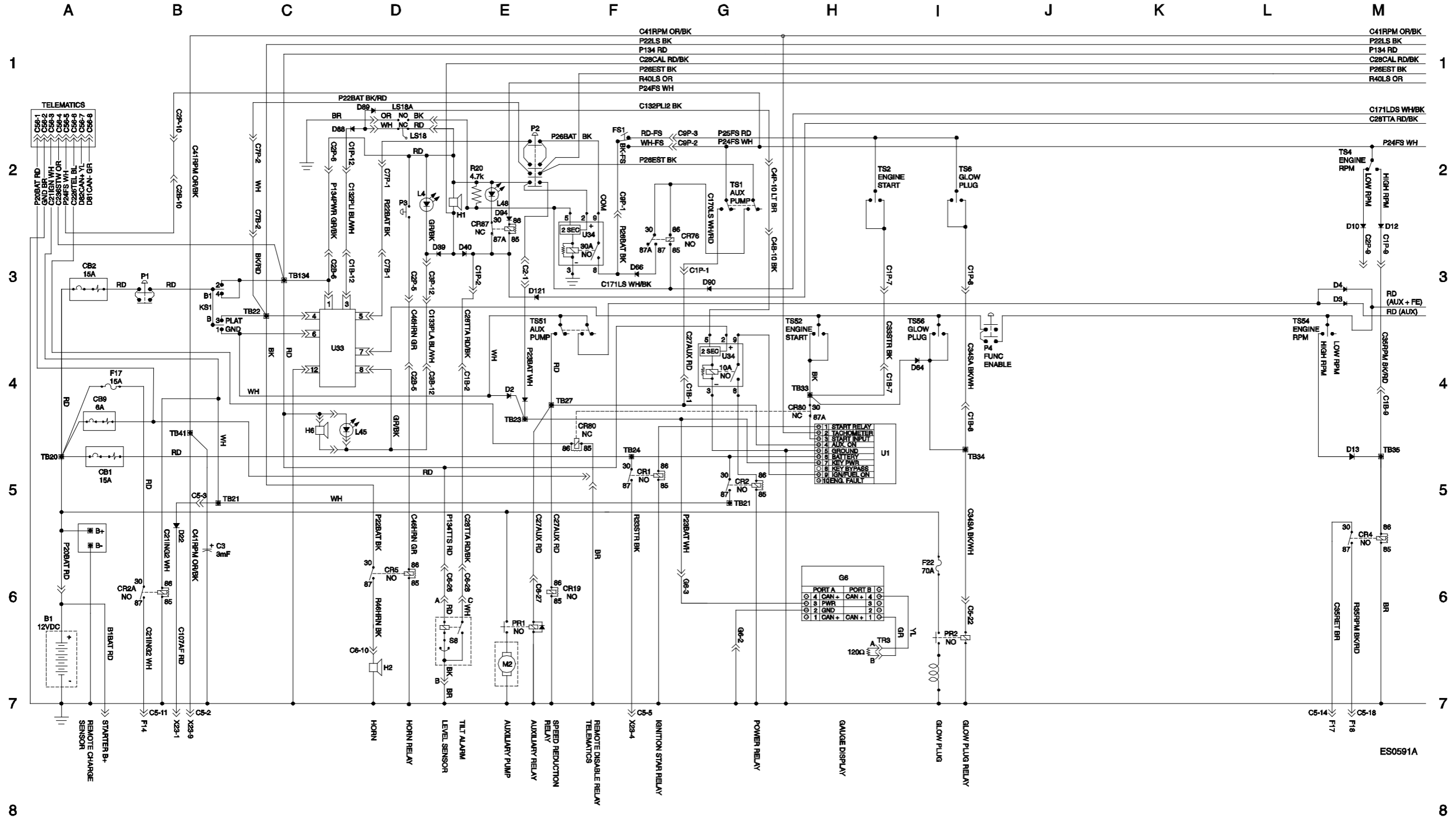
**Platform Control Box Switch Panel Wiring Diagram,
Deutz D2011L03i • TD2011L04i Models (AS)**



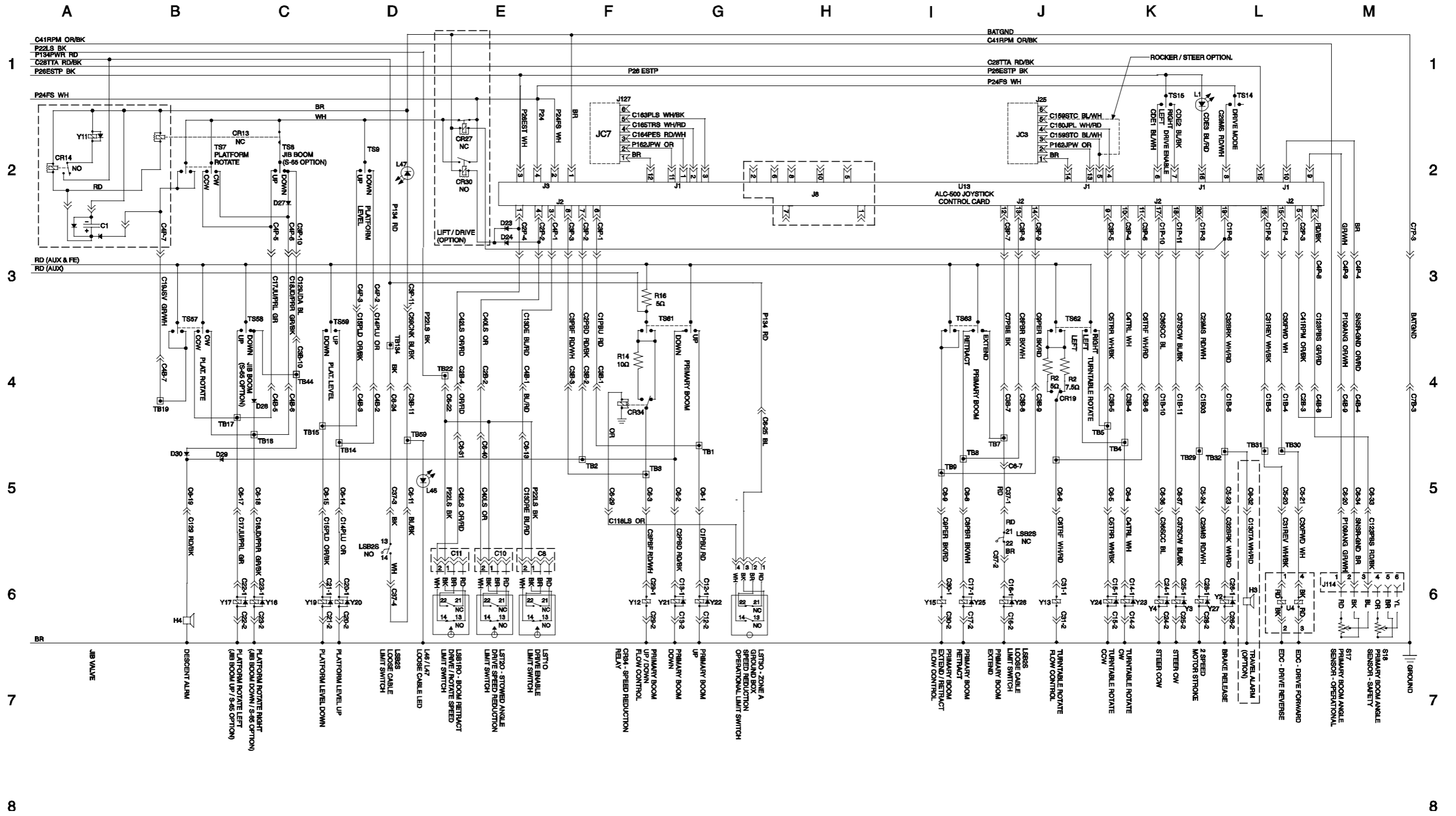
Electrical Schematic, Deutz D436 L3i Models (AS)



Electrical Schematic, Deutz D436 L3i Models (AS)



Electrical Schematic, Deutz D436 L3i Models (AS)



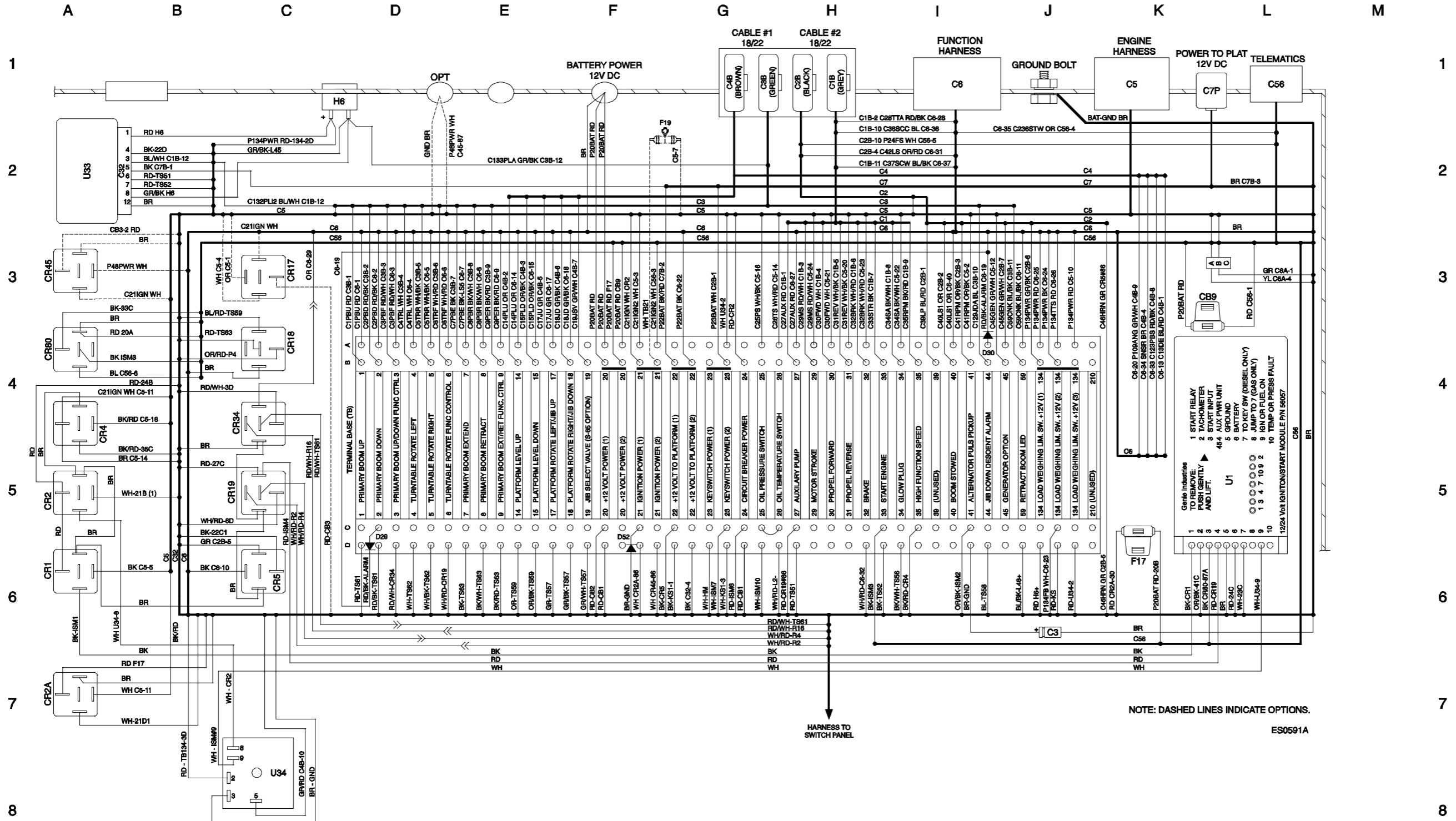
Electrical Schematic, Deutz D436 L3i Models (AS)



**Ground Control Box Terminal Strip Wiring Diagram,
Deutz D436 L3i Models (AS)**



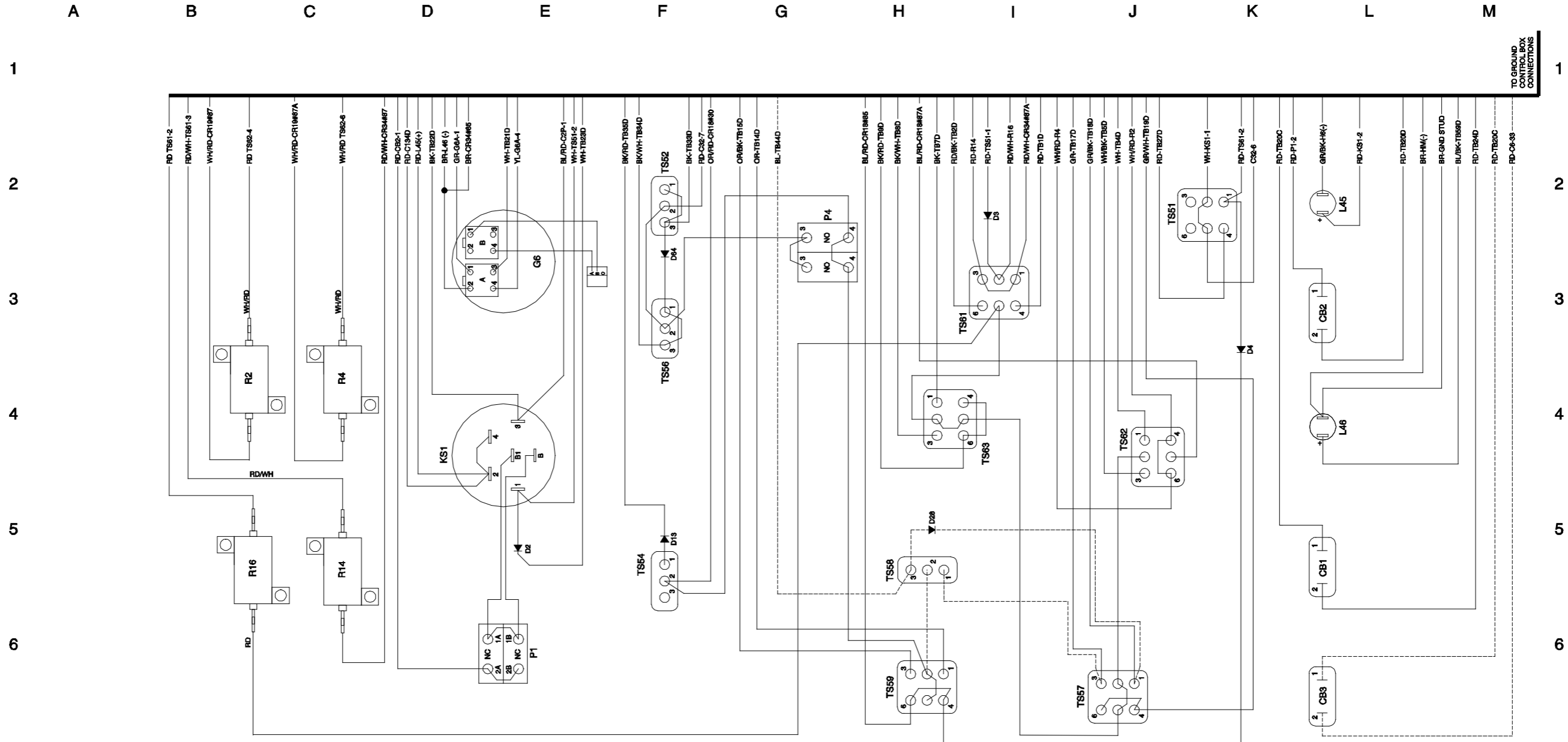
Ground Control Box Terminal Strip Wiring Diagram, Deutz D436 L3i Models (AS)



NOTE: DASHED LINES INDICATE OPTIONS.

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Ground Control Box Switch Panel Wiring Diagram, Deutz D436 L3i Models (AS)



COMPONENT INDEX - GROUND CONTROLS

CB1	ENGINE CIRCUIT BREAKER, 15A
CB2	CONTROLS CIRCUIT BREAKER, 15A
CB3	CIRCUIT BREAKER, 15A (OPTION)
CR7	HIGH IDLE CIRCUIT BREAKER
CR1	START RELAY
CR2	IGNITION / FUEL RELAY
CR4	HIGH IDLE RELAY
CR5	HORN RELAY
CR17	HYDRAULIC OIL COOLER RELAY (OPTION)
CR19	TURNTABLE SPEED REDUCTION RELAY
CR23	DRIVE LIGHTS RELAY (OPTION)
CR34	PRIMARY BOOM SPEED REDUCTION RELAY
G6	HOUR METER
H6	PLATFORM OVERLOAD ALARM

KS1	KEY SWITCH
L45	LED - PLATFORM OVERLOAD
L46	LED - CABLE TENSION
P1	EMERGENCY STOP BUTTON
P4	FUNCTION ENABLE SWITCH
R2	RESISTOR, 50, TURNTABLE ROTATE SPEED
R4	RESISTOR, 7.50, TURNTABLE ROTATE SPEED
R14	RESISTOR, 100, PRIMARY BOOM UPPER ZONE SPEED
R16	RESISTOR, 50, PRIMARY BOOM UP / DOWN SPEED
TS51	AUXILIARY PUMP TOGGLE SWITCH
TS52	ENGINE START TOGGLE SWITCH
TS54	RPM SELECT TOGGLE SWITCH
TS56	GLOW PLUG TOGGLE SWITCH
TS57	PLATFORM ROTATE TOGGLE SWITCH

TS58	JIB BOOM UP / DOWN TOGGLE SWITCH (S-65 OPTION)
TS59	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
TS61	PRIMARY BOOM UP / DOWN TOGGLE SWITCH
TS62	TURNTABLE ROTATE TOGGLE SWITCH
TS63	PRIMARY BOOM EXTEND / RETRACT TOGGLE SWITCH
U1	IGNITION START MODULE
U3	LOAD SENSE MODULE
U34	TIME DELAY RELAY - 2 SECONDS, 10A

NOTE: DASHED LINES INDICATE OPTIONS.

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TO GROUND
CONNECTIONS

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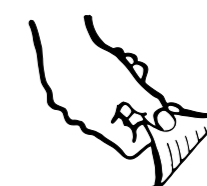
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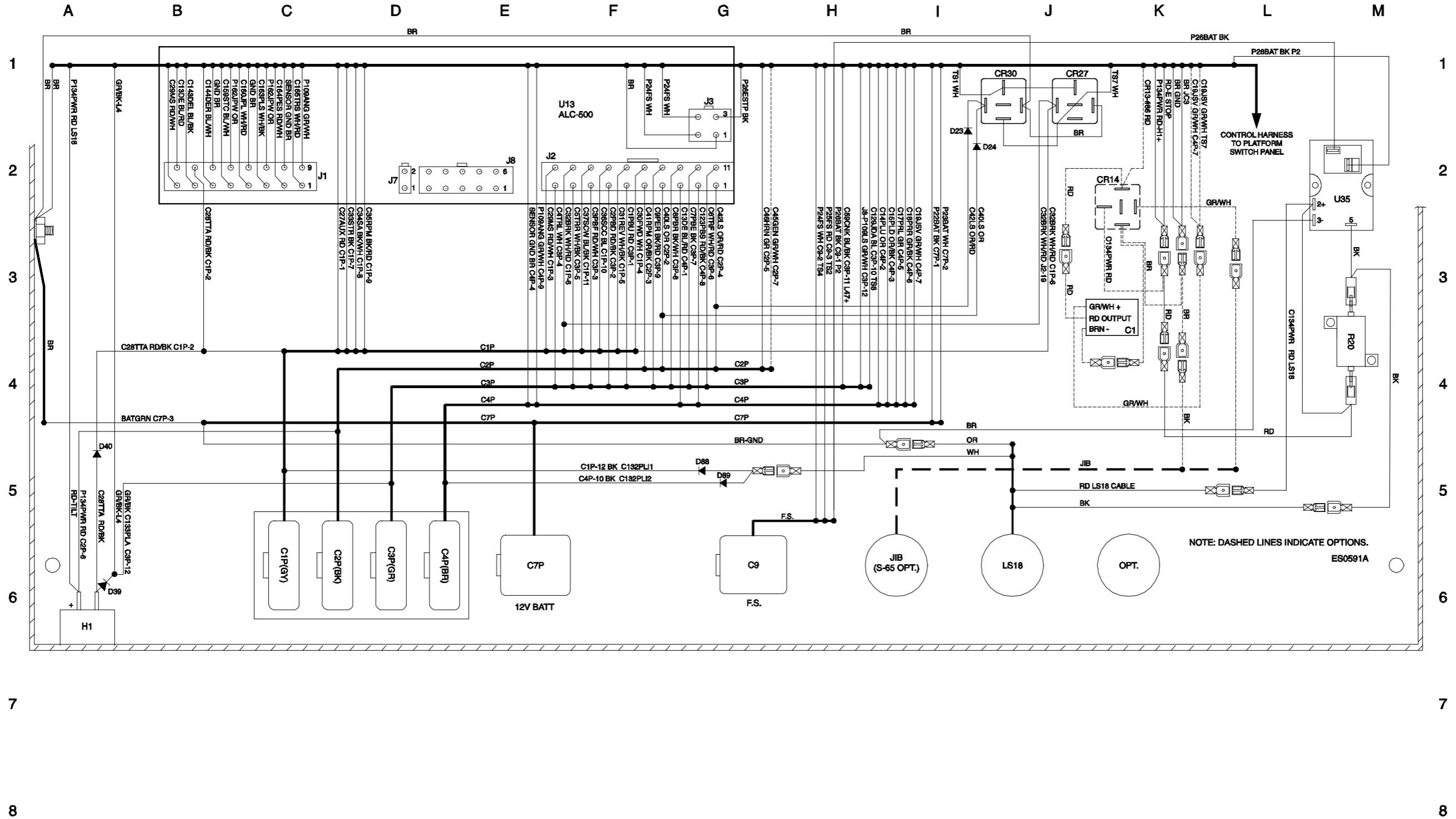
**Ground Control Box Switch Panel Wiring Diagram,
Deutz D436 L3i Models (AS)**



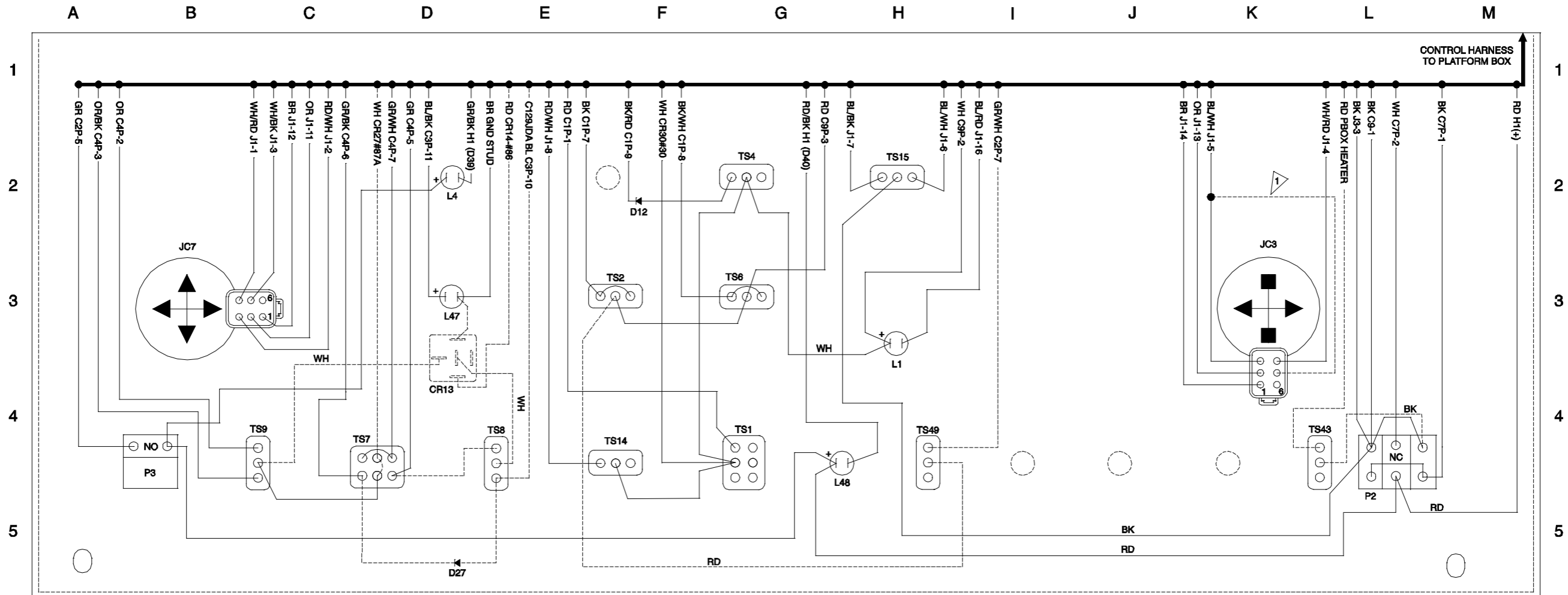
**Platform Control Box Wiring Diagram,
Deutz D436 L3i Models (AS)**



Platform Control Box Wiring Diagram, Deutz D436 L3i Models (AS)



Platform Control Box Switch Panel Wiring Diagram, Deutz D436 L3i Models (AS)



COMPONENT INDEX

C1	CAPACITOR, JIB CIRCUIT (S-65 OPTION)
CR13	JIB SELECT RELAY (S-65 OPTION)
CR14	JIB VALVE RELAY (S-65 OPTION)
CR27	RELAY - BRAKE CIRCUIT (LIFT / DRIVE OPTION)
CR30	RELAY - LIMIT SWITCH (LIFT / DRIVE OPTION)
CR76	RELAY - LOAD SENSE AUX RECOVERY
H1	TILT ALARM
JC3	JOYSTICK - DRIVE / STEER
JC7	JOYSTICK - PRIMARY BOOM UP / DOWN, EXTEND / RETRACT, TURNTABLE ROTATE
L1	LED - DRIVE ENABLE
L4	LED - PLATFORM OVERLOAD
L47	LED - CABLE TENSION
L48	LED - TILT ALARM
LS18	PLATFORM OVERLOAD LIMIT SWITCH
P2	EMERGENCY STOP BUTTON
P3	HORN BUTTON
R20	RESISTOR - 4700Ω
TS1	AUXILIARY PUMP TOGGLE SWITCH
TS2	ENGINE START TOGGLE SWITCH

TS4	RPM SELECT TOGGLE SWITCH
TS6	GLOW PLUG TOGGLE SWITCH
TS7	PLATFORM ROTATE TOGGLE SWITCH
TS8	JIB BOOM UP / DOWN TOGGLE SWITCH (S-65 OPTION)
TS9	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
TS14	DRIVE SPEED TOGGLE SWITCH
TS15	DRIVE ENABLE TOGGLE SWITCH
TS43	PLAT. BOX HEATER (OPTION)
TS47	GENERATOR (OPTION)
U13	ALC500 JOYSTICK CONTROLLER CARD
U35	TIME DELAY RELAY

NOTE: DASHED LINES INDICATE OPTIONS.
1 ROCKER / STEER OPTION.

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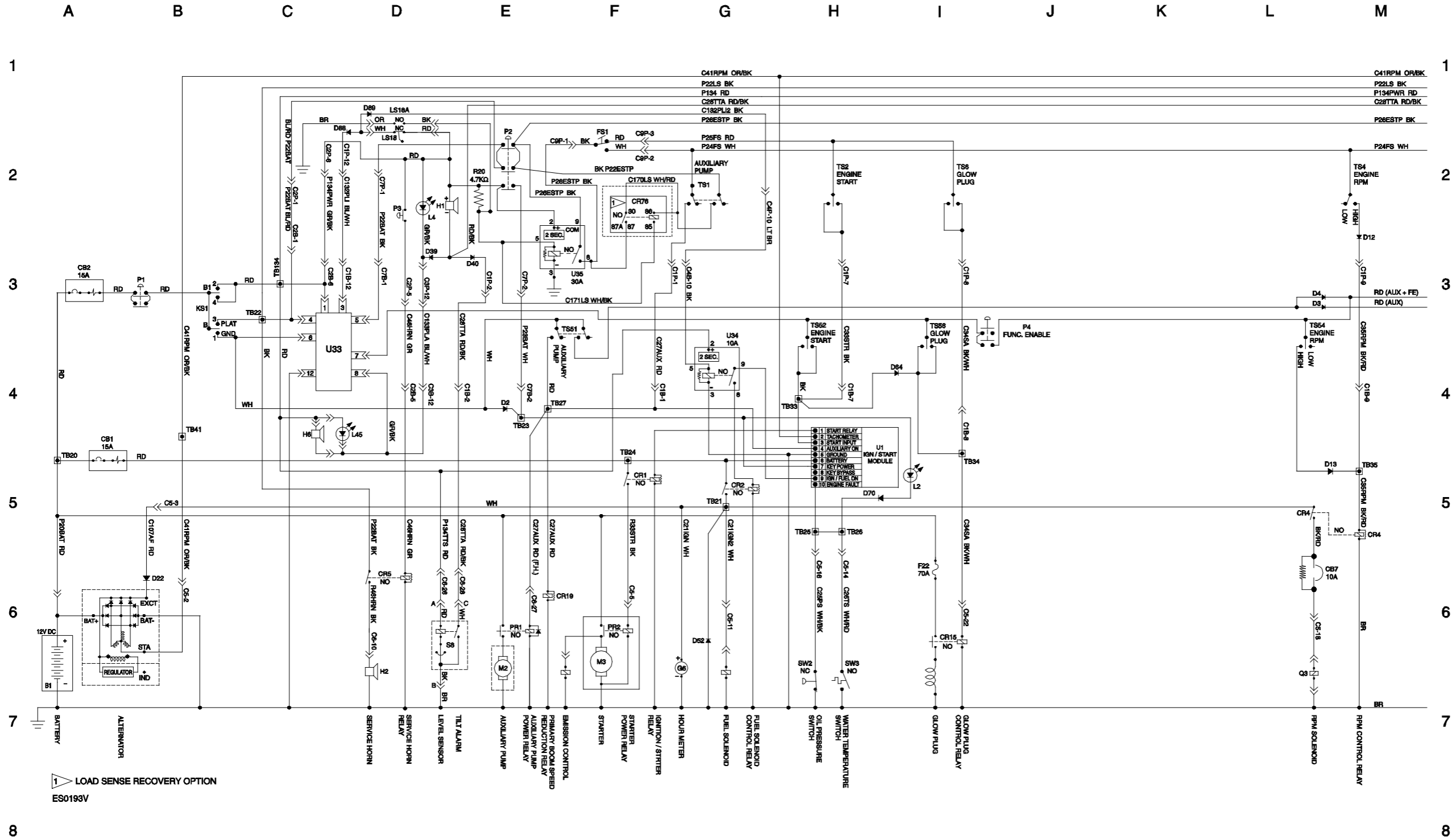
**Platform Control Box Switch Panel Wiring Diagram,
Deutz D436 L3i Models (AS)**



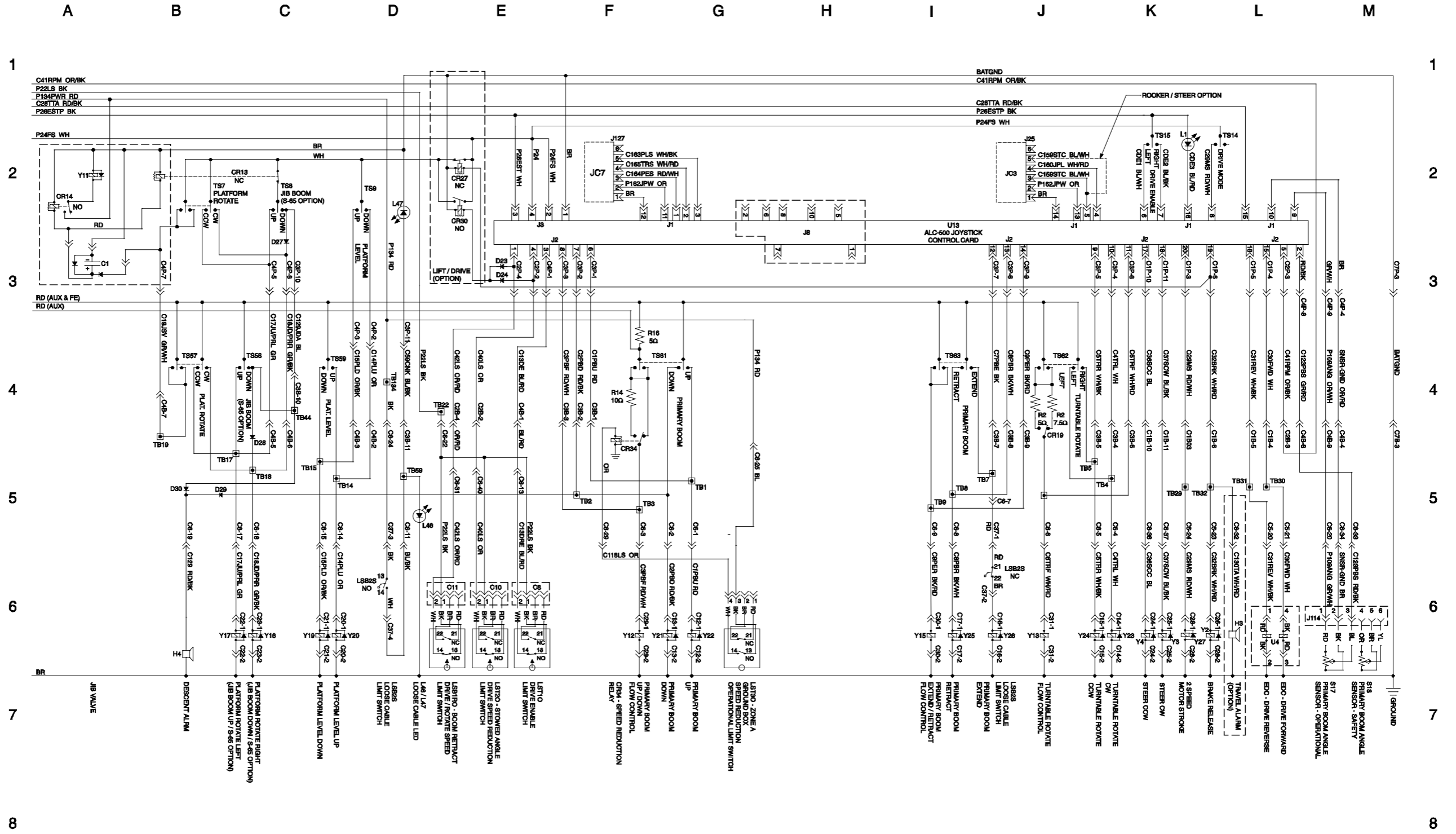
Electrical Schematic, Perkins 404D-22 Models (AS)



Electrical Schematic, Perkins 404D-22 Models (AS)



Electrical Schematic, Perkins 404D-22 Models (CE)



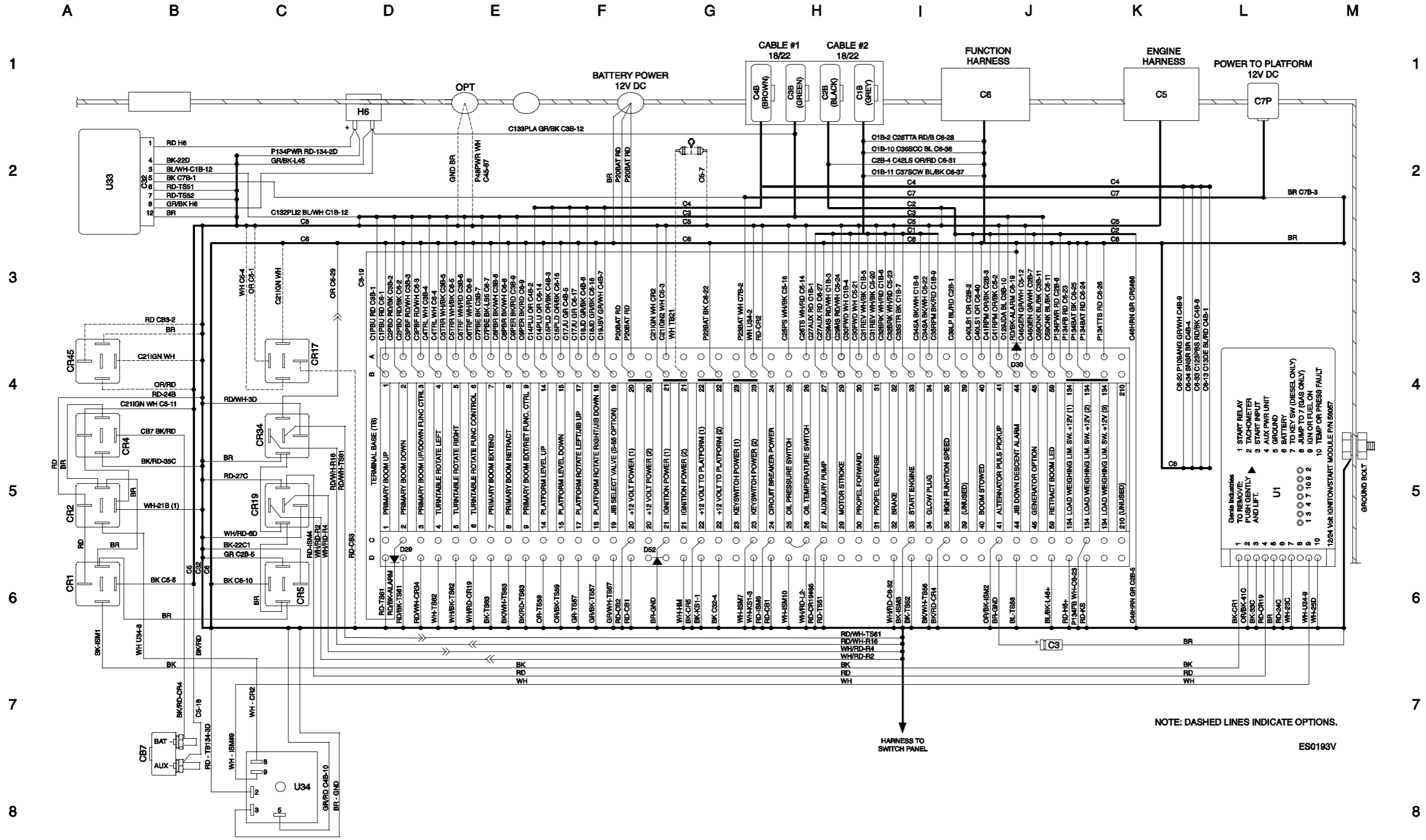
Electrical Schematic, Perkins 404D-22 Models (AS)



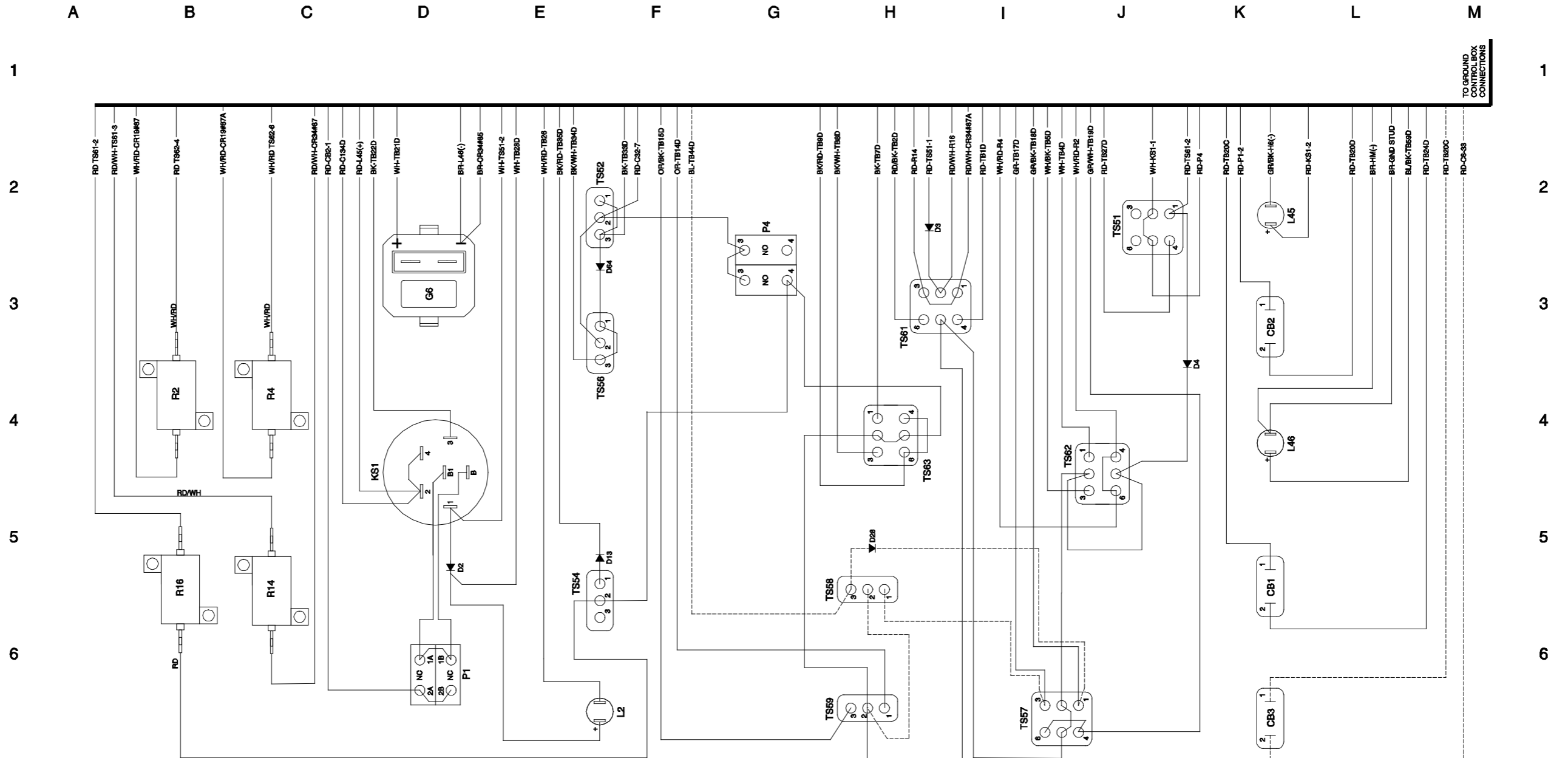
**Ground Control Box Terminal Strip Wiring Diagram,
Perkins 404D-22 Models (AS)**



Ground Control Box Terminal Strip Wiring Diagram, Perkins 404D-22 Models (AS)



Ground Control Box Switch Panel Wiring Diagram, Perkins 404D-22 Models (AS)



COMPONENT INDEX - GROUND CONTROLS

CB1	ENGINE CIRCUIT BREAKER, 15A
CB2	CONTROLS CIRCUIT BREAKER, 15A
CB3	CIRCUIT BREAKER, 15A (OPTION)
CB7	HIGH IDLE CIRCUIT BREAKER
CR1	START RELAY
CR2	IGNITION / FUEL RELAY
CR4	HIGH IDLE RELAY
CR5	HORN RELAY
CR17	HYDRAULIC OIL COOLER RELAY (OPTION)
CR19	TURNTABLE SPEED REDUCTION RELAY
CR23	DRIVE LIGHTS RELAY (OPTION)
CR34	PRIMARY BOOM SPEED REDUCTION RELAY
G6	HOUR METER
H6	PLATFORM OVERLOAD ALARM

KS1	KEY SWITCH
L2	LED - CHECK ENGINE
L45	LED - PLATFORM OVERLOAD
L46	LED - CABLE TENSION
P1	EMERGENCY STOP BUTTON
P4	FUNCTION ENABLE SWITCH
R2	RESISTOR, 5Ω, TURNTABLE ROTATE SPEED
R4	RESISTOR, 7.5Ω, TURNTABLE ROTATE SPEED
R14	RESISTOR, 10Ω, PRIMARY BOOM UPPER ZONE SPEED
R16	RESISTOR, 5Ω, PRIMARY BOOM UP / DOWN SPEED
TS51	AUXILIARY PUMP TOGGLE SWITCH
TS52	ENGINE START TOGGLE SWITCH
TS54	RPM SELECT TOGGLE SWITCH
TS56	GLOW PLUG TOGGLE SWITCH

TS57	PLATFORM ROTATE TOGGLE SWITCH
TS58	JIB BOOM UP / DOWN TOGGLE SWITCH (S-65 OPTION)
TS59	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
TS61	PRIMARY BOOM UP / DOWN TOGGLE SWITCH
TS62	TURNTABLE ROTATE TOGGLE SWITCH
TS63	PRIMARY BOOM EXTEND / RETRACT TOGGLE SWITCH
U1	IGNITION START MODULE
U83	LOAD SENSE MODULE
U84	TIME DELAY RELAY - 2 SECONDS, 10A

NOTE: DASHED LINES INDICATE OPTIONS.

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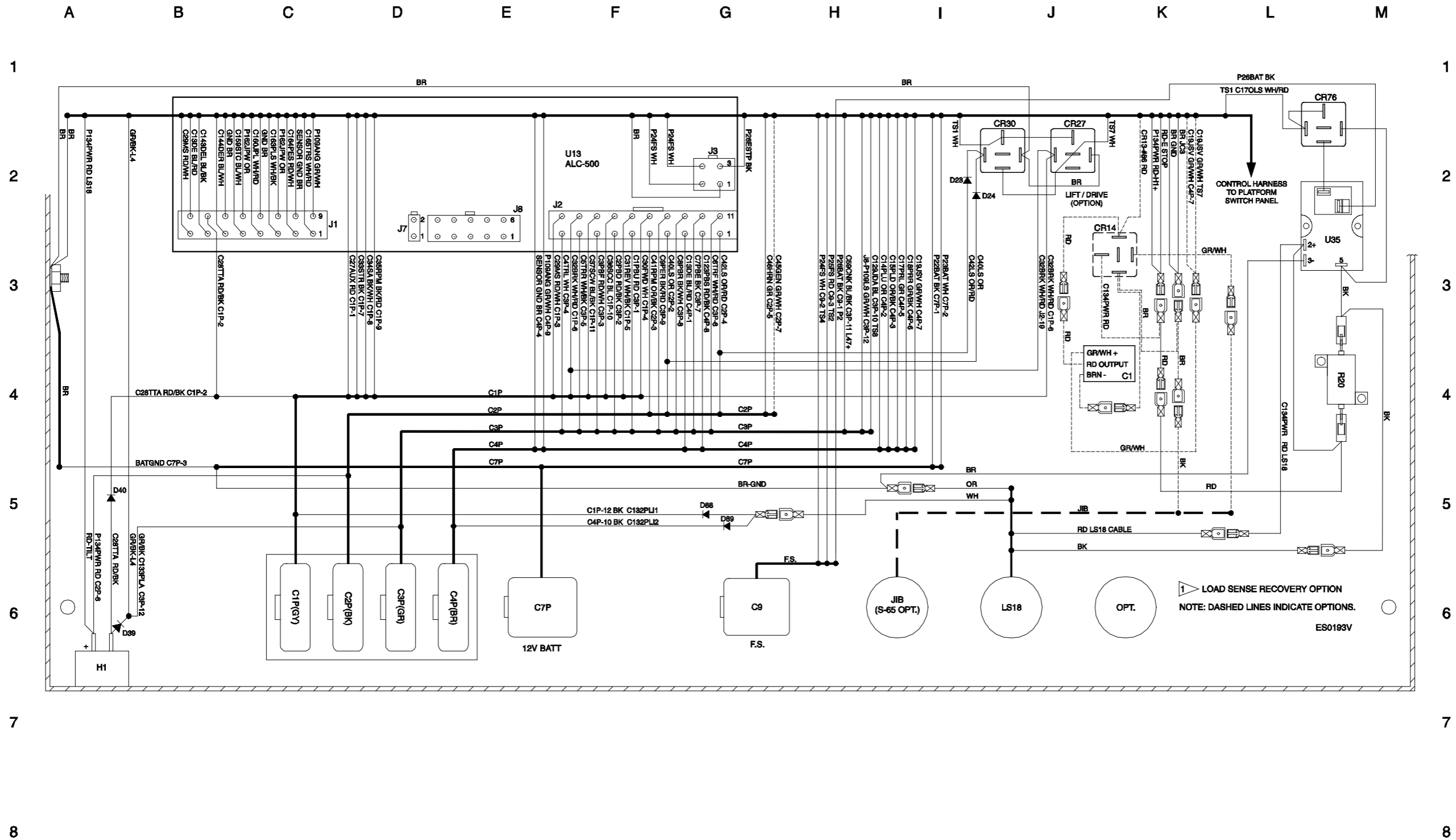
**Ground Control Box Switch Panel Wiring Diagram,
Perkins 404D-22 Models (AS)**



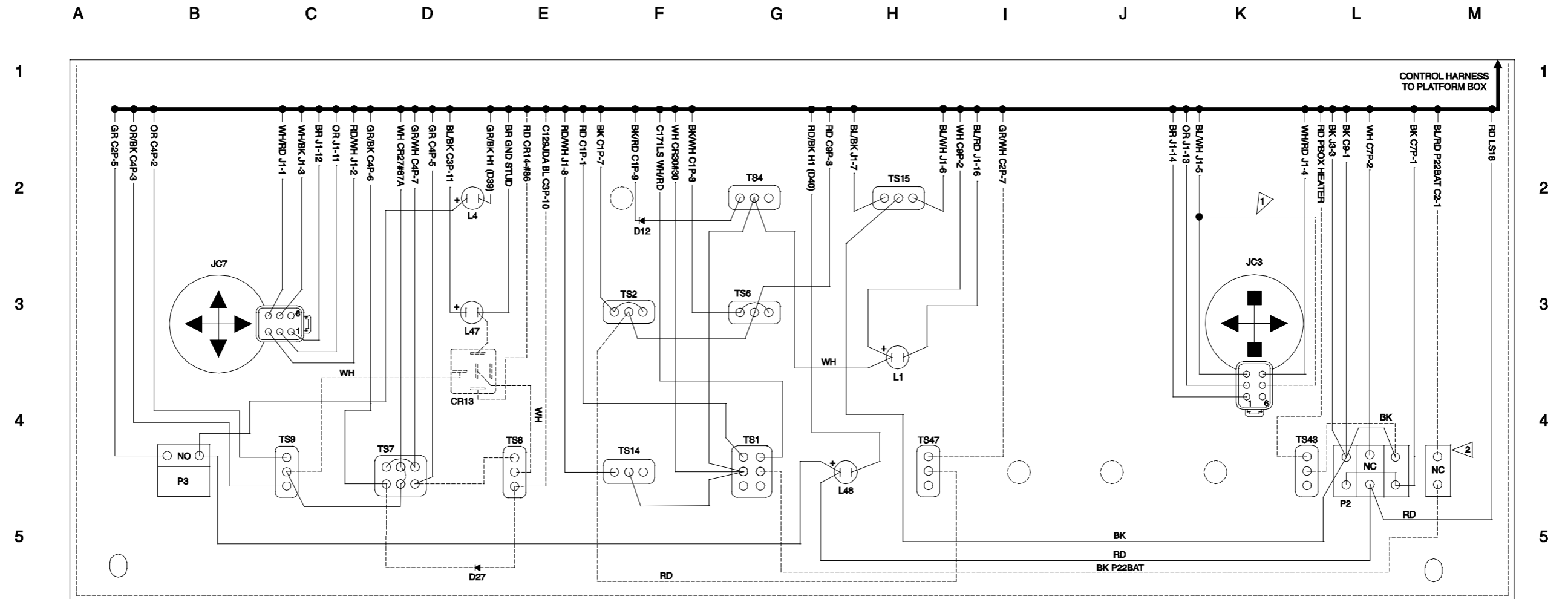
**Platform Control Box Wiring Diagram,
Perkins 404D-22 Models (AS)**



Platform Control Box Wiring Diagram, Perkins 404D-22 Models (AS)



Platform Control Box Switch Panel Wiring Diagram, Perkins 404D-22 Models (AS)



COMPONENT INDEX

C1	CAPACITOR, JIB CIRCUIT (S-65 OPTION)
CR13	JIB SELECT RELAY (S-65 OPTION)
CR14	JIB VALVE RELAY (S-65 OPTION)
CR27	RELAY - BRAKE CIRCUIT (LIFT / DRIVE OPTION)
CR30	RELAY - LIMIT SWITCH (LIFT / DRIVE OPTION)
CR76	RELAY - LOAD SENSE AUX RECOVERY
H1	TILT ALARM
JC3	JOYSTICK - DRIVE / STEER
JC7	JOYSTICK - PRIMARY BOOM UP / DOWN, EXTEND / RETRACT, TURNTABLE ROTATE
L1	LED - DRIVE ENABLE
L4	LED - PLATFORM OVERLOAD
L47	LED - CABLE TENSION
L48	LED - TILT ALARM
LS18	PLATFORM OVERLOAD LIMIT SWITCH
P2	EMERGENCY STOP BUTTON
P3	HORN BUTTON
R20	RESISTOR - 4700Ω
TS1	AUXILIARY PUMP TOGGLE SWITCH
TS2	ENGINE START TOGGLE SWITCH

TS4	RPM SELECT TOGGLE SWITCH
TS6	GLOW PLUG TOGGLE SWITCH
TS7	PLATFORM ROTATE TOGGLE SWITCH
TS8	JIB BOOM UP / DOWN TOGGLE SWITCH (S-65 OPTION)
TS9	PLATFORM LEVEL UP / DOWN TOGGLE SWITCH
TS14	DRIVE SPEED TOGGLE SWITCH
TS15	DRIVE ENABLE TOGGLE SWITCH
TS43	PLAT. BOX HEATER (OPTION)
TS47	GENERATOR (OPTION)
U13	ALC500 JOYSTICK CONTROLLER CARD
U35	TIME DELAY RELAY

NOTE: DASHED LINES INDICATE OPTIONS.

1 ROCKER / STEER OPTION.

2 LOAD SENSE RECOVERY OPTION

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**Platform Control Box Switch Panel Wiring Diagram,
Perkins 404D-22 Models (AS)**



California Proposition 65



Operating, servicing and maintaining this equipment can expose you to chemicals including engine exhaust, carbon monoxide, phthalates, and lead, which are known to the State of California to cause cancer and birth defects or other reproductive harm. These chemicals can be emitted from or contained in other various parts and systems, fluids and some component wear by-products. To minimize exposure, avoid breathing exhaust, do not idle the engine except as necessary, service your equipment and vehicle in a well-ventilated area and wear gloves or wash your hands frequently when servicing your equipment or vehicle and after operation. For more information go to www.P65Warnings.ca.gov/passenger-vehicle.

Breathing diesel engine exhaust exposes you to chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

- Always start and operate the engine in a well-ventilated area.
- If in an enclosed area, vent the exhaust to the outside.
- Do not modify or tamper with the exhaust system.
- Do not idle the engine except as necessary.

For more information go to www.P65warnings.ca.gov/diesel.